

CATALOGUE

2025/2026

Viega Product Guide

Viega Product Guide



RANGE OVERVIEW

Viega Product Guide

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viega



PIPING TECHNOLOGY

Profipress

Press connecting technology for copper pipes (water)

A1

**Profipress G**

Press connecting technology for copper pipes (gas)

A2

**Profipress S**

Press connecting technology for copper pipes (higher temperature ranges)

A3

**Megapress**

Press connecting technology for thick-walled steel pipes

F2

**Megapress S**

Press connecting technology for thick-walled steel pipes (higher temperature ranges)

F3

**Megapress G**

Press connecting technology for thick-walled steel pipes (gas)

F4

**Temponox**

Press connecting technology with stainless steel pipes (heating and cooling)

F10

**Sanpress Inox**

Press connecting technology with stainless steel pipes (water)

G1

**Sanpress Inox G**

Press connecting technology with stainless steel pipes (gas)

G2

**Sanpress**

Press connecting technology with stainless steel pipes (water)

G3

**Seapress**

Press connecting technology for CuNiFe pipes

H5

**Viega Smartpress**

Press connecting technology with multi-layer pipes

L6

**Geopress K**

Press connecting technology for underground PE-HD and PE-X pipes (water)

N4

**System press tools**

Press tools, jaws, rings, system cases and accessories for pipe preparation

P1





VALVES

Easytop system valves

J1





PRE-WALL/ FLUSHING TECHNOLOGY

Prevista Dry

Pre-wall installation system for dry construction

S1

Prevista Pure

Pre-wall blocks for wet construction

S3

Flush plates/accessories

For WC- and urinal flush actuations

S4



art.

mod.



Registered trademark:



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United Kingdom

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GB28 DEUT 4050 8116 0502 00
DEUTGB2L

Reg. No.:

09096150 (England and Wales)

VAT No:

GB 192 9322 86

GLN (Global Location Number):

40 59678 00000 9

Viega is an expert in healthy drinking water in buildings and is one of the global market and technology leaders in the installation sector. As a quality-focused family business employing almost 5,500 people, the company has over 125 years of experience in building technology. Its core areas of expertise include maintaining and developing drinking water hygiene, energy efficiency, comfort and safety in buildings. With ten locations around the world, the company group produces more than 17,000 products and systems.

The challenges for the Sanitary & Heating Industry are great: housing construction and renovation as well as the consistent saving of resources in all areas will be the dominant themes in the coming years. With our product innovations, we make your daily work easier.

Extensive certifications are proof of our high quality standards: The quality management system (according to DIN EN ISO 9001)

is certified just like the energy management system (according to DIN EN ISO 50001) and the environmental management system (according to DIN EN ISO 14001).

The illustrations and information contained in this document are not binding. We reserve the right to introduce progressive improvements. Material data refer to those parts that come into contact with water. Dimensions are in mm or inches. PU = packaging unit.

The term 'Viega' as used on the website may refer to a Viega group company or to the Viega brand, depending on the context. The individual companies of the Viega group are legally separate units and as such they operate independently. Therefore the term 'Viega' does not necessarily refer to any particular company.

As of April 2025

DIGITAL VIEGA MASTER DATA

Our article master data is available for download free of charge and always up-to-date via the **building-masterdata.com** portal. The data is updated several times a year.



Contents of the data delivery:

- EPD and sustainability information
- ETIM classification
- Logistical and commercial data
- Colour images and other media
- Spare parts and accessories relations

SIZE AND THREAD DETAILS

Abbreviation	Meaning	Specification
Ø	Diameter	DIN EN ISO 3098-2
c	Compressibility	DIN EN 13163
D	External diameter of pipe	DIN EN 10255
d	External diameter of pipe	Product standard-specific
DN	Nominal diameter	DIN EN ISO 6708
G	Screw thread (cylindrical)	DIN EN ISO 228
M	Metric ISO thread	DIN 13
MOP	Maximum operating pressure for gas	
PN	Pressure nominal	
R	External thread (tapered)	DIN EN 10226
Rp	Internal thread (cylindrical)	DIN EN 10226
s	Wall thickness	Product standard-specific
SW	Spanner width	
V _{Gas}	Gas volume flow	

CONVERSION OF PRESSURE UNITS

	mbar	bar	Pascal	hPa	kPa	mPa
1 mbar	1	0.001	100	1	0.1	0.0001
1 bar	1,000	1	100,000	1,000	100	0.1
1 Pascal	0.01	0.00001	1	0.01	0.001	0.000001
1 hPa	1	0.001	100	1	0.1	0.0001
1 kPa	10	0.01	1,000	10	1	0.001
1 mPa	10,000	10	1,000,000	10,000	1,000	1

Profifress – working pressure max.: until now 16 bar; in accordance DIN 1988-200 (2012): 1.6 mPa.

1 Interpretation

1.1 **Definitions.** In these Conditions, the following definitions apply: **"Business Day"** means a day (other than a Saturday, Sunday or public holiday) when banks are open for business;

"Conditions" means the terms and conditions set out in this document as amended from time to time in accordance with clause 11.6;

"Contract" means the contract between Viega and the Customer for the sale and purchase of the Products in accordance with these Conditions;

"Customer" means the person or firm who purchases the Products from Viega;

"Delivery" has the meaning given to it in clause 4.3;

"Delivery Date" means the date on which Delivery takes place;

"Delivery Location" has the meaning given to it in clause 4.2;

"Force Majeure Event" means to the extent that they are beyond a party's reasonable control, any strikes, lock-outs or other industrial disputes of third parties, act of God, riot, war, civil commotion, malicious damage, fire, explosion, terrorist act, compliance with any law or governmental order, rule, regulation or direction but excludes any weather related event;

"Order" means the Customer's order for the Products, as set out in the Customer's purchase order form, the Customer's written acceptance of Viega's quotation, or overleaf, as the case may be;

"Products" means the goods (or any part of them) set out in the Order;

"Specification" means any specification for the Products, including any related plans and drawings, that is agreed in writing by the Customer and Viega;

"VAT" has the meaning given to it in clause 7.5;

"Viega" means Viega Ltd., a company registered in England and Wales with company number 09096150 whose registered office is at Palmerston House, 814 Brighton Road, Purley, Surrey, United Kingdom CR8 2BR; and

"Warranty" has the meaning given to it in clause 5.1.

1.2 **Construction.** In these Conditions, the following rules apply:

1.2.1 A reference to a statute or statutory provision is a reference to such statute or provision as amended or re-enacted. A reference to a statute or statutory provision includes any subordinate legislation made under that statute or statutory provision, as amended or re-enacted.

1.2.2 Any phrase introduced by the terms **including**, **include**, **in particular** or any similar expression shall be construed as illustrative and shall not limit the sense of the words preceding those terms.

1.2.3 Unless the context otherwise requires, words in the singular shall include the plural and in the plural shall include the singular.

1.2.4 A reference to **writing** or **written** includes faxes and e-mails.

2 Basis of contract

2.1 These Conditions apply to the Contract to the exclusion of any other terms that the Customer seeks to impose or incorporate, or which are implied by trade, custom, practice or course of dealing.

2.2 The Order constitutes an offer by the Customer to purchase the Products in accordance with these Conditions. The Customer is responsible for ensuring that the terms of the Order and any applicable Specification are complete and accurate.

2.3 The Order shall only be deemed to be accepted when Viega issues a written acceptance of the Order, at which point the Contract shall come into existence.

2.4 The Contract constitutes the entire agreement between the parties. The Customer acknowledges that it has not relied on any statement, promise, representation, assurance or warranty made or given by or on behalf of Viega which is not set out in the Contract.

2.5 Any samples, drawings, descriptive matter, or advertising produced by Viega and any descriptions or illustrations contained in Viega's catalogues or brochures are produced for the sole purpose of giving an approximate idea of the Products described in them. They shall not form part of the Contract or have any contractual force.

2.6 A quotation for the Products given by Viega shall not constitute an offer. A quotation shall only be valid for a period of twenty (20) Business Days from its date of issue.

3 Products

3.1 The Products are described in Viega's catalogue as modified by any applicable Specification.

3.2 To the extent that the Products are to be manufactured in accordance with a Specification supplied by the Customer, the Customer shall indemnify Viega against all liabilities, costs, expenses, damages and losses (including any direct, indirect or consequential losses, loss of profit, loss of reputation and all interest, penalties and legal and other professional costs and expenses) suffered or incurred by Viega in connection with any claim made against Viega for actual or alleged infringement of a third party's intellectual property rights arising out of or in connection with Viega's use of the Specification. This clause 3.2 shall survive termination of the Contract.

3.3 Viega reserves the right to amend the Specification of any Product(s) if required by any applicable statutory or regulatory requirements.

4 Delivery

4.1 Viega shall ensure that:

4.1.1 each delivery of the Products is accompanied by a delivery note which shows the date of the Order, all relevant Customer and Viega reference numbers, the type and quantity of the Products (including the code number of the Products, where applicable), special storage instructions (if any) and, if the Order is being delivered by instalments, the outstanding balance of Products remaining to be delivered; and

4.1.2 if Viega requires the Customer to return any packaging materials to Viega, that fact is clearly stated on the delivery note. The Customer shall make any such packaging materials available for collection at such times as Viega shall reasonably request. Returns of packaging materials shall be at Viega's expense.

4.2 Viega shall deliver the Products to the location set out in the Order or such other location as the parties may agree ("**Delivery Location**") at any time after Viega notifies the Customer that the Products are ready.

4.3 Delivery of the Products shall be completed on the Products' arrival at the Delivery Location ("**Delivery**").

4.4 Any dates quoted for Delivery are approximate only, and the time of Delivery is not of the essence. Viega shall not be liable for any delay in Delivery that is caused by a Force Majeure Event or the Customer's failure to provide Viega with adequate Delivery instructions or any other instructions that are relevant to the supply of the Products.

4.5 If Viega fails to deliver the Products, its liability shall be limited to the costs and expenses incurred by the Customer in obtaining replacement Products of similar description and quality in the cheapest market available, less the price of the Products.

4.6 If the Customer fails to accept Delivery of the Products within three (3) Business Days of Viega notifying the Customer that the Products are ready, then, except where such failure or delay is caused by a Force Majeure Event or Viega's failure to comply with its obligations under the Contract:

4.6.1 Delivery shall be deemed to have been completed at 9.00 am on the third Business Day after the day on which Viega notified the Customer that the Products were ready; and

4.6.2 Viega shall store the Products until Delivery takes place, and charge the Customer for all related costs and expenses (including insurance).

4.7 If ten (10) Business Days after the day on which Viega notified the Customer that the Products were ready for Delivery the Customer has not accepted Delivery, Viega may resell or otherwise dispose of part or all of the Products and, after deducting reasonable storage and selling costs, account to the Customer for any excess over the price of the Products or charge the Customer for any shortfall below the price of the Products.

4.8 The Customer shall not be entitled to reject the Products if Viega delivers up to and including 5% more or less than the quantity of Products ordered, but a pro rata adjustment shall be made to the Order invoice on receipt of written notice from the Customer that the wrong quantity of Products was delivered.

4.9 Viega may deliver the Products by instalments, which shall be invoiced and paid for separately. Each instalment shall constitute a separate Contract. Any delay in Delivery or defect in an instalment shall not entitle the Customer to cancel any other instalment.

5 Quality

5.1 Viega warrants that upon Delivery, and for the statutory period of 6 years after the date of purchase, the products shall:

- 5.1.1 conform in all material respects with the description and any applicable specification; and
- 5.1.2 be free from material defects in design, material and workmanship; (the "**Warranty**").
- 5.2 Subject to clause 5.3 below, if:
- 5.2.1 the Customer gives notice in writing to Viega within a reasonable time of discovery that some or all of the products do not comply with the warranty set out in clause 5.1;
- 5.2.2 Viega is given a reasonable opportunity of examining such products; and
- 5.2.3 the Customer (if asked to do so by Viega) returns such products to Viega (at Viega's reasonable cost);
- Viega shall, at its option, repair or replace the defective products, or refund the price of the defective products in full. In addition, and if and to the extent foreseen by applicable law, Viega shall also be responsible for reasonable labour costs necessary for the installation of any repaired or replaced product notified to Viega in advance.
- 5.3 Viega shall not be liable for products' failure to comply with the Warranty set out in clause 5.1 above in any of the following events:
- 5.3.1 the Customer makes any further use of such products after giving notice in accordance with clause 5.2;
- 5.3.2 the defect arises because the Customer or any intermediary that has directly or indirectly supplied the products to the Customer failed to follow Viega's instructions as to the storage, commissioning, installation, use and maintenance of the products or good trade and engineering practice regarding the same;
- 5.3.3 the products were not installed in accordance with Viega's latest assembly instructions and technical records while complying with all applicable acknowledged rules of engineering and the technical regulations in force in the United Kingdom at the time of installation;
- 5.3.4 the Customer or any intermediary that has directly or indirectly supplied the products to the Customer alters or repairs the products without the written consent of Viega;
- 5.3.5 the defect arises as a result of fair wear and tear, wilful damage, negligence, abnormal storage or working conditions, natural disasters or force majeure (in particular, but not limited to, floods, storms, lightning strikes, earthquakes), modifications, changes or add-ons not approved by Viega in writing, excessive water pressure, corrosive substances or other harmful environments, sub-zero temperatures;
- 5.3.6 the products differ from their description and/or specification as a result of changes made to ensure they comply with applicable statutory or regulatory requirements; or
- 5.3.7 the products have been used or installed outside of the United Kingdom;
- 5.3.8 the products were not manufactured by Viega.
- 5.4 Nothing in this Warranty affects the statutory rights of consumer customers. For non-consumer customers, the Warranty sets out Viega's only liability (whether in contract, tort (including negligence), breach of statutory duty, or otherwise) in respect of defective or faulty products.
- 5.5 This Warranty is for the benefit of the Customer only, and it may not be assigned, transferred or dealt with by any other person.
- 5.6 The Customer shall pass sufficient copies of any warranty documentation that accompanies the Products to its customers so that all members of the supply chain, including the end-user, have a copy of such documentation. Except for members of the supply chain, no other person shall have any rights under this Warranty.
- 5.7 The terms implied by sections 13 to 15 of the Sale of Goods Act 1979 are, to the fullest extent permitted by law, excluded from the Contract.
- 5.8 These Conditions shall apply to any repaired or replacement products supplied by Viega.
- 5.9 If the Customer returns the products to Viega for examination and it turns out that no warranty claims exist, Viega is entitled to charge the Customer a processing fee in the amount of 50% of the price of the respective products but not less than 30 GBP before tax.
- 6 Title and risk**
- 6.1 The risk in the Products shall pass to the Customer on Delivery.
- 6.2 Title to the Products shall not pass to the Customer until (the earlier of):
- 6.2.1 Viega receives payment in full (in cash or cleared funds) for the Products and any other Products that Viega has supplied to the Customer in respect of which payment has become due, in which case title to the Products shall pass at the time of cleared payment of all such sums; and
- 6.2.2 the Customer resells the Products, in which case title to the Products shall pass to the Customer at the time specified in clause 6.4.
- 6.3 Until title to the Products has passed to the Customer, the Customer shall:
- 6.3.1 store the Products separately from all other Products held by the Customer so that they remain readily identifiable as Viega's property;
- 6.3.2 not remove, deface or obscure any identifying mark or packaging on or relating to the Products;
- 6.3.3 maintain the Products in satisfactory condition and keep them insured against all risks for their full price following Delivery;
- 6.3.4 notify Viega immediately if it becomes subject to any of the events listed in clauses 8.2.2 or 8.2.3; and
- 6.3.5 give Viega such information relating to the Products as Viega may require from time to time.
- 6.4 Subject to clause 6.5, the Customer may resell or use the Products in the ordinary course of its business (but not otherwise) before Viega receives payment for the Products. However, if the Customer resells the Products before that time:
- 6.4.1 it does so as principal and not as Viega's agent; and
- 6.4.2 title to the Products shall pass from Viega to the Customer immediately before the time at which resale by the Customer occurs.
- 6.5 If before title to the Products passes to the Customer, the Customer becomes subject to any of the events listed in clauses 8.2.2 and 8.2.3, then, without limiting any other right or remedy Viega may have:
- 6.5.1 the Customer's right to resell the Products or use them in the ordinary course of its business ceases immediately; and
- 6.5.2 Viega may at any time:
- (i) require the Customer to deliver up all Products in its possession which have not been resold, or irrevocably incorporated into another Products; and
- (ii) if the Customer fails to do so promptly, enter any premises of the Customer or of any third party where the Products are stored in order to recover them.
- 7 Price and payment**
- 7.1 The price of the Products shall be the price set out in the Order, or, if no price is quoted, the price set out in Viega's published price list in force as at Delivery.
- 7.2 Viega may, by giving notice to the Customer at any time up to ten (10) Business Days before Delivery, increase the price of the Products to reflect any increase in the cost of the Products that is due to:
- 7.2.1 any factor beyond Viega's control (including foreign exchange fluctuations, increases in taxes and duties, and increases in labour, materials and other manufacturing costs);
- 7.2.2 any request by the Customer to change the date(s) of Delivery, quantities or types of Products ordered, or the Specification; or
- 7.2.3 any delay caused by any instructions of the Customer or failure of the Customer to give Viega adequate or accurate information or instructions.
- 7.3 The price of the Products is exclusive of the costs and charges of packaging, insurance and transport of the Products, which shall be invoiced to the Customer.
- 7.4 The price of the Products is exclusive of amounts in respect of value added tax ("VAT"). The Customer shall, on receipt of a valid VAT invoice from Viega, pay to Viega such additional amounts in respect of VAT as are chargeable on the supply of the Products.
- 7.5 Viega may invoice the Customer for the Products on or at any time after the completion of delivery.
- 7.6 The Customer shall pay the invoice in full and in cleared funds within twenty (20) Business Days of the date of the invoice. Payment shall be made to the bank account nominated in writing by Viega. Time of payment is of the essence.

- 7.7 If the Customer fails to make any payment due to Viega under the Contract by the due date for payment, then the Customer shall pay interest on the overdue amount at the rate of 8% per annum above Bank of England's base rate from time to time. Such interest shall accrue on a daily basis from the due date until actual payment of the overdue amount, whether before or after judgment. The Customer shall pay the interest together with the overdue amount.
- 7.8 The Customer shall pay all amounts due under the Contract in full without any set-off, counterclaim, deduction or withholding (except for any deduction or withholding required by law). Viega may at any time, without limiting any other rights or remedies it may have, set off any amount owing to it by the Customer against any amount payable by Viega to the Customer.
- 8 Termination and suspension**
- 8.1 Viega may terminate the Contract by giving the Customer thirty (30) days' written notice.
- 8.2 Without limiting its other rights or remedies, Viega may terminate the Contract with immediate effect by giving written notice to the Customer if:
- 8.2.1 the Customer commits a material breach of any term of the Contract and (if such a breach is remediable) fails to remedy that breach within fourteen (14) days of the Customer being notified in writing to do so; or
- 8.2.2 an order is made or a resolution is passed for the winding-up of the Customer or an administrator is appointed by order of the Court or by other means to manage the affairs, business and property of the Customer or a receiver and/or manager or administrative receiver is validly appointed in respect of all or any of the Customer's assets or undertaking or circumstances arise which entitle the Court or a creditor to appoint a receiver and/or manage or administrative receiver or which entitle the Court to make a winding-up or bankruptcy order or the Customer takes or suffers any similar or analogous action (in any jurisdiction) in consequence of debt; or
- 8.2.3 the Customer ceases, or threatens to cease, to carry on business; or
- 8.2.4 there is a change of control of the Customer (within the meaning of section 1124 of the Corporation Tax Act 2010).
- 8.3 Termination of the Contract, howsoever arising, shall not affect any of the parties' rights and remedies that have accrued as at termination.
- 8.4 Clauses which expressly or by implication survive termination of the Contract shall continue in full force and effect.
- 9 Limitation of liability**
- 9.1 Nothing in these Conditions shall limit or exclude either party's liability for:
- 9.1.1 death or personal injury caused by its negligence;
- 9.1.2 fraud or fraudulent misrepresentation; or
- 9.1.3 the deliberate default or wilful misconduct of that party, its employees, agents or subcontractors.
- 9.2 Subject to clause 9.1:
- 9.2.1 Viega shall under no circumstances whatsoever be liable to the Customer, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, for any loss of profit, or any indirect or consequential loss arising under or in connection with the Contract;
- 9.2.2 Viega's total liability to the Customer in respect of all other losses arising under or in connection with the Contract, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, shall in no circumstances exceed 100% of the sums paid or payable by the Customer under the relevant Contract at the time that the liability arose.
- 10 Force majeure**
- 10.1 Neither party shall be liable for any failure or delay in performing its obligations under the Contract to the extent that such failure or delay is caused by a Force Majeure Event.
- 10.2 The Customer shall use all reasonable endeavours to mitigate the effect of a Force Majeure Event on the performance of its obligations under the Contract.
- 10.3 If a Force Majeure Event prevents, hinders or delays the Customer's performance of its obligations under the Contract for a continuous period of more than twenty (20) Business Days, Viega may terminate the Contract immediately by giving written notice to the Customer.

11 General

11.1 Assignment and other dealings.

- 11.1.1 Viega may at any time assign, transfer, mortgage, charge, subcontract or deal in any other manner with all or any of its rights or obligations under the Contract.
- 11.1.2 The Customer may not assign, transfer, mortgage, charge, subcontract, declare a trust over or deal in any other manner with any or all of its rights or obligations under the Contract without the prior written consent of Viega.

11.2 Notices.

- 11.2.1 Any notice or other communication given to a party under or in connection with the Contract shall be in writing, addressed to that party at its registered office (if it is a company) or its principal place of business (in any other case) or such other address as that party may have specified to the other party in writing in accordance with this clause, and shall be delivered personally, sent by pre-paid first class post or other next working day delivery service, commercial courier, fax or e-mail.
- 11.2.2 A notice or other communication shall be deemed to have been received:
- if delivered personally, when left at the address referred to in clause 11.2.1;
 - if sent by pre-paid first class post or other next working day delivery service, at 9.00 am on the second Business Day after posting;
 - if delivered by commercial courier, on the date and at the time that the courier's delivery receipt is signed; or,
 - if sent by fax or e-mail, one Business Day after successful transmission (where no failed transmission report or out of office message is received by the sender within one hour of sending).
- 11.2.3 The provisions of this clause shall not apply to the service of any proceedings or other documents in any legal action.

11.3 Severance.

- 11.3.1 If any provision or part-provision of the Contract is or becomes invalid, illegal or unenforceable, it shall be deemed modified to the minimum extent necessary to make it valid, legal and enforceable. If such modification is not possible, the relevant provision or part-provision shall be deemed deleted. Any modification to or deletion of a provision or part-provision under this clause shall not affect the validity and enforceability of the rest of the Contract.
- 11.3.2 If any provision or part-provision of this Contract is invalid, illegal or unenforceable, the parties shall negotiate in good faith to amend such provision so that, as amended, it is legal, valid and enforceable, and, to the greatest extent possible, achieves the intended commercial result of the original provision.

- 11.4 **Waiver.** A waiver of any right or remedy under the Contract or law is only effective if given in writing and shall not be deemed a waiver of any subsequent breach or default. No failure or delay by a party to exercise any right or remedy provided under the Contract or by law shall constitute a waiver of that or any other right or remedy, nor shall it prevent or restrict the further exercise of that or any other right or remedy. No single or partial exercise of such right or remedy shall prevent or restrict the further exercise of that or any other right or remedy.

- 11.5 **Third party rights.** A person who is not a party to the Contract shall not have any rights to enforce its terms.

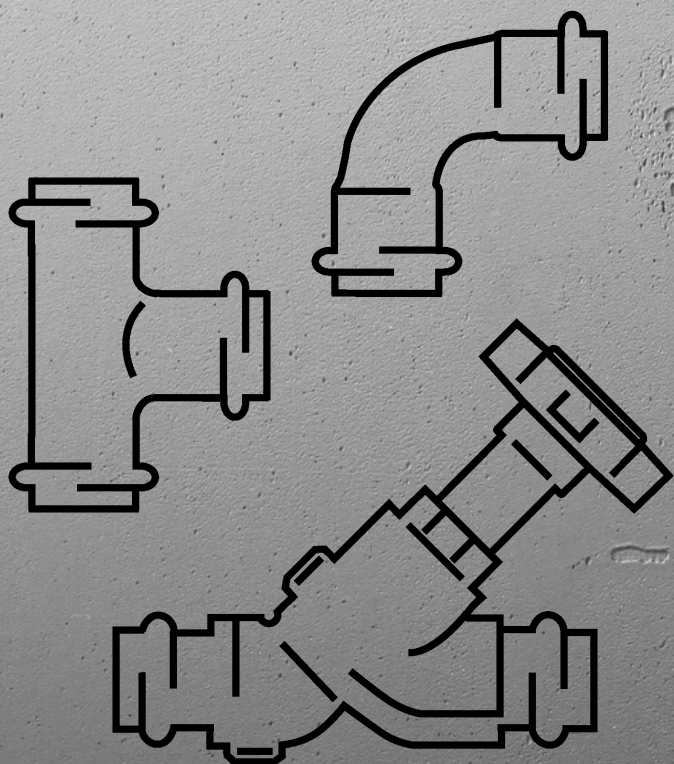
- 11.6 **Variation.** Except as set out in these Conditions, no variation of the Contract, including the introduction of any additional terms and conditions, shall be effective unless it is in writing and signed by Viega.

- 11.7 **Governing law.** The Contract, and any dispute or claim arising out of or in connection with it or its subject matter or formation (including non-contractual disputes or claims), shall be governed by, and construed in accordance with the law of England and Wales.

- 11.8 **Jurisdiction.** Each party irrevocably agrees that the competent courts at the registered office of Viega shall have exclusive jurisdiction to settle any dispute or claim arising out of or in connection with this Contract or its subject matter or formation (including non-contractual disputes or claims).

PIPING TECHNOLOGY

Profipress with SC-Contur



viega

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), green dot on press end, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

d12–108.0, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating/radiator connection

Rainwater

Compressed air, inert gases

Cooling water pipelines

Industrial applications

Plant engineering

Fire extinguishing systems (in accordance with DIN 14462) wet

Sprinkler systems (in accordance with VdS CEA 4001) wet

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Approved for d12–108.0 in accordance with DVGW-registration no. DW-8511BQ0586.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 (R290, hard for sprinkler unit) and DVGW Worksheet GW 392.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Note - Limitations of use potable water

The press connector system Profipress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (German Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega.

With regard to the possible exceeding of the limit value for copper ions according to the Potable Water Ordinance (PWO), pipes and connectors made of copper may only be used when the pH value is ≥ 7.4 or the total volume of organic carbon does not exceed $\text{TOC} = 1.5 \text{ mg/l}$ at values between $\text{pH} = 7.0\text{--}7.4$!

Operating conditions

The press connector system Profipress can be used with the following operating parameters:

Potable water installation according to DIN 1988-200 / DIN EN 806-2

Operating temperature max. 80°C / 176°F

Temperature max. 95°C over a period of 60 min.

Heating systems in accordance with DIN EN 12828

Operating temperature max. 105°C / 221°F

The press connector system Profipress is designed for nominal pressure PN 16.

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CW246E

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



Profipress Elbow 90° with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements
Model 2416

VdS	d	PU	Article	DG
	12	10	291 488	86
	15	10/100	291 501	86
✓	22	10/100	291 518	86
✓	28	5/50	291 525	86
✓	35	5	291 532	86
✓	42	5	291 549	86
✓	54	1	291 556	86

VdS = VdS certification



Profipress XL Elbow 90° with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2416XL

d	PU	Article	DG
66.7	1	645 137	67
76.1	1	476 847	67
108.0	1	476 861	67



Profipress Elbow 90° with SC-Contur
 - copper
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2416.1

VdS	d	PU	Article	DG
	12	10	291 648	86
	15	10/100	291 662	86
✓	22	10/100	291 679	86
✓	28	5/50	291 686	86
✓	35	5	291 693	86
✓	42	5	291 709	86
✓	54	1	291 716	86

VdS = VdS certification



Profipress XL Elbow 90° with SC-Contur
 - copper
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2416.1XL

d	PU	Article	DG
66.7	1	648 350	67
76.1	1	476 878	67
108.0	1	476 892	67



Profipress Elbow 45° with SC-Contur
F/F
 - copper
 - press connections
Components
 EPDM sealing elements
Model 2426

VdS	d	PU	Article	DG
	12	10	292 409	86
	15	10/100	292 348	86
✓	22	10/100	292 355	86
✓	28	5/50	292 362	86
✓	35	5	292 379	86
✓	42	5	292 386	86
✓	54	1	292 393	86

VdS = VdS certification



Profipress XL Elbow 45° with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2426XL

d	PU	Article	DG
66.7	1	645 144	67
76.1	1	476 908	67
108.0	1	476 922	67


**Profipress Elbow 45°
with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2426.1

VdS	d	PU	Article	DG
	12	10	292 577	86
	15	10/100	292 508	86
✓	22	10/100	292 515	86
✓	28	5/50	292 522	86
✓	35	5	292 539	86
✓	42	5	292 546	86
✓	54	1	292 553	86

VdS = VdS certification


**Profipress XL Elbow 45°
with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element, cutting ring,
separator ring

Model 2426.1XL

d	PU	Article	DG
66.7	1	648 367	67
76.1	1	476 939	67
108.0	1	476 953	67


**Profipress Crossover
with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2427

d	PU	Article	DG
12	10	322 359	86
15	10	322 342	86
22	10	322 328	86


**Profipress Crossover
with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements

Model 2428

d	PU	Article	DG
15	10	352 134	86
22	10	352 158	86



T-PIECES



Profipress T-piece with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements
Model 2418

VdS	d1	d2	d3	PU	Article	DG
	12	12	12	10	291 884	86
	12	15	12	10	322 717	86
	15	12	12	10	291 907	86
	15	12	15	10	291 914	86
	15	15	12	5	315 085	86
	15	15	15	10/100	291 952	86
	15	22	15	10	322 700	86
	22	12	22	10	324 834	86
	22	15	15	10	292 010	86
	22	15	22	10/50	292 027	86
	22	22	15	5	315 047	86
✓	22	22	22	10/100	291 969	86
	28	15	22	5	324 841	86
	28	15	28	5/50	295 189	86
✓	28	22	22	5	307 899	86
✓	28	22	28	5	295 196	86
✓	28	28	22	5	315 016	86
✓	28	28	28	5/50	291 976	86
	35	15	35	5	324 865	86
✓	35	22	28	5	324 889	86
✓	35	22	35	5	292 034	86
✓	35	28	28	5	324 896	86
✓	35	28	35	5	292 041	86
✓	35	35	22	5	365 882	86
✓	35	35	28	5	365 080	86
✓	35	35	35	5	291 983	86
✓	42	22	42	5	324 902	86
✓	42	28	42	5	292 058	86
✓	42	35	42	5	292 065	86
✓	42	42	42	5	291 990	86
✓	54	22	54	1	324 919	86
✓	54	28	54	1	324 926	86
✓	54	35	54	1	324 933	86
✓	54	42	54	1	292 072	86
✓	54	54	54	1	292 003	86

VdS = VdS certification



Sanpress T-piece with SC-Contur
 - gunmetal or silicon bronze
 - press connections
Components
 EPDM sealing elements
Model 2218

VdS	d1	d2	d3	PU	Article	DG
	28	28	15	5	314 132	87
	28	28	18	5	314 163	87
	42	15	42	1	314 224	87
✓	42	35	35	1	283 551	87
✓	54	42	42	1	187 279	87

VdS = VdS certification



Profipress T-piece with SC-Contur
 - copper
 - press connections, plug-in end
Components
 EPDM sealing elements
Model 2418.1

d1	d2	d3	PU	Article	DG
22	15	22	5	477 356	86



Profipress XL T-piece with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2418XL

d1	d2	d3	PU	Article	DG
66.7	28	66.7	1	648 411	67
66.7	35	66.7	1	648 381	67
66.7	42	66.7	1	648 404	67
66.7	54	66.7	1	648 398	67
66.7	66.7	66.7	1	648 374	67
76.1	54	76.1	1	476 977	67
76.1	66.7	76.1	1	719 234	67
76.1	76.1	76.1	1	476 960	67
108.0	54	108.0	1	477 028	67
108.0	76.1	108.0	1	477 035	67
108.0	108.0	108.0	1	477 011	67



Sanpress T-piece with SC-Contur
- gunmetal or silicon bronze
- press connections, R-thread
Components
EPDM sealing elements
Model 2217.1

d1	R	d2	PU	Article	DG
22	¾	22	5	194 123	87
28	¾	28	5	194 130	87
35	¾	35	5	194 147	87
42	¾	42	1	273 231	87
54	¾	54	1	197 858	87
54	1	54	1	310 929	87
54	1¼	54	1	310 936	87



Sanpress T-piece with SC-Contur
- silicon bronze
- press connections, Rp-thread
Components
EPDM sealing elements, polygon
Model 2217.2

VdS	d1	Rp	d2	PU	Article	DG
	12	½	12	5	290 986	87
	15	¾	15	5	313 951	87
	15	½	15	5	115 630	87
	18	½	18	5	281 359	87
✓	22	½	22	5	115 944	87
✓	22	¾	22	5	313 975	87
✓	28	½	28	5	119 768	87
✓	28	¾	28	5	313 968	87
✓	35	½	35	5	121 945	87
✓	35	1	35	1	361 204	87
✓	42	½	42	1	126 230	87
✓	42	1	42	1	361 211	87
✓	54	½	54	1	197 353	87
✓	54	1	54	1	361 228	87

VdS = VdS certification



Sanpress T-piece G¼, with plug-in end with SC-Contur
- for extraction valve, drainage valve, sampling point for retrofitted installation in piping, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread
Components
EPDM sealing element
Note
In piping that use Sanpress slip coupling model 2215.5.
Model 2217.4

d1	G	d2	PU	Article	DG
15	¼	15	1	705 596	87
18	¼	18	1	705 602	87
22	¼	22	1	705 619	87
28	¼	28	1	705 626	87
35	¼	35	1	705 633	87
42	¼	42	1	705 640	87
54	¼	54	1	705 855	87



Profipress XL T-piece with SC-Contur
- copper
- press connections, Rp-thread
Components
EPDM sealing elements, cutting rings, separator rings, polygon
Model 2417.2XL

d1	Rp	d2	PU	Article	DG
76.1	¾	76.1	1	534 073	67
76.1	2	76.1	1	534 080	67
108.0	¾	108.0	1	534 110	67
108.0	2	108.0	1	534 127	67

ADAPTERS/ELBOWS



Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2211

VdS	d	R	PU	Article	DG
	12	¾	5	290 771	87
	12	½	5	290 764	87
	15	¾	5	297 985	87
	15	½	5/100	105 044	87
	15	¾	5	287 764	87
✓	22	½	5	297 961	87
✓	22	¾	5	104 306	87
✓	22	1	5	287 771	87
✓	28	¾	5	297 954	87
✓	28	1	5	106 508	87
✓	28	1¼	5	297 978	87
✓	35	1	5	297 947	87
✓	35	1¼	5	110 352	87
✓	35	1½	5	314 651	87
✓	42	1¼	5	297 930	87
✓	42	1½	1	115 340	87
✓	54	1½	1	314 668	87
✓	54	2	1	195 267	87

VdS = VdS certification



Sanpress Adapter

- gunmetal
- press connection, NPT male thread

Components

EPDM sealing element, polygon

Model 2211.2

d	NPT	PU	Article	DG
15	½	5	493 851	87
22	¾	5	493 868	87
28	1	5	493 875	87
35	1¼	5	493 882	87
42	1½	1	493 899	87
54	2	1	493 905	87



Sanpress Adapter with SC-Contur

- for connection screw fitting
- silicon bronze
- press connection, G-thread

Components

EPDM sealing element, polygon

Model 2211.4

d	G	PU	Article	DG
15	½	5	660 222	87



Profipress XL Adapter with SC-Contur

- copper
- press connection, R-thread

Model 2411XL

d	R	PU	Article	DG
66.7	2½	1	648 510	67
76.1	2½	1	534 134	67
108.0	4	1	534 158	67



Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 2212

VdS	d	Rp	PU	Article	DG
	12	¾	5	291 075	87
	12	½	5	291 068	87
	15	¾	5	298 074	87
	15	½	5	107 543	87
	15	¾	5	298 098	87
✓	22	½	5	298 067	87
✓	22	¾	5	108 465	87
✓	22	1	5	298 128	87
✓	28	½	5	428 174	87
✓	28	¾	5	298 081	87
✓	28	1	5	114 329	87
✓	28	1¼	5	298 104	87
✓	35	¾	5	357 542	87
✓	35	1	5	298 111	87
✓	35	1¼	5	116 774	87
✓	42	1¼	1	298 050	87
✓	42	1½	1	124 236	87
✓	54	1½	1	365 097	87
✓	54	2	1	195 304	87

VdS = VdS certification

Profipress with SC-Contur A1



Profipress XL Adapter with SC-Contur

- copper
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 2412XL

d	Rp	PU	Article	DG
66.7	2½	1	648 527	67



Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, anti-twist protection

Model 2212.3

d	Rp	PU	Article	DG
15	½	5	287 016	87
18	½	5	298 913	87
22	½	5	287 009	87



Sanpress Adapter union with SC-Contur

- for steel pipe to Viega press connector systems

- gunmetal or silicon bronze
- compression fitting, press connection

Components

gasket, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87



Megapress Adapter with SC-Contur potable water installation

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240

- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Model 4213.2

DN	D	d	PU	Article	DG
15	½	15	5	736 255	55
15	½	18	5	754 679	55
20	¾	22	5	736 279	55
25	1	28	5	736 293	55
32	1¼	35	1	736 309	55
40	1½	42	1	736 316	55
50	2	54	1	736 323	55



Sanpress Plug-in piece

- silicon bronze
- plug-in end, R-thread

Components

polygon

Model 2211.1

d	R	PU	Article	DG
12	½	5	291 310	87
15	½	5	115 418	87
18	½	5	285 081	87
18	¾	5	285 104	87
22	½	5	119 676	87
22	¾	5	116 767	87
28	1	5	122 034	87
35	1¼	5	125 288	87
42	1½	1	132 231	87



Sanpress Plug-in piece

- silicon bronze
- plug-in end, Rp-thread

Components

polygon

Model 2212.1

d	Rp	PU	Article	DG
12	½	5	291 341	87
15	½	5	117 733	87
18	½	5	287 085	87
18	¾	5	287 108	87
22	½	5	120 917	87
22	¾	5	117 481	87
28	¾	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1¼	5	130 589	87
42	1½	1	135 430	87
54	2	1	199 104	87



Sanpress Adapter elbow 90° with SC-Contur
 - silicon bronze
 - press connection, R-thread
Components
 EPDM sealing element, polygon
Model 2214

d	R	PU	Article	DG
12	¾	5	290 863	87
12	½	5	290 870	87
15	¾	5	314 361	87
15	½	5	112 950	87
15	¾	5	443 030	87
22	¾	5	115 623	87
28	1	5	118 730	87
35	1¼	5	127 329	87
42	1½	1	128 500	87
54	2	1	197 988	87



Sanpress Adapter elbow 90° with SC-Contur
 - silicon bronze
 - press connection, R-thread
Components
 EPDM sealing element
Model 2214.1

d	R	PU	Article	DG
15	½	5	335 281	87



Sanpress Adapter elbow 90° with SC-Contur
 - silicon bronze
 - press connection, Rp-thread
Components
 EPDM sealing element
Model 2214.2

d	Rp	PU	Article	DG
12	¾	5	290 924	87
12	½	5	290 931	87
15	¾	5	298 241	87
15	½	5	108 441	87
15	¾	5	314 385	87
22	½	5	298 234	87
22	¾	5	283 711	87
22	1	5	314 378	87
28	½	5	442 033	87
28	¾	5	446 611	87
28	1	5	283 728	87
35	1¼	5	283 704	87
42	1½	1	299 415	87
54	2	1	299 422	87



Sanpress Plug-in elbow 90°
 - silicon bronze
 - plug-in end, Rp-thread
Model 2214.3

d	Rp	PU	Article	DG
15	½	5	308 001	87

COUPLINGS



Profipress Coupling with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements
Model 2415

VdS	d	PU	Article	DG
	12	10	292 737	86
	15	10/100	292 690	86
✓	22	10/100	292 683	86
✓	28	5/50	292 676	86
✓	35	5	292 706	86
✓	42	5	292 713	86
✓	54	1	292 720	86

VdS = VdS certification



Profipress XL Coupling with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2415XL

d	PU	Article	DG
66.7	1	648 435	67
76.1	1	477 059	67
108.0	1	477 073	67

Profipress with SC-Contur A1



Profipress Slip coupling with SC-Contur

- copper
- press connections

Components

EPDM sealing elements

Model 2415.3

d	PU	Article	DG
12	10	713 416	86
15	10	461 256	86
22	10	461 270	86
28	5	461 287	86
35	5	461 294	86
42	5	461 317	86
54	1	461 300	86



Profipress XL Slip coupling with SC-Contur

- copper

Components

EPDM sealing elements, cutting rings, separator rings

Model 2415.5XL

d	PU	Article	DG
66.7	1	648 442*	67
76.1	1	477 080	67
108.0	1	477 103	67

* = Discontinued, limited availability



Sanpress Slip coupling with SC-Contur

- gunmetal or silicon bronze
- press connections

Components

EPDM sealing elements

Model 2215.5

VdS	d	PU	Article	DG
	15	5	119 485	87
	18	5	287 061	87
✓	22	5	119 041	87
✓	28	5	122 133	87
✓	35	5	124 335	87
✓	42	1	131 494	87
✓	54	1	216 153	87

VdS = VdS certification



Sanpress Slip coupling with SC-Contur

- silicon bronze
- plug-in end, press connection

Components

EPDM sealing element

Model 2215.4

d	PU	Article	DG
22	5	588 533	87
28	5	588 540	87
35	5	588 557	87



Sanpress Coupling

- gunmetal
- press connections

Components

EPDM sealing elements

Model 9777.9

d	PU	Article	DG
10	20	335 946¹	76

¹⁾ Press connection d10 should be carried out with a size 12 press jaw.

REDUCTIONS



Profipress Reducer with SC-Contur

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2415.1

VdS	d1	d2	PU	Article	DG
	15	12	10	296 414	86
	22	15	10/50	296 377	86
	28	15	5	296 469	86
✓	28	22	10/50	296 506	86
✓	35	22	5	296 452	86
✓	35	28	5	296 490	86
✓	42	22	5	296 445	86
✓	42	28	5	296 483	86
✓	42	35	5	296 476	86
✓	54	28	5	366 476	86
✓	54	35	5	296 438	86
✓	54	42	5	296 421	86

VdS = VdS certification



Profipress XL Reducer with SC-Contur
 - copper
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2415.1XL

d1	d2	PU	Article	DG
66.7	28	1	648 473	67
66.7	35	1	648 480*	67
66.7	42	1	648 466*	67
66.7	54	1	648 459	67
76.1	54	1	477 110	67
76.1	66.7	1	719 241	67
108.0	54	1	477 141	67
108.0	66.7	1	648 497	67
108.0	76.1	1	477 158	67

* = Discontinued, limited availability



Sanpress Reducer with SC-Contur
 - silicon bronze
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2215.1

d1	d2	PU	Article	DG
22	12	5	366 865	76



Profipress Reducing coupling with SC-Contur
 - copper
 - press connections
Components
 EPDM sealing elements
Model 2415.2

VdS	d1	d2	PU	Article	DG
	15	12	10	325 770	86
	22	15	10	325 794	86
✓	28	22	5	325 817	86
✓	35	28	5	328 269	86
✓	42	35	1	328 252	86
✓	54	42	1	328 276	86

VdS = VdS certification



Sanpress Reducing coupling
 - gunmetal
 - press connections
Components
 EPDM sealing elements

Model	d1	d2	PU	Article	DG
9778.0	12	10	1/10	335 953¹⁾	76
9778.1	15	10	10	335 960¹⁾	76

¹⁾ Press connection d10 should be carried out with a size 12 press jaw.



Profipress Reducing elbow 90° with SC-Contur
 - copper
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2416.2

d1	d2	PU	Article	DG
15	12	5	629 281	86

SCREW FITTINGS



Sanpress Screw fitting with SC-Contur
 - gunmetal or silicon bronze
 - press connections
 - flat sealing
Components
 EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon
Note
 The union nut consists of brass.
Model 2260

d	PU	Article	DG
12	5	293 017	87
15	1	126 148	87
18	1	287 436	87
22	1	126 124	87
28	1	124 311	87
35	1	130 947	87
42	1	132 446	87
54	1	226 329	87

Profipress with SC-Contur A1



Sanpress Adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2262

d	Rp	PU	Article	DG
12	½	5	293 024	87
15	½	1	131 937	87
15	¾	1	133 160	87
18	½	1	283 384	87
18	¾	1	314 910	87
22	¾	1	125 318	87
22	1	1	133 900	87
28	¾	1	365 103	87
28	1	1	128 975	87
35	1¼	1	138 875	87
42	1½	1	141 745	87
54	2	1	222 017	87



Sanpress Adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, R-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2265

d	R	PU	Article	DG
12	¾	5	291 372	87
12	½	5	291 389	87
15	½	1	120 108	87
15	¾	1	140 878	87
18	½	1	283 360	87
18	¾	1	283 377	87
22	½	1	142 674	87
22	¾	1	119 133	87
22	1	1	148 492	87
28	¾	1	365 110	87
28	1	1	120 047	87
35	1¼	1	128 425	87
42	1½	1	135 966	87
54	2	1	221 997	87



Sanpress Adapter union 90° with SC-Contur

- silicon bronze
- press connection, Rp-thread
- flat sealing, angled

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2255

d	Rp	PU	Article	DG
12	½	5	292 980*	87
15	½	5	125 660	87
18	½	5	283 469	87
18	¾	5	283 452	87
22	¾	5	122 614	87
22	1	5	132 637	87
28	1	5	128 159	87
35	1¼	5	132 729	87
42	1½	1	139 872	87
54	2	1	221 676	87

* = Discontinued, limited availability



Sanpress Connection screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2263

VdS	d	G	PU	Article	DG
	12	¾	1	475 956	87
	12	½	1	380 878	87
	12	¾	1	293 611	87
	15	¾	1	475 963	87
	15	½	1	380 885	87
	15	¾	1	265 663	87
	15	1	1	305 000	87
	15	1¼	1	424 534	87
	22	¾	1	351 502	87
✓	22	1	1	265 687	87
✓	22	1¼	1	367 015	87
✓	22	1½	1	305 260	87
	28	1	1	692 629	87
✓	28	1¼	1	265 700	87
✓	28	1½	1	305 048	87
✓	35	1½	1	265 731	87
✓	35	2	1	305 024	87
✓	42	1¾	1	265 304	87
✓	42	2	1	305 031	87
✓	54	2¼	1	426 743	87
✓	54	2¾	1	265 328	87
✓	54	2½	1	341 961	87
✓	54	2¾	1	426 750	87

VdS = VdS certification



Sanpress Connection screw fitting

- gunmetal or silicon bronze
- plug-in end, G-thread
- flat sealing

Components

EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2264

d	G	PU	Article	DG
15	¾	1	338 503	87
18	¾	1	338 510	87
22	1	1	338 527	87
28	1¼	1	338 534	87
35	1½	1	338 541	87
42	1¾	1	338 558	87
54	2¾	1	338 565	87



Sanpress Insulating union with SC-Contur

- silicon bronze
- Rp-thread, press connection
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, separator ring, polygon

Note

The union nut consists of brass.

Model 2267

Rp	d	PU	Article	DG
½	15	1	469 450	87
¾	15	1	469 467	87
½	18	1	469 474	87
¾	18	1	469 481	87
¾	22	1	469 498	87
1	22	1	469 504	87
1	28	1	469 511	87
1¼	35	1	469 528	87
1½	42	1	469 535	87
2	54	1	469 542	87



Gasket

- for Viega screw fittings with EPDM flat gasket
- EPDM

Model 2263.1-182

for G	internal-Ø	Ø	H	PU	Article	DG
½	12	18.5	2	1	443 184	10
¾	17	24	2	1	342 425	10
1	21	30	2	1	342 418	10
1¼	27	39	2	1	342 401	10
1½	35	44.5	2	1	342 395	10
1¾	41	50.5	2	1	342 449	10
2	44	56	2	1	446 055	10
2¼	52	62	2	1	446 062	10
2¾	53	66	2	1	342 388	10
2½	58	70	2	1	342 432	10
2¾	62	78	2	1	446 079	10

CAPS, PLUGS



Profipress Cap with SC-Contur

- copper
- press connection

Components

EPDM sealing element

Model 2456

VdS	d	PU	Article	DG
	12	10	349 295	86
	15	10	349 301	86
✓	22	10	349 356	86
✓	28	5	349 349	86
✓	35	5	349 332	86
✓	42	1	349 325	86
✓	54	1	349 318	86

VdS = VdS certification



Profipress XL Cap with SC-Contur

- copper
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 2456XL

d	PU	Article	DG
76.1	1	534 165	67
108.0	1	534 189	67

Profipress with SC-Contur A1



Profipress XL Cap with SC-Contur

- copper
- press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2456.1XL

d	PU	Article	DG
66.7	1	648 428	67



Profipress Plug

- copper
- plug-in end

Model 2457

d	PU	Article	DG
15	10	330 903	86
22	5	314 576	86
28	5	314 569	86
42	1	314 545*	86
54	1	314 538*	86

* = Discontinued, limited availability



Pressure test plug

- for leakage test, temporarily closed piping section
- brass
- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
12	1	290 801	87
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87



Sealing element

EPDM

- suitable for pressure test plug model 2269
- EPDM

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3.2	5	754 150	87
42	38.5	3.7	5	754 167	87
54	51,2	4.13	5	754 174	87

FLANGES



Sanpress Flange transition with SC-Contur

- silicon bronze
- flange transition, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, mounting bracket

Model 2259.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	479 855	87
32	35	4	100	1	479 879	87
40	42	4	110	1	479 886	87
50	54	4	125	1	479 893	87

n = number of holes
k = bolt circle diameter



Profipress XL Flange transition with SC-Contur

- copper
- flange transition, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 2459.5XL

DN	d	n	k [mm]	PU	Article	DG
65	66.7	8	145	1	648 534	67
65	76.1	8	145	1	534 042	67
80	76.1	8	160	1	817 985	67
100	108.0	8	180	1	534 066	67

n = number of holes
k = bolt circle diameter



**Sanpress XL Flange
PN 16**
- gunmetal or silicon bronze
- Rp-thread
Model 2259.2XL

DN	Rp	k [mm]	PU	Article	DG
65	2½	145	1	641 597	88
80	3	160	1	641 603	88
100	4	180	1	641 610	88

k = bolt circle diameter



Mounting set
- for flange connection
- galvanised steel
Components
4 hexagon head bolts, 8 washers, 4 nuts
Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87



Mounting set
- for flange connection
- galvanised steel
Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087¹	87
80/100	6	16	60	1	651 268²	87

¹⁾ with 8 hexagon head bolts, 16 washers and 8 nuts

²⁾ with 4 hexagon head bolts, 8 washers and 4 nuts



Gasket
- AFM 34/2
Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES



**Sanpress Wall plate
with SC-Contur**
- silicon bronze
- press connection, Rp-thread
Components
EPDM sealing element, cuttable
connection elbow, fixing flange
Model 2225

d	Rp	L	PU	Article	DG
15	½	45	5/25	116 552	87



**Sanpress Wall plate
with SC-Contur**
- silicon bronze
- press connection, Rp-thread
Components
EPDM sealing element, fixing flange
Model 2225.5

d	Rp	PU	Article	DG
12	½	5	291 013	87
15	½	5/100	107 345	87
22	½	5	335 229	87
22	¾	5	116 057	87



**Sanpress Wall plate
with SC-Contur**
- silicon bronze
- press connection, Rp-thread
Components
EPDM sealing element, spacer,
fixing flange
Model 2225.6

d	Rp	PU	Article	DG
15	½	5	347 307	87



Sanpress Double wall plate with SC-Contur
- silicon bronze
- press connections, Rp-thread
Components
EPDM sealing elements, fixing flange
Model 2228.7

d1	Rp	d2	PU	Article	DG
15	½	15	1	687 892	87
18	½	18	1	692 797	87
22	½	22	1	687 908	87



Sanpress Wall plate T-piece with SC-Contur
- silicon bronze
- press connections, Rp-thread
Components
EPDM sealing elements, fixing flange
Model 2217.3

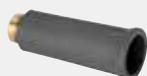
d1	Rp	d2	PU	Article	DG
15	½	15	1	644 864	87
22	½	22	1	625 726	87



Press-in nozzle
- for T-piece of Profipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- silicon bronze
- plug-in end
- acc. to the Venturi principle
Note
For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).
Model 2211.5

d	PU	Article	DG
22	1	695 835	87
28	1	695 842	87
35	1	696 252	87
42	1	696 269	87
54	1	696 276	87
64	1	696 283*	87

* = Discontinued, limited availability



Pressure test plug
- for leakage test
- plastic
- G-thread
- hot water resistant
Components
gasket, metal thread insert
Model 1516.113

G	PU	Article	DG
¾	10	116 644	24
½	10	100 766	24
¾	10	107 666	24



Pressure test plug
- plastic
- G-thread
Components
gasket
Model 1516

G	PU	Article	DG
¾	10	107 796	24
½	10/100	100 124	24
¾	10	102 746	24



Protective collar
- for wall plate d16xRp½
- plastic
Model 2125.59

	PU	Article	DG
	10	351 496	78



Silenta Sound absorber

- for wall plate
- rubber

Components

mounting bracket for wall mounting
Model 1412.891

for d	Rp	PU	Article	DG
15/18	½	5	104 801	31
22	¾	5	126 384	31



Sound absorber

- for all Viega wall plates Rp½ DN12 and DN15
- rubber

Model 2141.5

	PU	Article	DG
	1/100	586 713	31



Sound absorber

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber

Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31



Mounting bracket

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge



Mounting bracket

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set
Model 2141.3

DG	PU	Article	DG
80–150	1	581 701	78

DG = depth gauge



Mounting bracket

- for lateral fixing
- galvanised steel

Model 2141.4

	PU	Article	DG
	1	586 706	78



Waste elbow 90°

- for fixing with fitting holder or Viega Mono surface-mounted fitting pre-wall block
- plastic

Components

mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug

Model 2125.9

DN	PU	Article	DG
40/50	1	329 730	78

MOUNTING UNITS



Sanpress Mounting unit with SC-Contur
 - press connections, Rp-threads
 - long on one side

Components
 EPDM sealing element, galvanised steel (flat) mounting bracket, long gunmetal or silicon bronze elbow (cuttable)

Model	d	Rp	L	DG	PU	Article	DG
2221	15	½	45	150/200	1	124 502	87
2221.1	15	½	45	80/100	1	135 119	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur
 - press connections, Rp-threads
Components
 EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (offset) mounting bracket

Model 2222.6EX

d	Rp	DG	PU	Article	DG
12	¾	120	1	357 351	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur
 - press connections, Rp-threads
Components
 EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.05

d	Rp	DG	PU	Article	DG
15	½	150	1	308 681	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur
 - press connections, Rp-threads
Components
 EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.2

d	Rp	DG	PU	Article	DG
15	½	100	1	308 674	87

DG = depth gauge



Mounting unit
 - for Junkers gas combination boilers
 - press connections, Rp-threads

Components
 connection elbow for gas with threaded connection – all other elbows with press connection, short gunmetal or silicon bronze elbow, EPDM sealing elements, leaking water connection, galvanised steel (offset) mounting bracket

Note
 When gas connection Rp¾ or Rp1 is required, please replace the Rp½ elbow!

Model 2229

Rp	PU	Article	DG
½	1	309 398	87



Connection elbow 90°
 - gunmetal or silicon bronze
 - Rp-thread
Model 94477.0-713

Rp	PU	Article	DG
½	1	374 570 ¹⁾	31
¾	1	489 298 ¹⁾	31
1	1	138 066 ²⁾	31

¹⁾ gunmetal

²⁾ brass



Silenta Sound absorber
 - rubber
Components
 mounting bracket for wall mounting
Model 1415

DG	PU	Article	DG
150/200	5	123 345	31

DG = depth gauge

WALL LEAD-INS



Sanpress Wall lead-in with SC-Contur
 - silicon bronze
 - press connection, Rp-thread, G-thread
 - angled
Components
 EPDM sealing element
Model 2232.1

d	Rp	G	L	PU	Article	DG
15	½	¾	25	5	279 301	87
15	½	¾	35	5	279 318	87
15	½	¾	55	5	279 288	87
15	½	¾	65	5	279 295	87



Sanpress Wall lead-in with SC-Contur
 - silicon bronze
 - press connection, Rp-thread, G-thread
Components
 EPDM sealing element
Model 2232.3

d	Rp	G	L	PU	Article	DG
15	½	¾	30	5	325 060	87



Anti-twist protection
 - for wall lead-in
 - galvanised steel
Model 2132

PU	Article	DG
25	344 931	78



Mounting set
 - for wall lead-in
 - G-thread
Model 1526.414-897

G	SS	PU	Article	DG
¾	29	10	104 887	24

SS = spanner size

SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES



Smartloop Connection set
 - for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d15
 - silicon bronze
Components
 plug, connection socket
Model 2276.1

d1	d2	d3	PU	Article	DG
28	12	15	1	470 289	78
35	12	15	1	470 272	78
28/35	12	15	1	632 229	78



Smartloop Pipe
- for internal circulation pipe
Model 2007.3

d	s	L [m]	PU	Article	DG
12	1.1	75	75	650 032	78



Smartloop Tension coupling
- for installation of the internal circulation pipe
Model 2276.9

for d	PU	Article	DG
12	1	632 236	78



Smartloop Coupling
- for repair of the internal circulation pipe
Model 2276.8

for d	PU	Article	DG
12	1	643 188	78



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12-25	1	117 047	74



Mounting pliers
Model 1077.2

for d	PU	Article	DG
12-16	1	264 604	74



Hand press tool
- for solid plastic pipe system, PB-system
Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



Press jaw PT2
for plastic piping systems
- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel
Model 2799.7

F	SI	PU	Article	DG
12	12	1	425 302	74

F = for Fonterra
SI = for Smartloop



Press jaw Picco
for plastic piping systems
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel
Model 2484.7

F	SI	PU	Article	DG
12	12	1	616 915	74

F = for Fonterra
SI = for Smartloop

COMPENSATORS



Compensator with SC-Contur

- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology

- press connections

Components

EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows

Model 2251

d	PU	Article	DG
15	1	690 250	87
18	1	690 267	87
22	1	690 274	87
28	1	690 281	87
35	1	690 298	87
42	1	690 304	87
54	1	690 311	87

GUNMETAL SHUT-OFF VALVES



Easytop Slanted seat valve (free-flow valve) with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G¼, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95



Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G¼, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95



Easytop Backflow preventer with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95



GUNMETAL BALL VALVES



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

[with DVGW-test mark](#)

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

[with DVGW-test mark](#)

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connection, Rp-threads
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-shape with medium marking green/red exchangeable, EPDM sealing element (press connection), polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	½	1	746 759	95
15	18	½	1	746 766	95
20	22	¾	1	746 773	95
25	28	1	1	746 780	95
32	35	1¼	1	746 797	95
40	42	1½	1	746 803	95
50	54	2	1	746 810	95



Easytop Ball valve with SC-Contur

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L-shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.10

DN	d	PU	Article	DG
15	15	1	774 851	95
15	18	1	774 868	95
20	22	1	774 875	95
25	28	1	774 882	95
32	35	1	774 899	95
40	42	1	774 905	95
50	54	1	774 912	95

FREE-FLOW VALVES



Easytop Free-flow valve with SC-Contur

- silicon bronze
- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 90 °C
[with DVGW-test mark](#)

Model 2278

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES



Easytop Concealed free-flow valve with SC-Contur

- silicon bronze
- press connections

Components
valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements (press connections)
[with DVGW-test mark](#)
Model 2278.5

d	ID	PU	Article	DG
15	45–130	1	747 343	95
18	45–130	1	747 350	95
22	45–130	1	747 367	95

ID = installation depth



Easytop Concealed straight seat valve with SC-Contur

- silicon bronze
- press connections

Components
gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements
[with DVGW-test mark](#)
Model 2235.2

DN	d	ID	PU	Article	DG
15	15	45–130	1/5	755 591	95
15	18	45–130	1/5	755 607	95
20	22	45–130	5	755 614	95
25	28	45–130	1/5	755 621	95

ID = installation depth

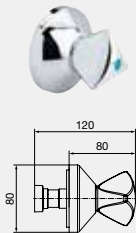


Easytop Equipment set Visign for More 104

- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components
rosette, wall sealing, turning handle, red and blue marking rings
Model 2236.10

Version	PU	Article	DG
chrome-plated	1	596 835	95



Easytop Equipment set

- for installation depth 20–80 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components
rosette, wall sealing, turning handle
Model 2236

Version	PU	Article	DG
chrome-plated/red	1	275 068	95
chrome-plated/blue	1	275 075	95

MANIFOLDS, CROSS PIECES



Sanpress Screed manifold with SC-Contur

- for inaccessible area, piping crossing prevention
- gunmetal
- press connections

Components

insulating box L100xW160xH43 mm, EPDM sealing elements

Model 2252

d1	d2	d3	PU	Article	DG
22	10	22	1	364 298* ¹⁾	85
22	15	22	1	397 166	85

¹⁾ Press connection d10 should be carried out with a size 12 press jaw.

* = Discontinued, limited availability



Sanpress Cross T-piece with SC-Contur

- for pipe crossing while keeping required construction height
- gunmetal
- press connections
- 2-part

Components

insulating box L160xW160xH50 mm, EPDM sealing elements

Model 2249.3

d1	d2	PU	Article	DG
15	15	1	493 325	85
22	15	1	493 356	85



Sanpress Cross piece with SC-Contur

- for pipe crossing on one floor while keeping the direction of the piping
- gunmetal or silicon bronze
- press connections

Components

EPDM sealing elements

Model 2244

d1	d2	PU	Article	DG
15	15	1	424 435*	85
22	15	1	424 497	85

* = Discontinued, limited availability



Sanpress Cross piece with SC-Contur

- gunmetal
- press connections

Components

EPDM sealing elements

Model 2248

d1	d2	PU	Article	DG
22	15	2	323 370	85
28	15	2	323 363	85



Sanpress Cross piece 24° with SC-Contur

- for going over riser pipes
- gunmetal
- press connections

Components

EPDM sealing elements

Model 2247

d1	d2	PU	Article	DG
22	15	5	325 978	85

RADIATOR CONNECTIONS



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- blockable, straight way valve

Components

polygon

Model 1096.5

G	DG	PU	Article	DG
3/4	50	5	359 102	78

DG = depth gauge



- Radiator connection piece**
- matt nickel-plated brass
 - G-thread, Viega plug-in seat
 - blockable, angled

Components
polygon
Model 1097.5

G	DG	PU	Article	DG
¾	50	5	359 133	78

DG = depth gauge



- Radiator connection piece**
- matt nickel-plated brass
 - G-thread, Viega plug-in seat
 - conversion from double-pipe to single-pipe system, blockable, straight way valve

Components
polygon
Model 1096.0

G	DG	PU	Article	DG
¾	50	5	359 096	78

DG = depth gauge



- Radiator connection piece**
- matt nickel-plated brass
 - G-thread, Viega plug-in seat
 - conversion from double-pipe to single-pipe system, blockable, angled

Components
polygon
Model 1097.0

G	DG	PU	Article	DG
¾	50	5	359 126	78

DG = depth gauge



- Adapter set**
- for valve radiator connector to valve radiator with R½
 - brass
 - self-sealing

Model 1096.8

G1	G2	QS	PU	Article	DG
½	¾	2	10	357 122	78

QS = Quantity per set



- Adapter set**
- for valve radiator connector to valve radiator with R¾

Model 1096.9

QS	PU	Article	DG
2	10	308 872	78

QS = Quantity per set



- Connection screw fitting**
- for copper pipe, steel pipe
 - nickel-plated brass
 - Viega plug-in seat

Components
polygon
Model 94385.1

d	G	PU	Article	DG
12	¾	10	112 608	78
15	¾	10	105 358	78



- Adapter set**
- for valve radiator with Rp½
 - matt nickel-plated brass
 - Viega plug-in seat

Components
polygon
Model 1022.6

R	G	QS	PU	Article	DG
½	¾	2	1	153 687	78

QS = Quantity per set



Adapter set

- for valve radiator with G $\frac{3}{4}$ external thread
- in combination with adapter set model 1096.9
- matt nickel-plated brass
- Viega plug-in seat

Components

polygon

Model 1022.5

G1	G2	QS	PU	Article	DG
$\frac{3}{4}$	$\frac{3}{4}$	2	1	137 342	78

QS = Quantity per set



Radiator connection block

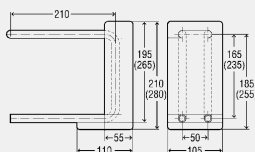
- for radiator connection out of the wall, radiator mounting after finishing all plastering, tiling, screed and painting work

Components

insulating box, stainless steel pipe d15

Model 1097.6

d	H	PU	Article	DG
15	185	1	364 045	85
15	255	1	379 698	85



Radiator connection block

- for radiator mounting after finishing all plastering, tiling, screed and painting work, radiator connection out of the wall
- variable

Components

insulating box, stainless steel pipe d15

Model 1097.9

d	H	PU	Article	DG
15	150	1	586 379	85



Radiator connection set

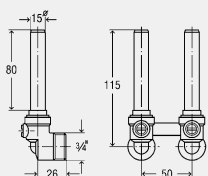
- matt nickel-plated brass
- blockable, angled

Components

screw fittings

Model 1097.7

d	G	PU	Article	DG
15	$\frac{3}{4}$	5	364 052	85



Radiator axial valve

- nickel-plated brass
- R-thread

Components

thermostat head, screw fitting for riser pipe, polygon

Model 1075.96

d	R	PU	Article	DG
15	$\frac{1}{2}$	1	360 405*	78

* = Discontinued, limited availability



Sanpress Return pipe screw fitting with SC-Contur
 - gunmetal
 - press connection, R-thread
 - blockable
Components
 EPDM sealing element
Model 2272.2

d	R	PU	Article	DG
15	½	1	326 364	85



Sanpress Return pipe screw fitting with SC-Contur
 - gunmetal
 - press connection, R-thread
 - blockable
Components
 EPDM sealing element
Model 2272.1

d	R	PU	Article	DG
15	½	1	326 357	85



Rosette
 - for radiator connection with pipe d16, floor/wall covers
Model 1079.1

L	B	H	d	PU	Article	DG
60	45	10	17	10	351 694	78

B = width



Double rosette
 - for radiator connection with pipe d16, floor/wall covers
Model 1079.3

L	B	H	d	DG	PU	Article	DG
110	60	10	17	50	10	351 748	78

B = width
 DG = depth gauge



Rosette
 - for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers
Model 1079.5

L	B	H	d	PU	Article	DG
60	45	10	15	10	132 781	78

B = width



Double rosette
 - for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers

Model	L	B	H	d	DG	PU	Article	DG
1079.6	110	60	10	15	50	10	135 959	78
1079.7	110	60	10	15	40	10	264 581	78

B = width
 DG = depth gauge



SKIRTING BOARD RADIATOR CONNECTION PIECES



Skirting board radiator connection piece

- for valve radiator with lower connection, axial movement compensation up to 2 mm
- gunmetal

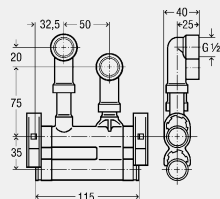
Components

connection elbow brass nickel-plated height-adjustable and 360° rotatable, screw fittings G½x15, extended plug-in contour

Note

Radiator connection dimensions: distance to wall 65–140 mm, height 180–275 mm.

Model 2277.2



	PU	Article	DG
	1	662 509	85



Sanpress Plug adapter with SC-Contour

- for movement compensation up to 2 mm
- gunmetal
- press connections

Components

extended plug-in contour, EPDM sealing elements

Model 2233.5

d	PU	Article	DG
15	2	662 516	85
18	2	662 523	85
22	2	662 530	85



Plug adapter

- gunmetal or silicon bronze
- end closing piece

Model 2233.6

	PU	Article	DG
	2	663 346	85



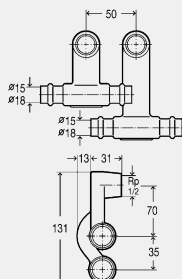
Sanpress Radiator connection piece with SC-Contour

- for connection to standard or valve radiators
- gunmetal
- press connections, G-thread

Components

screw fittings, EPDM sealing elements

Model 2273.1



d1	G	d2	PU	Article	DG
15	½	15	1	446 628	85
18	½	18	1	446 635	85



Radiator connection set
- nickel-plated brass
- blockable, angled
Components
screw fittings for adapter set models 1022.6 and 1022.5
Model 2272.5

d	G	L1	L2	QS	PU	Article	DG
15	3/4	121	123	2	1	360 399	85

QS = Quantity per set



Connection elbow 90°
- for floor/wall connection
- stainless steel
- plug-in end
Model 2271.1

d	L1	L2	PU	Article	DG
15	150	100	5	449 292	85
15	350	100	1	366 056	85



ACCESSORIES TOOLS



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12-54	1	343 019	74



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0-108.0	1	556 310	74



Marking pen

- for Viega press connector systems

Model 2490.1

PU	Article	DG
1	606 121	74

ACCESSORIES SEALING ELEMENTS



Sealing element

EPDM

- for potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	10	288 600	87
	14	14.1	2.5	10	448 370	87
	15	15.1	2.6	10	183 400	87
	16	16	2.6	10	448 387	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element

EPDM

- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation, heating installation
- EPDM
- temperature resistant to 110 °C

Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	594 312	98

VdS = VdS certification



Sealing element

EPDM

- for Sanpress XL, potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	10	364 816	88
88.9	90	5	10	364 823	88
108.0	109	5	10	364 830	88



Sealing element
FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!
Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification



Sealing element
FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!
Use in any other area of application requires consultation with our Technical Consulting!

Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98

VdS = VdS certification



Sealing element
FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL
- FKM

Note

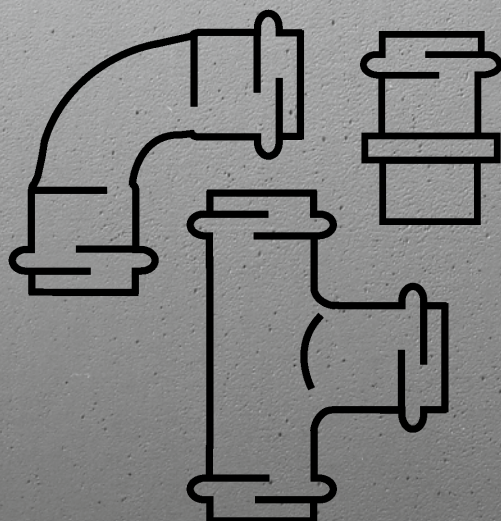
Use in any other area of application requires consultation with our Technical Consulting!

Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88

PIPING TECHNOLOGY

Profipress G with SC-Contur



viega

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT1«, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:
Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

Dimensions

d12–54, size availability in accordance with the national regulations, For press connectors with the dimension 54 mm, copper pipes with a wall thickness of 1.5 mm are to be used.

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas
Heating oil/diesel fuel (d12–54)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Approval for d12–54.0 in accordance with DVGW-registration no. DG 4550AU0070.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVG-TRF 2021.

Liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614.

Piping for heating oil in accordance with DIN 51603 and piping for diesel fuel as suction and pressure line in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-71.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)

Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI

Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.1 MPa (1 bar; 14.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F

Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CW246E

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



Profipress G Elbow 90° with SC-Contur

- copper
- press connections

Components

HNBR sealing elements

Model 2616

d	PU	Article	DG
12	5	346 850	83
15	5	345 464	83
18	5	345 471	83
22	5/50	345 488	83
28	5/50	345 495	83
35	1	345 501	83
42	1	345 518	83
54	1	345 525	83



Profipress G Elbow 90° with SC-Contur

- copper
- plug-in end, press connection

Components

HNBR sealing element

Model 2616.1

d	PU	Article	DG
12	5	346 881	83
15	5	345 532	83
18	5	345 549	83
22	5	345 556	83
28	5	345 563	83
35	1	345 570	83
42	1	345 587	83
54	1	345 594	83



Profipress G Elbow 45° with SC-Contur

- copper
- press connections

Components

HNBR sealing elements

Model 2626

d	PU	Article	DG
12	5	346 898	83
15	5	345 600	83
18	5	345 617	83
22	5	345 624	83
28	5	345 631	83
35	1	345 648	83
42	1	345 655	83
54	1	345 662	83



Profipress G Elbow 45° with SC-Contur

- copper
- plug-in end, press connection

Components

HNBR sealing element

Model 2626.1

d	PU	Article	DG
12	5	346 904	83
15	5	345 679	83
18	5	345 686	83
22	5	345 693	83
28	5	345 709	83
35	1	345 716	83
42	1	345 723	83
54	1	345 730	83

T-PIECES



Profipress G T-piece with SC-Contur
- copper
- press connections
Components
HNBR sealing elements
Model 2618

d1	d2	d3	PU	Article	DG
12	12	12	5	346 959	83
12	15	12	5	346 966	83
15	12	12	5	346 973	83
15	12	15	5	346 980	83
15	15	12	5	346 997	83
15	15	15	5	345 938	83
18	15	18	5	346 003	83
18	18	18	5	345 945	83
22	12	22	5	347 000	83
22	15	15	5	346 010	83
22	15	22	5	346 027	83
22	18	22	5	346 034	83
22	22	15	5	346 041	83
22	22	22	5	345 952	83
28	15	28	5	346 058	83
28	18	28	5	633 851	83
28	22	28	5	346 065	83
28	28	28	5	345 969	83
35	22	35	1	346 072	83
35	28	35	1	346 089	83
35	35	35	1	345 976	83
42	22	42	1	664 589	83
42	28	42	1	346 096	83
42	35	42	1	346 102	83
42	42	42	1	345 983	83
54	28	54	1	664 572	83
54	42	54	1	346 119	83
54	54	54	1	345 990	83



Profipress G T-piece with SC-Contur
- copper
- press connections, plug-in end
Components
HNBR sealing elements
Model 2618.1

d1	d2	d3	PU	Article	DG
22	15	22	5	477 363	83



Profipress G T-piece with SC-Contur
- gunmetal
- press connections, Rp-thread
Components
HNBR sealing elements, polygon
Model 2617.2

d1	Rp	d2	PU	Article	DG
15	1/2	15	5	352 707	83
18	1/2	18	5	352 714	83
22	1/2	22	5	352 721	83
22	3/4	22	5	352 738	83
28	1/2	28	5	352 745	83
28	3/4	28	5	352 752	83
35	1/2	35	1	352 769	83
35	1	35	1	361 327	83
42	1/2	42	1	352 776	83
42	1	42	1	361 334	83
54	1/2	54	1	352 783	83
54	1	54	1	361 341	83

ADAPTERS/ELBOWS



Profipress G Adapter with SC-Contur

- gunmetal
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 2611

d	R	PU	Article	DG
12	$\frac{3}{8}$	5	347 017	83
12	$\frac{1}{2}$	5	347 024	83
15	$\frac{1}{2}$	5	346 126	83
15	$\frac{3}{4}$	5	346 133	83
18	$\frac{1}{2}$	5	346 140	83
18	$\frac{3}{4}$	5	346 157	83
22	$\frac{1}{2}$	5	346 164	83
22	$\frac{3}{4}$	5	346 171	83
22	1	5	346 188	83
28	$\frac{3}{4}$	5	346 270	83
28	1	5	346 287	83
28	$1\frac{1}{4}$	5	346 294	83
35	1	5	346 300	83
35	$1\frac{1}{4}$	5	346 317	83
35	$1\frac{1}{2}$	1	346 324	83
42	$1\frac{1}{4}$	1	346 331	83
42	$1\frac{1}{2}$	1	346 348	83
54	$1\frac{1}{2}$	1	346 355	83
54	2	1	346 362	83



Profipress G Adapter with SC-Contur

- for pressure regulating valve from liquid gas tank
- gunmetal
- press connection, G-thread

Components

connection for union nut, HNBR

sealing element, polygon

Model 2611.5

d	G	PU	Article	DG
15	$\frac{1}{2}$	5	397 036	83
15	$\frac{3}{4}$	5	382 803	83
18	$\frac{1}{2}$	5	397 043	83
18	$\frac{3}{4}$	5	382 810	83
22	$\frac{1}{2}$	5	397 050	83
22	$\frac{3}{4}$	5	382 827	83



Profipress G Adapter with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

HNBR sealing element, polygon

Model 2612

d	Rp	PU	Article	DG
12	$\frac{3}{8}$	5	347 031	83
12	$\frac{1}{2}$	5	347 048	83
15	$\frac{1}{2}$	5	346 379	83
15	$\frac{3}{4}$	5	346 386	83
18	$\frac{1}{2}$	5	346 393	83
18	$\frac{3}{4}$	5	346 409	83
22	$\frac{1}{2}$	5	346 416	83
22	$\frac{3}{4}$	5	346 423	83
22	1	5	435 158	83
28	1	5	346 430	83
35	$1\frac{1}{4}$	5	346 447	83
42	$1\frac{1}{2}$	1	346 454	83
54	$1\frac{1}{2}$	1	571 986	83
54	2	1	346 461	83



Profipress G Adapter with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

anti-twist protection, HNBR sealing element

Model 2612.3

d	Rp	PU	Article	DG
15	$\frac{1}{2}$	5	346 478	83



Profipress G Adapter with SC-Contur

- for pressure regulating valve from liquid gas tank, cutting ring connection
- gunmetal
- plug-in end, press connection

Components

HNBR sealing element

Model 2613

d	PU	Article	DG
12	5	443 153	83
15	5	378 790	83
18	5	378 806	83
22	5	378 813	83
28	5	378 820	83



Sanpress Plug-in piece
- silicon bronze
- plug-in end, R-thread
Components
polygon
Model 2211.1

d	R	PU	Article	DG
12	½	5	291 310	87
15	½	5	115 418	87
18	½	5	285 081	87
18	¾	5	285 104	87
22	½	5	119 676	87
22	¾	5	116 767	87
28	1	5	122 034	87
35	1¼	5	125 288	87
42	1½	1	132 231	87



Sanpress Plug-in piece
- silicon bronze
- plug-in end, Rp-thread
Components
polygon
Model 2212.1

d	Rp	PU	Article	DG
12	½	5	291 341	87
15	½	5	117 733	87
18	½	5	287 085	87
18	¾	5	287 108	87
22	½	5	120 917	87
22	¾	5	117 481	87
28	¾	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1¼	5	130 589	87
42	1½	1	135 430	87
54	2	1	199 104	87



Profipress G Adapter elbow 90° with SC-Contur
- gunmetal
- press connection, R-thread
Components
HNBR sealing element, polygon
Model 2614

d	R	PU	Article	DG
12	¾	5	346 911	83
12	½	5	346 928	83
15	½	5	345 747	83
18	½	5	345 754	83
18	¾	5	345 761	83
22	¾	5	345 778	83
28	1	5	345 785	83
35	1¼	1	345 792	83
42	1½	1	345 808	83
54	2	1	345 815	83



Profipress G Adapter elbow 90° with SC-Contur
- gunmetal
- press connection, Rp-thread
Components
HNBR sealing element
Model 2614.2

d	Rp	PU	Article	DG
12	¾	5	346 935	83
12	½	5	346 942	83
15	½	5	345 822	83
15	¾	5	345 839	83
18	½	5	345 846	83
18	¾	5	345 853	83
22	½	5	345 860	83
22	¾	5	345 877	83
22	1	5	345 884	83
28	1	5	345 891	83
35	1¼	1	345 907	83
42	1½	1	345 914	83
54	2	1	345 921	83

COUPLINGS



Profipress G Coupling
- copper
- press connections
Model 2615

d	PU	Article	DG
12	5	347 055	83
15	5	346 485	83
18	5	346 492	83
22	5	346 508	83
28	5	346 515	83
35	1	346 522	83
42	1	346 539	83
54	1	346 546	83



Profipress G Slip coupling with SC-Contur

- gunmetal
- press connections

Components

HNBR sealing elements

Model 2615.5

d	PU	Article	DG
15	5	394 165	83
18	5	394 172	83
22	5	394 189	83
28	5	394 196	83
35	5	394 202	83
42	1	394 219	83
54	1	394 226	83

REDUCTIONS



Profipress G Reducer with SC-Contur

- copper
- plug-in end, press connection

Components

HNBR sealing element

Model 2615.1

d1	d2	PU	Article	DG
15	12	5	347 062	83
18	15	5	346 553	83
22	15	5	346 560	83
22	18	5	346 577	83
28	15	5	346 584	83
28	18	5	346 591	83
28	22	5	346 607	83
35	22	1	346 614	83
35	28	1	346 621	83
42	22	1	346 638	83
42	28	1	346 645	83
42	35	1	346 652	83
54	35	1	346 669	83
54	42	1	346 676	83



Profipress G Reducer

- gunmetal
- plug-in end, press connection

Components

HNBR sealing element

Model 2615.1NC

d1	d2	PU	Article	DG
15	14	5	366 919¹	83
15	16	5	366 926²	83
18	16	5	366 933²	83

¹⁾ Press connection d14 should be carried out with a size 15 press jaw.

²⁾ Press connection d16 should be carried out with a size 18 press jaw.



Profipress G Reducing coupling with SC-Contur

- copper
- press connections

Components

HNBR sealing elements

Model 2615.2

d1	d2	PU	Article	DG
15	12	5	660 239	83
16	15	5	677 701	83



Profipress G Reducing coupling

- gunmetal
- press connections

Components

HNBR sealing elements

Model 2615.2NC

d1	d2	PU	Article	DG
15	14	5	366 940¹	83
16	15	5	366 957²	83
18	16	5	366 964²	83

¹⁾ Press connection d14 should be carried out with a size 15 press jaw.

²⁾ Press connection d16 should be carried out with a size 18 press jaw.

SCREW FITTINGS



Profipress G Screw fitting with SC-Contur

- gunmetal
- press connections
- conical sealing

Components

HNBR sealing elements, polygon

Model 2650

d	PU	Article	DG
15	1	379 254	83
22	1	379 278	83
28	1	379 285	83
35	1	379 292	83
42	1	379 308	83
54	1	379 315	83



Profipress G Adapter union with SC-Contur

- gunmetal
- press connection, Rp-thread
- conical sealing

Components

HNBR sealing element, polygon

Model 2652

d	Rp	PU	Article	DG
15	½	1	379 322	83
22	¾	1	379 346	83
28	1	1	379 353	83
35	1¼	1	379 360	83
42	1½	1	379 377	83
54	2	1	379 384	83



Profipress G Adapter union with SC-Contur

- gunmetal
- press connection, R-thread
- conical sealing

Components

HNBR sealing element, polygon

Model 2654

d	R	PU	Article	DG
12	½	1	632 458	83
15	½	1	379 391	83
15	¾	1	390 662	83
22	¾	1	379 414	83
22	1	1	390 686	83
28	¾	1	477 981	83
28	1	1	379 421	83
35	1¼	1	379 438	83
42	1½	1	379 445	83
54	2	1	379 452	83



Profipress G Connection screw fitting with SC-Contur

- for gas ball valve, gas valve
- gunmetal
- press connection, G-thread
- conical sealing

Components

HNBR sealing element, polygon

Model 2661

d	G	PU	Article	DG
15	⅝	1	351 113	83
22	1⅝	1	351 120	83
22	1¾	1	408 237	83
28	1¾	1	351 137	83



Profipress G Connection screw fitting with SC-Contur

- for pressure regulating valve
- gunmetal
- press connection, G-thread
- flat sealing

Components

HNBR sealing element, polygon

Model 2666

d	G	PU	Article	DG
15	½	1	638 474	83
22	¾	1	638 498	83
22	⅝	1	638 559	83
28	1	1	638 504	83
28	1¼	1	477 455	83
28	1½	1	490 829	83
35	1½	1	638 511	83

CAPS, PLUGS



Profipress G Cap with SC-Contur

- copper
- press connection

Components

HNBR sealing element

Model 2656

d	PU	Article	DG
12	5	438 722	83
15	5	352 790	83
18	5	352 806	83
22	5	352 813	83
28	5	352 820	83
35	1	352 837	83
42	1	352 844	83
54	1	352 851	83



Profipress Plug

- copper
- plug-in end

Model 2457

d	PU	Article	DG
15	10	330 903	86
22	5	314 576	86
28	5	314 569	86
42	1	314 545*	86
54	1	314 538*	86

* = Discontinued, limited availability

FLANGES



Mounting set

- for flange connection
- galvanised steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87



Mounting set

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087¹	87
80/100	6	16	60	1	651 268²	87

¹⁾ with 8 hexagon head bolts, 16 washers and 8 nuts

²⁾ with 4 hexagon head bolts, 8 washers and 4 nuts



Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88

WALL PLATES



Profipress G Wall plate with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

HNBR sealing element, fixing flange

Model 2625.5

d	Rp	PU	Article	DG
12	½	5	348 076	83
15	½	5	346 683	83
18	½	5	346 690	83
22	¾	5	346 706	83

ACCESSORIES
TOOLS



Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG
	1	606 121	74

ACCESSORIES
SEALING ELEMENTS



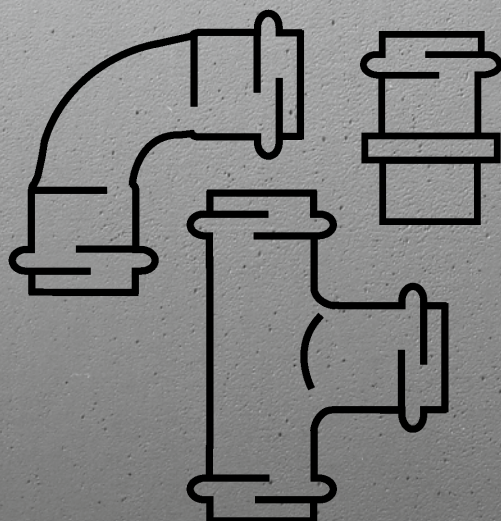
Profipress G Sealing element
HNBR
- HNBR
Model 2687

for d	internal-Ø	s	PU	Article	DG
12	12.1	2.35	5	348 571	83
15	15.1	2.6	5	348 588	83
22	22.2	3.1	5	348 601	83
28	28.3	3.1	5	348 618	83
35	35.4	3.25	5	348 625	83
42	42.4	4.13	5	348 632	83
54	54.4	4.13	5	348 649	83



PIPING TECHNOLOGY

Profipress S with SC-Contur



viega

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), white dot on press end, white rectangle with inscription »FKM«

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled

The use of Profipress S and Profipress connectors with FKM sealing elements in potable water and gas installations is not permitted!

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

d12–35

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Solar installations (flat plate/vacuum collector)

District heat supply systems

Low-pressure steam systems

Use for systems with additives (e.g. anti-corrosion or anti-freeze agents in heating water) or areas of application other than those described must be approved by Viega.

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!

Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

Operating conditions solar installations (flat plate/vacuum collectors)

Operating temperature max. 140 °C / 284 °F

Operating pressure max. 0.6 MPa / 6 bar / 87 PSI

Operating conditions district heat supply systems

Operating temperature max. 140 °C / 284 °F

Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions low-pressure steam systems

Operating temperature max. 120 °C / 248 °F

Operating pressure max. 0.1 MPa / 1 bar / 14.5 PSI

The press connector system Profipress S is designed for nominal pressure PN 16.

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CW246E

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



Profipress S Elbow 90° with SC-Contur

- copper
- press connections

Components

FKM sealing element

Model 4516

d	PU	Article	DG
12	5	627 225	86
15	5	628 178	86
22	5	628 192	86
28	5	628 208	86
35	1	628 215	86



Profipress S Elbow 90° with SC-Contur

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4516.1

d	PU	Article	DG
12	5	628 222	86
15	5	628 239	86
22	5	628 253	86
28	5	628 260	86
35	1	628 277	86



Profipress S Elbow 45° with SC-Contur

- copper
- press connections

Components

FKM sealing elements

Model 4526

d	PU	Article	DG
12	5	628 284	86
15	5	628 291	86
22	5	628 314	86
28	5	628 321	86
35	1	628 338	86



Profipress S Elbow 45° with SC-Contur

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4526.1

d	PU	Article	DG
12	5	628 345	86
15	5	628 352	86
22	5	628 376	86
28	5	628 383	86
35	1	628 390	86

T-PIECES



Profipress S T-piece with SC-Contur

- copper
- press connections

Components

FKM sealing elements

Model 4518

d1	d2	d3	PU	Article	DG
12	12	12	5	628 406	86
15	12	15	5	628 420*	86
15	15	15	5	628 413	86
22	15	22	5	627 843	86
22	22	22	5	628 451	86
28	15	28	5	628 574	86
28	22	28	5	628 598	86
28	28	28	5	628 567	86
35	22	35	1	628 611	86
35	28	35	1	628 628	86
35	35	35	1	628 604	86

* = Discontinued, limited availability



Profipress S T-piece with SC-Contur

- gunmetal or silicon bronze
- press connections, Rp-thread

Components

FKM sealing elements, polygon

Model 4517.2

d1	Rp	d2	PU	Article	DG
15	½	15	5	628 635	87
22	½	22	5	628 659	87
28	½	28	5	628 666	87
35	½	35	1	628 673	87

ADAPTERS/ELBOWS



Profipress S Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, R-thread

Components

FKM sealing element, polygon

Model 4511

d	R	PU	Article	DG
12	¾	5	628 680	87
12	½	5	628 703	87
15	½	5	628 697	87
22	¾	5	628 734	87
22	1	5	628 741	87
28	1	5	628 758	87
28	1¼	5	628 765	87
35	1	1	628 772	87
35	1¼	1	627 232	87
35	1½	1	627 249	87



Profipress S Adapter with SC-Contur

- for connection screw fitting
- gunmetal or silicon bronze
- press connection, cylindrical G-thread

Components

FKM sealing element, polygon

Model 4511.4

d	G	PU	Article	DG
22	1	5	629 144	87



Profipress S Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

FKM sealing element, polygon

Model 4512

d	Rp	PU	Article	DG
12	¾	5	628 857	87
15	½	5	628 864	87
22	¾	5	628 895	87
22	1	5	628 901	87
28	1	5	628 918	87
35	1¼	1	628 925	87

COUPLINGS



Profipress S Coupling with SC-Contur

- copper
- press connections

Components

FKM sealing element

Model 4515

d	PU	Article	DG
12	5	628 932	86
15	5	628 949	86
22	5	628 963	86
28	5	628 970	86
35	1	628 987	86

REDUCTIONS



Profipress S Reducer with SC-Contur

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4515.1

d1	d2	PU	Article	DG
15	12	5	628 994	86
22	15	5	629 014	86
28	15	5	629 038	86
28	22	5	629 052	86
35	22	1	629 069	86
35	28	1	629 076	86

SCREW FITTINGS



Profipress S Adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

Components

FKM sealing element, flat gasket AFM 34/2, polygon

Model 4562

d	Rp	PU	Article	DG
15	½	1	629 151*	87
22	¾	1	629 175	87
28	1	1	629 182	87
35	1¼	1	629 199	87

* = Discontinued, limited availability

COMPENSATORS



Profipress S Compensator with SC-Contur

- for expansion equalisation
- press connections

Components

FKM sealing element, gunmetal or silicon bronze press connector, stainless steel bellows

Model 4551

d	PU	Article	DG
15	1	629 083	87
22	1	629 106	87
28	1	629 113	87
35	1	629 120	87

ACCESSORIES
TOOLS



Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG
	1	606 121	74

ACCESSORIES
SEALING ELEMENTS



Sealing element
FKM
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM
Note
The Prestabo system is not suitable for low-pressure steam systems!
Use in any other area of application requires consultation with our Technical Consulting!
Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification



Sealing element
FKM
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM
Note
The Prestabo system is not suitable for low-pressure steam systems!
Use in any other area of application requires consultation with our Technical Consulting!
Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98

VdS = VdS certification



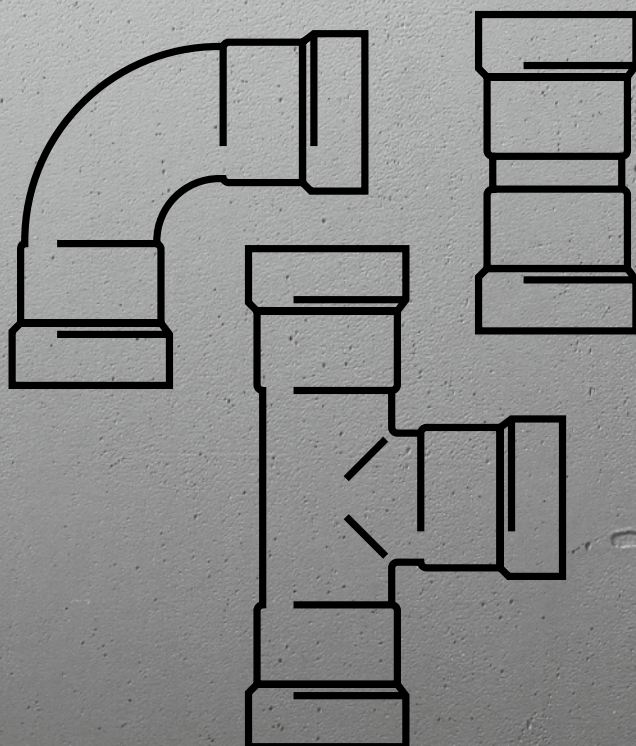
Sealing element
FKM
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL
- FKM
Note
Use in any other area of application requires consultation with our Technical Consulting!
Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88



PIPING TECHNOLOGY

Megapress with SC-Contur



Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, black dot on press end, black rectangle with symbol »Not approved for potable water installations«, orange/black detachable label as press indicator



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), profile sealing element, black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

D%–2, external Ø 38.0 (DN32), external Ø 44.5 (DN40), external Ø 57.0 (DN50), size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Industrial and plant engineering

Closed cooling and heating systems

Compressed air systems

Fire extinguishing systems (in accordance with DIN 14462) wet (observe the required minimum and maximum wall thickness)

Sprinkler systems (in accordance with VdS CEA 4001) wet, wet/dry, dry (observe the required minimum and maximum wall thickness)

Systems for technical gases (request required)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Not suitable for fuel gases in accordance with DVGW Worksheet G 260 and potable water installations, as well as other open systems (exception model 4213.2 approved for potable water).

Operating conditions

The press connector system Megapress can be used with the following operating parameters:

Heating systems in accordance with DIN EN 12828

Operating temperature max. 105 °C / 221 °F

The press connector system Megapress is designed for nominal pressure PN 16.

Press connector material

Steel 1.0308

Silicon bronze: CC246E / CW246E

Protection against external corrosion

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer's information.

Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF MEGAPRESS PIPE DIMENSIONS

Pipes according to EN 10255, EN 10220/EN 10216-1, EN 10220/EN 10217-1

dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness	
			min.	max.	min.	max.
¾	10	17.2	16.7	17.7	1.4	4.5
½	15	21.3	20.8	21.8	1.4	5.0
¾	20	26.9	26.4	27.4	1.4	8.0
1	25	33.7	33.2	34.2	1.4	8.8
-	32	38.0	37.5	38.5	1.4	10.0
1¼	32	42.4	41.9	42.9	1.4	10.0
-	40	44.5	44.0	45.0	1.4	12.5
1½	40	48.3	47.8	48.8	1.4	12.5
-	50	57.0	56.4	57.6	1.4	14.2
2	50	60.3	59.6	60.9	1.4	16.0

ELBOWS



Megapress Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4216

VdS	DN	D	PU	Article	DG
	10	¾	10	739 362	55
	15	½	10	694 517	55
✓	20	¾	10	694 524	55
✓	25	1	5	694 531	55
✓	32	1¼	1	694 548	55
✓	40	1½	1	694 555	55
✓	50	2	1	694 562	55

VdS = VdS certification



Megapress Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4216.1

VdS	DN	D	PU	Article	DG
	10	¾	10	739 386	55
	15	½	10	694 630	55
✓	20	¾	10	694 647	55
✓	25	1	5	694 654	55
✓	32	1¼	1	694 661	55
✓	40	1½	1	694 678	55
✓	50	2	1	694 685	55

VdS = VdS certification



**Megapress Elbow 45°
with SC-Contur**
- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
Components
EPDM sealing elements, cutting rings, separator rings
Model 4226

VdS	DN	D	PU	Article	DG
	10	3/8	10	739 379	55
	15	1/2	10	694 579	55
✓	20	3/4	10	694 586	55
✓	25	1	5	694 593	55
✓	32	1 1/4	1	694 609	55
✓	40	1 1/2	1	694 616	55
✓	50	2	1	694 623	55

VdS = VdS certification



**Megapress Elbow 45°
with SC-Contur**
- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection
Components
EPDM sealing element, cutting ring, separator ring
Model 4226.1

VdS	DN	D	PU	Article	DG
	10	3/8	10	739 393	55
	15	1/2	10	694 692	55
✓	20	3/4	10	694 708	55
✓	25	1	5	694 715	55
✓	32	1 1/4	1	694 722	55
✓	40	1 1/2	1	694 739	55
✓	50	2	1	694 746	55

VdS = VdS certification



T-PIECES



Megapress T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4218

VdS	DN	D1	D2	D3	PU	Article	DG
	10	3/8	3/8	3/8	5	739 423	55
	15	1/2	1/2	1/2	5	694 968	55
	20	3/4	1/2	3/4	5	695 026	55
✓	20	3/4	3/4	3/4	5	694 975	55
	25	1	1/2	1	5	695 033	55
✓	25	1	3/4	1	5	695 040	55
✓	25	1	1	1	5	699 024	55
	32	1 1/4	1/2	1 1/4	1	747 794	55
✓	32	1 1/4	3/4	1 1/4	1	695 057	55
✓	32	1 1/4	1	1 1/4	1	695 095	55
✓	32	1 1/4	1 1/4	1 1/4	1	694 999	55
	40	1 1/2	1/2	1 1/2	1	695 064	55
✓	40	1 1/2	3/4	1 1/2	1	695 071	55
✓	40	1 1/2	1	1 1/2	1	695 101	55
✓	40	1 1/2	1 1/4	1 1/2	1	695 088	55
✓	40	1 1/2	1 1/2	1 1/2	1	695 002	55
	50	2	1/2	2	1	695 118	55
✓	50	2	3/4	2	1	695 125	55
✓	50	2	1	2	1	695 132	55
✓	50	2	1 1/4	2	1	695 149	55
✓	50	2	1 1/2	2	1	695 156	55
✓	50	2	2	2	1	695 019	55

VdS = VdS certification



Megapress T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

EPDM sealing elements, cutting rings, separator rings, polygon

Model 4217.2

VdS	DN	D1	Rp	D2	PU	Article	DG
	15	1/2	1/2	1/2	5	695 163	55
✓	20	3/4	1/2	3/4	5	695 170	55
✓	25	1	1/2	1	5	695 187	55
✓	25	1	3/4	1	5	695 194	55
✓	32	1 1/4	1/2	1 1/4	1	695 200	55
✓	32	1 1/4	3/4	1 1/4	1	755 843	55
✓	32	1 1/4	1	1 1/4	1	755 959	55
✓	40	1 1/2	1/2	1 1/2	1	695 217	55
✓	40	1 1/2	3/4	1 1/2	1	695 224	55
✓	40	1 1/2	1	1 1/2	1	695 231	55
✓	50	2	1/2	2	1	695 248	55
✓	50	2	3/4	2	1	695 255	55
✓	50	2	1	2	1	695 262	55

VdS = VdS certification

ADAPTERS/ELBOWS


Megapress Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4211

VdS	DN	D	R	PU	Article	DG
	10	¾	¾	10	740 177	55
	10	¾	½	10	740 160	55
	15	½	½	10	695 279	55
✓	20	¾	¾	10	695 286	55
✓	25	1	1	5	695 293	55
✓	32	1¼	1¼	1	695 309	55
✓	40	1½	1½	1	695 316	55
✓	50	2	2	1	695 323	55

VdS = VdS certification


Megapress Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4211.3

DN1	external-Ø	DN2	R	PU	Article	DG
32	38	20	¾	1	793 401 ^{1,2}	55
32	38	25	1	1	793 395 ^{1,2}	55
32	38	32	1¼	1	793 418 ^{1,2}	55
40	44.5	25	1	1	754 860 ^{3,4}	55
40	44.5	32	1¼	1	783 112 ^{3,4}	55
40	44.5	40	1½	1	783 129 ^{3,4}	55
50	57	32	1¼	1	754 877 ^{1,5}	55
50	57	40	1½	1	783 136 ^{1,5}	55
50	57	50	2	1	783 143 ^{1,5}	55

¹⁾ for steel pipes in pipe series 2 boiler pipe quality

²⁾ use with press ring article 639 457

³⁾ for steel pipes in pipe series 3 boiler pipe quality

⁴⁾ use with press ring article 639 471

⁵⁾ use with press ring article 639 488

Megapress Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4212

VdS	DN	D	Rp	PU	Article	DG
	10	¾	¾	10	740 184	55
	10	¾	½	10	740 191	55
	15	½	½	10	695 330	55
✓	20	¾	¾	10	695 347	55
✓	25	1	1	5	695 354	55
✓	32	1¼	1¼	5	695 361	55
✓	40	1½	1½	1	695 378	55
✓	50	2	2	1	695 385	55

VdS = VdS certification



**Megapress Adapter
with SC-Contur
for transition to Prestabo**

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Note

The Prestabo press connection is not compatible with Temponox, Sanpress and Sanpress Inox!

Model 4213

VdS	DN	D	d	PU	Article	DG
	10	3/8	15	5	740 207	55
	15	1/2	15	5	718 787	55
	15	1/2	18	5	767 600	55
	20	3/4	15	5	734 121	55
✓	20	3/4	22	5	718 794	55
	25	1	15	5	734 138	55
✓	25	1	28	5	718 800	55
✓	32	1 1/4	35	1	718 817	55
✓	40	1 1/2	42	1	718 824	55
✓	50	2	54	1	718 831	55

VdS = VdS certification



**Megapress Adapter
with SC-Contur
potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Model 4213.2

DN	D	d	PU	Article	DG
15	1/2	15	5	736 255	55
15	1/2	18	5	754 679	55
20	3/4	22	5	736 279	55
25	1	28	5	736 293	55
32	1 1/4	35	1	736 309	55
40	1 1/2	42	1	736 316	55
50	2	54	1	736 323	55



**Megapress Adapter
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, groove system
- non-alloyed steel, zinc-nickel coating
- press connection, plug-in end for groove system

Components

EPDM sealing element, cutting ring, separator ring

Model 4213.1

VdS	DN	D	d	PU	Article	DG
✓	25	1	33.7	1	718 343	55
✓	32	1 1/4	42.4	1	718 756	55
✓	40	1 1/2	48.3	1	718 763	55
✓	50	2	60.3	1	718 770	55

VdS = VdS certification



Megapress Plug-in piece

- non-alloyed steel, zinc-nickel coating

- plug-in end, Rp-thread

Components

polygon

Model 4212.5

VdS	DN	D	Rp	PU	Article	DG
✓	25	1	1/2	5	758 578	55
✓	25	1	3/4	5	758 585	55
✓	32	1 1/4	1/2	1	758 592	55
✓	32	1 1/4	3/4	1	758 608	55
✓	32	1 1/4	1	1	758 615	55

VdS = VdS certification

PRESS-IN BRANCH CONNECTORS



Megapress Press-in branch connector

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-thread

Components

EPDM sealing element, polygon

Note

Tools: see system press tools product group.

Model 4212.2

for D	Rp	PU	Article	DG
1½	¾	1	731 168	55
2	¾	1	731 175	55
2½	¾	1	731 182	55
3	¾	1	731 199	55
4	¾	1	731 205	55
5	¾	1	731 212	55
6	¾	1	731 229	55



Reducer

- suitable for Megapress press-in branch connector model 4212.2
- gunmetal
- G-thread, Rp-thread

Components

EPDM seal ring, polygon

Model 3241.1

G	Rp	PU	Article	DG
¾	½	1	731 236	55

COUPLINGS



Megapress Coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215

VdS	DN	D	PU	Article	DG
	10	¾	10	739 409	55
	15	½	10	694 753	55
✓	20	¾	10	694 760	55
✓	25	1	5	694 777	55
✓	32	1¼	1	694 784	55
✓	40	1½	1	694 791	55
✓	50	2	1	694 807	55

VdS = VdS certification



Megapress Slip coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215.5

VdS	DN	D	PU	Article	DG
	10	¾	10	739 416	55
	15	½	10	694 814	55
✓	20	¾	10	694 821	55
✓	25	1	5	694 838	55
✓	32	1¼	1	694 845	55
✓	40	1½	1	694 852	55
✓	50	2	1	694 869	55

VdS = VdS certification



Megapress Slip coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4215.4

DN	D	PU	Article	DG
10	$\frac{3}{8}$	5	754 211	55
15	$\frac{1}{2}$	5	754 228	55
20	$\frac{3}{4}$	5	754 235	55
25	1	5	754 242	55

REDUCTIONS



Megapress Reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4215.1

VdS	DN1	D1	DN2	D2	PU	Article	DG
	15	$\frac{1}{2}$	10	$\frac{3}{8}$	5	739 430	55
	20	$\frac{3}{4}$	10	$\frac{3}{8}$	5	739 447	55
	20	$\frac{3}{4}$	15	$\frac{1}{2}$	5	695 392	55
	25	1	15	$\frac{1}{2}$	5	695 408	55
✓	25	1	20	$\frac{3}{4}$	5	695 415	55
	32	$1\frac{1}{4}$	15	$\frac{1}{2}$	1	695 422	55
✓	32	$1\frac{1}{4}$	20	$\frac{3}{4}$	1	695 439	55
✓	32	$1\frac{1}{4}$	25	1	1	695 446	55
	40	$1\frac{1}{2}$	15	$\frac{1}{2}$	1	695 453	55
✓	40	$1\frac{1}{2}$	20	$\frac{3}{4}$	1	695 460	55
✓	40	$1\frac{1}{2}$	25	1	1	695 477	55
✓	40	$1\frac{1}{2}$	32	$1\frac{1}{4}$	1	695 484	55
	50	2	15	$\frac{1}{2}$	1	695 491	55
✓	50	2	20	$\frac{3}{4}$	1	695 507	55
✓	50	2	25	1	1	695 514	55
✓	50	2	32	$1\frac{1}{4}$	1	695 521	55
✓	50	2	40	$1\frac{1}{2}$	1	695 538	55

VdS = VdS certification



Megapress Reducing coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, separator rings, cutting rings

Model 4215.2

DN1	D1	DN2	D2	PU	Article	DG
20	$\frac{3}{4}$	15	$\frac{1}{2}$	5	734 145	55
25	1	15	$\frac{1}{2}$	5	734 152	55



Megapress Reducing coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215.7

DN1	D	DN2	external-Ø	PU	Article	DG
32	1¼	32	38	1	793 425 ^{1,2}	55
40	1½	40	44.5	1	754 853 ^{3,4}	55
50	2	50	57	1	754 648 ^{1,5}	55

¹⁾ for steel pipes in pipe series 2 boiler pipe quality

²⁾ use with press ring article 639 457

³⁾ for steel pipes in pipe series 3 boiler pipe quality

⁴⁾ use with press ring article 639 471

⁵⁾ use with press ring article 639 488



SCREW FITTINGS



Megapress Adapter union with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, cutting ring, separator ring, polygon

Model 4265

VdS	DN	D	R	PU	Article	DG
	15	½	½	5	718 923	55
✓	20	¾	¾	5	718 909	55
✓	25	1	1	5	718 893	55
✓	32	1¼	1¼	1	718 916	55
✓	40	1½	1½	1	747 800	55
✓	50	2	2	1	747 817	55

VdS = VdS certification



Megapress Connection screw fitting with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, cutting ring, separator ring, polygon

Model 4263

VdS	DN	D	G	PU	Article	DG
	15	½	¾	5	718 886	55
✓	20	¾	1	5	718 855	55
✓	25	1	1¼	5	718 848	55
✓	25	1	1½	5	718 879	55
✓	32	1¼	1½	5	718 862	55
✓	32	1¼	2	5	725 860*	55
✓	40	1½	1½	1	747 824	55
✓	50	2	2	1	747 831	55
✓	50	2	2¾	1	806 514	55

VdS = VdS certification

* = Discontinued, limited availability

CAPS



Megapress Cap with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4256

VdS	DN	D	PU	Article	DG
	10	3/8	10	740 153	55
	15	1/2	10	694 906	55
✓	20	3/4	10	694 913	55
✓	25	1	5	694 920	55
✓	32	1 1/4	1	694 937	55
✓	40	1 1/2	1	694 944	55
✓	50	2	1	694 951	55

VdS = VdS certification

FLANGES



Megapress Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 6, EPDM sealing element, cutting ring, separator ring

Model 4259.1

DN	D	n	PU	Article	DG
32	1 1/4	4	1	721 978	55
40	1 1/2	4	1	721 985	55
50	2	4	1	721 992	55

n = number of holes



Megapress Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 4259

VdS	DN	D	n	PU	Article	DG
✓	32	1 1/4	4	1	694 876	55
✓	40	1 1/2	4	1	694 883	55
✓	50	2	4	1	694 890	55

VdS = VdS certification

n = number of holes



Mounting set

- for flange connection
- galvanised steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
32/50	16	16	70	1	494 063	87
32/65	6	12	50	1	651 251	87

STAINLESS STEEL BALL VALVES



Easytop Ball valve
Megapress press connections
3-part
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components
 non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data
 operating pressure max. 1.6 MPa (PN 16)
 operating temperature max. 105 °C
Model 4275.8

DN	D	PU	Article	DG
15	½	1	787 165	95
20	¾	1	787 172	95
25	1	1	787 189	95
32	1¼	1	787 196	95
40	1½	1	787 202	95
50	2	1	787 219	95



REPAIR SETS FOR STAINLESS STEEL BALL VALVES



Repair set
 - not suitable for Easytop ball valve model 2375.8
 - suitable for Easytop ball valve model 4275.8, 4375.8
 - PTFE

Components
 one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball
Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95

ACCESSORIES TOOLS



Megapress Insertion depth template

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294

for D	for external-Ø	PU	Article	DG
¾–4	38/44.5/57	1	799 298	74



Marking pen

- for Viega press connector systems

Model 2490.1

	PU	Article	DG
	1	606 121	74



Megapress Marking pen

- for steel pipe

Note

Not suitable for permanent marking!

Model 4290.1

	PU	Article	DG
	5	750 091	74

ACCESSORIES SEALING ELEMENTS



Megapress Sealing element

- for heating installation

- EPDM

- temperature resistant to 105 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

Only for exchange of Megapress sealing elements from EPDM!

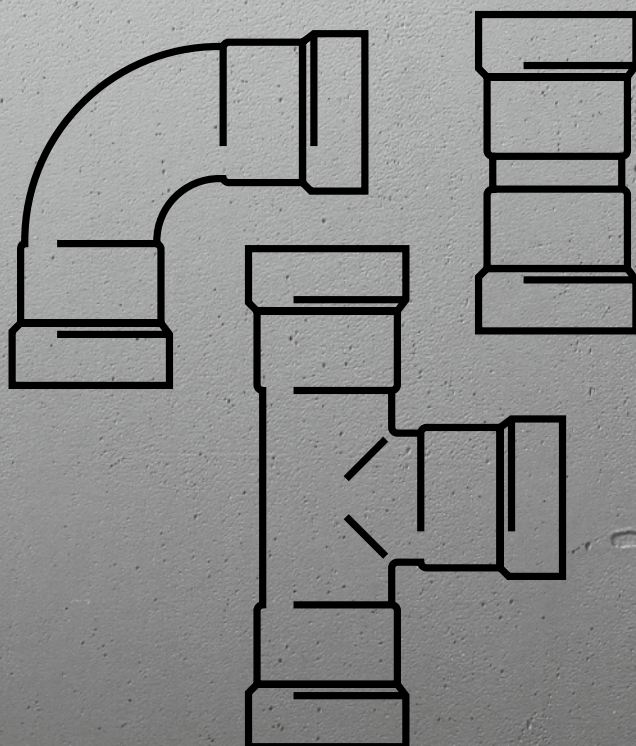
Model 4289

VdS	for D	DN	internal-Ø	s	PU	Article	DG
	¾	10	18.0	3	10	740 214	55
	½	15	22.3	3.5	10	719 098	55
✓	¾	20	27.9	3.5	10	719 104	55
✓	1	25	34.7	3.5	10	719 111	55
✓	1¼	32	43.4	4.5	10	719 128	55
✓	1½	40	49.3	4.5	10	719 135	55
✓	2	50	61.4	4.7	10	719 142	55

VdS = VdS certification

PIPING TECHNOLOGY

Megapress S with SC-Contur



Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, white dot on press end, black rectangle with symbol »Not approved for potable water installations«, detachable white label as press indicator



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

D%–4, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. The Pressgun Press Booster is required for pressing Megapress S XL press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Industrial and plant engineering

Local and district heat systems as per AGFW FW 524 (after entry into the building, ≤ DN50)

Closed cooling and heating systems

Compressed air systems

Fire extinguishing systems (in accordance with DIN 14462) wet (observe the required minimum and maximum wall thickness)

Sprinkler systems (in accordance with VdS CEA 4001) wet, wet/dry, dry (observe the required minimum and maximum wall thickness)

Systems for technical gases (request required)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Not suitable for fuel gases in accordance with

DVGW Worksheet G 260 and potable water installations, as well as other open systems.

Operating conditions

Operating temperature -5 °C to +140 °C (23 °F to 284 °F)

The press connector system Megapress S is designed for nominal pressure PN 16.

Press connector material

Steel 1.0308

Protection against external corrosion

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer's information.

Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF MEGAPRESS S PIPE DIMENSIONS

Pipes according to EN 10255, EN 10220/EN 10216-1, EN 10220/EN 10217-1

dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness	
			min.	max.	min.	max.
¾	10	17.2	16.7	17.7	1.4	4.5
½	15	21.3	20.8	21.8	1.4	5.0
¾	20	26.9	26.4	27.4	1.4	8.0
1	25	33.7	33.2	34.2	1.4	8.8
1¼	32	42.4	41.9	42.9	1.4	10.0
1½	40	48.3	47.8	48.8	1.4	12.5
2	50	60.3	59.6	60.9	1.4	16.0
2½	65	76.1	75.2	76.9	1.4	20.0
3	80	88.9	87.9	89.8	1.4	25.0
4	100	114.3	113.0	115.4	1.4	32.0

ELBOWS



Megapress S Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4316

VdS	dh	DN	D	PU	Article	DG
✓	✓	10	¾	10	769 819	55
✓	✓	15	½	10	769 826	55
✓	✓	20	¾	10	769 833	55
✓	✓	25	1	5	769 840	55
✓	✓	32	1¼	1	769 857	55
✓	✓	40	1½	1	769 864	55
✓	✓	50	2	1	769 871	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4216XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 616	56
✓	80	3	1	751 623	56
✓	100	4	1	751 630	56

VdS = VdS certification

Megapress S with SC-Contur F3



Megapress S Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4316.1

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	769 956	55
	✓	15	½	10	769 963	55
✓	✓	20	¾	10	769 970	55
✓	✓	25	1	5	769 987	55
✓	✓	32	1¼	1	769 994	55
✓	✓	40	1½	1	770 006	55
✓	✓	50	2	1	770 013	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4216.1XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 678	56
✓	80	3	1	751 685	56
✓	100	4	1	751 692	56

VdS = VdS certification



Megapress S Elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4326

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	769 888	55
	✓	15	½	10	769 895	55
✓	✓	20	¾	10	769 901	55
✓	✓	25	1	5	769 918	55
✓	✓	32	1¼	1	769 925	55
✓	✓	40	1½	1	769 932	55
✓	✓	50	2	1	769 949	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4226XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 647	56
✓	80	3	1	751 654	56
✓	100	4	1	751 661	56

VdS = VdS certification



Megapress S Elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4326.1

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	770 020	55
	✓	15	½	10	770 037	55
✓	✓	20	¾	10	770 044	55
✓	✓	25	1	5	770 051	55
✓	✓	32	1¼	1	770 068	55
✓	✓	40	1½	1	770 075	55
✓	✓	50	2	1	770 082	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4226.1XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 708	56
✓	80	3	1	751 715	56
✓	100	4	1	751 722	56

VdS = VdS certification

T-PIECES



Megapress S T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4318

VdS	dh	DN	D1	D2	D3	PU	Article	DG
	✓	10	¾	¾	¾	5	770 150	55
	✓	15	½	½	½	5	770 167	55
✓	✓	20	¾	¾	¾	5	770 174	55
	✓	25	1	½	1	5	770 228	55
✓	✓	25	1	1	1	5	770 181	55
✓	✓	32	1¼	¾	1¼	1	770 235	55
✓	✓	32	1¼	1¼	1¼	1	770 198	55
	✓	40	1½	½	1½	1	770 242	55
✓	✓	40	1½	1	1½	1	770 259	55
✓	✓	40	1½	1½	1½	1	770 204	55
✓	✓	50	2	¾	2	1	770 266	55
✓	✓	50	2	1¼	2	1	770 273	55
✓	✓	50	2	2	2	1	770 211	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4218XL

VdS	DN	D1	D2	D3	PU	Article	DG
✓	65	2½	1	2½	1	751 944	56
✓	65	2½	1¼	2½	1	751 968	56
✓	65	2½	1½	2½	1	751 975	56
✓	65	2½	2	2½	1	751 982	56
✓	65	2½	2½	2½	1	751 524	56
✓	80	3	1	3	1	751 999	56
✓	80	3	1¼	3	1	752 002	56
✓	80	3	1½	3	1	752 019	56
✓	80	3	2	3	1	752 026	56
✓	80	3	2½	3	1	752 033	56
✓	80	3	3	3	1	751 548	56
✓	100	4	1	4	1	752 040	56
✓	100	4	1¼	4	1	752 057	56
✓	100	4	1½	4	1	752 064	56
✓	100	4	2	4	1	752 071	56
✓	100	4	2½	4	1	752 088	56
✓	100	4	3	4	1	752 095	56
✓	100	4	4	4	1	751 531	56

VdS = VdS certification



Megapress S T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-threads

Components

FKM sealing elements, cutting rings, separator rings, polygon

Model 4317.2

VdS	dh	DN	D1	Rp	D2	PU	Article	DG
	✓	15	½	½	½	5	770 280	55
✓	✓	20	¾	½	¾	5	770 297	55
✓	✓	25	1	¾	1	5	770 303	55
✓	✓	32	1¼	¾	1¼	1	770 310	55
✓	✓	40	1½	¾	1½	1	770 327	55
✓	✓	50	2	¾	2	1	770 334	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

FKM sealing elements, cutting rings, separator rings, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4217.2XL

VdS	DN	D1	Rp	D2	PU	Article	DG
✓	65	2½	¾	2½	1	752 101	56
✓	80	3	¾	3	1	752 118	56
✓	80	3	2	3	1	789 657	56
✓	80	3	2½	3	1	792 459	56
✓	100	4	¾	4	1	752 125	56

VdS = VdS certification

ADAPTERS/ELBOWS



Megapress S Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Model 4311

VdS	dh	DN	D	R	PU	Article	DG
	✓	10	¾	¾	10	769 574	55
	✓	15	½	½	10	769 581	55
✓	✓	20	¾	¾	10	769 598	55
✓	✓	25	1	1	5	769 604	55
✓	✓	32	1¼	1¼	1	769 611	55
✓	✓	40	1½	1½	1	769 628	55
✓	✓	50	2	2	1	769 635	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4211XL

VdS	DN	D	R	PU	Article	DG
✓	65	2½	2½	1	751 555	56
✓	80	3	3	1	751 562	56
✓	100	4	4	1	751 579	56

VdS = VdS certification



Megapress S XL Adapter elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4214XL

VdS	DN	D	R	PU	Article	DG
✓	80	3	3	1	792 466	56

VdS = VdS certification



Megapress S Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-threads

Components

FKM sealing element, cutting ring, separator ring, polygon

Model 4312

VdS	dh	DN	D	Rp	PU	Article	DG
	✓	10	¾	¾	10	769 642	55
	✓	15	½	½	10	769 758	55
✓	✓	20	¾	¾	10	769 765	55
✓	✓	25	1	1	5	769 772	55
✓	✓	32	1¼	1¼	1	769 789	55
✓	✓	40	1½	1½	1	769 796	55
✓	✓	50	2	2	1	769 802	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4212XL

VdS	DN	D	Rp	PU	Article	DG
✓	65	2½	2½	1	751 586	56
✓	80	3	2	1	789 664	56
✓	80	3	3	1	751 593	56
✓	100	4	4	1	751 609	56

VdS = VdS certification



Megapress S Plug-in piece

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-threads
- flat sealing

Components

copper gasket, polygon

Model 4312.7

dh	DN	D	Rp	PU	Article	DG
✓	20	¾	½	1	777 722	55
✓	25	1	½	1	777 739	55

dh = district heating in accordance with AGFW FW 524



Megapress Plug-in piece

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-thread

Components

polygon

Model 4212.5

VdS	DN	D	Rp	PU	Article	DG
✓	25	1	½	5	758 578	55
✓	25	1	¾	5	758 585	55
✓	32	1¼	½	1	758 592	55
✓	32	1¼	¾	1	758 608	55
✓	32	1¼	1	1	758 615	55

VdS = VdS certification



Megapress S XL Adapter with SC-Contur for transition to Prestabo

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For each of the press connections the press tool of the corresponding system (Megapress S XL / Prestabo XL) must be used!

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW 524!

The Prestabo XL press connection is not compatible with Temponox XL, Sanpress XL and Sanpress Inox XL!

Model 4213XL

VdS	DN	D	d	PU	Article	DG
✓	65	2½	76.1	1	793 739	56
✓	80	3	88.9	1	793 746	56
✓	100	4	108.0	1	794 057	56

VdS = VdS certification

PRESS-IN BRANCH CONNECTORS



Megapress S Press-in branch connector

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-thread

Components

FKM sealing element, polygon

Note

Tools: see system press tools product group.

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4312.2

for D	Rp	PU	Article	DG
1½	¾	1	780 470	55
2	¾	1	780 487	55
2½	¾	1	780 494	55
3	¾	1	780 500	55
4	¾	1	780 517	55
5	¾	1	780 524	55
6	¾	1	780 531	55

COUPLINGS



Megapress S Coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4315

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	767 617	55
	✓	15	½	10	767 624	55
✓	✓	20	¾	10	767 631	55
✓	✓	25	1	5	767 648	55
✓	✓	32	1¼	1	769 659	55
✓	✓	40	1½	1	769 666	55
✓	✓	50	2	1	769 673	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



**Megapress S XL Coupling
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 739	56
✓	80	3	1	751 746	56
✓	100	4	1	751 753	56

VdS = VdS certification



**Megapress S Slip coupling
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4315.5

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	769 680	55
	✓	15	½	10	769 697	55
✓	✓	20	¾	10	769 703	55
✓	✓	25	1	5	769 710	55
✓	✓	32	1¼	1	769 727	55
✓	✓	40	1½	1	769 734	55
✓	✓	50	2	1	769 741	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



**Megapress S XL Slip coupling
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215.5XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 760	56
✓	80	3	1	751 777	56
✓	100	4	1	751 784	56

VdS = VdS certification



REDUCTIONS



Megapress S Reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4315.1

VdS	dh	DN1	D1	DN2	D2	PU	Article	DG
	✓	15	½	10	¾	5	770 341	55
	✓	20	¾	10	¾	5	770 655	55
	✓	20	¾	15	½	5	770 662	55
	✓	25	1	10	¾	5	770 679	55
	✓	25	1	15	½	5	770 686	55
✓	✓	25	1	20	¾	5	770 693	55
✓	✓	32	1¼	25	1	1	770 709	55
✓	✓	40	1½	25	1	1	799 304	55
✓	✓	40	1½	32	1¼	1	770 716	55
✓	✓	50	2	25	1	1	799 311	55
✓	✓	50	2	32	1¼	1	799 328	55
✓	✓	50	2	40	1½	1	770 723	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215.1XL

VdS	DN1	D1	DN2	D2	PU	Article	DG
✓	65	2½	50	2	1	752 156	56
✓	80	3	50	2	1	752 163	56
✓	80	3	65	2½	1	752 170	56
✓	100	4	50	2	1	752 187	56
✓	100	4	65	2½	1	752 194	56
✓	100	4	80	3	1	752 200	56

VdS = VdS certification

SCREW FITTINGS



Megapress S Adapter union with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

Components

flat gasket AFM 34/2, FKM sealing element, cutting ring, separator ring, polygon

Model 4365

VdS	dh	DN	D	R	PU	Article	DG
	✓	15	½	½	1	770 952	55
✓	✓	20	¾	¾	1	770 969	55
✓	✓	25	1	1	1	770 976	55
✓	✓	32	1¼	1¼	1	770 983	55
✓	✓	40	1½	1½	1	770 990	55
✓	✓	50	2	2	1	771 003	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

Megapress S with SC-Contur F3



Megapress S Connection screw fitting with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

Components

flat gasket AFM 34/2, FKM sealing element, cutting ring, separator ring, polygon

Model 4363

VdS	dh	DN	D	G	PU	Article	DG
✓	✓	15	½	¾	1	777 678	55
✓	✓	20	¾	1	1	777 685	55
✓	✓	25	1	1¼	1	777 692	55
✓	✓	32	1¼	1½	1	777 708	55
✓	✓	40	1½	2	1	777 746	55
✓	✓	50	2	2¾	1	777 715	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

CAPS



Megapress S Cap with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4356

VdS	dh	DN	D	PU	Article	DG
✓	✓	10	¾	10	770 730	55
✓	✓	15	½	10	770 747	55
✓	✓	20	¾	10	770 754	55
✓	✓	25	1	5	770 761	55
✓	✓	32	1¼	1	770 778	55
✓	✓	40	1½	1	770 785	55
✓	✓	50	2	1	770 792	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Cap with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4256XL

VdS	DN	D	Rp	PU	Article	DG
✓	65	2½	¾	1	751 920	56
✓	80	3	¾	1	751 937	56
✓	100	4	¾	1	751 951	56

VdS = VdS certification

FLANGES



Megapress S Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 6, FKM sealing element, cutting ring, separator ring

Model 4359.1

dh	DN	D	n	k [mm]	PU	Article	DG
✓	20	¾	4	65	1	777 647	55
✓	25	1	4	75	1	770 808	55
✓	32	1¼	4	90	1	770 815	55
✓	40	1½	4	100	1	770 822	55
✓	50	2	4	110	1	770 839	55

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter



Megapress S XL Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 6, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259.1XL

DN	D	n	k [mm]	PU	Article	DG
65	2½	4	130	1	751 890	56
80	3	4	150	1	751 906	56
100	4	4	170	1	751 913	56

n = number of holes

k = bolt circle diameter



Megapress S Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

Model 4359

VdS	dh	DN	D	n	k [mm]	PU	Article	DG
✓	✓	20	¾	4	75	1	777 654	55
✓	✓	25	1	4	85	1	770 846	55
✓	✓	32	1¼	4	100	1	770 853	55
✓	✓	40	1½	4	110	1	770 860	55
✓	✓	50	2	4	125	1	770 877	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter



Megapress S XL Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259XL

VdS	DN	D	n	k [mm]	PU	Article	DG
✓	65	2½	8	145	1	751 869	56
✓	80	3	8	160	1	751 876	56
✓	100	4	8	180	1	751 883	56

VdS = VdS certification

n = number of holes

k = bolt circle diameter



Megapress S Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring
Model 4359.6

dh	DN	D	n	k [mm]	PU	Article	DG
✓	20	¾	4	75	1	777 661 ¹	55
✓	25	1	4	85	1	770 884 ¹	55
✓	32	1¼	4	100	1	770 891 ²	55
✓	40	1½	4	110	1	770 907 ²	55
✓	50	2	4	125	1	770 914 ²	55

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter

¹⁾ use with mounting set article 494 056

²⁾ use with mounting set article 494 063



Megapress S XL Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259.6XL

DN	D	n	k [mm]	PU	Article	DG
65	2½	8	145	1	770 921 ¹	56
80	3	8	160	1	770 938 ¹	56
100	4	8	190	1	770 945	56

n = number of holes

k = bolt circle diameter

¹⁾ use with mounting set article 494 087



Mounting set

- for flange connection
- galvanised steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87
32/65	6	12	50	1	651 251	87



Mounting set

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087 ¹	87
80/100	6	16	60	1	651 268 ²	87

¹⁾ with 8 hexagon head bolts, 16 washers and 8 nuts

²⁾ with 4 hexagon head bolts, 8 washers and 4 nuts



Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	6	5	650 575	88
65	16	10	356 293	88
80	6	5	650 582	88
80	16	10	356 309	88
100	6	5	650 599	88
100	16	10	356 316	88

STAINLESS STEEL BALL VALVES



Easytop Ball valve Megapress S press connections

3-part with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4375.8

DN	D	PU	Article	DG
15	½	1	787 226	95
20	¾	1	787 233	95
25	1	1	787 240	95
32	1¼	1	787 653	95
40	1½	1	787 660	95
50	2	1	787 677	95



Easytop XL Ball valve Megapress S XL press connections

3-part with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4275.8XL

DN	D	PU	Article	DG
65	2½	1	802 349	95
80	3	1	802 554	95
100	4	1	802 561	95

REPAIR SETS FOR STAINLESS STEEL BALL VALVES



Repair set

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95



Repair set

- suitable for Easytop XL ball valve model 4275.8XL
- PTFE
- press connections

Components

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

Model 4275.9XL

DN	for D	PU	Article	DG	
65	2½	1/5	802 578	95	
80	3	1/5	802 585	95	
100	4	1/5	802 592	95	



ACCESSORIES TOOLS



Megapress Insertion depth template

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294

for D	for external-Ø	PU	Article	DG
¾-4	38/44.5/57	1	799 298	74



Marking pen

- for Viega press connector systems

Model 2490.1

	PU	Article	DG
	1	606 121	74



Megapress Marking pen

- for steel pipe

Note

Not suitable for permanent marking!

Model 4290.1

	PU	Article	DG
	5	750 091	74

ACCESSORIES SEALING ELEMENTS



Megapress S Sealing element

- FKM

- temperature resistant to 140 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

Only for exchange of Megapress S sealing elements from FKM!

Model 4386

VdS	dh	DN	for D	internal-Ø	s	PU	Article	DG
	✓	10	¾	18.0	3	10	771 010	55
	✓	15	½	22.3	3.5	10	771 027	55
✓	✓	20	¾	27.9	3.5	10	771 034	55
✓	✓	25	1	34.7	3.5	10	771 041	55
✓	✓	32	1¼	43.4	4.5	10	771 058	55
✓	✓	40	1½	49.3	4.5	10	771 065	55
✓	✓	50	2	61.4	4.7	10	771 072	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Sealing element

- FKM

- temperature resistant to 140 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

Only for exchange of Megapress S XL sealing elements from FKM!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

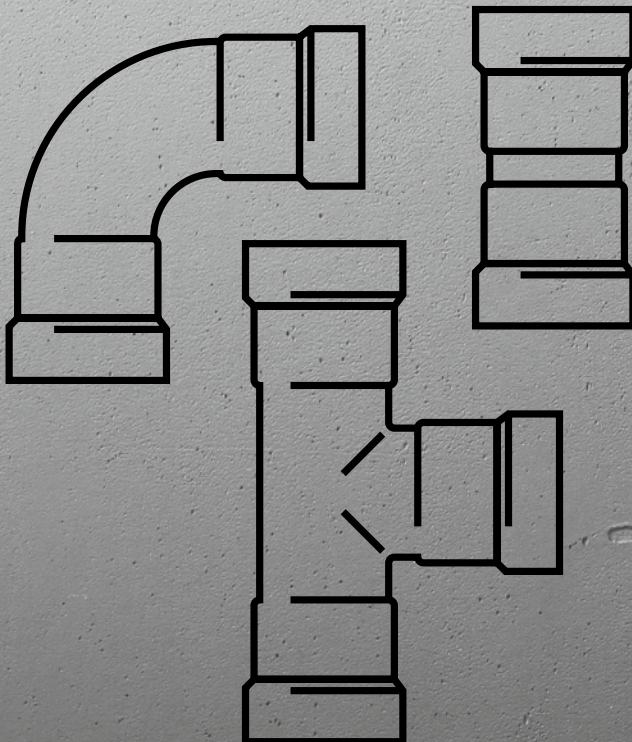
Model 4286XL

VdS	DN	for D	internal-Ø	s	PU	Article	DG
✓	65	2½	77.4	6.5	1	758 653	56
✓	80	3	90.7	6.5	1	758 660	56
✓	100	4	116.5	6.5	1	758 677	56

VdS = VdS certification

PIPING TECHNOLOGY

Megapress G with SC-Contur



Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black and galvanised steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5«, detachable yellow label as press indicator

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.
Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:
Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), profile sealing element, yellow, pre-assembled

Dimensions

D½ –2, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas
Compressed air systems
Heating oil
Diesel fuel

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.
Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVGW-TRF 2021.
Natural gas/liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614-B1.
Press connector approval in accordance with DVGW-registration no. DG-4550CQ0400.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)
Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI
Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.5 MPa (5 bar; 72.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Steel 1.0308

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF MEGAPRESS G PIPE DIMENSIONS

Pipes according to EN 10255						
dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness heavy series H	wall thickness medium series M
			min.	max.		
½	15	21.3	21.0	21.8	3.2	2.6
¾	20	26.9	26.5	27.3	3.2	2.6
1	25	33.7	33.3	34.2	4.0	3.2
1¼	32	42.4	42.0	42.9	4.0	3.2
1½	40	48.3	47.9	48.8	4.0	3.2
2	50	60.3	59.7	60.8	4.5	3.6

Pipes (Pipes Series 1) according to EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness EN 10220/ EN 10216-1	wall thickness EN 10220/ EN 10217-1
			min.	max.		
½	15	21.3	20.8	21.8	2.0–3.2	2.0–3.2
¾	20	26.9	26.4	27.4	2.3–3.2	2.0–3.2
1	25	33.7	33.2	34.2	2.6–4.0	2.0–4.0
1¼	32	42.4	41.9	42.9	2.6–4.0	2.3–4.0
1½	40	48.3	47.8	48.8	2.6–4.0	2.3–4.0
2	50	60.3	59.7	60.9	2.9–4.5	2.3–4.5

ELBOWS



Megapress G Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4616

DN	D	PU	Article	DG
15	½	10	739 072	57
20	¾	10	739 089	57
25	1	5	739 096	57
32	1¼	1	739 102	57
40	1½	1	739 119	57
50	2	1	739 126	57



Megapress G Elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4616.1

DN	D	PU	Article	DG
15	½	10	739 492	57
20	¾	10	739 508	57
25	1	5	739 515	57
32	1¼	1	739 522	57
40	1½	1	739 539	57
50	2	1	739 546	57


**Megapress G Elbow 45°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4626

DN	D	PU	Article	DG
15	½	10	739 133	57
20	¾	10	739 140	57
25	1	5	739 454	57
32	1¼	1	739 461	57
40	1½	1	739 478	57
50	2	1	739 485	57


**Megapress G Elbow 45°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4626.1

DN	D	PU	Article	DG
15	½	10	739 553	57
20	¾	10	739 560	57
25	1	5	739 577	57
32	1¼	1	739 584	57
40	1½	1	739 591	57
50	2	1	739 607	57

T-PIECES

**Megapress G T-piece
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4618

DN	D1	D2	D3	PU	Article	DG
15	½	½	½	5	739 614	57
20	¾	½	¾	5	739 676	57
20	¾	¾	¾	5	739 621	57
25	1	½	1	5	739 683	57
25	1	¾	1	5	739 690	57
25	1	1	1	5	739 638	57
32	1¼	¾	1¼	1	784 058	57
32	1¼	1	1¼	1	739 706	57
32	1¼	1¼	1¼	1	739 645	57
40	1½	¾	1½	1	784 065	57
40	1½	1	1½	1	739 713	57
40	1½	1¼	1½	1	784 089	57
40	1½	1½	1½	1	739 652	57
50	2	¾	2	1	784 072	57
50	2	1	2	1	739 720	57
50	2	1¼	2	1	739 737	57
50	2	1½	2	1	739 744	57
50	2	2	2	1	739 669	57





Megapress G T-piece with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

HNBR sealing elements, cutting rings, separator rings, polygon

Model 4617.2

DN	D1	Rp	D2	PU	Article	DG
20	¾	½	¾	5	739 751	57
20	¾	¾	¾	5	739 768	57
25	1	½	1	5	739 775	57
25	1	¾	1	5	739 782	57
25	1	1	1	5	762 872	57
32	1¼	½	1¼	1	739 799	57
32	1¼	¾	1¼	1	762 889	57
32	1¼	1	1¼	1	762 896	57
40	1½	½	1½	1	739 805	57
40	1½	¾	1½	1	762 902	57
40	1½	1	1½	1	762 919	57
50	2	½	2	1	739 812	57
50	2	¾	2	1	762 926	57
50	2	1	2	1	762 933	57

ADAPTERS/ELBOWS



Megapress G Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 4611

DN	D	R	PU	Article	DG
15	½	½	10	738 730	57
20	¾	¾	10	738 747	57
25	1	1	5	738 853	57
32	1¼	1¼	1	738 860	57
40	1½	1½	1	738 877	57
50	2	2	1	738 884	57



Megapress G Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 4612

DN	D	Rp	PU	Article	DG
15	½	½	10	738 891	57
20	¾	½	5	738 907	57
20	¾	¾	10	738 914	57
25	1	¾	5	738 921	57
25	1	1	5	738 938	57
32	1¼	1¼	1	738 945	57
40	1½	1½	1	739 058	57
50	2	2	1	739 065	57

COUPLINGS



Megapress G Coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4615

DN	D	PU	Article	DG
15	½	10	738 617	57
20	¾	10	738 624	57
25	1	5	738 631	57
32	1¼	1	738 648	57
40	1½	1	738 655	57
50	2	1	738 662	57

Megapress G with SC-Contur F4



Megapress G Slip coupling with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4615.5

DN	D	PU	Article	DG
15	½	10	738 679	57
20	¾	10	738 686	57
25	1	5	738 693	57
32	1¼	1	738 709	57
40	1½	1	738 716	57
50	2	1	738 723	57

REDUCTIONS



Megapress G Reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4615.1

DN1	D1	DN2	D2	PU	Article	DG
20	¾	15	½	5	739 843	57
25	1	15	½	5	739 850	57
25	1	20	¾	5	739 867	57
32	1¼	20	¾	1	739 874	57
32	1¼	25	1	1	739 881	57
40	1½	20	¾	1	739 898	57
40	1½	25	1	1	739 911	57
40	1½	32	1¼	1	739 904	57
50	2	32	1¼	1	739 928	57
50	2	40	1½	1	739 935	57

SCREW FITTINGS



Megapress G Connection screw fitting with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- conical sealing

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 4661

DN	D	G	PU	Article	DG
20	¾	1%	5	739 829*	57
25	1	1%	5	739 836*	57

* = Discontinued, limited availability

CAPS



Megapress G Cap with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4656

DN	D	PU	Article	DG
15	½	10	739 942	57
20	¾	10	739 959	57
25	1	5	739 966	57
32	1¼	1	739 973	57
40	1½	1	739 980	57
50	2	1	739 997	57

FLANGES



Megapress G Flange transition with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange transition, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4659.5

DN	D	n	PU	Article	DG
15	1½	4	1	740 009 ^{*1}	57
20	¾	4	1	740 016 ¹	57
25	1	4	1	740 023 ¹	57
32	1¼	4	1	740 030 ²	57
40	1½	4	1	740 047 ²	57
50	2	4	1	740 054 ²	57

n = number of holes

¹⁾ use with mounting set article 494 056

²⁾ use with mounting set article 494 063

* = Discontinued, limited availability



Mounting set

- for flange connection
- galvanised steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87

ACCESSORIES
TOOLS



Megapress Insertion depth template
- for marking the insertion depth of steel pipes according to DIN EN 10220/10255
Model 4294

for D	for external-Ø	PU	Article	DG
¾-4	38/44,5/57	1	799 298	74



Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG
	1	606 121	74



Megapress Marking pen
- for steel pipe
Note
Not suitable for permanent marking!
Model 4290.1

	PU	Article	DG
	5	750 091	74

ACCESSORIES
SEALING ELEMENTS



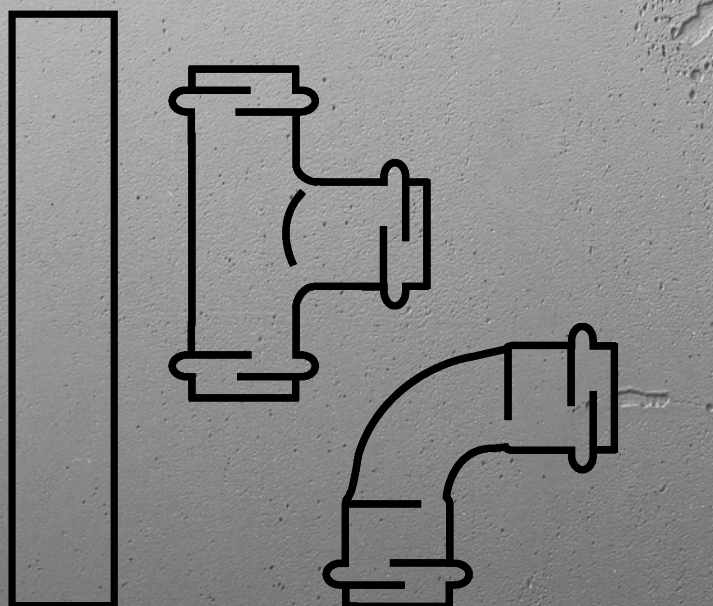
Megapress G Sealing element
- for gas supply line, heating oil pipe, diesel fuel pipe
- HNBR
Note
Only for exchange of Megapress G sealing elements from HNBR!
Model 4687

for D	DN	internal-Ø	s	PU	Article	DG
½	15	22.3	3.5	10	740 061	57
¾	20	27.9	3.5	10	740 078	57
1	25	34.7	3.5	10	740 085	57
1¼	32	43.4	4.5	10	740 092	57
1½	40	49.3	4.5	10	740 108	57
2	50	61.4	4.7	10	740 115	57



PIPING TECHNOLOGY

Temponox



viega

Flow-optimised press connector system with press connectors made of stainless steel 1.4301 and pipes made of stainless steel 1.4520. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d76.1 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, brown dot on press end, symbol »Not approved for potable water installations«, brown line on the pipes, brown pipe plug, detachable brown label as press indicator from d76.1



Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

connector: d15–54 and 76.1–108.0, pipe: d15–54 and 64.0–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Closed cooling and heating systems

Compressed air systems

Solar installations with flat collectors

Solar installations with vacuum collectors (only with FKM sealing element)

Industrial applications

Note

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10088-2 and DIN EN 10312.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Operating conditions with EPDM sealing element

The press connector system Temponox can be used with the following operating parameters:

Heating systems in accordance with DIN EN 12828

Operating temperature max. 105 °C / 221 °F

The press connector system Temponox is designed for nominal pressure PN 16.

Press connector material

Stainless steel 1.4301

Material Pipes

Stainless steel 1.4520

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



Temponox Pipe
1.4520 (AISI 430Ti)
(formerly Industrial Pipe Inox)
 - for heating, industrial and compressed air systems
 - stainless steel 1.4520
 - laser welded

Note

Not suitable for potable water installations!

Model 1703

d	s	L [m]	LB	SB	PU	Article	DG
15	1	6	✓		600	591 175	35
18	1	6	✓		240	591 182	35
22	1.2	6	✓		420	591 199	35
28	1.2	6	✓		240	591 205	35
35	1.5	6	✓		180	591 212	35
42	1.5	6	✓		120	591 229	35
54	1.5	6	✓		60	591 236	35
15	1	6		✓	120	807 221	35
18	1	6		✓	60	807 238	35
22	1.2	6		✓	60	807 245	35
28	1.2	6		✓	60	807 252	35
35	1.5	6		✓	30	807 269	35
42	1.5	6		✓	30	807 276	35
54	1.5	6		✓	30	807 283	35

LB = large bundle

SB = small bundle



Temponox XL Pipe
1.4520 (AISI 430Ti)
(formerly Industrial Pipe Inox XL)
 - for heating, industrial and compressed air systems
 - stainless steel 1.4520
 - laser welded

Note

Not suitable for potable water installations!

Model 1703XL

d	s	L [m]	LB	SB	PU	Article	DG
64.0	1.5	6	✓		60	792 381	35
76.1	1.5	6	✓		30	792 398	35
88.9	1.5	6	✓		30	792 404	35
108.0	1.5	6	✓		30	792 411	35
64.0	1.5	6		✓	6	807 306	35
76.1	1.5	6		✓	6	807 313	35
88.9	1.5	6		✓	6	807 337	35
108.0	1.5	6		✓	6	807 290	35

LB = large bundle

SB = small bundle

ELBOWS



Temponox Elbow 90°
with SC-Contur

- non-corroding steel
 - press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1716

d	PU	Article	DG
15	10	809 638	36
18	10	809 645	36
22	10	809 652	36
28	5	809 669	36
35	5	809 676	36
42	1	809 683	36
54	1	809 690	36


**Temponox XL Elbow 90°
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Note

Not suitable for potable water installations!

Model 1716XL

d	PU	Article	DG
76.1	1	808 884	37
88.9	1	808 891	37
108.0	1	808 907	37


**Temponox Elbow 90°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1716.1

d	PU	Article	DG
15	10	808 921	36
18	10	808 938	36
22	10	808 945	36
28	5	809 751	36
35	5	809 768	36
42	1	809 775	36
54	1	809 782	36


**Temponox XL Elbow 90°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Note

Not suitable for potable water installations!

Model 1716.1XL

d	PU	Article	DG
76.1	1	809 805	37
88.9	1	809 812	37
108.0	1	809 829	37


**Temponox Elbow 45°
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1726

d	PU	Article	DG
15	10	809 843	36
18	10	809 850	36
22	10	809 867	36
28	5	809 874	36
35	5	809 881	36
42	1	809 898	36
54	1	809 904	36


**Temponox XL Elbow 45°
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Note

Not suitable for potable water installations!

Model 1726XL

d	PU	Article	DG
76.1	1	809 928	37
88.9	1	809 935	37
108.0	1	809 942	37


**Temponox Elbow 45°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1726.1

d	PU	Article	DG
15	10	809 966	36
18	10	809 973	36
22	10	809 980	36
28	5	809 997	36
35	5	810 009	36
42	1	810 016	36
54	1	810 023	36



**Temponox XL Elbow 45°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Note

Not suitable for potable water installations!

Model 1726.1XL

d	PU	Article	DG
76.1	1	810 047	37
88.9	1	810 054	37
108.0	1	810 061	37



Temponox Crossover

- non-corroding steel
- plug-in ends

Note

Not suitable for potable water installations!

Model 1709.3

d	PU	Article	DG
15	10	810 085	36
18	10	810 092	36
22	10	810 108	36

T-PIECES



**Temponox T-piece
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1718

d1	d2	d3	PU	Article	DG
15	15	15	10	810 122	36
15	18	15	5	810 252	36
15	22	15	10	810 269	36
18	15	18	10	810 290	36
18	18	15	10	810 283	36
18	18	18	10	810 139	36
18	22	18	10	810 306	36
22	15	15	5	810 320	36
22	15	22	10	810 337	36
22	18	18	5	810 344	36
22	18	22	10	810 351	36
22	22	15	5	810 368	36
22	22	22	10	810 146	36
22	28	22	10	810 375	36
28	15	28	5	810 382	36
28	18	28	5	810 399	36
28	22	22	5	810 405	36
28	22	28	5	810 412	36
28	28	28	5	810 153	36
35	15	35	5	810 429	36
35	18	35	5	810 436	36
35	22	35	5	810 443	36
35	28	35	5	810 450	36
35	35	35	5	810 160	36
42	15	42	1	810 467	36
42	18	42	1	810 474	36
42	22	42	1	810 481	36
42	28	42	1	810 498	36
42	35	42	1	810 504	36
42	42	42	1	810 177	36
54	15	54	1	810 511	36
54	18	54	1	810 528	36
54	22	54	1	810 535	36
54	28	54	1	810 542	36
54	35	54	1	810 559	36
54	42	54	1	810 566	36
54	54	54	1	810 184	36


Temponox XL T-piece with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Note

Not suitable for potable water installations!

Model 1718XL

d1	d2	d3	PU	Article	DG
76.1	28	76.1	1	810 672	37
76.1	35	76.1	1	810 689	37
76.1	42	76.1	1	810 696	37
76.1	54	76.1	1	810 702	37
76.1	76.1	76.1	1	810 207	37
88.9	28	88.9	1	810 726	37
88.9	35	88.9	1	810 733	37
88.9	42	88.9	1	810 740	37
88.9	54	88.9	1	810 757	37
88.9	76.1	88.9	1	810 771	37
88.9	88.9	88.9	1	810 214	37
108.0	28	108.0	1	810 788	37
108.0	35	108.0	1	810 795	37
108.0	42	108.0	1	810 801	37
108.0	54	108.0	1	810 818	37
108.0	76.1	108.0	1	810 832	37
108.0	88.9	108.0	1	810 849	37
108.0	108.0	108.0	1	810 221	37


Temponox T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Note

Not suitable for potable water installations!

Model 1717.2

d1	Rp	d2	PU	Article	DG
15	½	15	5	810 863	36
18	½	18	5	810 870	36
22	½	22	5	810 887	36
22	¾	22	5	810 894	36
28	½	28	5	810 900	36
28	¾	28	5	810 917	36
28	1	28	5	809 072	36
35	½	35	5	809 089	36
35	¾	35	5	809 096	36
42	½	42	1	809 102	36
42	¾	42	1	809 119	36
54	½	54	1	809 126	36
54	¾	54	1	809 133	36
54	1	54	1	809 140	36


Temponox XL T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, cutting rings, separator rings, polygon

Note

Not suitable for potable water installations!

Model 1717.2XL

d1	Rp	d2	PU	Article	DG
76.1	¾	76.1	1	810 962	37
88.9	¾	88.9	1	810 979	37
108.0	¾	108.0	1	810 986	37

ADAPTERS/ELBOWS


Temponox Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, polygon

Note

Not suitable for potable water installations!

Model 1711

d	R	PU	Article	DG
15	¾	5	811 501	36
15	½	5	811 488	36
15	¾	5	811 495	36
18	½	5	811 518	36
18	¾	5	811 525	36
22	½	5	811 532	36
22	¾	10	811 549	36
22	1	10	811 556	36
28	½	5	811 563	36
28	¾	5	811 570	36
28	1	5	811 587	36
28	1¼	5	811 594	36
35	1	5	811 600	36
35	1¼	5	811 617	36
35	1½	5	811 624	36
42	1¼	1	811 631	36
42	1½	1	811 648	36
54	2	1	811 655	36



Temponox XL Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Note

Not suitable for potable water installations!

Model 1711XL

d	R	PU	Article	DG
76.1	2½	1	811 686	37
88.9	3	1	811 693	37
108.0	4	1	811 709	37



Temponox Adapter with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Note

Not suitable for potable water installations!

Model 1712

d	Rp	PU	Article	DG
15	¾	5	811 730	36
15	½	5	811 747	36
15	¾	5	811 754	36
18	½	5	811 761	36
18	¾	5	811 778	36
22	½	5	811 785	36
22	¾	5	811 792	36
22	1	5	811 808	36
28	¾	5	811 815	36
28	1	5	811 822	36
35	¾	5	811 839	36
35	1	5	811 846	36
35	1¼	5	811 853	36
42	1¼	1	811 860	36
42	1½	1	811 877	36
54	2	1	811 884	36



Temponox XL Adapter with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Note

Not suitable for potable water installations!

Model 1712XL

d	Rp	PU	Article	DG
76.1	2½	1	811 914	37
88.9	3	1	811 921	37
108.0	4	1	811 938	37



Temponox Plug-in piece

- non-corroding steel
- plug-in end, R-thread

Components

polygon

Note

Not suitable for potable water installations!

Model 1711.1

d	R	PU	Article	DG
15	½	5	810 634	36
18	½	5	810 641	36
22	¾	5	812 355	36
28	1	5	812 362	36



Temponox Plug-in piece

- non-corroding steel
- plug-in end, Rp-thread

Components

polygon

Note

Not suitable for potable water installations!

Model 1712.1

d	Rp	PU	Article	DG
15	½	5	812 669	36
18	½	5	812 676	36
18	¾	1	812 683	36
22	½	5	812 690	36
22	¾	5	812 706	36
28	1	5	812 713	36


Temponox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, polygon

Note

Not suitable for potable water installations!

Model 1714

d	R	PU	Article	DG
15	3/8	5	812 393	36
15	1/2	5	812 409	36
18	1/2	5	812 416	36
22	1/2	5	812 423	36
22	3/4	5	812 430	36
28	1	5	812 447	36
35	1 1/4	5	812 454	36
42	1 1/2	1	812 461	36
54	2	1	812 478	36


Temponox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Note

Not suitable for potable water installations!

Model 1714.5

d	Rp	PU	Article	DG
15	1/2	5	812 508	36
18	1/2	5	812 515	36
22	1/2	5	812 522	36
22	3/4	5	812 539	36
28	1	5	812 546	36


Temponox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1714.1

d	R	PU	Article	DG
15	3/8	5	811 013	36
15	1/2	5	811 020	36
18	1/2	5	811 037	36
22	3/4	5	811 044	36
28	1	5	811 051	36


Temponox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1714.2

d	Rp	PU	Article	DG
15	1/2	5	811 075	36
22	1/2	5	811 082	36
22	3/4	5	811 099	36
28	1/2	5	811 105	36
28	3/4	5	811 112	36
28	1	5	811 129	36

COUPLINGS


Temponox Coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1715

d	PU	Article	DG
15	10	809 065	36
18	10	808 983	36
22	10	808 990	36
28	5	809 003	36
35	5	809 010	36
42	5	809 027	36
54	1	809 034	36


Temponox XL Coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Note

Not suitable for potable water installations!

Model 1715XL

d	PU	Article	DG
76.1	1	809 157	37
88.9	1	809 164	37
108.0	1	809 171	37



Temponox Slip coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1715.5

d	PU	Article	DG
15	5	809 195	36
18	5	809 201	36
22	5	809 225	36
28	5	809 232	36
35	5	809 249	36
42	1	809 256	36
54	1	809 263	36



Temponox XL Slip coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Note

Not suitable for potable water installations!

Model 1715.5XL

d	PU	Article	DG
76.1	1	809 287	37
88.9	1	809 294	37
108.0	1	809 300	37

REDUCTIONS



Temponox Reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1715.1

d1	d2	PU	Article	DG
18	15	10	809 331	36
22	15	10	809 355	36
22	18	10	809 362	36
28	15	5	809 379	36
28	18	10	809 386	36
28	22	10	809 393	36
35	15	5	809 409	36
35	22	5	809 416	36
35	28	5	809 423	36
42	22	5	809 430	36
42	28	5	809 447	36
42	35	5	809 454	36
54	22	1	809 461	36
54	28	1	809 478	36
54	35	1	809 485	36
54	42	1	809 492	36



Temponox XL Reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Note

Not suitable for potable water installations!

Model 1715.1XL

d1	d2	PU	Article	DG
76.1	35	1	809 515	37
76.1	42	1	809 522	37
76.1	54	1	809 539	37
88.9	54	1	809 553	37
88.9	76.1	1	809 577	37
108.0	54	1	809 584	37
108.0	76.1	1	809 607	37
108.0	88.9	1	809 614	37

SCREW FITTINGS


Temponox Screw fitting with SC-Contur

- non-corroding steel
- press connections
- flat sealing

Components

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.
Not suitable for potable water installations!

Model 1760

d	PU	Article	DG
15	5	812 232	36
18	5	812 249	36
22	5	812 256	36
28	5	812 263	36
35	5	812 270	36
42	1	810 597	36
54	1	810 603	36


Temponox Adapter union with SC-Contur

- non-corroding steel
- press connection, Rp-thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.
Not suitable for potable water installations!

Model 1762

d	Rp	PU	Article	DG
15	½	5	812 140	36
18	½	5	812 157	36
22	¾	5	812 164	36
22	1	5	812 171	36
28	1	5	812 188	36
35	1¼	1	812 195	36
42	1½	1	812 201	36
54	2	1	812 218	36


Temponox Adapter union with SC-Contur

- non-corroding steel
- press connection, R-thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.
Not suitable for potable water installations!

Model 1765

d	R	PU	Article	DG
15	½	5	812 065	36
18	¾	5	812 072	36
22	¾	5	812 089	36
22	1	5	812 096	36
28	1	5	812 102	36
35	1¼	5	812 119	36
42	1½	1	812 126	36
54	2	1	812 133	36





Temponox Connection screw fitting with SC-Contur

- non-corroding steel
- press connection, G-thread

Components

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.
Not suitable for potable water installations!

Model 1763

d	G	PU	Article	DG
15	½	5	811 280	36
15	¾	5	811 297	36
15	1	5	811 303	36
18	¾	5	811 310	36
18	1	5	811 327	36
22	¾	5	811 334	36
22	1	5	811 341	36
22	1¼	5	811 358	36
22	1½	5	811 365	36
28	1	5	811 372	36
28	1¼	5	811 389	36
28	1½	5	811 396	36
35	1½	5	811 402	36
35	2	5	811 419	36
42	1¾	1	811 426	36
42	2	1	811 433	36
54	2¾	1	811 440	36
54	2½	1	811 457	36

CAPS, PLUGS



Temponox Cap with SC-Contur

- non-corroding steel
- press connection

Components

EPDM sealing element

Note

Not suitable for potable water installations!

Model 1756

d	PU	Article	DG
15	5	811 952	36
18	5	811 969	36
22	5	811 976	36
28	5	811 983	36
35	5	811 990	36
42	1	812 003	36
54	1	812 010	36



Temponox XL Cap with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Note

Not suitable for potable water installations!

Model 1756XL

d	Rp	PU	Article	DG
76.1	¾	1	812 034	37
88.9	¾	1	812 041	37
108.0	¾	1	812 058	37



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES


Temponox Flange transition with SC-Contur

- use with Sanpress Inox mounting set article 611 279
- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 10/16, EPDM sealing element

Note

Not suitable for potable water installations!

Model 1759

DN	d	n	k [mm]	PU	Article	DG
32	35	4	100	1	811 136	36
40	42	4	110	1	811 143	36
50	54	4	125	1	811 150	36

n = number of holes
k = bolt circle diameter


Temponox XL Flange transition with SC-Contur

- use with Sanpress Inox XL mounting set model 2359.7XL
- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Note

Not suitable for potable water installations!

Model 1759XL

DN	d	n	k [mm]	PU	Article	DG
65	76.1	8	145	1	811 174	37
80	88.9	8	160	1	811 181	37
100	108.0	8	180	1	811 198	37

n = number of holes
k = bolt circle diameter


Temponox Flange transition with SC-Contur

- use with Temponox mounting set model 1759.7
- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 6, EPDM sealing element

Note

Not suitable for potable water installations!

Model 1759.1

DN	d	n	k [mm]	PU	Article	DG
32	35	4	90	1	811 204	36
40	42	4	100	1	811 211	36
50	54	4	110	1	811 228	36

n = number of holes
k = bolt circle diameter


Temponox XL Flange transition with SC-Contur

- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 6, EPDM sealing element, cutting ring, separator ring

Note

Not suitable for potable water installations!

Model 1759.1XL

DN	d	n	k [mm]	PU	Article	DG
65	76.1	4	130	1	811 259¹	37
80	88.9	4	150	1	811 266²	37
100	108.0	4	170	1	811 273²	37

n = number of holes
k = bolt circle diameter

¹⁾ use with Temponox mounting set model 1759.7

²⁾ use with Temponox XL mounting set model 1759.7XL


Temponox Mounting set

- for flange connection
- stainless steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Note

Not suitable for potable water installations!

Model 1759.7

DN	PN	M	L	PU	Article	DG
32-65	6	12	50	1	816 568	36



Temponox XL Mounting set

- for flange connection
- stainless steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Note

Not suitable for potable water installations!

Model 1759.7XL

for DN	PN	M	L	PU	Article	DG
80/100	6	16	60	1	816 575	37



Sanpress Inox Mounting set

- for flange connection
- stainless steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
32/50	10/16	16	70	1	611 279	82



Sanpress Inox XL Mounting set

- for flange connection
- stainless steel

Components

8 hexagon head bolts, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98



Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	6	5	650 575	88
65	16	10	356 293	88
80	6	5	650 582	88
80	16	10	356 309	88
100	6	5	650 599	88
100	16	10	356 316	88

MANIFOLDS, CROSS PIECES



Temponox Cross piece with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Note

Not suitable for potable water installations!

Model 1748

d1	d2	PU	Article	DG
18	15	1	812 553	36
22	15	2	812 560	36
28	15	2	812 577	36

ACCESSORIES TOOLS



Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG
	1	606 121	74



Deburrer
- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel
Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74



Deburrer
- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel
Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

ACCESSORIES SEALING ELEMENTS



Sealing element
EPDM
- for potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C
Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element
EPDM
- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation,
heating installation
- EPDM
- temperature resistant to 110 °C
Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	76.1	77.85	5	1	583 705	98
✓	88.9	90.7	5	1	583 712	98
✓	108.0	110.4	5	1	583 699	98

VdS = VdS certification





Sealing element

FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification



Sealing element

FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

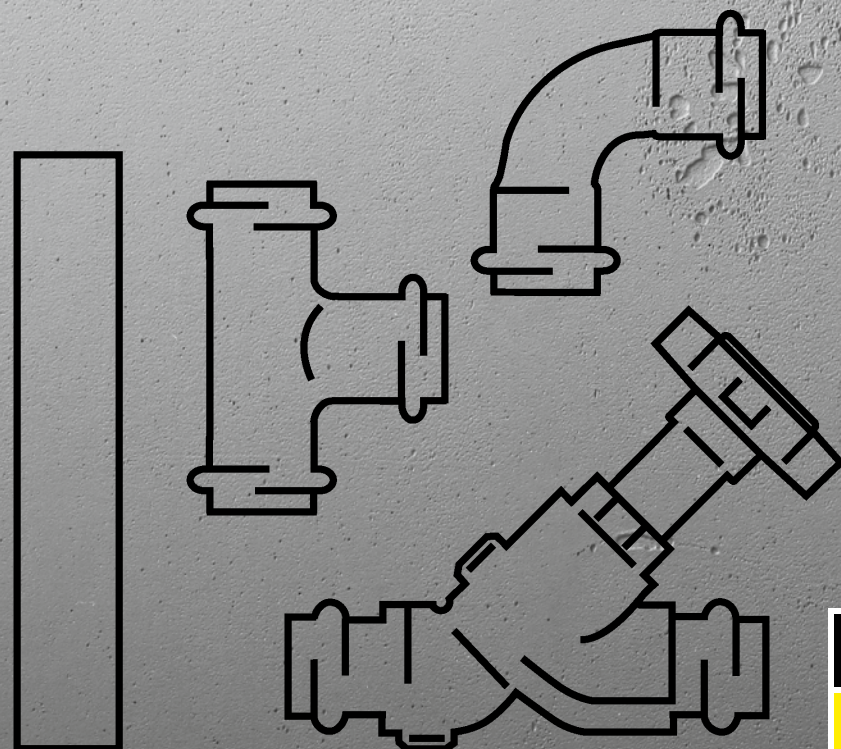
Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	76.1	77.85	5	1	614 485	98
✓	88.9	90.7	5	1	614 478	98
✓	108.0	110.4	5	1	614 492	98

VdS = VdS certification

PIPING TECHNOLOGY

Sanpress Inox with SC-Contur



Flow-optimised press connector system with press connectors made of stainless steel 1.4401 and pipes from stainless steel 1.4401 and 1.4521. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
 Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water
 Heating/radiator connection
 Rainwater
 Compressed air systems
 Agriculture
 Industrial applications
 Fire extinguishing systems (in accordance with DIN 14462) wet
 Fire extinguishing systems (in accordance with DIN 14462) dry and wet/dry ≤ DN65
 Sprinkler systems (in accordance with VdS CEA 4001) wet, wet/dry, dry

Note

The press connector system Sanpress Inox is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (German Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DIN EN 10312, DVGW Worksheet GW 541 and W 534.

Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.

Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.

System approval for 1.4401 (d15–108.0) in accordance with DW-8501BL0551.

System approval for 1.4521 (d15–108.0) in accordance with DW-8501BS0376.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Special applications

Shipbuilding
 Fire extinguishing systems

Operating conditions

The press connector system Sanpress Inox can be used with the following operating parameters:

Potable water installation according to DIN 1988-200 / DIN EN 806-2

Operating temperature max. 80 °C / 176 °F

Temperature max. 95 °C over a period of 60 min.

Heating systems in accordance with DIN EN 12828

Operating temperature max. 105 °C / 221 °F

The press connector system Sanpress Inox is designed for nominal pressure PN 16.

Press connector material

Stainless steel 1.4401

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



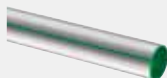
Sanpress Pipe
1.4521 (AISI 444)
 - for potable water installation
 - non-corroding steel
 - laser welded
Model 2205

VdS	d	s	L [m]	LB	SB	PU	Article	DG
	15	1	6	✓		600	615 994	70
	18	1	6	✓		240	616 007	70
✓	22	1.2	6	✓		420	616 014	70
✓	28	1.2	6	✓		240	616 021	70
✓	35	1.5	6	✓		180	616 038	70
✓	42	1.5	6	✓		120	616 045	70
✓	54	1.5	6	✓		60	616 557	70
	15	1	6		✓	120	807 351	70
	18	1	6		✓	60	807 368	70
✓	22	1.2	6		✓	60	807 375	70
✓	28	1.2	6		✓	60	807 382	70
✓	35	1.5	6		✓	30	807 399	70
✓	42	1.5	6		✓	30	807 405	70
✓	54	1.5	6		✓	30	807 412	70

VdS = VdS certification

LB = large bundle

SB = small bundle



Sanpress XL Pipe
1.4521 (AISI 444)
 - for potable water installation
 - non-corroding steel
 - laser welded
Model 2205XL

VdS	d	s	L [m]	LB	SB	PU	Article	DG
	64.0	2	6	✓		60	616 564	70
✓	76.1	2	6	✓		30	616 571	70
✓	88.9	2	6	✓		30	616 588	70
✓	108.0	2	6	✓		30	616 595	70
	64.0	2	6		✓	6	807 436	70
✓	76.1	2	6		✓	6	807 443	70
✓	88.9	2	6		✓	6	807 450	70
✓	108.0	2	6		✓	6	807 429	70

VdS = VdS certification

LB = large bundle

SB = small bundle


Sanpress Pipe
1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

d	s	L [m]	LB	SB	PU	Article	DG
15	1	6	✓		600	102 036	70
18	1	6	✓		240	289 034	70
22	1.2	6	✓		420	102 708	70
28	1.2	6	✓		240	104 924	70
35	1.5	6	✓		180	108 588	70
42	1.5	6	✓		120	113 001	70
54	1.5	6	✓		60	193 676	70
15	1	6		✓	120	807 115	70
18	1	6		✓	60	807 122	70
22	1.2	6		✓	60	807 139	70
28	1.2	6		✓	60	807 146	70
35	1.5	6		✓	30	807 153	70
42	1.5	6		✓	30	807 160	70
54	1.5	6		✓	30	807 177	70

LB = large bundle

SB = small bundle


Sanpress XL Pipe
1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

d	s	L [m]	LB	SB	PU	Article	DG
64.0	2	6	✓		60	578 626	70
76.1	2	6	✓		30	354 862	70
88.9	2	6	✓		30	354 855	70
108.0	2	6	✓		30	354 848	70
64.0	2	6		✓	6	807 191	70
76.1	2	6		✓	6	807 207	70
88.9	2	6		✓	6	807 214	70
108.0	2	6		✓	6	807 184	70

LB = large bundle

SB = small bundle


ELBOWS

Sanpress Inox Elbow 90° with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2316

VdS	d	PU	Article	DG
	15	10	435 639	82
	18	10	435 646	82
✓	22	10	435 653	82
✓	28	5	435 660	82
✓	35	5	435 677	82
✓	42	1/15	435 684	82
✓	54	1	435 691	82

VdS = VdS certification


Sanpress Inox XL Elbow 90° with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2316XL

VdS	d	PU	Article	DG
	64.0	1	577 988	98
✓	76.1	1	482 596	98
✓	88.9	1	482 602	98
✓	108.0	1	482 619	98

VdS = VdS certification



Sanpress Inox Elbow 90° with SC-Contur
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2316.1

VdS	d	PU	Article	DG
	15	10	435 707	82
	18	10	435 714	82
✓	22	10	435 721	82
✓	28	5	435 738	82
✓	35	5	435 745	82
✓	42	1	435 752	82
✓	54	1	435 769	82

VdS = VdS certification



Sanpress Inox XL Elbow 90° with SC-Contur
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2316.1XL

VdS	d	PU	Article	DG
	64.0	1	577 995	98
✓	76.1	1	482 626	98
✓	88.9	1	482 633	98
✓	108.0	1	482 640	98

VdS = VdS certification



Sanpress Inox Elbow 45° with SC-Contur
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements
Model 2326

VdS	d	PU	Article	DG
	15	10	435 776	82
	18	10	435 783	82
✓	22	10	435 790	82
✓	28	5	435 806	82
✓	35	5	435 813	82
✓	42	1	435 363	82
✓	54	1	435 370	82

VdS = VdS certification



Sanpress Inox XL Elbow 45° with SC-Contur
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2326XL

VdS	d	PU	Article	DG
	64.0	1	578 008	98
✓	76.1	1	482 657	98
✓	88.9	1	482 664	98
✓	108.0	1	482 671	98

VdS = VdS certification



Sanpress Inox Elbow 45° with SC-Contur
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2326.1

VdS	d	PU	Article	DG
	15	10	435 387	82
	18	10	435 394	82
✓	22	10	435 400	82
✓	28	5	435 417	82
✓	35	5	435 424	82
✓	42	1	435 431	82
✓	54	1	435 448	82

VdS = VdS certification



Sanpress Inox XL Elbow 45° with SC-Contur
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2326.1XL

VdS	d	PU	Article	DG
	64.0	1	578 015	98
✓	76.1	1	482 688	98
✓	88.9	1	482 695	98
✓	108.0	1	482 701	98

VdS = VdS certification



Sanpress Inox Crossover with SC-Contur
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2327

VdS	d	PU	Article	DG
	15	10	452 926	82
	18	10	452 933	82
✓	22	10	452 940	82

VdS = VdS certification

Sanpress Inox with SC-Contur G1



Sanpress Crossover
 - non-corroding steel
 - plug-in ends
Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82

T-PIECES



Sanpress Inox T-piece with SC-Contur
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements
Model 2318

VdS	d1	d2	d3	PU	Article	DG
	15	15	15	10	435 851	82
	18	15	15	10	452 469	82
	18	15	18	10	435 929	82
	18	18	18	10	435 868	82
	22	15	22	10	435 936	82
	22	18	22	10	435 943	82
✓	22	22	22	10	435 875	82
	28	15	28	5	435 950	82
	28	18	28	5	435 967	82
✓	28	22	22	5	452 506	82
✓	28	22	28	5	435 974	82
✓	28	28	28	5	435 882	82
	35	15	35	5	435 981	82
	35	18	35	1	435 998	82
✓	35	22	35	5	436 001	82
✓	35	28	35	1	436 018	82
✓	35	35	35	5	435 899	82
	42	18	42	1	436 025	82
✓	42	22	42	1	436 032	82
✓	42	28	42	1	436 049	82
✓	42	35	42	1	435 837	82
✓	42	42	42	1	435 905	82
✓	54	22	54	1	435 844	82
✓	54	28	54	1	436 056	82
✓	54	35	54	1	436 063	82
✓	54	42	54	1	436 070	82
✓	54	54	54	1	435 912	82

VdS = VdS certification





Sanpress Inox XL T-piece with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2318XL

VdS	d1	d2	d3	PU	Article	DG
	64.0	22	64.0	1	578 077	98
	64.0	28	64.0	1	578 060	98
	64.0	35	64.0	1	578 053	98
	64.0	42	64.0	1	578 046	98
	64.0	54	64.0	1	578 039	98
	64.0	64.0	64.0	1	578 022	98
✓	76.1	22	76.1	1	483 005	98
✓	76.1	28	76.1	1	483 012	98
✓	76.1	35	76.1	1	483 029	98
✓	76.1	42	76.1	1	483 036	98
✓	76.1	54	76.1	1	482 725	98
	76.1	64.0	76.1	1	593 360	98
✓	76.1	76.1	76.1	1	482 718	98
✓	88.9	22	88.9	1	483 043	98
✓	88.9	28	88.9	1	483 050	98
✓	88.9	35	88.9	1	483 067	98
✓	88.9	42	88.9	1	483 074	98
✓	88.9	54	88.9	1	482 749	98
	88.9	64.0	88.9	1	593 377	98
✓	88.9	76.1	88.9	1	482 756	98
✓	88.9	88.9	88.9	1	482 732	98
✓	108.0	22	108.0	1	483 081	98
✓	108.0	28	108.0	1	483 098	98
✓	108.0	35	108.0	1	483 104	98
✓	108.0	42	108.0	1	483 111	98
✓	108.0	54	108.0	1	482 770	98
	108.0	64.0	108.0	1	593 384	98
✓	108.0	76.1	108.0	1	482 787	98
✓	108.0	88.9	108.0	1	482 794	98
✓	108.0	108.0	108.0	1	482 763	98

VdS = VdS certification



Sanpress Inox T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Model 2317.2

VdS	d1	Rp	d2	PU	Article	DG
	15	½	15	5	437 145	82
	18	½	18	5	437 152	82
	18	¾	18	5	437 169	82
✓	22	½	22	5	437 176	82
✓	22	¾	22	5	437 183	82
✓	28	½	28	5	437 190	82
✓	28	¾	28	5	437 206	82
✓	28	1	28	5	449 506	82
✓	35	½	35	5	437 213	82
✓	42	½	42	1	437 220	82
✓	54	½	54	1	437 237	82

VdS = VdS certification



Sanpress Inox T-piece with SC-Contur

- non-corroding steel
- press connections, R-thread

Components

EPDM sealing elements, polygon

Model 2317.1

VdS	d1	R	d2	PU	Article	DG
	18	¾	18	5	445 973*	82
✓	22	¾	22	5	445 980	82
✓	28	¾	28	5	445 997	82
✓	35	¾	35	5	446 000	82
✓	42	¾	42	1	446 017	82
✓	54	¾	54	1	446 024	82
✓	54	1	54	1	446 031	82

VdS = VdS certification

* = Discontinued, limited availability



Sanpress Inox XL T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, cutting rings, separator rings, polygon

Model 2317.2XL

VdS	d1	Rp	d2	PU	Article	DG
	64.0	¾	64.0	1	578 145	98
	64.0	2	64.0	1	578 152	98
✓	76.1	¾	76.1	1	482 862	98
✓	76.1	2	76.1	1	482 879	98
✓	88.9	¾	88.9	1	482 886	98
✓	88.9	2	88.9	1	482 893	98
✓	108.0	¾	108.0	1	482 909	98
✓	108.0	2	108.0	1	482 916	98

VdS = VdS certification

ADAPTERS/ELBOWS



Sanpress Inox Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2311

VdS	d	R	PU	Article	DG
	15	½	5	436 445	82
	15	¾	5	436 452	82
	18	½	5	436 469	82
	18	¾	5	436 476	82
✓	22	½	5	436 483	82
✓	22	¾	5	436 490	82
✓	22	1	5	436 506	82
✓	28	¾	5	436 513	82
✓	28	1	5	436 520	82
✓	35	1	5	436 537	82
✓	35	1¼	5	436 544	82
✓	42	1½	1	436 551	82
✓	54	2	1	436 568	82

VdS = VdS certification



Sanpress Inox XL Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, cutting ring,
separator ring, polygon

Model 2311XL

VdS	d	R	PU	Article	DG
	64.0	2½	1	619 985	98
✓	76.1	2½	1	482 923	98
✓	88.9	3	1	483 128	98
✓	108.0	4	1	482 930	98

VdS = VdS certification



Sanpress Inox Adapter with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 2312

VdS	d	Rp	PU	Article	DG
	15	½	5	436 575	82
	15	¾	5	436 582	82
	18	½	5	436 599	82
	18	¾	5	436 605	82
✓	22	½	5	436 612	82
✓	22	¾	5	436 629	82
✓	22	1	5	436 636	82
✓	28	¾	5	436 643	82
✓	28	1	5	436 650	82
✓	35	1¼	5	436 667	82
✓	42	1½	1	436 674	82
✓	54	2	1	436 681	82

VdS = VdS certification



Sanpress Inox XL Adapter with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 2312XL

d	Rp	PU	Article	DG
64.0	2½	1	619 954	98
76.1	2½	1	619 961	98
88.9	3	1	619 978	98



Sanpress Inox Plug-in piece

- non-corroding steel
- plug-in end, R-thread

Components

polygon

Model 2311.1

d	R	PU	Article	DG
15	½	5	436 704	82
18	½	5	436 711	82
18	¾	5	436 728	82
22	½	5	436 735	82
22	¾	5	436 742	82
28	1	5	436 759	82
35	1¼	5	436 766	82
42	1½	1	436 773	82
54	2	1	436 780	82



Plug-in piece

- non-corroding steel
- plug-in end, Rp-thread

Components

polygon

Model 2312.1

d	Rp	PU	Article	DG
15	½	5	436 797	82
18	½	5	436 803	82
18	¾	5	436 810	82
22	½	5	436 827	82
22	¾	5	436 834	82
28	¾	5	436 841	82
28	1	5	436 858	82
35	1¼	5	436 865	82
42	1½	1	436 872	82
54	2	1	436 889	82



Sanpress Inox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2314

VdS	d	R	PU	Article	DG
	15	½	5	436 896	82
	18	½	5	436 902	82
	18	¾	5	436 919	82
✓	22	¾	5	436 926	82
✓	28	1	5	436 933	82
✓	35	1¼	5	436 940	82
✓	42	1½	1	436 957	82
✓	54	2	1	436 964	82

VdS = VdS certification



Sanpress Inox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element

Model 2314.2

VdS	d	Rp	PU	Article	DG
	15	½	5	436 971	82
	15	¾	5	436 988	82
	18	½	5	436 995	82
	18	¾	5	437 008	82
✓	22	½	5	437 015	82
✓	22	¾	5	437 022	82
✓	22	1	5	437 039	82
✓	28	1	5	437 046	82
✓	35	1¼	5	437 053	82
✓	42	1½	1	437 060	82
✓	54	2	1	437 077	82

VdS = VdS certification



Sanpress Inox Adapter elbow 90° with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 2314.5

VdS	d	Rp	PU	Article	DG
	15	½	5	437 091	82
	18	¾	5	437 107	82
✓	22	¾	5	437 114	82
✓	28	1	5	437 121	82
✓	35	1¼	5	437 138	82

VdS = VdS certification

COUPLINGS



Sanpress Inox Coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2315

VdS	d	PU	Article	DG
	15	10	436 155	82
	18	10	436 162	82
✓	22	10	436 179	82
✓	28	5	436 186	82
✓	35	5	436 193	82
✓	42	5	436 209	82
✓	54	1	436 216	82

VdS = VdS certification



Sanpress Inox XL Coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2315XL

VdS	d	PU	Article	DG
	64.0	1	578 084	98
✓	76.1	1	482 800	98
✓	88.9	1	482 817	98
✓	108.0	1	482 824	98

VdS = VdS certification



Sanpress Inox Slip coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2315.5

VdS	d	PU	Article	DG
	15	10	436 377	82
	18	10	436 384	82
✓	22	10	436 391	82
✓	28	5	436 407	82
✓	35	5	436 414	82
✓	42	5	436 421	82
✓	54	1	436 438	82

VdS = VdS certification



Sanpress Inox XL Slip coupling with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2315.5XL

VdS	d	PU	Article	DG
	64.0	1	578 091	98
✓	76.1	1	482 831	98
✓	88.9	1	482 848	98
✓	108.0	1	482 855	98

VdS = VdS certification



REDUCTIONS



Sanpress Inox Reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Model 2315.1

VdS	d1	d2	PU	Article	DG
	18	15	10	436 223	82
	22	15	10	436 230	82
	22	18	10	436 247	82
	28	15	5	436 254	82
	28	18	10	436 261	82
✓	28	22	10	436 278	82
	35	18	5	436 285	82
✓	35	22	5	436 292	82
✓	35	28	5	436 308	82
✓	42	22	5	436 315	82
✓	42	28	5	436 322	82
✓	42	35	5	436 339	82
✓	54	28	1	436 346	82
✓	54	35	1	436 353	82
✓	54	42	1	436 360	82

VdS = VdS certification



Sanpress Inox XL Reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2315.1XL

VdS	d1	d2	PU	Article	DG
	64.0	54	1	578 107	98
✓	76.1	54	1	483 135	98
	76.1	64.0	1	578 114	98
✓	88.9	54	1	483 142	98
	88.9	64.0	1	578 121	98
✓	88.9	76.1	1	483 159	98
✓	108.0	54	1	483 166	98
	108.0	64.0	1	578 138	98
✓	108.0	76.1	1	483 173	98
✓	108.0	88.9	1	483 180	98

VdS = VdS certification

SCREW FITTINGS



Sanpress Inox Screw fitting with SC-Contur

- non-corroding steel
- press connections
- flat sealing

Components

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2360

VdS	d	PU	Article	DG
	15	5	437 381	82
	18	5	437 398	82
✓	22	5	437 404	82
✓	28	5	437 411	82
✓	35	5	437 428	82
✓	42	1	437 435	82
✓	54	1	437 442	82

VdS = VdS certification



Sanpress Inox Adapter union with SC-Contur

- non-corroding steel
- press connection, Rp-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2362

VdS	d	Rp	PU	Article	DG
	15	½	5	437 459	82
	15	¾	5	437 466	82
	18	½	5	437 473	82
	18	¾	5	437 480	82
✓	22	½	5	437 497	82
✓	22	¾	5	437 503	82
✓	22	1	5	437 510	82
✓	28	¾	5	437 527	82
✓	28	1	5	437 534	82
✓	35	1¼	5	437 541	82
✓	42	1½	1	437 558	82
✓	54	2	1	437 565	82

VdS = VdS certification



Sanpress Inox Adapter union with SC-Contur

- non-corroding steel
- press connection, R-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2365

VdS	d	R	PU	Article	DG
	15	½	5	438 258	82
	15	¾	5	438 265	82
	18	½	5	438 272	82
	18	¾	5	438 289	82
✓	22	½	5	438 296	82
✓	22	¾	5	438 302	82
✓	22	1	5	438 319	82
✓	28	¾	5	438 326	82
✓	28	1	5	438 333	82
✓	35	1¼	5	438 340	82
✓	42	1½	1	438 357	82
✓	54	2	1	438 364	82

VdS = VdS certification

Sanpress Inox with SC-Contur G1



Sanpress Inox Adapter union 90° with SC-Contur

- non-corroding steel
- press connection, Rp-thread
- flat sealing, angled

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2355

VdS	d	Rp	PU	Article	DG
	15	½	5	437 299	82
	18	½	5	437 305	82
	18	¾	5	437 312	82
✓	22	¾	5	437 329	82
✓	22	1	5	437 336	82
✓	28	1	5	437 343	82
✓	35	1¼	5	437 350	82
✓	42	1½	1	437 367	82
✓	54	2	1	437 374	82

VdS = VdS certification



Sanpress Inox Connection screw fitting with SC-Contur

- non-corroding steel
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2363

VdS	d	G	PU	Article	DG
	15	½	5	437 572	82
	15	¾	5	437 589	82
	18	½	5	437 596	82
	18	¾	5	437 602	82
✓	22	¾	5	437 619	82
✓	22	1	5	437 626	82
✓	28	1	5	437 633	82
✓	28	1¼	5	437 640	82
✓	35	1½	5	437 862	82
✓	42	1¾	1	437 893	82
✓	42	2	1	437 923	82
✓	54	2¾	1	437 947	82
✓	54	2½	1	437 992	82

VdS = VdS certification



Sanpress Inox Connection screw fitting

- non-corroding steel
- plug-in end, G-thread
- flat sealing

Components

EPDM flat gasket, union nut screw fitting, polygon

Note

Material data relate to water contacting components.
The union nut consists of brass.

Model 2364

d	G	PU	Article	DG
15	¾	5	438 180	82
18	¾	5	438 197	82
22	1	5	438 203	82
28	1¼	5	438 210	82
35	1½	5	438 227	82
42	1¾	1	438 234	82
54	2¾	1	438 241	82



CAPS, PLUGS



Sanpress Inox Cap with SC-Contur

- non-corroding steel
- press connection

Components

EPDM sealing element

Model 2356

VdS	d	PU	Article	DG
	15	10	452 858	82
	18	10	452 865	82
✓	22	10	452 872	82
✓	28	5	452 889	82
✓	35	5	452 896	82
✓	42	1	452 902	82
✓	54	1	452 919	82

VdS = VdS certification



Sanpress Inox XL Cap with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring

Model 2356XL

VdS	d	Rp	PU	Article	DG
	64.0	¾	1	578 183	98
✓	76.1	¾	1	557 874	98
✓	88.9	¾	1	557 898	98
✓	108.0	¾	1	557 911	98

VdS = VdS certification



Sanpress Inox XL Cap with SC-Contur

- non-corroding steel
- press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2356.1XL

VdS	d	PU	Article	DG
✓	76.1	1	557 881	98
✓	88.9	1	557 904	98
✓	108.0	1	557 928	98

VdS = VdS certification



Pressure test plug

- for leakage test, temporarily closed piping section
- brass
- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
12	1	290 801	87
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87



Sealing element

EPDM

- suitable for pressure test plug model 2269
- EPDM

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3.2	5	754 150	87
42	38.5	3.7	5	754 167	87
54	51,2	4.13	5	754 174	87



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES



Sanpress Inox Flange transition with SC-Contur

- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 10/16, EPDM

sealing element

Model 2359

DN	d	n	k [mm]	PU	Article	DG
20	22	4	75	1	593 315	82
25	28	4	85	1	593 322	82
32	35	4	100	1	593 339	82
40	42	4	110	1	593 346	82
50	54	4	125	1	593 353	82

n = number of holes

k = bolt circle diameter



Sanpress Inox XL Flange transition with SC-Contur

- non-corroding steel
- flange transition, press connection

Components

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 2359XL

VdS	DN	d	n	k [mm]	PU	Article	DG
	50	64.0	4	125	1	616 809	98
✓	65	76.1	8	145	1	482 978	98
✓	80	88.9	8	160	1	482 985	98
✓	100	108.0	8	180	1	482 992	98

VdS = VdS certification

n = number of holes

k = bolt circle diameter



Sanpress Inox Mounting set

- for flange connection
- stainless steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
20/25	10/16	12	60	1	611 262	82
32/50	10/16	16	70	1	611 279	82



Sanpress Inox XL Mounting set

- for flange connection
- stainless steel

Components

8 hexagon head bolts, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98



Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES



Sanpress Inox Wall plate with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, fixing flange

Model 2325.5

d	Rp	PU	Article	DG
15	½	5	437 244	82
18	½	5	437 251	82
22	½	5	437 268	82
22	¾	5	437 275	82
28	1	5	437 282	82



Sanpress Inox Double wall plate with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2325.7

d1	Rp	d2	PU	Article	DG
15	½	15	1	693 718	82



Sanpress Inox Wall plate T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-threads

Components

EPDM sealing elements, fixing flange

Model 2317.3

d1	Rp	d2	PU	Article	DG
15	½	15	1	744 083	82
22	½	22	1	744 090	82



Press-in nozzle

- for T-piece of Profipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- silicon bronze
- plug-in end
- acc. to the Venturi principle

Note

For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).

Model 2211.5

d	PU	Article	DG
22	1	695 835	87
28	1	695 842	87
35	1	696 252	87
42	1	696 269	87
54	1	696 276	87
64	1	696 283*	87

* = Discontinued, limited availability



Pressure test plug

- for leakage test
- plastic
- G-thread
- hot water resistant

Components

gasket, metal thread insert

Model 1516.113

G	PU	Article	DG
¾	10	116 644	24
½	10	100 766	24
¾	10	107 666	24



Pressure test plug

- plastic
- G-thread

Components

gasket

Model 1516

G	PU	Article	DG
¾	10	107 796	24
½	10/100	100 124	24
¾	10	102 746	24

SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES



Smartloop Connection set

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d15
- silicon bronze

Components

plug, connection socket

Model 2276.1

d1	d2	d3	PU	Article	DG
28	12	15	1	470 289	78
35	12	15	1	470 272	78
28/35	12	15	1	632 229	78



Smartloop Pipe

- for internal circulation pipe

Model 2007.3

d	s	L [m]	PU	Article	DG
12	1.1	75	75	650 032	78



Smartloop Tension coupling
- for installation of the internal
circulation pipe
Model 2276.9

for d	PU	Article	DG
12	1	632 236	78



Smartloop Coupling
- for repair of the internal circulation
pipe
Model 2276.8

for d	PU	Article	DG
12	1	643 188	78



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12–25	1	117 047	74



Mounting pliers
Model 1077.2

for d	PU	Article	DG
12–16	1	264 604	74



Hand press tool
- for solid plastic pipe system,
PB-system
Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



**Press jaw
PT2
for plastic piping systems**
- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B,
Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress
press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and
EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel
Model 2799.7

F	SI	PU	Article	DG
12	12	1	425 302	74

F = for Fonterra
SI = for Smartloop



**Press jaw
Picco
for plastic piping systems**
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered
press machine Picco, Ridgid RP 210
- phosphatised steel
Model 2484.7

F	SI	PU	Article	DG
12	12	1	616 915	74

F = for Fonterra
SI = for Smartloop



COMPENSATORS



Compensator with SC-Contur

- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology

- press connections

Components

EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows

Model 2251

d	PU	Article	DG
15	1	690 250	87
18	1	690 267	87
22	1	690 274	87
28	1	690 281	87
35	1	690 298	87
42	1	690 304	87
54	1	690 311	87

STAINLESS STEEL SHUT-OFF VALVES



Easytop Inox Slanted seat valve

(free-flow valve)

with SC-Contur

- non-corroding steel
- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G¼, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with [DVGW-test mark](#)

Model 2337.5

DN	d	PU	Article	DG
15	15	5	757 854	95
15	18	5	757 861	95
20	22	5	757 878	95
25	28	5	757 885	95
32	35	1	757 892	95
40	42	1	757 908	95
50	54	1	757 915	95



Easytop Inox KRV slanted seat valve

(combined free-flow valve with backflow preventer)

with SC-Contur

- non-corroding steel
- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G¼, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with [DVGW-test mark](#)

Model 2338.5

DN	d	PU	Article	DG
15	15	5	757 922	95
15	18	5	757 939	95
20	22	5	757 946	95
25	28	5	757 953	95
32	35	1	757 960	95
40	42	1	757 977	95
50	54	1	757 984	95



Easytop Inox Backflow preventer with SC-Contur

- non-corroding steel
- press connections

Components
 stainless steel upper part and valve plate unit, test connection, drain plug G¼, EPDM sealing elements

Technical data
 operating pressure max. 1.6 MPa (PN 16)
 operating temperature max. 90 °C
[with DVGW-test mark](#)
Model 2339.4

DN	d	PU	Article	DG
15	15	5	757 991	95
15	18	5	758 004	95
20	22	5	758 011	95
25	28	5	758 028	95
32	35	1	758 035	95
40	42	1	758 042	95
50	54	1	758 059	95

STAINLESS STEEL BALL VALVES



Easytop Inox Ball valve with SC-Contur

- press connections

Components
 non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever L-shape with medium marking green/red exchangeable

Technical data
 operating pressure max. 1.6 MPa (PN 16)
[with DVGW-test mark](#)
Model 2370

DN	d	PU	Article	DG
15	15	1	554 729	95
20	22	1	554 743	95
25	28	1	554 750	95
32	35	1	554 767	95
40	42	1	554 774	95
50	54	1	554 781	95



NEW

Easytop Inox Ball valve with SC-Contur

- stainless steel
- press connections

Components
 non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever T-shape with medium marking green/red exchangeable

Technical data
 operating pressure max. 1.6 MPa (PN 16)
[with DVGW-test mark](#)
Model 2375

DN	d	PU	Article	DG
15	15	5	834 456	95
15	18	1	834 463	95
20	22	1	834 470	95
25	28	1	834 487	95
32	35	1	834 494	95
40	42	1	834 500	95
50	54	1	834 517	95



ACCESSORIES TOOLS



Press ring

- for Sanpress Inox XL, Sanpress Inox G XL, Prestabo XL, Profipress XL (copper), Temponox XL
 - not suitable for Sanpress XL (gunmetal), Megapress XL
 - suitable for hinged adapter jaw PT2 article 472 740
 - phosphatised steel
- Model 2497.2XL**

HAJ	for d	PU	Article	DG
Z2	64.0	1	578 671¹	74
Z2	66.7	1	650 629	74
Z2	76.1	1	562 878	74
Z2	88.9	1	562 885	74
Z2	108.0	1	562 892	74

HAJ = for hinged adapter jaw

¹⁾ also for Profipress G XL



Hinged adapter jaw

PT2

for Viega system press rings

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal)
- steel

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 2296.2

type	PMP	MP	VS	PU	Article	DG
Z1	12–35	$\frac{3}{8}$ – $\frac{3}{4}$	16–32	1	472 733	74
Z2	42–108.0	1–2		1	472 740	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

VS = for Viega Smartpress



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74



Cutting wheel

- steel

Components

bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.2		✓	1	312 497	74
2291.1	✓		1	140 410	74

PRi = to the pipe cutter (Ridgid) (grey)

PRe = to the pipe cutter (Rems) (yellow)



Marking pen

- for Viega press connector systems

Model 2490.1

PU	Article	DG
1	606 121	74

ACCESSORIES SEALING ELEMENTS



Sealing element

EPDM

- for potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
	16	16	2.6	10	448 387	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element

EPDM

- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation, heating installation
- EPDM
- temperature resistant to 110 °C

Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	594 312	98
✓	76.1	77.85	5	1	583 705	98
✓	88.9	90.7	5	1	583 712	98
✓	108.0	110.4	5	1	583 699	98

VdS = VdS certification



Sealing element

FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification





Sealing element

FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

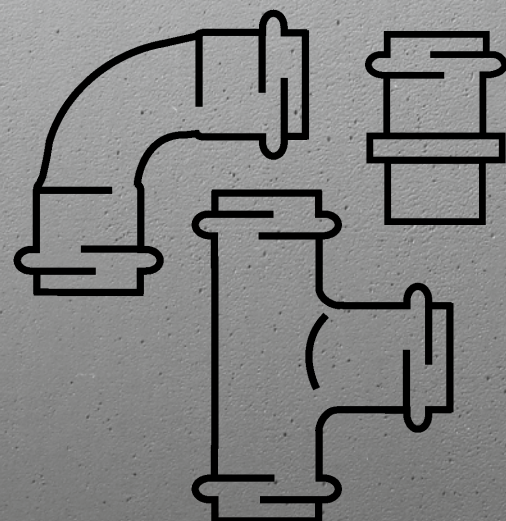
Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98
✓	76.1	77.85	5	1	614 485	98
✓	88.9	90.7	5	1	614 478	98
✓	108.0	110.4	5	1	614 492	98

VdS = VdS certification

PIPING TECHNOLOGY

Sanpress Inox G with SC-Contur



viega

Flow-optimised press connector system with press connectors and pipes made of stainless steel 1.4401. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5« for Sanpress Inox G connectors, yellow rectangle with inscription »Gas MOP 5 / GT1« for Profipress G connectors made of gunmetal, yellow pipe plug, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas

Heating oil

Diesel fuel

Note

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DVGW Worksheet GW 541.

Press connector approval for stainless steel in accordance with DG-8531BR0333.

Press connector approval for gunmetal in accordance with DG-8531BP0069.

Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVGW-TRF 2021.

Liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614.

Piping for heating oil in accordance with DIN 51603 and piping for diesel fuel as suction and pressure line in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-184.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)

Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI

Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.5 MPa (5 bar; 72.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F

Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Stainless steel 1.4401

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)
 The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



Sanpress Pipe 1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

d	s	L [m]	LB	SB	PU	Article	DG
15	1	6	✓		600	102 036	70
18	1	6	✓		240	289 034	70
22	1.2	6	✓		420	102 708	70
28	1.2	6	✓		240	104 924	70
35	1.5	6	✓		180	108 588	70
42	1.5	6	✓		120	113 001	70
54	1.5	6	✓		60	193 676	70
15	1	6		✓	120	807 115	70
18	1	6		✓	60	807 122	70
22	1.2	6		✓	60	807 139	70
28	1.2	6		✓	60	807 146	70
35	1.5	6		✓	30	807 153	70
42	1.5	6		✓	30	807 160	70
54	1.5	6		✓	30	807 177	70

LB = large bundle

SB = small bundle



Sanpress XL Pipe 1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

d	s	L [m]	LB	SB	PU	Article	DG
64.0	2	6	✓		60	578 626	70
76.1	2	6	✓		30	354 862	70
88.9	2	6	✓		30	354 855	70
108.0	2	6	✓		30	354 848	70
64.0	2	6		✓	6	807 191	70
76.1	2	6		✓	6	807 207	70
88.9	2	6		✓	6	807 214	70
108.0	2	6		✓	6	807 184	70

LB = large bundle

SB = small bundle

ELBOWS



Sanpress Inox G Elbow 90° with SC-Contur

- non-corroding steel
- press connections

Components

HNBR sealing elements

Model 0216

d	PU	Article	DG
15	5	485 788	96
18	5	485 795	96
22	5	485 801	96
28	5	485 818	96
35	1	485 825	96
42	1	485 832	96
54	1	485 849	96



Sanpress Inox G XL Elbow 90° with SC-Contur

- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0216XL

d	PU	Article	DG
64.0	1	577 476	96
76.1	1	577 483	96
88.9	1	577 490	96
108.0	1	577 506	96


**Sanpress Inox G Elbow 90°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components
HNBR sealing element
Model 0216.1

d	PU	Article	DG
15	5	486 051	96
18	5	486 068	96
22	5	486 075	96
28	5	486 082	96
35	1	486 099	96
42	1	486 105	96
54	1	486 112	96


**Sanpress Inox G XL Elbow 90°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components
HNBR sealing element, cutting ring,
separator ring
Model 0216.1XL

d	PU	Article	DG
64.0	1	577 513	96
76.1	1	577 520	96
88.9	1	577 537	96
108.0	1	577 544	96


**Sanpress Inox G Elbow 45°
with SC-Contur**

- non-corroding steel
- press connections

Components
HNBR sealing elements
Model 0226

d	PU	Article	DG
15	5	486 129	96
18	5	486 136	96
22	5	486 143	96
28	5	486 150	96
35	1	486 167	96
42	1	486 174	96
54	1	486 181	96


**Sanpress Inox G XL Elbow 45°
with SC-Contur**

- non-corroding steel
- press connections

Components
HNBR sealing elements, cutting
rings, separator rings
Model 0226XL

d	PU	Article	DG
64.0	1	578 251	96
76.1	1	578 268	96
88.9	1	578 275	96
108.0	1	578 282	96


**Sanpress Inox G Elbow 45°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components
HNBR sealing element
Model 0226.1

d	PU	Article	DG
15	5	486 198	96
18	5	486 204	96
22	5	486 211	96
28	5	486 228	96
35	1	486 235	96
42	1	486 242	96
54	1	486 259	96


**Sanpress Inox G XL Elbow 45°
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components
HNBR sealing element, cutting ring,
separator ring

Note
Not tested for gas installation!
Model 0226.1XL

d	PU	Article	DG
64.0	1	578 299	96
76.1	1	578 305	96
88.9	1	578 312	96
108.0	1	578 329	96


Sanpress Crossover

- non-corroding steel
- plug-in ends

Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82

T-PIECES



Sanpress Inox G T-piece with SC-Contur

- non-corroding steel
- press connections

Components

HNBR sealing elements

Model 0218

d1	d2	d3	PU	Article	DG
15	15	15	5	486 457	96
18	18	18	5	486 464	96
22	22	22	5	486 488	96
28	22	28	5	486 532	96
28	28	28	5	486 518	96
35	28	35	1	486 570	96
35	35	35	1	486 556	96
42	28	42	1	486 600	96
42	42	42	1	486 594	96
54	28	54	1	570 477	96
54	42	54	1	486 631	96
54	54	54	1	486 624	96



Sanpress Inox G XL T-piece with SC-Contur

- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0218XL

d1	d2	d3	PU	Article	DG
64.0	64.0	64.0	1	578 206	96
76.1	28	76.1	1	795 511	96
76.1	35	76.1	1	795 528	96
76.1	42	76.1	1	795 535	96
76.1	54	76.1	1	795 542	96
76.1	76.1	76.1	1	578 213	96
88.9	88.9	88.9	1	578 220	96
108.0	108.0	108.0	1	578 237	96



Sanpress Inox G T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

HNBR sealing elements, polygon

Model 0217.2

d1	Rp	d2	PU	Article	DG
15	½	15	5	486 655	96
18	½	18	5	486 662	96
22	½	22	5	486 679	96
22	¾	22	5	486 686	96
28	½	28	5	486 693	96
28	¾	28	5	486 709	96
35	½	35	1	486 716	96
42	½	42	1	486 723	96
54	½	54	1	486 730	96



Sanpress Inox G XL T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

HNBR sealing elements, cutting rings, separator rings, polygon

Model 0217.2XL

d1	Rp	d2	PU	Article	DG
64.0	¾	64.0	1	578 435	96
76.1	¾	76.1	1	578 466	96
76.1	2	76.1	1	578 459	96
88.9	¾	88.9	1	578 473	96
88.9	2	88.9	1	578 480	96
108.0	¾	108.0	1	578 497	96
108.0	2	108.0	1	578 503	96

ADAPTERS/ELBOWS


Sanpress Inox G Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 0211

d	R	PU	Article	DG
15	½	5	486 266	96
15	¾	5	486 273	96
18	½	5	486 280	96
18	¾	5	486 297	96
22	½	5	486 747	96
22	¾	5	486 754	96
22	1	5	486 761	96
28	¾	5	486 778	96
28	1	5	486 785	96
35	1	1	486 792	96
35	1¼	1	486 808	96
42	1½	1	486 815	96
54	2	1	486 822	96


Sanpress Inox G XL Adapter with SC-Contur

- non-corroding steel
- press connection, R-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 0211XL

d	R	PU	Article	DG
76.1	2½	1	632 526	96
88.9	3	1	632 533	96


Sanpress Inox G Adapter with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

HNBR sealing element, polygon

Model 0212

d	Rp	PU	Article	DG
15	½	5	486 839	96
15	¾	5	486 846	96
18	½	5	486 853	96
18	¾	5	486 860	96
22	½	5	486 877	96
22	¾	5	486 884	96
22	1	5	486 891	96
28	¾	5	486 907	96
28	1	5	486 914	96
35	1¼	1	486 921	96
42	1½	1	486 938	96
54	2	1	486 945	96


Sanpress Inox Plug-in piece

- non-corroding steel
- plug-in end, R-thread

Components

polygon

Model 2311.1

d	R	PU	Article	DG
15	½	5	436 704	82
18	½	5	436 711	82
18	¾	5	436 728	82
22	½	5	436 735	82
22	¾	5	436 742	82
28	1	5	436 759	82
35	1¼	5	436 766	82
42	1½	1	436 773	82
54	2	1	436 780	82


Plug-in piece

- non-corroding steel
- plug-in end, Rp-thread

Components

polygon

Model 2312.1

d	Rp	PU	Article	DG
15	½	5	436 797	82
18	½	5	436 803	82
18	¾	5	436 810	82
22	½	5	436 827	82
22	¾	5	436 834	82
28	¾	5	436 841	82
28	1	5	436 858	82
35	1¼	5	436 865	82
42	1½	1	436 872	82
54	2	1	436 889	82



Sanpress Inox G Adapter elbow 90° with SC-Contur
 - non-corroding steel
 - press connection, R-thread
Components
 HNBR sealing element, polygon
Model 0214

d	R	PU	Article	DG
15	½	5	485 993	96
18	½	5	486 006	96
18	¾	5	486 013	96
22	¾	5	486 020	96
28	1	5	486 037	96
35	1¼	1	486 044	96
42	1½	1	486 358	96
54	2	1	486 365	96



Sanpress Inox G Adapter elbow 90° with SC-Contur
 - non-corroding steel
 - press connection, Rp-thread
Components
 HNBR sealing element
Model 0214.2

d	Rp	PU	Article	DG
18	½	5	486 389	96
22	¾	5	486 402	96
28	1	5	486 419	96
35	1¼	1	486 426	96
42	1½	1	486 433	96
54	2	1	486 440	96

COUPLINGS



Sanpress Inox G Coupling with SC-Contur
 - non-corroding steel
 - press connections
Components
 HNBR sealing elements
Model 0215

d	PU	Article	DG
15	10	486 969	96
18	10	486 976	96
22	10	486 983	96
28	5	486 990	96
35	5	487 003	96
42	1	487 010	96
54	1	487 027	96



Sanpress Inox G XL Coupling with SC-Contur
 - non-corroding steel
 - press connections
Components
 HNBR sealing elements, cutting rings, separator rings
Model 0215XL

d	PU	Article	DG
64.0	1	578 244	96
76.1	1	578 558	96
88.9	1	578 565	96
108.0	1	578 572	96



Sanpress Inox G Slip coupling with SC-Contur
 - non-corroding steel
 - press connections
Components
 HNBR sealing elements
Model 0215.5

d	PU	Article	DG
15	10	487 034	96
18	10	487 041	96
22	10	487 058	96
28	5	487 065	96
35	1	487 072	96
42	1	487 089	96
54	1	487 096	96



Sanpress Inox G XL Slip coupling with SC-Contur
 - non-corroding steel
 - press connections
Components
 HNBR sealing elements, cutting rings, separator rings
Model 0215.5XL

d	PU	Article	DG
64.0	1	578 589	96
76.1	1	578 596	96
88.9	1	578 602	96
108.0	1	578 619	96

REDUCTIONS



Sanpress Inox G Reducer with SC-Contur
- non-corroding steel
- plug-in end, press connection
Components
HNBR sealing element
Model 0215.1

d1	d2	PU	Article	DG
18	15	10	487 102	96
22	15	10	487 119	96
22	18	10	487 126	96
28	15	5	487 133	96
28	18	5	487 140	96
28	22	5	487 157	96
35	22	5	487 164	96
35	28	5	487 171	96
42	22	1	487 188	96
42	28	1	487 195	96
42	35	1	487 201	96
54	35	1	487 218	96
54	42	1	487 225	96



Sanpress Inox G XL Reducer with SC-Contur
- non-corroding steel
- plug-in end, press connection
Components
HNBR sealing element, cutting ring, separator ring
Model 0215.1XL

d1	d2	PU	Article	DG
64.0	54	1	578 336	96
76.1	54	1	578 350	96
76.1	64.0	1	578 343	96
88.9	54	1	578 367	96
88.9	64.0	1	578 374	96
88.9	76.1	1	578 381	96
108.0	54	1	578 398	96
108.0	76.1	1	578 411	96
108.0	88.9	1	578 428	96

SCREW FITTINGS



Profipress G Screw fitting with SC-Contur
- gunmetal
- press connections
- conical sealing
Components
HNBR sealing elements, polygon
Model 2650

d	PU	Article	DG
15	1	379 254	83
22	1	379 278	83
28	1	379 285	83



Profipress G Adapter union with SC-Contur
- gunmetal
- press connection, Rp-thread
- conical sealing
Components
HNBR sealing element, polygon
Model 2652

d	Rp	PU	Article	DG
15	½	1	379 322	83
22	¾	1	379 346	83
28	1	1	379 353	83



Profipress G Adapter union with SC-Contur
- gunmetal
- press connection, R-thread
- conical sealing
Components
HNBR sealing element, polygon
Model 2654

d	R	PU	Article	DG
15	½	1	379 391	83
15	¾	1	390 662	83
22	¾	1	379 414	83
22	1	1	390 686	83
28	¾	1	477 981	83
28	1	1	379 421	83



Profipress G Connection screw fitting with SC-Contur
- for gas ball valve, gas valve
- gunmetal
- press connection, G-thread
- conical sealing
Components
HNBR sealing element, polygon
Model 2661

d	G	PU	Article	DG
15	¾	1	351 113	83
22	1½	1	351 120	83
22	1¾	1	408 237	83
28	1¾	1	351 137	83



ProfiPress G Connection screw fitting with SC-Contur

- for pressure regulating valve
- gunmetal
- press connection, G-thread
- flat sealing

Components

HNBR sealing element, polygon
Model 2666

d	G	PU	Article	DG
28	1¼	1	477 455	83
28	1½	1	490 829	83



Sanpress Inox G Connection screw fitting with SC-Contur

- non-corroding steel
- press connection, G-thread
- flat sealing

Components

HNBR sealing element, flat gasket, union nut screw fitting, polygon
Model 0263.1

d	G	PU	Article	DG
18	¾	1	735 821	96
22	1	1	735 838	96
28	1¼	1	735 845	96
35	1½	1	735 852	96
42	2	1	735 869	96
54	2¾	1	735 876	96

CAPS



Sanpress Inox G Cap with SC-Contur

- non-corroding steel
- press connection

Components

HNBR sealing element
Model 0256

d	PU	Article	DG
15	10	487 232	96
18	10	487 249	96
22	10	487 256	96
28	5	487 263	96
35	1	487 270	96
42	1	487 287	96
54	1	487 294	96



Sanpress Inox G XL Cap with SC-Contur

- non-corroding steel
- press connection

Components

HNBR sealing element, cutting ring, separator ring
Model 0256.1XL

d	PU	Article	DG
64.0	1	578 640	96
76.1	1	578 633	96
88.9	1	578 657	96
108.0	1	578 664	96



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES



Sanpress Inox G Flange transition with SC-Contur

- non-corroding steel
- press connection, flange transition

Components

HNBR sealing element, flat gasket

Model 0259

DN	d	n	k [mm]	PU	Article	DG
20	22	4	75	1	735 777*	96
25	28	4	85	1	735 784	96
32	35	4	100	1	735 791	96
40	42	4	110	1	735 807	96
50	54	4	125	1	735 814	96

n = number of holes

k = bolt circle diameter

* = Discontinued, limited availability



Sanpress Inox G XL Flange transition with SC-Contur

- flange transition, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 0259XL

DN	d	n	k [mm]	PU	Article	DG
50	64.0	4	125	1	641 757	96
65	76.1	8	145	1	578 534	96
80	88.9	8	160	1	578 541	96
100	108.0	8	180	1	578 510	96

n = number of holes

k = bolt circle diameter



Sanpress Inox Mounting set

- for flange connection
- stainless steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
20/25	10/16	12	60	1	611 262	82
32/50	10/16	16	70	1	611 279	82



Sanpress Inox XL Mounting set

- for flange connection
- stainless steel

Components

8 hexagon head bolts, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98



Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES



Sanpress Inox G Wall plate with SC-Contur

- non-corroding steel
- press connection, Rp-thread

Components

HNBR sealing element, fixing flange

Model 0225.5

d	Rp	PU	Article	DG
15	½	5	487 300	96
18	½	5	487 317	96
22	½	5	487 324	96
22	¾	5	493 974	96

ACCESSORIES TOOLS



Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG	
	1	606 121	74	

ACCESSORIES SEALING ELEMENTS

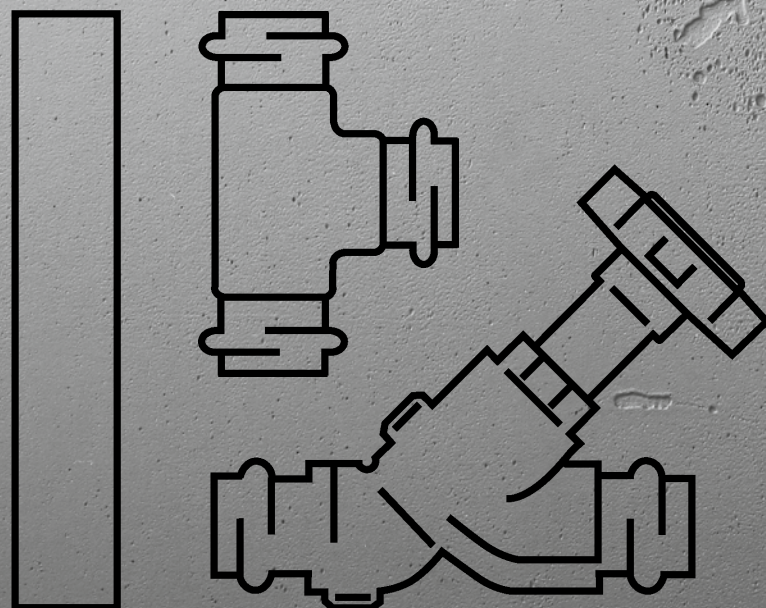


Profipress G Sealing element
HNBR
- HNBR
Model 2687

for d	internal-Ø	s	PU	Article	DG	
15	15.1	2.6	5	348 588	83	
22	22.2	3.1	5	348 601	83	
28	28.3	3.1	5	348 618	83	
35	35.4	3.25	5	348 625	83	
42	42.4	4.13	5	348 632	83	
54	54.4	4.13	5	348 649	83	

PIPING TECHNOLOGY

Sanpress with SC-Contur



viega

Flow-optimised press connector system with press connectors made of gunmetal or silicon bronze (change of material due to the current switch of production from gunmetal to the Viega worldwide uniform silicon bronze alloy) and pipes made of stainless steel 1.4401 and 1.4521. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d76.1 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d76.1

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
 Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Notice

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

Dimensions

d12–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water
 Rainwater
 Compressed air systems
 Agriculture
 Industrial applications
 Fire extinguishing systems (in accordance with DIN 14462) wet
 Fire extinguishing systems (in accordance with DIN 14462) dry
 and wet/dry DN80

Note

The press connector system Sanpress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (German Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connection system with press connectors made of gunmetal or silicon bronze (change of material due to the current switch of production from gunmetal to the Viega worldwide uniform silicon bronze alloy), pipes according to DIN EN 10088, DIN EN 10312, DVGW Worksheet GW 541 and W 534.

Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.

Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.

System approval for 1.4521 (d12–108.0) in accordance with DW-8501BS0377.

System approval for 1.4401 (d12–108.0) in accordance with DW-8501AP3032.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Special applications

Shipbuilding

Operating conditions

The press connector system Sanpress can be used with the following operating parameters:

Potable water installation according to DIN 1988-200 / DIN EN 806-2

Operating temperature max. 80 °C / 176 °F

Temperature max. 95 °C over a period of 60 min.

Heating systems in accordance with DIN EN 12828

Operating temperature max. 105 °C / 221 °F

The press connector system Sanpress is designed for nominal pressure PN 16.

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CW246E

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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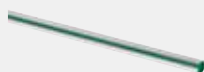
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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



Sanpress Pipe
1.4521 (AISI 444)
 - for potable water installation
 - non-corroding steel
 - laser welded
Model 2205

VdS	d	s	L [m]	LB	SB	PU	Article	DG
	12	1	6	✓		60	615 987	70
	15	1	6	✓		600	615 994	70
	18	1	6	✓		240	616 007	70
✓	22	1.2	6	✓		420	616 014	70
✓	28	1.2	6	✓		240	616 021	70
✓	35	1.5	6	✓		180	616 038	70
✓	42	1.5	6	✓		120	616 045	70
✓	54	1.5	6	✓		60	616 557	70
	15	1	6		✓	120	807 351	70
	18	1	6		✓	60	807 368	70
✓	22	1.2	6		✓	60	807 375	70
✓	28	1.2	6		✓	60	807 382	70
✓	35	1.5	6		✓	30	807 399	70
✓	42	1.5	6		✓	30	807 405	70
✓	54	1.5	6		✓	30	807 412	70

VdS = VdS certification
 LB = large bundle
 SB = small bundle



Sanpress XL Pipe
1.4521 (AISI 444)
 - for potable water installation
 - non-corroding steel
 - laser welded
Model 2205XL

VdS	d	s	L [m]	LB	SB	PU	Article	DG
✓	76.1	2	6	✓		30	616 571	70
✓	88.9	2	6	✓		30	616 588	70
✓	108.0	2	6	✓		30	616 595	70
✓	76.1	2	6		✓	6	807 443	70
✓	88.9	2	6		✓	6	807 450	70
✓	108.0	2	6		✓	6	807 429	70

VdS = VdS certification
 LB = large bundle
 SB = small bundle


Sanpress Pipe
1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

d	s	L [m]	LB	SB	PU	Article	DG
12	1	6	✓		60	297 824	70
15	1	6	✓		600	102 036	70
18	1	6	✓		240	289 034	70
22	1.2	6	✓		420	102 708	70
28	1.2	6	✓		240	104 924	70
35	1.5	6	✓		180	108 588	70
42	1.5	6	✓		120	113 001	70
54	1.5	6	✓		60	193 676	70
15	1	6		✓	120	807 115	70
18	1	6		✓	60	807 122	70
22	1.2	6		✓	60	807 139	70
28	1.2	6		✓	60	807 146	70
35	1.5	6		✓	30	807 153	70
42	1.5	6		✓	30	807 160	70
54	1.5	6		✓	30	807 177	70

LB = large bundle

SB = small bundle


Sanpress XL Pipe
1.4401 (AISI 316)

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

d	s	L [m]	LB	SB	PU	Article	DG
76.1	2	6	✓		30	354 862	70
88.9	2	6	✓		30	354 855	70
108.0	2	6	✓		30	354 848	70
76.1	2	6		✓	6	807 207	70
88.9	2	6		✓	6	807 214	70
108.0	2	6		✓	6	807 184	70

LB = large bundle

SB = small bundle


ELBOWS

Sanpress Elbow 90°
with SC-Contur

- silicon bronze
- press connections

Model 2216

d	PU	Article	DG
12	5	298 340	76
15	5/100	103 750	76
18	5	281 267	76
22	5	104 818	76
28	5/50	106 348	76
35	5	111 953	76
42	1	119 560	76
54	1	199 395	76


Sanpress Elbow 90°
with SC-Contur

- silicon bronze
- press connection, plug-in end

Components

EPDM sealing element

Model 2216.1

d	PU	Article	DG
15	5	107 932	76
18	5	281 298	76
22	5	108 120	76
28	5	115 159	76
35	5	117 603	76
42	1	130 497	76
54	1	191 221	76



**Sanpress Elbow 45°
with SC-Contur**
- silicon bronze
- press connections
Components
EPDM sealing elements
Model 2226

d	PU	Article	DG
15	5	113 186	76
18	5	281 533	76
22	5/50	112 004	76
28	5	111 670	76
35	5	116 156	76
42	1	128 531	76
54	1	197 506	76



**Sanpress Elbow 45°
with SC-Contur**
- silicon bronze
- press connection, plug-in end
Components
EPDM sealing element
Model 2226.1

d	PU	Article	DG
15	5	109 332	76
18	5	281 564	76
22	5	110 949	76
28	5	113 346	76
35	5	121 594	76
42	1	134 471	76
54	1	191 825	76



Sanpress Crossover
- non-corroding steel
- plug-in ends
Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82

T-PIECES



**Sanpress T-piece
with SC-Contur**
- gunmetal or silicon bronze
- press connections

Components
EPDM sealing elements
Model 2218

VdS	d1	d2	d3	PU	Article	DG
	12	15	12	5	313 630	76
	15	12	15	5	298 371	76
	15	15	15	5	106 614	76
	15	18	15	5	313 647	76
	15	22	15	5	298 388	76
	18	12	18	5	314 040	76
	18	15	15	5	281 397	76
	18	15	18	5	281 403	76
	18	18	18	5	281 410	76
	18	22	18	5	298 395	76
	22	12	22	5	314 071	76
	22	15	15	5	121 600	76
	22	15	18	5	298 432	76
	22	15	22	5	109 165	76
	22	18	18	5	298 401	76
	22	18	22	5	281 380	76
	22	22	15	5	298 418	76
	22	22	22	5/50	109 257	76
	22	28	22	5	313 623	76
	28	15	28	5	283 513	76
	28	18	22	5	314 101	76
	28	18	28	5	298 425	76
	28	22	22	5	135 102	76
	28	22	28	5	111 625	76
	28	28	15	5	314 132	87
	28	28	18	5	314 163	87
	28	28	28	5	111 915	76
	35	15	35	5	283 520	76
	35	18	35	5	313 616	76
	35	22	28	5	314 194	76
	35	22	35	5	113 469	76
	35	28	28	5	121 754	76
	35	28	35	5	118 341	76
	35	35	35	5	115 265	76
	42	15	42	1	314 224	87
	42	22	42	1	283 537	76
	42	28	42	1	283 544	76
✓	42	35	35	1	283 551	87
	42	35	42	1	120 672	76
	42	42	42	1	121 259	76
	54	22	54	1	195 991	76
	54	28	54	1	283 568	76
	54	35	54	1	197 469	76
✓	54	42	42	1	187 279	87
	54	42	54	1	198 541	76
	54	54	54	1	199 364	76

VdS = VdS certification



**Sanpress T-piece
with SC-Contur**
- gunmetal or silicon bronze
- press connections, R-thread

Components
EPDM sealing elements
Model 2217.1

d1	R	d2	PU	Article	DG
22	¾	22	5	194 123	87
28	¾	28	5	194 130	87
35	¾	35	5	194 147	87
42	¾	42	1	273 231	87
54	¾	54	1	197 858	87
54	1	54	1	310 929	87
54	1¼	54	1	310 936	87





Sanpress T-piece with SC-Contur

- silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Model 2217.2

VdS	d1	Rp	d2	PU	Article	DG
	12	½	12	5	290 986	87
	15	¾	15	5	313 951	87
	15	½	15	5	115 630	87
	18	½	18	5	281 359	87
✓	22	½	22	5	115 944	87
✓	22	¾	22	5	313 975	87
✓	28	½	28	5	119 768	87
✓	28	¾	28	5	313 968	87
✓	35	½	35	5	121 945	87
✓	35	1	35	1	361 204	87
✓	42	½	42	1	126 230	87
✓	42	1	42	1	361 211	87
✓	54	½	54	1	197 353	87
✓	54	1	54	1	361 228	87

VdS = VdS certification



Sanpress T-piece G¼, with plug-in end with SC-Contur

- for extraction valve, drainage valve, sampling point for retrofitted installation in piping, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

Components

EPDM sealing element

Note

In piping that use Sanpress slip coupling model 2215.5.

Model 2217.4

d1	G	d2	PU	Article	DG
15	¼	15	1	705 596	87
18	¼	18	1	705 602	87
22	¼	22	1	705 619	87
28	¼	28	1	705 626	87
35	¼	35	1	705 633	87
42	¼	42	1	705 640	87
54	¼	54	1	705 855	87

ADAPTERS/ELBOWS



Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2211

VdS	d	R	PU	Article	DG
	12	¾	5	290 771	87
	12	½	5	290 764	87
	15	¾	5	297 985	87
	15	½	5/100	105 044	87
	15	¾	5	287 764	87
✓	22	½	5	297 961	87
✓	22	¾	5	104 306	87
✓	22	1	5	287 771	87
✓	28	¾	5	297 954	87
✓	28	1	5	106 508	87
✓	28	1¼	5	297 978	87
✓	35	1	5	297 947	87
✓	35	1¼	5	110 352	87
✓	35	1½	5	314 651	87
✓	42	1¼	5	297 930	87
✓	42	1½	1	115 340	87
✓	54	1½	1	314 668	87
✓	54	2	1	195 267	87

VdS = VdS certification


Sanpress Adapter with SC-Contur

- for connection screw fitting
- silicon bronze
- press connection, G-thread

Components

EPDM sealing element, polygon

Model 2211.4

d	G	PU	Article	DG
15	½	5	660 222	87


Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 2212

VdS	d	Rp	PU	Article	DG
	12	¾	5	291 075	87
	12	½	5	291 068	87
	15	¾	5	298 074	87
	15	½	5	107 543	87
	15	¾	5	298 098	87
✓	22	½	5	298 067	87
✓	22	¾	5	108 465	87
✓	22	1	5	298 128	87
✓	28	½	5	428 174	87
✓	28	¾	5	298 081	87
✓	28	1	5	114 329	87
✓	28	1¼	5	298 104	87
✓	35	¾	5	357 542	87
✓	35	1	5	298 111	87
✓	35	1¼	5	116 774	87
✓	42	1¼	1	298 050	87
✓	42	1½	1	124 236	87
✓	54	1½	1	365 097	87
✓	54	2	1	195 304	87

VdS = VdS certification


Sanpress Adapter with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, anti-twist protection

Model 2212.3

d	Rp	PU	Article	DG
15	½	5	287 016	87
18	½	5	298 913	87
22	½	5	287 009	87


Sanpress Adapter union with SC-Contur

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

Components

gasket, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87


Megapress Adapter with SC-Contur
potable water installation

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Model 4213.2

DN	D	d	PU	Article	DG
15	½	15	5	736 255	55
15	½	18	5	754 679	55
20	¾	22	5	736 279	55
25	1	28	5	736 293	55
32	1¼	35	1	736 309	55
40	1½	42	1	736 316	55
50	2	54	1	736 323	55




Sanpress Plug-in piece

- silicon bronze
- plug-in end, R-thread

Components

polygon

Model 2211.1

d	R	PU	Article	DG
12	½	5	291 310	87
15	½	5	115 418	87
18	½	5	285 081	87
18	¾	5	285 104	87
22	½	5	119 676	87
22	¾	5	116 767	87
28	1	5	122 034	87
35	1¼	5	125 288	87
42	1½	1	132 231	87


Sanpress Adapter

- gunmetal
- press connection, NPT male thread

Components

EPDM sealing element, polygon

Model 2211.2

d	NPT	PU	Article	DG
15	½	5	493 851	87
22	¾	5	493 868	87
28	1	5	493 875	87
35	1¼	5	493 882	87
42	1½	1	493 899	87
54	2	1	493 905	87


Sanpress Plug-in piece

- silicon bronze
- plug-in end, Rp-thread

Components

polygon

Model 2212.1

d	Rp	PU	Article	DG
12	½	5	291 341	87
15	½	5	117 733	87
18	½	5	287 085	87
18	¾	5	287 108	87
22	½	5	120 917	87
22	¾	5	117 481	87
28	¾	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1¼	5	130 589	87
42	1½	1	135 430	87
54	2	1	199 104	87


Sanpress Plug-in elbow 90°

- silicon bronze
- plug-in end, Rp-thread

Model 2214.3

d	Rp	PU	Article	DG
15	½	5	308 001	87


Sanpress Adapter elbow 90° with SC-Contur

- silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2214

d	R	PU	Article	DG
12	¾	5	290 863	87
12	½	5	290 870	87
15	¾	5	314 361	87
15	½	5	112 950	87
15	¾	5	443 030	87
22	¾	5	115 623	87
28	1	5	118 730	87
35	1¼	5	127 329	87
42	1½	1	128 500	87
54	2	1	197 988	87


Sanpress Adapter elbow 90° with SC-Contur

- silicon bronze
- press connection, R-thread

Components

EPDM sealing element

Model 2214.1

d	R	PU	Article	DG
15	½	5	335 281	87


Sanpress Adapter elbow 90° with SC-Contur

- silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element

Model 2214.2

d	Rp	PU	Article	DG
12	3/8	5	290 924	87
12	1/2	5	290 931	87
15	3/8	5	298 241	87
15	1/2	5	108 441	87
15	3/4	5	314 385	87
22	1/2	5	298 234	87
22	3/4	5	283 711	87
22	1	5	314 378	87
28	1/2	5	442 033	87
28	3/4	5	446 611	87
28	1	5	283 728	87
35	1 1/4	5	283 704	87
42	1 1/2	1	299 415	87
54	2	1	299 422	87

COUPLINGS


Sanpress Coupling with SC-Contur

- gunmetal or silicon bronze
- press connections

Components

EPDM sealing elements

Model 2215

d	PU	Article	DG
12	5	308 636	76
15	5	107 727	76
18	5	282 660	76
22	5	108 090	76
28	5	108 618	76
35	5	114 930	76
42	1	116 835	76
54	1	215 835	76


Sanpress Slip coupling with SC-Contur

- gunmetal or silicon bronze
- press connections

Components

EPDM sealing elements

Model 2215.5

VdS	d	PU	Article	DG
	15	5	119 485	87
	18	5	287 061	87
✓	22	5	119 041	87
✓	28	5	122 133	87
✓	35	5	124 335	87
✓	42	1	131 494	87
✓	54	1	216 153	87

VdS = VdS certification


Sanpress Slip coupling with SC-Contur

- silicon bronze
- plug-in end, press connection

Components

EPDM sealing element

Model 2215.4

d	PU	Article	DG
22	5	588 533	87
28	5	588 540	87
35	5	588 557	87



REDUCTIONS



Sanpress Reducer with SC-Contur

- silicon bronze
- plug-in end, press connection

Components

EPDM sealing element

Model 2215.1

d1	d2	PU	Article	DG
15	12	5	298 302	76
18	12	5	287 344	76
18	15	5	287 375	76
22	12	5	366 865	76
22	15	5	108 250	76
22	18	5	287 337	76
28	15	5	288 228	76
28	18	5	298 319	76
28	22	5	109 974	76
35	22	5	115 753	76
35	28	5	116 934	76
42	22	5	287 368	76
42	28	1	124 489	76
42	35	1	122 775	76
54	22	5	287 351	76
54	28	1	194 239	76
54	35	1	194 222	76
54	42	1	198 879	76

SCREW FITTINGS



Sanpress Screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connections
- flat sealing

Components

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2260

d	PU	Article	DG
12	5	293 017	87
15	1	126 148	87
18	1	287 436	87
22	1	126 124	87
28	1	124 311	87
35	1	130 947	87
42	1	132 446	87
54	1	226 329	87



Sanpress Adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2262

d	Rp	PU	Article	DG
12	½	5	293 024	87
15	½	1	131 937	87
15	¾	1	133 160	87
18	½	1	283 384	87
18	¾	1	314 910	87
22	¾	1	125 318	87
22	1	1	133 900	87
28	¾	1	365 103	87
28	1	1	128 975	87
35	1¼	1	138 875	87
42	1½	1	141 745	87
54	2	1	222 017	87



Sanpress Adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, R-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2265

d	R	PU	Article	DG
12	¾	5	291 372	87
12	½	5	291 389	87
15	½	1	120 108	87
15	¾	1	140 878	87
18	½	1	283 360	87
18	¾	1	283 377	87
22	½	1	142 674	87
22	¾	1	119 133	87
22	1	1	148 492	87
28	¾	1	365 110	87
28	1	1	120 047	87
35	1¼	1	128 425	87
42	1½	1	135 966	87
54	2	1	221 997	87

Sanpress with SC-Contur G3



Sanpress Adapter union 90° with SC-Contur

- silicon bronze
- press connection, Rp-thread
- flat sealing, angled

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2255

d	Rp	PU	Article	DG
12	½	5	292 980*	87
15	½	5	125 660	87
18	½	5	283 469	87
18	¾	5	283 452	87
22	¾	5	122 614	87
22	1	5	132 637	87
28	1	5	128 159	87
35	1¼	5	132 729	87
42	1½	1	139 872	87
54	2	1	221 676	87

* = Discontinued, limited availability



Sanpress Connection screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2263

VdS	d	G	PU	Article	DG
	12	¾	1	475 956	87
	12	½	1	380 878	87
	12	¾	1	293 611	87
	15	¾	1	475 963	87
	15	½	1	380 885	87
	15	¾	1	265 663	87
	15	1	1	305 000	87
	15	1¼	1	424 534	87
	22	¾	1	351 502	87
✓	22	1	1	265 687	87
✓	22	1¼	1	367 015	87
✓	22	1½	1	305 260	87
	28	1	1	692 629	87
✓	28	1¼	1	265 700	87
✓	28	1½	1	305 048	87
✓	35	1½	1	265 731	87
✓	35	2	1	305 024	87
✓	42	1¾	1	265 304	87
✓	42	2	1	305 031	87
✓	54	2¼	1	426 743	87
✓	54	2¾	1	265 328	87
✓	54	2½	1	341 961	87
✓	54	2¾	1	426 750	87

VdS = VdS certification



Sanpress Connection screw fitting

- gunmetal or silicon bronze
- plug-in end, G-thread
- flat sealing

Components

EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2264

d	G	PU	Article	DG
15	¾	1	338 503	87
18	¾	1	338 510	87
22	1	1	338 527	87
28	1¼	1	338 534	87
35	1½	1	338 541	87
42	1¾	1	338 558	87
54	2¾	1	338 565	87



Sanpress Insulating union with SC-Contur

- silicon bronze
- Rp-thread, press connection
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, separator ring, polygon

Note

The union nut consists of brass.

Model 2267

Rp	d	PU	Article	DG
½	15	1	469 450	87
¾	15	1	469 467	87
½	18	1	469 474	87
¾	18	1	469 481	87
¾	22	1	469 498	87
1	22	1	469 504	87
1	28	1	469 511	87
1¼	35	1	469 528	87
1½	42	1	469 535	87
2	54	1	469 542	87

CAPS, PLUGS



Pressure test plug

- for leakage test, temporarily closed piping section
- brass
- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87



Sealing element

EPDM

- suitable for pressure test plug model 2269

- EPDM

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3.2	5	754 150	87
42	38.5	3.7	5	754 167	87
54	51,2	4.13	5	754 174	87



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76



Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES



Sanpress Flange transition with SC-Contur

- silicon bronze
- flange transition, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, mounting bracket

Model 2259.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	479 855	87
32	35	4	100	1	479 879	87
40	42	4	110	1	479 886	87
50	54	4	125	1	479 893	87

n = number of holes

k = bolt circle diameter



Sanpress XL Flange PN 16

- gunmetal or silicon bronze
- Rp-thread

Model 2259.2XL

DN	Rp	k [mm]	PU	Article	DG
65	2½	145	1	641 597	88
80	3	160	1	641 603	88
100	4	180	1	641 610	88

k = bolt circle diameter


Mounting set

- for flange connection
- galvanised steel

Components

4 hexagon head bolts, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87


Mounting set

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087¹	87
80/100	6	16	60	1	651 268²	87

¹⁾ with 8 hexagon head bolts, 16 washers and 8 nuts

²⁾ with 4 hexagon head bolts, 8 washers and 4 nuts

Gasket

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES

Sanpress Wall plate with SC-Contur

- silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, cuttable connection elbow, fixing flange

Model 2225

d	Rp	L	PU	Article	DG
15	½	45	5/25	116 552	87


Sanpress Wall plate with SC-Contur

- silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, fixing flange

Model 2225.5

d	Rp	PU	Article	DG
12	½	5	291 013	87
15	½	5/100	107 345	87
22	½	5	335 229	87
22	¾	5	116 057	87


Sanpress Wall plate with SC-Contur

- silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, spacer, fixing flange

Model 2225.6

d	Rp	PU	Article	DG
15	½	5	347 307	87


Sanpress Double wall plate with SC-Contur

- silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2228.7

d1	Rp	d2	PU	Article	DG
15	½	15	1	687 892	87
18	½	18	1	692 797	87
22	½	22	1	687 908	87





Sanpress Wall plate T-piece with SC-Contur
 - silicon bronze
 - press connections, Rp-thread

Components
 EPDM sealing elements, fixing flange

Model 2217.3

d1	Rp	d2	PU	Article	DG
15	½	15	1	644 864	87
22	½	22	1	625 726	87



Press-in nozzle

- for T-piece of Propipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- silicon bronze
- plug-in end
- acc. to the Venturi principle

Note

For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).

Model 2211.5

d	PU	Article	DG
22	1	695 835	87
28	1	695 842	87
35	1	696 252	87
42	1	696 269	87
54	1	696 276	87
64	1	696 283*	87

* = Discontinued, limited availability



Pressure test plug

- for leakage test
- plastic
- G-thread
- hot water resistant

Components
 gasket, metal thread insert

Model 1516.113

G	PU	Article	DG
¾	10	116 644	24
½	10	100 766	24
¾	10	107 666	24



Pressure test plug

- plastic
- G-thread

Components
 gasket

Model 1516

G	PU	Article	DG
¾	10	107 796	24
½	10/100	100 124	24
¾	10	102 746	24

MOUNTING UNITS



Sanpress Mounting unit with SC-Contur

- press connections, Rp-threads
- long on one side

Components
 EPDM sealing element, galvanised steel (flat) mounting bracket, long gunmetal or silicon bronze elbow (cuttable)

Model	d	Rp	L	DG	PU	Article	DG
2221	15	½	45	150/200	1	124 502	87
2221.1	15	½	45	80/100	1	135 119	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (offset) mounting bracket

Model 2222.6EX

d	Rp	DG	PU	Article	DG
12	¾	120	1	357 351	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.05

d	Rp	DG	PU	Article	DG
15	½	150	1	308 681	87

DG = depth gauge



Sanpress Mounting unit with SC-Contur

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.2

d	Rp	DG	PU	Article	DG
15	½	100	1	308 674	87

DG = depth gauge



Mounting unit

- for Junkers gas combination boilers

- press connections, Rp-threads

Components

connection elbow for gas with threaded connection – all other elbows with press connection, short gunmetal or silicon bronze elbow, EPDM sealing elements, leaking water connection, galvanised steel (offset) mounting bracket

Note

When gas connection Rp¾ or Rp1 is required, please replace the Rp½ elbow!

Model 2229

Rp	PU	Article	DG
½	1	309 398	87



Connection elbow 90°

- gunmetal or silicon bronze

- Rp-thread

Model 94477.0-713

Rp	PU	Article	DG
½	1	374 570¹	31
¾	1	489 298¹	31
1	1	138 066²	31

¹⁾ gunmetal

²⁾ brass



WALL LEAD-INS



Sanpress Wall lead-in with SC-Contur

- silicon bronze
- press connection, Rp-thread, G-thread
- angled

Components

EPDM sealing element

Model 2232.1

d	Rp	G	L	PU	Article	DG
15	½	¾	25	5	279 301	87
15	½	¾	35	5	279 318	87
15	½	¾	55	5	279 288	87
15	½	¾	65	5	279 295	87



Sanpress Wall lead-in with SC-Contur

- silicon bronze
- press connection, Rp-thread, G-thread

Components

EPDM sealing element

Model 2232.3

d	Rp	G	L	PU	Article	DG
15	½	¾	30	5	325 060	87



Anti-twist protection

- for wall lead-in
- galvanised steel

Model 2132

	PU	Article	DG
25		344 931	78



Mounting set

- for wall lead-in
- G-thread

Model 1526.414-897

G	SS	PU	Article	DG
¾	29	10	104 887	24

SS = spanner size

SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES



Smartloop Connection set

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d15
- silicon bronze

Components

plug, connection socket

Model 2276.1

d1	d2	d3	PU	Article	DG
28	12	15	1	470 289	78
35	12	15	1	470 272	78
28/35	12	15	1	632 229	78



Smartloop Pipe

- for internal circulation pipe

Model 2007.3

d	s	L [m]	PU	Article	DG
12	1.1	75	75	650 032	78



Smartloop Tension coupling

- for installation of the internal circulation pipe

Model 2276.9

for d	PU	Article	DG
12	1	632 236	78



Smartloop Coupling

- for repair of the internal circulation pipe

Model 2276.8

for d	PU	Article	DG
12	1	643 188	78



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12–25	1	117 047	74



Mounting pliers
Model 1077.2

for d	PU	Article	DG
12–16	1	264 604	74



Hand press tool
- for solid plastic pipe system,
PB-system
Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



Press jaw
PT2
for plastic piping systems
- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel
Model 2799.7

F	SI	PU	Article	DG
12	12	1	425 302	74

F = for Fonterra
SI = for Smartloop



Press jaw
Picco
for plastic piping systems
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel
Model 2484.7

F	SI	PU	Article	DG
12	12	1	616 915	74

F = for Fonterra
SI = for Smartloop



COMPENSATORS



Compensator
with SC-Contur
- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology
- press connections
Components
EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows
Model 2251

d	PU	Article	DG
15	1	690 250	87
18	1	690 267	87
22	1	690 274	87
28	1	690 281	87
35	1	690 298	87
42	1	690 304	87
54	1	690 311	87

GUNMETAL SHUT-OFF VALVES



Easytop Slanted seat valve (free-flow valve) with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95



Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95



Easytop Backflow preventer with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95

GUNMETAL BALL VALVES



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95



Easytop Ball valve with SC-Contur

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L-shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.10

DN	d	PU	Article	DG
15	15	1	774 851	95
15	18	1	774 868	95
20	22	1	774 875	95
25	28	1	774 882	95
32	35	1	774 899	95
40	42	1	774 905	95
50	54	1	774 912	95





Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connection, Rp-threads
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-shape with medium marking green/red exchangeable, EPDM sealing element (press connection), polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	$\frac{1}{2}$	1	746 759	95
15	18	$\frac{1}{2}$	1	746 766	95
20	22	$\frac{3}{4}$	1	746 773	95
25	28	1	1	746 780	95
32	35	1 $\frac{1}{4}$	1	746 797	95
40	42	1 $\frac{1}{2}$	1	746 803	95
50	54	2	1	746 810	95

FREE-FLOW VALVES



Easytop Free-flow valve with SC-Contur

- silicon bronze
- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 90 °C
[with DVGW-test mark](#)

Model 2277

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95

ACCESSORIES
TOOLS



Deburrer
- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel
Model 2292.2

for d	PU	Article	DG
12-54	1	343 019	74



Deburrer
- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel
Model 2292.4XL

for d	PU	Article	DG
64.0-108.0	1	556 310	74



Cutting wheel
- steel
Components
bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.1	✓		1	140 410	74
2291.2		✓	1	312 497	74

PRi = to the pipe cutter (Ridgid) (grey)
PRe = to the pipe cutter (Rems) (yellow)



Marking pen
- for Viega press connector systems
Model 2490.1

PU	Article	DG
1	606 121	74

ACCESSORIES
SEALING ELEMENTS



Sealing element
FKM
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes
- FKM
Note
The Prestabo system is not suitable for low-pressure steam systems!
Use in any other area of application requires consultation with our Technical Consulting!
Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification





Sealing element

FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL
- FKM

Note

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88



Sealing element

EPDM

- for potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element

EPDM

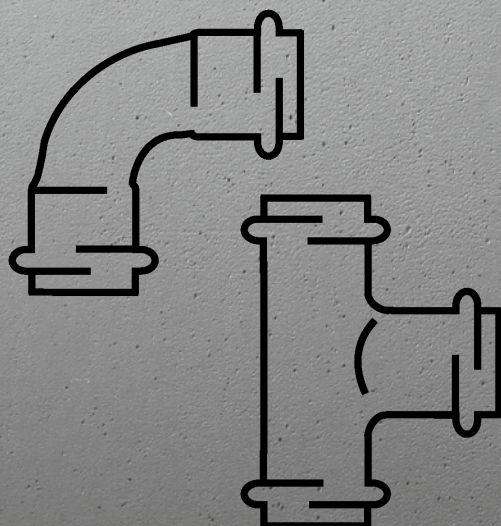
- for Sanpress XL, potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	10	364 816	88
88.9	90	5	10	364 823	88
108.0	109	5	10	364 830	88

PIPING TECHNOLOGY

Seapress



Flow-optimised press connector system made of CuNiFe alloy for CuNiFe pipes. Especially suitable for applications involving seawater. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d76.1 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for installations of manifolds and riser pipes.

Marking

Manufacturer, brand name, pipe dimension, batch, detachable orange label as press indicator from d76.1

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d15–54 and 76.1–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application in shipbuilding

Fire extinguisher and sprinkler systems
Seawater cooling
Bilge and ballast systems
Seawater desalination systems

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector approvals in accordance with Lloyd's Register, DNV, RINA, Bureau Veritas, American Bureau of Shipping, Class NK, China Classification Society, IRIclass.

Press connector material

CuNiFe

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)
 The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



Seapress Elbow 90°

- CuNiFe
- press connections

Components

EPDM sealing elements

Model 0316

d	PU	Article	DG
15	10	453 169	94
22	10	453 176	94
28	4	453 183	94
35	4	453 190	94
42	2	453 206	94
54	2	453 213	94



Seapress XL Elbow 90°

- CuNiFe
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 0316XL

d	PU	Article	DG
76.1	1	556 570	94
88.9	1	556 563	94
108.0	1	556 556	94



Seapress Elbow 90°

- CuNiFe
- press connection, plug-in end

Components

EPDM sealing element

Model 0316.1

d	PU	Article	DG
15	10	453 220	94
22	10	453 237	94
28	4	453 244	94
35	4	453 657	94
42	2	453 664	94
54	2	453 671	94



Seapress XL Elbow 90°

- CuNiFe
- press connection, plug-in end

Components

EPDM sealing element, cutting ring, separator ring

Model 0316.1XL

d	PU	Article	DG
76.1	1	556 525	94
88.9	1	556 532	94
108.0	1	556 549	94



Seapress Elbow 45°

- CuNiFe
- press connections

Components

EPDM sealing elements

Model 0326

d	PU	Article	DG
15	10	453 886	94
22	10	453 893	94
28	4	453 909	94
35	4	453 916	94
42	2	453 923	94
54	2	453 930	94



Seapress XL Elbow 45°

- CuNiFe
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 0326XL

d	PU	Article	DG
76.1	1	556 617	94
88.9	1	556 624	94
108.0	1	556 631	94



Seapress Elbow 45°

- CuNiFe
- press connection, plug-in end

Components

EPDM sealing element

Model 0326.1

d	PU	Article	DG
15	10	453 947	94
22	10	453 954	94
28	4	453 961	94
35	4	453 978	94
42	2	453 985	94
54	2	453 992	94


Seapress XL Elbow 45°

- CuNiFe
- press connection, plug-in end

Components

EPDM sealing element, cutting ring, separator ring

Model 0326.1XL

d	PU	Article	DG
76.1	1	556 587	94
88.9	1	556 594	94
108.0	1	556 600	94

T-PIECES


Seapress XL T-piece

- CuNiFe
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 0318XL

d1	d2	d3	PU	Article	DG
76.1	35	76.1	1	453 794	94
76.1	54	76.1	1	453 800	94
76.1	76.1	76.1	1	556 228	94
88.9	35	88.9	1	453 824	94
88.9	54	88.9	1	453 831	94
88.9	76.1	88.9	1	453 848	94
88.9	88.9	88.9	1	556 235	94
108.0	54	108.0	1	453 862	94
108.0	76.1	108.0	1	453 879	94
108.0	108.0	108.0	1	556 242	94


Seapress T-piece

- CuNiFe
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Model 0317.2

d1	Rp	d2	PU	Article	DG
35	¾	35	1	453 749	94
42	¾	42	1	453 756	94
54	¾	54	1	453 763	94


Seapress XL T-piece

- CuNiFe
- press connections, Rp-thread

Components

EPDM sealing elements, cutting rings, separator rings, polygon

Model 0317.2XL

d1	Rp	d2	PU	Article	DG
76.1	¾	76.1	1	453 770	94


Seapress T-piece

- CuNiFe
- press connections, NPT female thread

Components

EPDM sealing elements, polygon

Model 0317.5

d1	NPT	d2	PU	Article	DG
35	¾	35	1	461 072	94
42	¾	42	1	461 089	94
54	¾	54	1	461 096	94

ADAPTERS/ELBOWS


Seapress Adapter

- CuNiFe
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 0311

d	R	PU	Article	DG
15	½	4	452 971	94
22	¾	4	452 995	94
28	1	4	452 988	94
35	1¼	2	453 008	94
42	1½	2	453 015	94
54	2	2	453 022	94


Seapress Adapter

- CuNiFe
- press connection, NPT male thread

Components

EPDM sealing element, polygon

Model 0311.5

d	NPT	PU	Article	DG
15	1/2	4	460 792	94
22	3/4	4	460 815	94
28	1	4	460 822	94
35	1 1/4	4	461 157	94
42	1 1/2	2	461 164	94
54	2	2	461 171	94


Seapress Adapter

- CuNiFe
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 0312

d	Rp	PU	Article	DG
15	1/2	4	453 039	94
22	3/4	4	453 046	94
28	1	4	453 053	94
35	1 1/4	2	453 060	94
42	1 1/2	2	453 084	94
54	2	2	453 091	94


Seapress Adapter

- CuNiFe
- press connection, NPT female thread

Components

EPDM sealing element, polygon

Model 0312.5

d	NPT	PU	Article	DG
15	1/2	4	461 188	94
22	3/4	4	461 195	94
28	1	4	461 201	94
35	1 1/4	4	461 218	94
42	1 1/2	2	461 225	94
54	2	2	461 249	94

COUPLINGS


Seapress Coupling

- CuNiFe
- press connections

Components

EPDM sealing elements

Model 0315

d	PU	Article	DG
15	10	453 107	94
22	10	453 114	94
28	10	453 121	94
35	4	453 138	94
42	2	453 145	94
54	2	453 152	94


Seapress XL Coupling

- CuNiFe
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 0315XL

d	PU	Article	DG
76.1	1	556 495	94
88.9	1	556 501	94
108.0	1	556 518	94


Seapress Slip coupling

- CuNiFe
- press connections

Components

EPDM sealing elements

Model 0315.3

d	PU	Article	DG
15	10	453 299	94
22	10	453 305	94
28	10	453 312	94
35	4	453 329	94
42	2	453 336	94
54	2	453 343	94


Seapress XL Slip coupling

- CuNiFe
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 0315.5XL

d	PU	Article	DG
76.1	1	453 411	94
88.9	1	453 428	94
108.0	1	453 435	94

REDUCTIONS


Seapress Reducer

- CuNiFe
- plug-in end, press connection

Components

EPDM sealing element

Model 0315.1

d1	d2	PU	Article	DG
22	15	10	452 810	94
28	22	10	452 827	94
35	22	4	452 834	94
35	28	4	452 841	94
42	28	2	453 251	94
42	35	2	453 268	94
54	35	2	453 275	94
54	42	2	453 282	94


Seapress XL Reducer

- CuNiFe
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 0315.1XL

d1	d2	PU	Article	DG
76.1	42	1	453 350	94
76.1	54	1	556 648	94
88.9	54	1	453 374	94
88.9	76.1	1	556 198	94
108.0	76.1	1	556 204	94
108.0	88.9	1	556 211	94

SCREW FITTINGS


Seapress Adapter union

- CuNiFe
- press connection, R-thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, polygon

Model 0365

d	R	PU	Article	DG
15	½	1	477 172	94
22	½	1	477 189	94
22	¾	1	477 196	94
28	1	1	477 202	94
35	1¼	1	477 219	94
42	1½	1	534 684	94


Seapress Adapter union

- CuNiFe
- press connection, NPT male thread
- flat sealing

Components

EPDM flat gasket, EPDM sealing element, polygon

Model 0365.5

d	NPT	PU	Article	DG
15	½	1	477 226	94
22	½	1	477 233	94
22	¾	1	477 240	94
28	1	1	477 264	94
35	1¼	1	477 257	94
42	1½	1	534 691	94



FLANGES


Seapress Flange

- for loose flange PN 10/16
- CuNiFe
- plug-in end

Model 0359.3

d	PU	Article	DG
22	1	454 067	94
28	1	454 074	94
35	1	454 081	94
42	1	454 098	94
54	1	454 104	94


Seapress XL Flange

- for loose flange PN 10/16
- CuNiFe
- plug-in end

Model 0359.3XL

d	PU	Article	DG
76.1	1	454 111	94
88.9	1	454 128	94
108.0	1	454 135	94

ACCESSORIES TOOLS



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12-54	1	343 019	74



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0-108.0	1	556 310	74

ACCESSORIES SEALING ELEMENTS



Sealing element

EPDM

- for potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element

EPDM

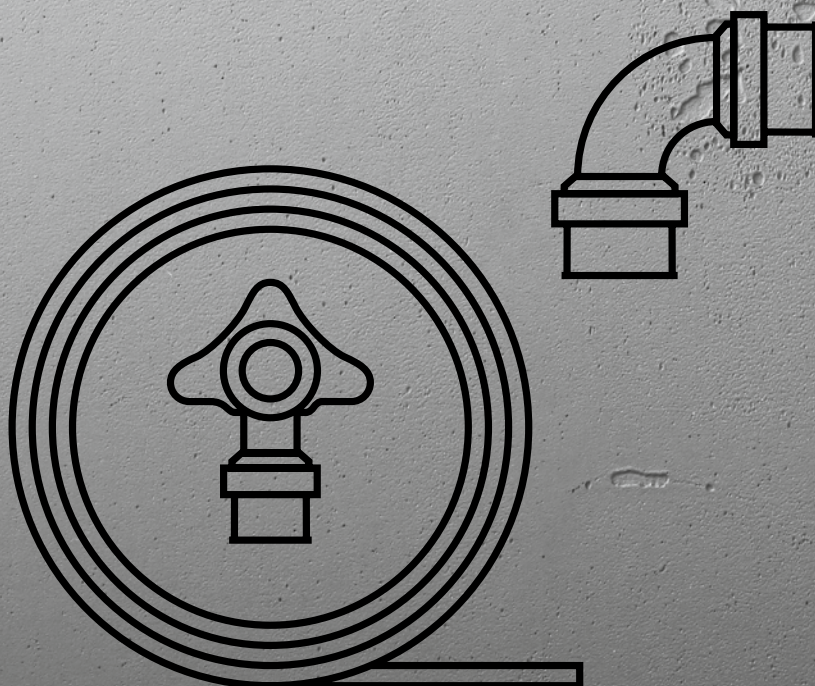
- for Sanpress XL, potable water installation, heating installation
- EPDM
- temperature resistant to 105 °C

Model 2289XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	10	364 816	88
88.9	90	5	10	364 823	88
108.0	109	5	10	364 830	88

PIPING TECHNOLOGY

Viega Smartpress



Flow-optimised press connector system with press connectors made of gunmetal and stainless steel and multi-layer pipes. Multi-layer pipe, dimensionally stable, oxygen seal, colour: white. Press connectors with PPSU support body to ensure the leak tightness and mechanical strength of the connection. Safe and fast connection without widening or calibration of the pipe ends through O-ring-free press technology in all pipe dimensions. For protection pipes are equipped with pipe plugs. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Multi-layer pipe

White exterior colour

Suitable for potable water and heating installations

Marking

Manufacturer, pipe dimension, batch, green dot on press end, system approvals

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Dimensions

d16-63

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating systems

Rainwater

Compressed air systems

Note

The press connector system Viega Smartpress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (German Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Operating conditions for potable water installations

Operating temperature max. 70 °C / 158 °F

Operating pressure max. 1.0 MPa / 10 bar / 145 PSI

Operating conditions heating installations

Operating temperature max. 80 °C / 176 °F

Operating pressure max. 1.0 MPa / 10 bar / 145 PSI

Press connector material

Gunmetal: CC499K

Stainless steel 1.4401

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

SANITARY/HEATING INSTALLATION PIPES



Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model 4703

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	5	white	100	607 258	63
20	2.3	0.186	5	white	50	607 272	63
25	2.8	0.296	5	white	40	607 289	63
32	3.2	0.522	5	white	25	586 935	63
40	3.5	0.855	5	white	20	586 942	63
50	4	1.385	5	white	15	588 052	63
63	4.5	2.255	5	white	5	588 069	63



Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model	d	s	V [l/m]	L [m]	Version	PU	Article	DG
4705.01	16	2	0.113	25	white	425	751 425	63
4705.01	16	2	0.113	50	white	750	751 432	63
4705	16	2	0.113	100	white	100/2000	607 210	63
4705.1	16	2	0.113	200	white	200/2000	679 606	63
4705	20	2.3	0.186	100	white	100/1400	607 234	63
4705	25	2.8	0.296	50	white	50/800	607 241	63
4705	32	3.2	0.522	50	white	50/300	699 208	63



Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

black PE protective pipe

Model 4704

d	d PP	s	V [l/m]	L [m]	Version	PU	Article	DG
16	25	2	0.113	75	black	75/1050	607 302	63
20	28	2.3	0.186	75	black	75/750	607 326	63
25	34	2.8	0.296	50	black	50/500	761 455	63

d PP = d protective pipe



Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

protective pipe

Model 4704.1

d	d PP	s	V [l/m]	L [m]	Version	PU	Article	DG
16	25	2	0.113	75	blue	75/1050	691 455	63
16	25	2	0.113	75	red	75/1050	691 462	63
20	28	2.3	0.186	75	blue	75/750	691 479	63
20	28	2.3	0.186	75	red	75/750	691 486	63

d PP = d protective pipe


Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

surrounding insulation 6 mm ($\lambda=0.040$ W/(mK)), PE protective cover

Model 4705.5

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	blue	75/750	734 060	63
16	2	0.113	75	red	75/750	751 401	63
20	2.3	0.186	75	blue	75/600	734 077	63
20	2.3	0.186	75	red	75/600	751 418	63


Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

surrounding insulation 9 mm ($\lambda=0.040$ W/(mK)), PE protective cover

Model 4705.6

d	s	V [l/m]	L [m]	Version	PU	Article	DG
25	2.8	0.296	25	blue	25/350	607 388	63
25	2.8	0.296	25	red	25/350	784 805	63
32	3.2	0.522	25	blue	25/200	761 202	63
32	3.2	0.522	25	red	25/200	784 812	63


Viega Smartpress/Pexfit Pro Multi-layer pipe

- for heating installation, potable water installation
- dimensionally stable

Components

surrounding insulation 13 mm grey ($\lambda=0.040$ W/(mK)), PE protective cover

Model 4705.4

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	50	grey	50	830 755	63
20	2.3	0.186	50	grey	50	830 762	63
25	2.8	0.296	25	grey	25	830 779	63


Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model 4708

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	200	white	200/2000	662 585	63
20	2.3	0.186	100	white	100/1400	662 592	63


Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

black PE protective pipe

Model 4708.1

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	black	75/1050	662 608	63





Viega Smartpress/Pexfit Pro Multi-layer pipe

- for potable water installation, heating installation
- dimensionally stable

Components

surrounding insulation 6 mm ($\lambda=0.040$ W/(mK)), PE protective cover

Model 4708.5

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	blue	75/750	662 622	63
20	2.3	0.186	75	blue	75/600	662 639	63



Protective pipe

- black PE
- coiled bundle

Model 2004

for d	d	L [m]	PU	Article	DG
16	25	50	50/500	105 761	78
20	28	50	50/400	110 604	78
25	34	25	25	103 460	78

ELBOWS



Viega Smartpress Elbow 90°

with SC-Contur

- stainless steel
- press connections

Model 6716

d	PU	Article	DG
16	10	729 844	16
20	10	729 851	16
25	5	729 868	16
32	5	729 875	16
40	1	731 922	17
50	1	731 939	17
63	1	731 946	17



Viega Smartpress Elbow 45°

with SC-Contur

- stainless steel
- press connections

Model 6726

d	PU	Article	DG
25	5	730 154	16
32	5	730 161	16
40	1	733 995	17
50	1	734 008	17
63	1	734 015	17

T-PIECES



Viega Smartpress T-piece with SC-Contur
- stainless steel
- press connections
Model 6718

d1	d2	d3	PU	Article	DG
16	16	16	10	729 929	16
16	20	16	5	729 936	16
20	16	16	10	729 967	16
20	16	20	5	729 950	16
20	20	16	10	729 974	16
20	20	20	10	729 943	16
25	16	16	5	730 048	16
25	16	20	5	730 000	16
25	16	25	5	729 998	16
25	20	20	5	730 017	16
25	20	25	5	730 024	16
25	25	16	5	730 055	16
25	25	20	5	730 031	16
25	25	25	5	729 981	16
32	16	25	5	730 079	16
32	16	32	5	730 086	16
32	20	25	5	730 093	16
32	20	32	5	730 109	16
32	25	25	5	730 116	16
32	25	32	5	730 123	16
32	32	32	1	730 062	16
40	25	32	1	732 769	17
40	25	40	1	732 776	17
40	32	32	1	732 783	17
40	32	40	1	732 790	17
40	40	40	1	732 752	17
50	25	50	1	731 953	17
50	32	50	1	732 806	17
50	40	50	1	732 813	17
50	50	50	1	731 984	17
63	25	63	1	732 837	17
63	32	63	1	732 844	17
63	40	63	1	732 851	17
63	50	63	1	732 868	17
63	63	63	1	732 820	17



Viega Smartpress T-piece with SC-Contur
- stainless steel
- press connections, Rp-thread
Components
polygon
Model 6717

d1	Rp	d2	PU	Article	DG
16	½	16	5	729 882 ¹	18
20	½	20	5	729 899 ¹	18
25	¾	25	5	729 905 ¹	18
32	¾	32	5	729 912 ¹	18
40	1	40	1	733 308 ²	17
50	1	50	1	733 315 ²	17
63	1	63	1	733 322 ²	17

¹⁾ gunmetal

²⁾ stainless steel


Viega Smartpress T-piece with SC-Contur
- gunmetal
- press connections, R-thread
Components
polygon
Model 6726.4

R	d1	d2	PU	Article	DG
½	16	16	5	730 444	18



Protective collar
- for Raxofix and Sanfix P T-pieces
- plastic
Note
Only in combination with pipe in protective pipe!
Model 2118.5

for d	PU	Article	DG
16/20	10	374 525	78

ADAPTERS/ELBOWS



Viega Smartpress Plug-in piece with SC-Contur

- for metallic press connector systems
- gunmetal
- press connection, plug-in end

Model 6713

VS	PMP	PU	Article	DG
16	15	5	729 660	18
20	22	5	729 677	18
25	22	5	729 684	18
32	28	5	729 691	18
40	35	1	733 421	19
50	42	1	733 438	19

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Viega Smartpress Adapter with SC-Contur

- for metallic press connector systems
- gunmetal
- press connections

Components

EPDM sealing element

Model 6713P

VS	PMP	PU	Article	DG
16	12	5	753 894	18
16	15	5	730 451	18
20	15	5	730 468	18
20	22	5	756 086	18
25	22	5	730 475	18

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Viega Smartpress Adapter with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

polygon

Model 6712

d	Rp	PU	Article	DG
16	½	5	729 608	18
16	¾	5	729 615	18
20	½	5	729 622	18
20	¾	5	729 639	18
25	¾	5	729 646	18
32	1	5	729 653	18
40	1¼	1	733 391	19
50	1½	1	733 407	19
63	2	1	733 414	19



Viega Smartpress Adapter with SC-Contur

- gunmetal
- press connection, R-thread

Components

polygon

Model 6711

d	R	PU	Article	DG
16	¾	5	729 523	18
16	½	5	729 530	18
16	¾	5	729 547	18
20	½	5	729 554	18
20	¾	5	729 561	18
25	¾	5	729 578	18
25	1	5	729 585	18
32	1	5	729 592	18
40	1¼	1	733 278	19
50	1½	1	733 285	19
63	2	1	733 292	19



Viega Smartpress Adapter elbow 90° with SC-Contur

- gunmetal
- press connection, R-thread

Components

polygon

Model 6714

d	R	PU	Article	DG
16	½	5	729 707	18
20	½	5	729 714	18
20	¾	5	729 721	18
25	¾	5	729 738	18
32	1	5	729 745	18



Viega Smartpress Adapter elbow 90° with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

polygon

Model 6714.1

d	Rp	PU	Article	DG
16	¾	5	730 345	18
16	½	5	730 352	18
20	½	5	730 369	18
20	¾	5	730 376	18
25	¾	5	730 383	18



Viega Smartpress Plug-in elbow 90° with SC-Contur
- for all metallic Viega systems
- gunmetal
- press connection, plug-in end
Model 6793

VS	PMP	PU	Article	DG
16	15	5	730 321	18
20	22	5	730 338	18

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Viega Smartpress Connection elbow with SC-Contur
- copper
- press connection
Model 6776

VS	PMP	H	PU	Article	DG
16	12	200	1	753 863	16
16	15	200	2	750 169	16
16	15	350	2	756 079	16

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems

COUPLINGS



Viega Smartpress Coupling with SC-Contur
- stainless steel
- press connections
Model 6715

d	PU	Article	DG
16	10	729 752	16
20	10	729 769	16
25	5	729 783	16
32	5	729 813	16
40	1	733 339	17
50	1	733 353	17
63	1	733 377	17



Viega Smartpress Reducing coupling with SC-Contur
- gunmetal
- press connections
Model 6715.2

d1	d2	PU	Article	DG
20	16	10	729 776	18
25	16	5	729 790	18
25	20	5	729 806	18
32	20	5	729 820	18
32	25	5	729 837	18
40	32	1	733 346	19
50	40	1	733 360	19
63	50	1	733 384	19

SCREW FITTINGS



Viega Smartpress Connection screw fitting with SC-Contur
- gunmetal
- press connection, G-thread
Components
EPDM flat gasket, polygon
Model 6763

d	G	PU	Article	DG
16	½	1	730 208	18
16	¾	1	730 215	18
20	½	1	730 222	18
20	¾	1	730 239	18
25	¾	1	730 246	18
25	1	1	795 696	18
32	1¼	1	730 253	18
40	1¼	1	733 445	19
40	1½	1	733 452	19
50	1¾	1	733 469	19
50	2¾	1	733 476	19
63	2¾	1	733 483	19




Adapter nipple

- gunmetal or silicon bronze
- R-thread, G-thread
- reduced

Components

roughened thread, polygon

Model 3246

R	G	WIC	PU	Article	DG
1/2	1/2	✓	1	449 339	25
1/2	3/4	✓	10	441 524	25
3/4	3/4	✓	5	449 346	25

WIC = with internal cone


Viega Smartpress Connection screw fitting with SC-Contur

- gunmetal
- press connection, euro cone

Components

polygon

Model 6735

d	G	PU	Article	DG
16	3/4	5	730 598	18
20	3/4	5	730 604	18
25	3/4	5	730 611	18


Viega Smartpress Connection screw fitting with SC-Contur

- gunmetal
- press connection, metric thread

Components

EPDM sealing element, polygon

Model 6783

d	M	PU	Article	DG
16	22	5	730 307	18
16	24	5	730 314	18

CAPS, PLUGS


Plug

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 5359.1

for d	PU	Article	DG
16	10	678 234	49
20	10	678 241	49
25	10	678 753	49
32	5	678 760	49
40	5	678 777	49
50	5	678 784	49
63	5	678 791	49


Pressure test plug

- for multi-layer pipe, Raxinox pipe
- not suitable for constant operation
- brass
- multiple use

Components

polygon

Model 2169

d	Rp	PU	Article	DG
16	1/2	1	483 531	78
20	1/2	1	483 548	78
25	1/2	1	483 852	78
32	1/2	1	483 869	78


Spare part set

- spare part for pressure test plug model 2169

Components

5 spare sealing elements, fitting grease

Model 2169.21

for d	PU	Article	DG
16	1	775 865	78
20	1	775 872	78

WALL PLATES


Viega Smartpress Wall plate with SC-Contur

- gunmetal
- press connection, Rp-thread

Model 6725.5

d	Rp	PU	Article	DG
16	1/2	5	729 479	18
20	1/2	5	729 486	18
20	3/4	5	729 493	18



Viega Smartpress Wall plate with SC-Contur
- gunmetal
- press connection, Rp-thread
- cuttable
Model 6725

d	Rp	L	PU	Article	DG
16	½	70	5	783 921	18



Sound absorber
- for all Viega wall plates Rp½ DN12 and DN15
- rubber
Model 2141.5

	PU	Article	DG
1/100	586 713	31	



Viega Smartpress Double wall plate with SC-Contur
- gunmetal
- press connections, Rp-thread
Model 6725.7

d	Rp	PU	Article	DG
16	½	5	730 413	18
20	½	1	730 420	18
25	½	1	730 437	18



Sound absorber
- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber
Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31



Viega Smartpress Wall plate T-piece with SC-Contur
- gunmetal
- press connections, Rp-thread
Model 6724.3

d	Rp	k [mm]	PU	Article	DG
16	½	40	5	729 509	18
20	½	40	5	729 516	18

k = bolt circle diameter



Pressure test plug
- for leakage test
- plastic
- G-thread
- hot water resistant

Components
gasket, metal thread insert
Model 1516.113

G	PU	Article	DG
¾	10	116 644	24
½	10	100 766	24
¾	10	107 666	24



Pressure test plug
- plastic
- G-thread
Components
gasket
Model 1516

G	PU	Article	DG
¾	10	107 796	24
½	10/100	100 124	24
¾	10	102 746	24



Sound absorber
- rubber
Model 2134.5

	PU	Article	DG
2	591 311	31	



Rubber panel set
- for M4 screws
Model 2141.6

QS	PU	Article	DG
2	1	684 211	31

QS = Quantity per set



Sound protection and fixing set
- for all Viega wall plates
Model 2141.7

	PU	Article	DG	
	1	684 198	31	

WALL LEAD-INS



Wall lead-in
- in combination with anti-twist protection model 2132
- use with countersink cutter model 94980
- gunmetal, galvanised steel
- G-thread
- cuttable
Model 2032.1

G1	G2	L	PU	Article	DG	
½	¾	35	1	764 067	78	
½	¾	47	1	764 074	78	



Anti-twist protection
- for wall lead-in
- galvanised steel
Model 2132

	PU	Article	DG	
	25	344 931	78	

PREVISTA CONNECTORS



Wall plate for Prevista
- for Prevista pre-wall system, Prevista plug-in seat screw fitting
- silicon bronze
- Rp-thread, G-thread
- cuttable

Note

Only suitable for adapters with Prevista plug-in seat!

Model 8055.2

Rp	G	L	PU	Article	DG	
½	½	88.5	1	785 178	66	



Viega Smartpress Adapter elbow 90° with SC-Contur
- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- gunmetal

- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6716.8

d	G	PU	Article	DG	
16	½	1	776 992	18	



Viega Smartpress Extension piece with SC-Contur
- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- gunmetal

- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6725.78

d1	G	d2	PU	Article	DG	
16	½	16	1	796 754	18	
20	½	20	1	796 761	18	
25	½	25	1	796 778	18	



Viega Smartpress Adapter T-piece with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6718.8

d1	G	d2	PU	Article	DG
16	½	16	1	777 005	18
20	½	20	1	777 012	18



Viega Smartpress Adapter with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6711.8

d	G	PU	Article	DG
16	½	1	776 985	18

MOUNTING UNITS



Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connection, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6723

d	Rp	PU	Article	DG
16	½	1	750 152	18



Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

offset mounting bracket, short gunmetal elbow

Model 6724

d	Rp	DG	PU	Article	DG
16	¾	120	1	730 130	18
16	½	150	1	730 147	18

DG = depth gauge



Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6724.1

d	Rp	DG	PU	Article	DG
16	½	150	1	730 390	18

DG = depth gauge





Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6724.2

d	Rp	DG	PU	Article	DG
16	½	80/100	1	730 406	18

DG = depth gauge



Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads
- sound decoupling, variable dimensions

Components

mounting bracket, gunmetal wall plates

Model 6741

d	Rp	PU	Article	DG
16	½	1	730 628	18



Viega Smartpress Mounting unit with SC-Contur

- for radiator connections
- galvanised steel
- press connections, Rp-threads

Components

offset mounting bracket, short gunmetal elbow

Model 6723.1

d	Rp	DG	PU	Article	DG
16	½	35/45/50	1	730 499	18

DG = depth gauge



Mounting bracket

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set

Model 2141.3

DG	PU	Article	DG
80–150	1	581 701	78

DG = depth gauge



Mounting bracket

- for lateral fixing
- galvanised steel

Model 2141.4

PU	Article	DG
1	586 706	78



Mounting bracket

- for masonry installation, pre-wall installation, different actual dimensions

- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge

CONNECTION SOCKETS



Viega Smartpress Connection socket 90° with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

long gunmetal elbow

Note

When using in dry construction, the wall plates should be secured on-site against rotating!

Model 6720.01

d	Rp	PU	Article	DG
16	½	1	730 581	18



Mounting template

- for connection socket fixing for masonry installation
- steel

Model 2021.8

DG	PU	Article	DG
80/100/120/150/200	1	117 344	78

DG = depth gauge

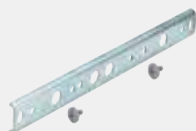


Pressure test plug

- for mounting/disassembly of connection sockets
- plastic
- metal thread
- hot water resistant

Model 2021.85

G	PU	Article	DG
½	10	294 380	78



Mounting bracket

- for wall plate fixing, connection socket fixing
- galvanised steel

Model 2021

DG	PU	Article	DG
80/100/150	1	321 956	78

DG = depth gauge

MANIFOLDS



Manifold

- for potable water installation
- brass
- euro cone

Model 6734

n	G	PU	Article	DG
2	¾	1	747 404	18
3	¾	1	747 411	18



Manifold

- for heating installation
- stainless steel
- euro cone, flat sealing union nut G1

Components

connection on left- and right-hand side, galvanised steel mounting brackets, vent valve, preparation for measuring nozzle with R½ plug

Model 1078

n	PU	Article	DG
2	1	586 225	78
3	1	586 232	78
4	1	586 249	78
5	1	587 550	78
6	1	587 567	78
7	1	587 574	78
8	1	587 581	78
9	1	587 598	78
10	1	587 604	78
11	1	587 611	78
12	1	587 628	78



SANITARY/HEATING INSTALLATIONS, PPSU



Viega Smartpress/Pexfit Pro Elbow 90° with SC-Contur
 - for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connections
Model 4716

d	PU	Article	DG
16	10	608 613	64
20	10	608 637	64
25	5	608 644	64



Viega Smartpress/Pexfit Pro T-piece with SC-Contur
 - for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connections
Model 4718

d1	d2	d3	PU	Article	DG
16	16	16	10	608 781	64
16	20	16	10	608 842	64
20	16	16	10	608 880	64
20	16	20	10	608 897	64
20	20	16	10	608 903	64
20	20	20	10	608 804	64
25	16	16	5	608 910	64
25	16	20	5	608 927	64
25	16	25	5	608 934	64
25	20	20	5	608 965	64
25	20	25	5	608 972	64
25	25	16	5	608 941	64
25	25	20	5	608 958	64
25	25	25	5	608 811	64



Viega Smartpress/Pexfit Pro Coupling with SC-Contur
 - for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connections
Model 4715

d1	d2	PU	Article	DG
16	16	10	608 668	64
20	16	10	608 729	64
20	20	10	608 682	64
25	16	5	608 743	64
25	20	5	608 736	64
25	25	5	608 699	64



Viega Smartpress/Pexfit Pro Cap with SC-Contur
 - for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connection
Model 4756

d	PU	Article	DG
16	10	608 569	64
20	10	608 583	64
25	5	608 590	64



Viega Smartpress/Pexfit Pro Manifold with SC-Contur
 - for Viega Smartpress/Pexfit Pro
 - PPSU
Model 4733

d1	d2	n	PU	Article	DG
20	16	2	1	610 098	64
20	16	3	1	610 111*	64
20	16	4	1	610 135*	64

* = Discontinued, limited availability

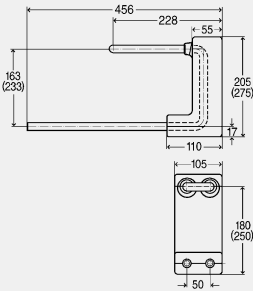
RADIATOR CONNECTIONS



Viega Smartpress Radiator connection block
 - for direct Viega Smartpress press connection
 - multi-layer pipe
Components
 insulating box
Model 6797.6

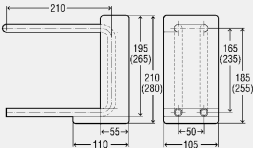
H	PU	Article	DG
250	1	730 512*	16

* = Discontinued, limited availability



Radiator connection block
 - for radiator connection out of the wall, radiator mounting after finishing all plastering, tiling, screed and painting work
Components
 insulating box, stainless steel pipe d15
Model 1097.6

d	H	PU	Article	DG
15	185	1	364 045	85
15	255	1	379 698	85



Viega Smartpress Radiator connection block
 - for direct Viega Smartpress press connection, mounting in wall slot or on floor
 - multi-layer pipe
Components
 galvanised steel fixing, insulating box
Model 6797.7

d	PU	Article	DG
16	1	730 529	16



Viega Smartpress Radiator connection block
 - for mounting in wall slot or on floor
 - stainless steel
 - Viega Smartpress press connections
Components
 galvanised steel fixing, insulating box
Model 6775.31

d1	d2	PU	Article	DG
16	15	1	730 505	16





Radiator connection block

- for radiator mounting after finishing all plastering, tiling, screed and painting work, radiator connection out of the wall
- variable

Components

insulating box, stainless steel pipe d15

Model 1097.9

d	H	PU	Article	DG
15	150	1	586 379	85



Viega Smartpress Connection screw fitting with SC-Contur

- gunmetal
- press connection, euro cone

Components

polygon

Model 6735

d	G	PU	Article	DG
16	¾	5	730 598	18
20	¾	5	730 604	18
25	¾	5	730 611	18



Viega Smartpress Radiator connection set with SC-Contur

- stainless steel
- press connection

Model 6777

QS	VS	PMP	T	H	PU	Article	DG
2	16	15	52	350	1	730 291	16

QS = Quantity per set

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Connection screw fitting

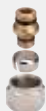
- for copper pipe, steel pipe, euro cone
- nickel-plated brass
- euro cone

Components

polygon

Model 94385.2

d	PU	Article	DG
15	10	636 050	77



Clamping ring screw fitting

- for third-party pipe
- not suitable for Sanfix Fosta pipe
- brass
- Viega plug-in seat

Components

nickel-plated union nut, polygon

Model 1019

d	s	PU	Article	DG
16	2	10	356 682	77



Pipe guide elbow 90°

- for floor connection with Viegatherm pipe

Model 1072.3

for d	PU	Article	DG
14–16	10	309 855	77



Rosette
- for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers
Model 1079.5

L	B	H	d	PU	Article	DG
60	45	10	15	10	132 781	78

B = width



Rosette
- for radiator connection with pipe d16, floor/wall covers
Model 1079.1

L	B	H	d	PU	Article	DG
60	45	10	17	10	351 694	78

B = width



Double rosette
- for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers

Model	L	B	H	d	DG	PU	Article	DG
1079.6	110	60	10	15	50	10	135 959	78
1079.7	110	60	10	15	40	10	264 581	78

B = width

DG = depth gauge



Double rosette
- for radiator connection with pipe d16, floor/wall covers
Model 1079.3

L	B	H	d	DG	PU	Article	DG
110	60	10	17	50	10	351 748	78

B = width

DG = depth gauge



Adapter set
- for valve radiator connector to valve radiator with R $\frac{1}{2}$
- brass
- self-sealing
Model 1096.8

G1	G2	QS	PU	Article	DG
$\frac{1}{2}$	$\frac{3}{4}$	2	10	357 122	78

QS = Quantity per set



Adapter set
- for valve radiator connector to valve radiator with R $\frac{3}{4}$
Model 1096.9

QS	PU	Article	DG
2	10	308 872	78

QS = Quantity per set



Adapter set
- for manifold, screw fitting with euro cone
- brass
Components
polygon
Model 1022.7

G1	G2	QS	PU	Article	DG
$\frac{3}{4}$	$\frac{3}{4}$	2	1	279 547	78

QS = Quantity per set





Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, straight way valve

Components

polygon

Model 1096.0

G	DG	PU	Article	DG
3/4	50	5	359 096	78

DG = depth gauge



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, angled

Components

polygon

Model 1097.0

G	DG	PU	Article	DG
3/4	50	5	359 126	78

DG = depth gauge



Radiator connection set

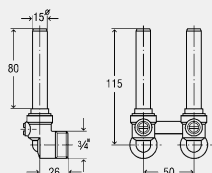
- matt nickel-plated brass
- blockable, angled

Components

screw fittings

Model 1097.7

d	G	PU	Article	DG
15	3/4	5	364 052	85



Radiator axial valve

- nickel-plated brass
- R-thread

Components

thermostat head, screw fitting for riser pipe, polygon

Model 1075.96

d	R	PU	Article	DG
15	1/2	1	360 405*	78

* = Discontinued, limited availability



Sanpress Return pipe screw fitting with SC-Contur

- gunmetal
- press connection, R-thread
- blockable

Components

EPDM sealing element

Model 2272.1

d	R	PU	Article	DG
15	1/2	1	326 357	85



Sanpress Return pipe screw fitting with SC-Contur
- gunmetal
- press connection, R-thread
- blockable
Components
EPDM sealing element
Model 2272.2

d	R	PU	Article	DG
15	½	1	326 364	85



Radiator connection set
- nickel-plated brass
- blockable, angled
Components
screw fittings for adapter set models 1022.6 and 1022.5
Model 2272.5

d	G	L1	L2	QS	PU	Article	DG
15	¾	121	123	2	1	360 399	85

QS = Quantity per set



ACCESSORIES

MOUNTING ACCESSORIES



Pipe clip
- for pipe in protective pipe
- plastic
Model 2035.5

for d	Ø	L	PU	Article	DG
16/20	8	60	250	193 485	78
16/20	8	80	50	100 759	78
16/20	8	110	50	308 155	78



Pipe clip
- for pipe in protective pipe
- plastic
- double
Model 2035.6

for d	Ø	L	DG	PU	Article	DG
16/20	8	60	50	100	193 492	78
16/20	8	80	50	50	101 886	78
16/20	8	110	50	50	308 131	78

DG = depth gauge



Pipe bow
- for pipe in protective pipe
- galvanised steel
Model 2035

for d	PU	Article	DG
16	25	100 315	78



Protective nozzle
- plastic
Model 2036

d	Version	PU	Article	DG
16	blue	10	102 074	78
16	red	10	102 302	78
20	blue	10	109 448	78
20	red	10	110 796	78

ACCESSORIES

TOOLS



Press jaw
PT2
for plastic piping systems
- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel
Model 2799.7

VS	F	SI	PX	PU	Article	DG
	12	12		1	425 302	74
16			16	1	425 319	74
20			20	1	425 326	74
25			25	1	446 192	74
32			32	1	591 052	74
40			40	1	590 925	74
50			50	1	590 932	74
63			63	1	590 949	74

VS = for Viega Smartpress
F = for Fonterra
SI = for Smartloop
PX = for Pexfit Pro



Press jaw

Picco

for plastic piping systems

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel

Model 2784.7

for d	VS	PX	PU	Article	DG
16	16	16	1	556 297	74
20	20	20	1	490 980	74
25	25	25	1	490 997	74
32	32	32	1	751 371	74

VS = for Viega Smartpress

PX = for Pexfit Pro



Pexfit Pro Hand press tool

- for press connectors, Viega Smartpress

Model 2782.5

for d	PU	Article	DG
16	1	483 456	74
20	1	644 956	74
25	1	483 470	74



Viega Smartpress/Pexfit Pro Tool set

Components

- hand press tool for d16, hand press tool for d20, pipe shear, space saver for d25, case

Model 4780.4

for d	PU	Article	DG
16/20	1	656 874	74



Bending tool

- for multi-layer pipe
- steel

Model 5331

bending radius	for d	PU	Article	DG
2xd	16	1	586 393	74
2.3xd	20	1	692 919	74



Internal bending tool set

- for multi-layer pipe
- plastic

Components

- reclosable plastic box

Model 5331.2

for d	L [m]	QS	PU	Article	DG
16/20	1.5	2	1	712 679	74

QS = Quantity per set



Pipe shear

- for Viega plastic pipe

Components

- protective pipe cutter

Model 5341

for d	PU	Article	DG
12-25	1	652 005	74



Blade

Model 5341.6

PU	Article	DG
1	653 620	74



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12–25	1	117 047	74



Blade
- suitable for pipe shear model 2040
Model 2040-404

	PU	Article	DG
	1	139 230	74



Pipe cutter
- for plastic pipe
Model 2191

for d	PU	Article	DG
6–42	1	571 368	74
6–63	1	571 375	74

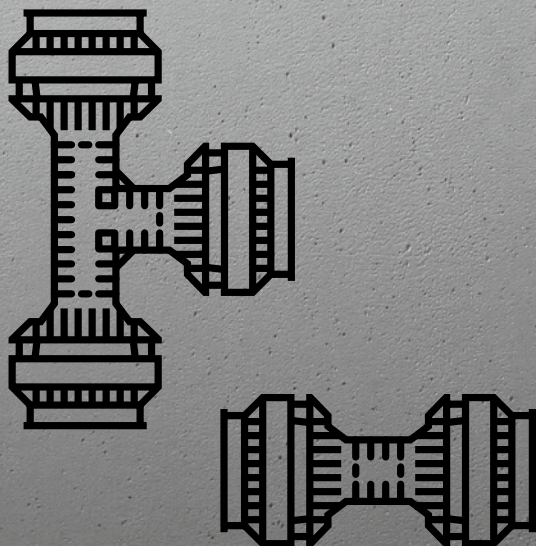


Cutting wheel
- steel
Model 2191.1

for d	PU	Article	DG
6–63	1	571 801	74

PIPING TECHNOLOGY

Geopress K



viega

Press connector system made of fibre-glass reinforced polyamide. Permitted pipe types PE 80/100/100-RC and PE-X of SDR series 11. Sealed inside. Support sleeve function integrated into the press connector. Suitable for underground, municipal potable water supply pipelines.

Tapping valves

For connecting the service connection to unpressurised and pressurised supply lines.
Permitted pipe types PE 80/100/100-RC and PE-X.

Marking

Manufacturer, pipe dimension, batch, green dot at press end when used for potable water, traceability code for component tracing

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Dimensions

d25–63, tapping valves: d63–225

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Geothermal energy / cold local heat

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Permitted pipe types for potable water pipelines and potable water tapping valves:

PE-X in accordance with DIN 16893, DIN 16892, GW 335-A3.

PE 80/100/100-RC in accordance with DIN 8074, DIN 8075,

DIN EN 12201, GW 335-A2.

Operating conditions for potable water installations

Operating temperature max. 25 °C / 77 °F

Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

The maximum operating pressure and the maximum temperature depend on the type of pipe used and the specific application and have to be tested in particular cases.

Press connector material

Fibre-glass reinforced polyamide GF-PA / POM / CuSi4Zn9MnP

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.



ELBOWS



Geopress K Elbow 90° with SC-Contur

- plastic
- press connections

Components

EPDM O-ring

Model 9716TW

d	PU	Article	DG
25	1	821 982	51
32	1	821 999	51
40	1	822 002	51
50	1	822 019	51
63	1	822 026	51



Geopress K Elbow 45° with SC-Contur

- plastic
- press connections

Components

EPDM O-ring

Model 9726TW

d	PU	Article	DG
32	1	822 842	51
40	1	822 859	51
50	1	822 866	51
63	1	822 873	51

T-PIECES



Geopress K T-piece with SC-Contur

- plastic
- press connections

Components

EPDM O-ring

Model 9718TW

d1	d2	d3	PU	Article	DG
25	25	25	1	822 682	51
32	32	32	1	822 699	51
40	40	40	1	822 705	51
50	50	50	1	822 712	51
63	63	63	1	822 729	51

ADAPTERS/ELBOWS



Geopress K Adapter with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, R-thread

Components

EPDM O-ring, polygon

Model 9711TW

d	R	PU	Article	DG
25	¾	1	821 579	51
32	1	1	821 586	51
32	1½	1	821 593	51
40	1	1	821 609	51
40	1¼	1	821 623	51
40	1½	1	821 616	51
50	1½	1	821 630	51
63	2	1	821 647	51



Geopress K Adapter with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, Rp-threads

Components

EPDM O-ring, polygon

Model 9712TW

d	Rp	PU	Article	DG
25	¾	1	822 170	51
32	1	1	822 163	51
40	1¼	1	822 187	51
50	1½	1	822 194	51
63	2	1	822 200	51



Geopress K Adapter coupling with SC-Contur

- for PE pipe to thick- or thin-walled old PE pipes, water use
- plastic
- silicon bronze screw fitting
- press connection

Components

EPDM O-ring, polygon

Model 9713.4TW

d1	d2	PU	Article	DG
32	32	1	822 217	51
40	40	1	822 224	51
50	50	1	822 231	51
63	63	1	822 248	51


Geopress K Plug-in piece with SC-Contur

- for Profipress, Sanpress
- plastic
- silicon bronze plug-in end
- press connection

Components

EPDM O-ring

Model 9715.1TW

d1	d2	PU	Article	DG
32	28	1	822 415	51
40	28	1	822 422	51
40	35	1	822 439	51
50	42	1	822 446	51
63	54	1	822 453	51


Geopress K Adapter elbow 90° with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, R-thread

Components

EPDM O-ring, polygon

Model 9714TW

d	R	PU	Article	DG
25	¾	1	822 255	51
32	1	1	822 262	51
32	1½	1	822 279	51
40	1	1	822 286	51
40	1¼	1	822 293	51
40	1½	1	822 309	51
50	1½	1	822 316	51
63	2	1	822 323	51


Geopress K Adapter elbow 90° with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, Rp-threads

Components

EPDM O-ring, polygon

Model 9714.2TW

d	Rp	PU	Article	DG
32	1	1	822 378	51
40	1¼	1	822 385	51
50	1½	1	822 392	51
63	2	1	822 408	51


Geopress K Plug-in elbow 90° with SC-Contur

- for Profipress, Sanpress
- plastic
- silicon bronze plug-in end
- press connection

Components

EPDM O-ring

Model 9716.1TW

d1	d2	PU	Article	DG
32	28	1	822 651	51
40	28	1	822 668	51
40	35	1	822 736	51
50	42	1	822 743	51
63	54	1	822 750	51


Geopress K Connection elbow with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, R-thread
- rotatable through 360°

Components

EPDM sealing element, polygon

Model 9720.1TW

d	R	PU	Article	DG
32	1½	1	822 804	51
40	1½	1	822 811	51
50	1½	1	822 828	51
63	1½	1	822 835	51

COUPLINGS


Geopress K Coupling with SC-Contur

- plastic
- press connections

Components

EPDM O-ring

Model 9715TW

d	PU	Article	DG
25	1	821 890	51
32	1	821 906	51
40	1	821 913	51
50	1	821 920	51
63	1	821 937	51





Geopress K Repair coupling with SC-Contur
 - plastic
 - press connections
 - long insertion depth for PE pipe
Components
 EPDM O-ring
Model 9715.5TW

d	PU	Article	DG
32	1	821 470	51
40	1	821 487	51
50	1	821 494	51
63	1	821 500	51

REDUCTIONS



Geopress K Reducing coupling with SC-Contur
 - plastic
 - press connections
Components
 EPDM O-ring
Model 9715.2TW

d1	d2	PU	Article	DG
32	25	1	822 477	51
40	32	1	822 484	51
50	32	1	822 491	51
50	40	1	822 507	51
63	32	1	822 514	51
63	40	1	822 521	51
63	50	1	822 538	51

CAPS



Geopress K Cap with SC-Contur
 - plastic
 - press connection
Components
 EPDM O-ring
Model 9756TW

d	PU	Article	DG
25	1	822 071	51
32	1	822 088	51
40	1	822 095	51
50	1	822 101	51
63	1	822 118	51

TAPPING VALVES FOR POTABLE WATER



Geopress Tapping valve
 - for water application with HDPE pipe in accordance with DIN 8074/8075 and DIN EN 12201, with PE-X pipe in accordance with DIN 16892/16893, with PVC U-pipe in accordance with DIN EN 1452
 - fibre-glass-reinforced polyamide, silicon bronze
 - outlet for Geopress K/Geopress/Maxiplex connectors
 - with operation shut-off
Components
 integrated milling cutter, EPDM sealing element
tested in accordance with DVGW W 336
Model 9690TW

for d	PU	Article	DG
63	1	772 437	54
90	1	772 444	54
110	1	772 451	54
125	1	772 468	54
140	1	772 475	54
160	1	772 482	54
180	1	772 499	54
200	1	772 505	54
225	1	772 512	54



Geopress K Connection piece with SC-Contur
 - suitable for Geopress tapping valve model 9690TW
 - plastic
 - silicon bronze adapter
 - press connection, Viega tapping valve connection
Components
 EPDM O-ring
Note
 Only water use!
Model 9793TW

d	PU	Article	DG
25	1	823 078	51
32	1	823 085	51
40	1	823 092	51
50	1	823 108	51
63	1	823 115	51



Geopress K Connection elbow 90° with SC-Contur

- suitable for Geopress tapping valve model 9690TW
- plastic
- silicon bronze adapter
- press connection, Viega tapping valve connection

Components

EPDM O-ring

Note

Only water use!

Model 9794TW

d	PU	Article	DG
32	1	823 160	51
40	1	823 177	51
50	1	823 184	51
63	1	823 191	51

ACCESSORIES



Geopress Telescopic stem extension

- suitable for Geopress tapping valve model 9690TW
- galvanised steel
- continuously adjustable

Components

protective pipe for improved telescoping and higher stability

Model 9696

PC [m]	PU	Article	DG
0.70–1.00	1	668 204	54
1.00–1.50	1	650 681	54
1.25–1.80	1	648 763	54
1.50–2.00	1	648 770	54

PC = pipe covering



Sealing ring

- for use of telescopic stem extension of other manufacturers for sealing the pipe sleeve against dirt
- suitable for Geopress tapping valve model 9690TW
- rubber

Model 9696.2

PU	Article	DG
1	717 919	54



Support sleeve

- for Geopress/Maxiplex connectors
- gunmetal

Model 9605

for d	s	PU	Article	DG
25	2.3	5	469 139¹	53
25	3	5	701 857¹	53
32	2.9	5	469 146	53
40	3.7	5	469 351	53
50	4.6	5	469 306	53
63	5.8	5	469 368	53

¹⁾ Not suitable for gas installation!



Maxiplex Clamping ring

- for transition to PVC pressure pipe in accordance with DIN 8061/DIN 8062
- gunmetal

Model 9050

for d	PU	Article	DG
25	10	448 882	52
32	10	448 899	52
40	10	448 905	52
50	10	448 912	52
63	10	448 929	52



Geopress Clamping ring

- suitable for Geopress tapping valve model 9690TW

Model 9697

PU	Article	DG
1	692 223	54



WATER METER MOUNTING UNITS



Easytop Mounting unit

- for water meter
- silicon bronze
- inlet: Easytop slanted seat valve (free-flow valve), outlet: Easytop slanted seat valve (free flow valve) with draining
- depth-adjustable, length-adjustable, adjustable for horizontal and vertical water meter installation

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel mounting panel, inlet side: sealable water meter screw fitting, outlet side: length-adjustable water meter screw fitting, fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.10

Q3	Qn	Rp1	Rp2	PU	Article	DG
4	2.5	1	1	1	746 216	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Mounting unit

- for water meter
- equipped with Easytop slanted seat valve model 2230.53, Easytop KRV slanted seat valve model 2230.92
- silicon bronze
- inlet: Easytop slanted seat valve (free-flow valve), outlet: Easytop KRV slanted seat valve (free-flow valve with backflow preventer)
- depth-adjustable, length-adjustable, adjustable for horizontal and vertical water meter installation

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, stainless steel mounting panel, inlet side: sealable water meter screw fitting, outlet side: length-adjustable water meter screw fitting, fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.11

Q3	Qn	Rp1	Rp2	PU	Article	DG
4	2.5	1	1	1	553 609	95
4	2.5	1¼	1¼	1	717 902	95
10	6	1¼	1¼	1	553 616	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Water meter bow

- for water meter
- stainless steel
- inlet: sealable water meter screw fitting, outlet: length-adjustable water meter screw fitting
- depth-adjustable, adjustable for horizontal and vertical water meter installation

Components

stainless steel mounting panel, water meter screw fittings (R-thread in accordance with DIN EN 10226-1, water contacting parts made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency)), fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.70

Q3	Qn	R1	R2	PU	Article	DG
4	2.5	1	1	1	554 415	95
10	6	1¼	1¼	1	554 422	95
16	10	1½	1½	1	554 439	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Water meter screw fitting

- spare part for Easytop mounting unit model 2230.10, 2230.11, 2230.12, Easytop water meter bow model 2230.70
- gunmetal or silicon bronze

Components

inlet screw fitting, outlet screw fitting, EPDM flat gaskets, polygon

Model 2230.71

Q3	Qn	G	R	PU	Article	DG
4	2.5	1		1	689 766	95
10	6	1¼		1	689 773	95
16	10		1½	1	689 780	95

Q3 = permanent flowrate

Qn = nominal flow rate

SYSTEM PRESS TOOLS



Press ring set

PT2

for Geopress K

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2)
- equipped with press ring article 711 467, 711 474, 711 481, 711 498
- galvanised steel

Components

case with place holder for press ring d25 and press ring drive, hinged adapter jaw Z2

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 9796.7

for d	QS	PU	Article	DG
32–63	4	1	711 511	74

QS = Quantity per set



System case

- for all system case inlays (except XL)
- without cover inlay model 2202.90
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Note

With the click system the cases can be combined or stacked.

Model 2202

L	B	H	PU	Article	DG
358	445	154	1	792 169	74

B = width



Press ring

for Geopress K

- suitable for hinged adapter jaw PT2 article 472 740
- galvanised steel

Model 9796.1

HAJ	for d	PU	Article	DG
Z2	25	1	711 450	74
Z2	32	1	711 467	74
Z2	40	1	711 474	74
Z2	50	1	711 481	74
Z2	63	1	711 498	74

HAJ = for hinged adapter jaw



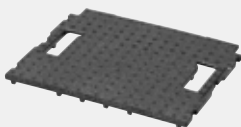
Case inlay

Geopress K

- suitable for press ring model 9796.1, press ring drive PT2 model 9796.2, hinged adapter jaw PT2 article 472 740
- use with system case model 2202, cover inlay model 2202.90

Model 2202.7

PU	Article	DG
1	792 268	74



Cover inlay

- not suitable for case inlay PT2 press jaws model 2202.1, case inlay Megapress press-in branch connector model 2202.11
- use with system case model 2202

Model 2202.90

	PU	Article	DG
	1	792 190	74



Press ring drive

PT2

for Geopress K

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2)
- suitable for press ring model 9796.1
- galvanised steel

Model 9796.2

for d	PU	Article	DG
25–63	1	761 004	74



Hinged adapter jaw

PT2

for Viega system press rings

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal)
- steel

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 2296.2

type	PMP	MP	VS	PU	Article	DG
Z1	12–35	$\frac{3}{8}$ – $\frac{3}{4}$	16–32	1	472 733	74
Z2	42–108.0	1–2		1	472 740	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

VS = for Viega Smartpress



Geopress Hand press tool

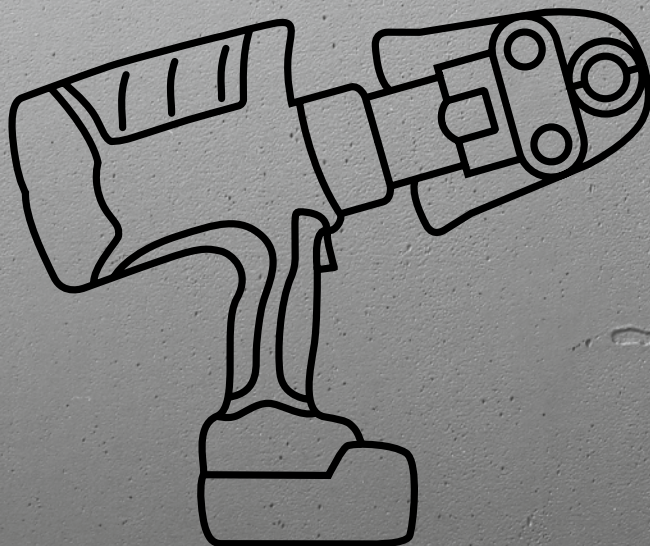
- for pressing by hand, tight installation situations, all sizes
- suitable for Geopress tapping valve model 9690TW

Model 9695.5

	PU	Article	DG
	1	592 790	74

PIPING TECHNOLOGY

System press tools



System press tools for all Viega press connector systems. System press tools consisting of: press machine, press jaw, press ring, press chain and (hinged) adapter jaw. These system press tools have been developed and tailored specifically for the installation of Viega press connector systems. The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used.

Marking

Manufacturer, pipe dimension or system name

Note

Viega does not check whether the Viega system press jaws and rings can be used to press other manufacturers' systems. In particular, no statement can be made on whether it is possible to create permanently leakproof connections in this way. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Maintenance instructions

Press machines generate a specified pressure for the pressing. To guarantee operational safety, a leakproof hydraulic system is required. Natural wear and tear on such heavily used components, however, is unavoidable.

To ensure the continuous operational safety and reliability of the system press machines, these have to be maintained regularly by authorized service partners.

For addresses see operating instructions, instructions for care of Viega system press tools or Viega website.

Usually, tools are sent for maintenance to the authorised service partners specified by Viega, or maintained during local promotions at service partners at the specialist wholesaler.

We strongly recommend having press jaws, press rings, press chains and (hinged) adapter jaws checked during press machine maintenance.

By this, moving parts are lubricated, pressing contours are reworked and the press jaws, rings, chains and (hinged) adapter jaws are checked for damage and dimensional accuracy. Please fulfil your duty of care and follow these maintenance instructions!

The general principle "safety through maintenance" applies! From 2024, the press jaws and hinged adapter jaws will have a service sticker with QR code.

This refers to the instructions for maintenance and care of the Viega system press jaws in the online catalogue.



Service intervals

Pressgun 6 Plus and Pressgun Picco 6 Plus: available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Pressgun 6 and Picco 6: display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Pressgun 6 B: at least every 2 years.

Pressgun 5: Display after 40,000 pressings, safety shutdown after a further 2,000 pressings or after 4 years at the latest – whichever comes first.

Pressgun Picco and Pressgun 4E and 4B: Display after 30,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever comes first.

Type PT3-AH, Picco and Type PT3-H/EH: LED display after 20,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever occurs first.

Type 2: at least every 2 years.

Type 1: at least once a year.

Press jaw, ring, chain and (hinged) adapter jaw: every 2 years.

Compatibility

Picco (24 kN): press jaws and rings compatible with press machines Picco and Pressgun Picco, Picco 6 and Picco 6 Plus. PT2 (32 kN): press jaws, rings and chains compatible with press machines type 2 (PT2), PT3-H, PT3-AH, PT3-EH and Pressgun 4E, 4B and 5, 6B, 6 and 6 Plus.

Additional information on the subject of compatibility and other suitable press machines can be found in the download area on the website.



System overview

Hinged adapter jaw P1 (article 622 657) for Picco: up to and including d32 or d35 and D¾.

Hinged adapter jaw Z1 (article 472 733) for PT2: up to and including d32 or d35 and D¾.

Hinged adapter jaw Z2 (article 472 740) for PT2: all greater pipe dimensions up to and including d108.0 or D2.

system overview of metal press connector systems (PMP) with mutually compatible press contours:

Profipress
Profipress G
Profipress S
Sanpress
Sanpress Inox
Sanpress Inox G
Prestabo
Temponox
Easytop
gas valves

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

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SYSTEM PRESS MACHINES

PRESSGUN PICCO 6



Pressgun Picco 6 Plus Press machine

with rechargeable battery and Bluetooth interface

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun Picco 6 Plus model 2202.28, cover inlay model 2202.90, rechargeable battery article 798 475
- 180° rotatable press jaw fixture, electronic retaining pin

Components

rechargeable battery 12 V/3.0 Ah, battery charger 220–240 V/50–60 Hz with mains connection plug BS 1363

Technical data

Pressing force 24 kN

Note

Via the Viega Tool Services app various information can be called up, the operating mode can be changed or the usage lock can be activated.

Service intervals

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2489.60

V [V]	PU	Article	DG
12	1	802 929	74

V = Voltage (V)

SYSTEM PRESS MACHINES

PRESSGUN 6



Pressgun 6 Plus Press machine

with rechargeable battery and Bluetooth interface

- for all Viega system press jaws, rings, chains and (hinged) adapter jaws with PT2 interface incl. Pressgun Press Booster, connection to Viega Tool Services
- equipped with system case model 2202, case inlay Pressgun 6 Plus model 2202.16, cover inlay model 2202.90, connection cable UK mains plug BS 1363 A / C7 model 2488.4, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable 12 V car voltage connector SAE J563 model 2488.7, rechargeable battery article 790 912
- 360° rotatable press jaw fixture

Components

rechargeable battery 18 V/2.5 Ah, battery charger 110–250 V/50–60 Hz/12 V

Technical data

Pressing force 32 kN

Note

Via the Viega Tool Services app various information can be called up, the operating mode can be changed or a usage lock can be configured.

Service intervals

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2295.62

PU	Article	DG
1	797 751	74

PICCO SYSTEM PRESS JAWS METALLIC PRESS CONNECTOR SYSTEMS



**Press jaw
Picco
for metallic press connector
systems**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel

Model 2484.9

for d	PU	Article	DG
12	1	485 504	74
15	1	485 511	74
18	1	485 528	74
22	1	485 535	74
28	1	485 542	74
35	1	650 070	74



**Press jaw set
Picco
for metallic press connector systems**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 485 511, 485 535, 485 542

Model 2202.20

for d	QS	PU	Article	DG
15/22/28	3	1	792 534	74

QS = Quantity per set

PICCO SYSTEM PRESS JAWS MEGAPRESS



**Press jaw
Picco
for Megapress**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel

Model 4284.9

for D	PU	Article	DG
$\frac{3}{8}$	1	740 238	74
$\frac{1}{2}$	1	718 305	74
$\frac{3}{4}$	1	718 312	74

PICCO SYSTEM PRESS JAWS PLASTIC PIPING SYSTEMS



**Press jaw
Picco
for plastic piping systems**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel

Model 2784.7

for d	VS	PX	PU	Article	DG
16	16	16	1	556 297	74
20	20	20	1	490 980	74
25	25	25	1	490 997	74
32	32	32	1	751 371	74

VS = for Viega Smartpress
PX = for Pexfit Pro





Press jaw

Picco

for plastic piping systems

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- phosphatised steel

Model 2484.7

F	SI	PX	PU	Article	DG
12	12		1	616 915	74
15			1	485 559	74
16/17			1	485 566	74
20			1	485 573	74
25			1	485 580	74
		32	1	657 192	74

F = for Fonterra

SI = for Smartloop

PX = for Pexfit Pro



Press jaw set

Picco

for plastic piping systems

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 485 566, 485 573, 485 580

Model 2202.23

SF	F	QS	PU	Article	DG
16-25	16-25	3	1	793 463	74

SF = for Sanfix Fosta

F = for Fonterra

QS = Quantity per set

SYSTEM PRESS JAWS PT2 METALLIC PRESS CONNECTOR SYSTEMS



Press jaw

PT2

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel

Model 2299.9

for d	PU	Article	DG
12	1	461 881	74
15	1	461 898	74
18	1	461 904	74
22	1	461 911	74
28	1	461 928	74
35	1	461 935	74



Press jaw set

PT2

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 461 898, 461 911, 461 928

Model 2202.30

for d	QS	PU	Article	DG
15/22/28	3	1	793 470	74

QS = Quantity per set

SYSTEM PRESS JAWS PT2 MEGAPRESS



Press jaw

PT2

for Megapress

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel

Model 4299.9

for D	PU	Article	DG
¾	1	740 221	74
½	1	638 221	74
¾	1	638 238	74
1	1	638 245	74





Press jaw set

PT2

for Megapress

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 638 221, 638 238, 638 245

Model 2202.31

for D	QS	PU	Article	DG
½–1	3	1	793 487	74

QS = Quantity per set

SYSTEM PRESS JAWS PT2 PLASTIC PIPING SYSTEMS



Press jaw

PT2

for plastic piping systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- phosphatised steel

Model 2799.7

VS	F	SI	PX	PU	Article	DG
	12	12		1	425 302	74
16			16	1	425 319	74
20			20	1	425 326	74
25			25	1	446 192	74
32			32	1	591 052	74
40			40	1	590 925	74
50			50	1	590 932	74
63			63	1	590 949	74

VS = for Viega Smartpress

F = for Fonterra

SI = for Smartloop

PX = for Pexfit Pro



Press jaw set

PT2

for plastic piping systems

- recommended for press machine type 2 (PT2), press machine PT3-H/EH, press machine PT3-AH, Pressgun 4E, Pressgun 4B, Pressgun 5, Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 425 319, 425 326, 446 192

Model 2202.34

VS	PX	QS	PU	Article	DG
16–25	16–25	3	1	793 517	74

VS = for Viega Smartpress

PX = for Pexfit Pro

QS = Quantity per set



Press jaw set

PT2

for plastic piping systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60

Model 2202.32

F	QS	PU	Article	DG
16–25	3	1	793 494	74

F = for Fonterra
QS = Quantity per set



SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS

HINGED ADAPTER JAWS



Hinged adapter jaw

P1, Picco

for Viega system press rings

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210

- steel

Model 2496.1

PMP	MP	VS	PU	Article	DG
12–35	$\frac{3}{8}$ – $\frac{3}{4}$	16–32	1	622 657	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

VS = for Viega Smartpress



Hinged adapter jaw

PT2

for Viega system press rings

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340

- not suitable for Sanpress XL (gunmetal)

- steel

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 2296.2

type	PMP	MP	VS	PU	Article	DG
Z1	12–35	$\frac{3}{8}$ – $\frac{3}{4}$	16–32	1	472 733	74
Z2	42–108.0	1–2		1	472 740	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

VS = for Viega Smartpress

SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS

METALLIC PRESS CONNECTOR SYSTEMS



Press ring

for metallic press connector systems

- phosphatised steel

Model 2296.1

H AJ	for d	PU	Article	DG
P1/Z1	12	1	622 442¹	74
P1/Z1	15	1	472 665¹	74
P1/Z1	18	1	472 672¹	74
P1/Z1	22	1	472 689¹	74
P1/Z1	28	1	472 696¹	74
P1/Z1	35	1	472 702¹	74
Z2	42	1	472 719²	74
Z2	54	1	472 726²	74

H AJ = for hinged adapter jaw

¹) suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733

²) suitable for hinged adapter jaw PT2 article 472 740



Press ring set for metallic press connector systems

- equipped with system case model 2202, case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 472 665, 472 672, 472 689, 472 696, 472 702, 622 442

Components

space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

Model 2202.40

HAJ	for d	QS	PU	Article	DG
P1/Z1	12–35	6	1	793 524	74

HAJ = for hinged adapter jaw
QS = Quantity per set



Press ring set PT2, Z2

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.5, cover inlay model 2202.90

- steel

Components

case

Model 2296.4

HAJ	for d	QS	PU	Article	DG
Z2	42–54	3	1	472 764	74

HAJ = for hinged adapter jaw
QS = Quantity per set



Press ring

- for Sanpress Inox XL, Sanpress Inox G XL, Prestabo XL, Profipress XL (copper), Temponox XL
- not suitable for Sanpress XL (gunmetal), Megapress XL
- suitable for hinged adapter jaw PT2 article 472 740
- phosphatised steel

Model 2497.2XL

HAJ	for d	PU	Article	DG
Z2	64.0	1	578 671¹	74
Z2	66.7	1	650 629	74
Z2	76.1	1	562 878	74
Z2	88.9	1	562 885	74
Z2	108.0	1	562 892	74

HAJ = for hinged adapter jaw

¹⁾ also for Profipress G XL



Press ring set PT2

for Sanpress Inox XL Profipress XL

Prestabo XL Temponox XL

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL

- equipped with system case model 2202, case inlay press rings model 2202.6, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 562 878

Components

space saver for press ring article 578 671 or 650 629

Model 2202.50

for d	QS	PU	Article	DG
76.1	2	1	793 562	74

QS = Quantity per set





**Press ring set
PT2
for Sanpress Inox XL
Profipress XL
Prestabo XL
Temponox XL**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.18, cover inlay model 2202.90, press ring article 562 885, 562 892

Components

space saver for hinged adapter jaw PT2 article 472 740

Model 2202.51

for d	QS	PU	Article	DG
88.9–108	2	1	793 579	74

QS = Quantity per set

**SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS
MEGAPRESS**



**Press ring
for Megapress**
- phosphatised steel
Model 4296.1

H AJ	for D	PU	Article	DG
P1/Z1	$\frac{3}{8}$	1	740 245 ¹	74
P1/Z1	$\frac{1}{2}$	1	639 426 ¹	74
P1/Z1	$\frac{3}{4}$	1	639 433 ²	74
Z2	1	1	815 103 ³	74
Z2	1 $\frac{1}{4}$	1	639 457 ⁴	74
Z2	1 $\frac{1}{2}$	1	639 471 ³	74
Z2	2	1	639 488 ³	74

H AJ = for hinged adapter jaw

¹) suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733

²) use with hinged adapter jaw P1, Picco article 622 657

³) suitable for hinged adapter jaw PT2 article 472 740

⁴) use with hinged adapter jaw PT2 article 472 740



**Press ring set
for Megapress**

- equipped with case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 639 426, 639 433, 740 245

Components

space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

Model 2202.41

H AJ	for d	QS	PU	Article	DG
P1/Z1	$\frac{3}{8}$ – $\frac{3}{4}$	3	1	793 531	74

H AJ = for hinged adapter jaw

QS = Quantity per set



**Press ring set
PT2
for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type ACO 1, ECO 1, ACO 201/202/203 (Plus), ECO 201/202/203 and EFP 201/202/203, Ridgid press machines RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.27, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488

Model 2202.42

for D	QS	PU	Article	DG
1¼-2	4	1	793 548	74

QS = Quantity per set

**SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS
GEOPRESS K**



**Press ring drive
PT2
for Geopress K**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2)
- suitable for press ring model 9796.1
- galvanised steel

Model 9796.2

for d	PU	Article	DG
25-63	1	761 004	74



**Press ring
for Geopress K**

- suitable for hinged adapter jaw PT2 article 472 740
- galvanised steel

Model 9796.1

HAJ	for d	PU	Article	DG
Z2	25	1	711 450	74
Z2	32	1	711 467	74
Z2	40	1	711 474	74
Z2	50	1	711 481	74
Z2	63	1	711 498	74

HAJ = for hinged adapter jaw



**Press ring set
PT2
for Geopress K**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2)
- equipped with press ring article 711 467, 711 474, 711 481, 711 498
- galvanised steel

Components

case with place holder for press ring d25 and press ring drive, hinged adapter jaw Z2

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 9796.7

for d	QS	PU	Article	DG
32-63	4	1	711 511	74

QS = Quantity per set



PRESSGUN PRESS BOOSTER PRESS SETS



Press set

PT2

for Megapress XL

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine type 2 (PT2), PT3-H, PT3-EH
- equipped with case inlay XL Press Booster model 2202.8XL, cover inlay model 2202.9XL, system case XL model 2202XL, Pressgun Press Booster PT2 model 4296.4XL, shoulder belt model 4297.4XL, press ring article 753 870
- phosphatised steel

Model 4296.2XL

for D	PU	Article	DG	
2½	1	762 056	74	



Press ring set

for Megapress XL

- equipped with system case model 2202, case inlay Megapress XL model 2202.9, cover inlay model 2202.90, press ring article 753 887, 753 900
- only in combination with Pressgun Press Booster PT2 model 4296.4XL
- phosphatised steel

Model 4296.5XL

for D	PU	Article	DG	
3–4	1	762 063	74	

PRESSGUN PRESS BOOSTER SPARE PARTS



Pressgun Press Booster

PT2

for Megapress XL

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine type 2 (PT2), PT3-H, PT3-EH
- phosphatised steel

Model 4296.4XL

for D	PU	Article	DG	
2½–4	1	753 924	74	



Press ring

for Megapress XL

- only in combination with Pressgun Press Booster PT2 model 4296.4XL
- phosphatised steel

Model 4296.1XL

for D	PU	Article	DG	
2½	1	753 870	74	
3	1	753 887	74	
4	1	753 900	74	



Shoulder belt

- suitable for press set PT2 model 4296.2XL, Pressgun Press Booster PT2 model 4296.4XL

Note

Suitable for carrying the Pressgun Press Booster separately or in combination with a appropriate system press machine (for this where necessary use the enclosed tension belt).

Model 4297.4XL

PU	Article	DG	
1	762 117	74	



Replacement handle
Press Booster
- spare part for press set PT2
 model 4296.2XL, Pressgun Press
 Booster PT2 model 4296.4XL
Model 4298

	PU	Article	DG	
	1	797 287	74	



PRESS-IN BRANCH CONNECTOR TOOLS TOOL SET



Tool set

press-in branch connector, PT2

- for steel pipes in accordance with EN 10220/10255, creating threaded connections in piping
- equipped with drilling bit model 4278
- only in combination with Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2

Components

drilling device, drilling shaft, positioning aid, press-in tool, drilling bit, case, space saver for Megapress press-in branch connector

Model 4278.5

	PU	Article	DG
	1	731 243	74

PRESS-IN BRANCH CONNECTOR TOOLS SPARE PARTS



Press-in tool PT2

- spare part for tool set press-in branch connector PT2 model 4278.5
- suitable for Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2

Model 4278.90

	PU	Article	DG
	1	771 089	74



Bolt press-in tool

- spare part for tool set press-in branch connector PT2 model 4278.5, press-in tool PT2 model 4278.90

Model 4278.92

	PU	Article	DG
	1	771 102	74



Drilling bit

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

Model 4278

Ø	PU	Article	DG
27	1	731 151	74



Centre drill

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

Model 4279

Ø	PU	Article	DG
6	1	734 688	74



Adapter SDS-plus adapter

- suitable for tool set press-in branch connector PT2 model 4278.5

Model 4278.91

	PU	Article	DG
	1	771 096	74



- Adapter
hexagonal drive**
- for use with chuck without SDS-plus adapter
 - suitable for tool set press-in branch connector PT2 model 4278.5
 - steel

Components
hexagonal for chuck
Model 4280

	PU	Article	DG
	1	735 753	74



- Positioning aid**
- spare part for tool set press-in branch connector PT2 model 4278.5
 - suitable for Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2
 - stainless steel
- Model 4278.6**

for D	PU	Article	DG
1½	1	746 353	74
2	1	746 025	74
2½	1	746 032	74
3	1	746 049	74
4	1	746 452	74
5	1	746 469	74
6	1	746 476	74



SYSTEM HAND PRESS TOOLS

PLASTIC PIPING SYSTEMS



Geopress Hand press tool
 - for pressing by hand, tight installation situations, all sizes
 - suitable for Geopress tapping valve model 9690TW
Model 9695.5

	PU	Article	DG
	1	592 790	74



Pexfit Pro Hand press tool
 - for press connectors, Viega Smartpress
Model 2782.5

for d	PU	Article	DG
16	1	483 456	74
20	1	644 956	74
25	1	483 470	74



Hand press tool
 - for solid plastic pipe system, PB-system
Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



Viega Smartpress/Pexfit Pro Tool set
Components
 hand press tool for d16, hand press tool for d20, pipe shear, space saver for d25, case
Model 4780.4

for d	PU	Article	DG
16/20	1	656 874	74

SYSTEM CASE
CASES



- System case**
- for all system case inlays (except XL)
 - without cover inlay model 2202.90
 - loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Note
With the click system the cases can be combined or stacked.

Model 2202

L	B	H	PU	Article	DG
358	445	154	1	792 169	74

B = width

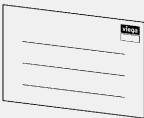


- System case XL**
- for all XL system case inlays
 - without cover inlay model 2202.9XL
 - loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Model 2202XL

B	H	T	PU	Article	DG
607	395	179	1	792 176	74

B = width



- Blank label for system case**
- suitable for system case model 2202, system case XL model 2202XL
- Model 2202.99**

B	H	QS	PU	Article	DG
90	60	10	10	814 304	74

B = width
QS = Quantity per set

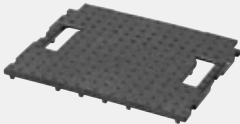


SYSTEM CASE CASE INLAYS

Overview of the arrangements within the system cases

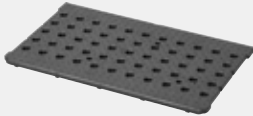
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	2299.9	461 881	12		2489.9	735 395	18	
	4299.9	638 245		1				
2	2799.7	591 052	32		2484.9	650 070	35	
	2299.9	461 928	28		4284.9	740 238		3/8
	4299.9	638 221		1/2				
3	2799.7	446 192	25		2489.9	735 371	12	
	2299.9	461 935	35		2484.9	485 504	12	
	4299.9	638 238		3/4	2484.9	490 119	14	
4	2799.7	590 925	40		4284.9	718 305		1/2
	2299.9	461 911	22		2484.9	485 542	28	
					2489.9	735 425	35	
5	2299.9	461 904	18		2489.9	735 388	15	
	4299.9	740 221		3/8	2484.9	490 126	16	
	2799.7	425 319	16					
6	2799.7	425 302	12		2489.9	735 395	18	
	2299.9	689 605	16		4284.9	718 312		3/4
	2299.9	689 599	14		2489.9	735 401	22	
	2299.9	461 898	15		2484.9	485 535	22	
					2489.9	735 418	28	

The assignment of the articles to the respective place in the system case inlay serves as a support. Other arrangements with geometrically similar articles are possible. Subject to change.



Cover inlay
 - not suitable for case inlay PT2 press jaws model 2202.1, case inlay Megapress press-in branch connector model 2202.11
 - use with system case model 2202
Model 2202.90

	PU	Article	DG
	1	792 190	74



Cover inlay
 - use with system case XL model 2202XL
Model 2202.9XL

	PU	Article	DG
	1	792 183	74



Cover inlay
 - only in combination with case inlay PT2 press jaws model 2202.1
Model 2202.60

	PU	Article	DG
	1	796 921	74



Case inlay
Pressgun Picco 6 Plus
 - suitable for rechargeable battery model 2488.9, battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60
 - use with system case model 2202, cover inlay model 2202.90
Model 2202.28

	PU	Article	DG
	1	801 113	74



Case inlay
Pressgun 6 Plus
 - suitable for Pressgun 6 Plus press machine model 2295.62, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65
 - use with system case model 2202, cover inlay model 2202.90
Model 2202.16

	PU	Article	DG
	1	792 343	74



Case inlay
Pressgun 6, Pressgun Picco 6
 - suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65
 - use with system case model 2202, cover inlay model 2202.90
Model 2202.15

	PU	Article	DG
	1	792 336	74



Case inlay
Pressgun 5, Pressgun Picco
 - for press machine Pressgun 5 with rechargeable battery, press machine Pressgun 5 with mains adapter, Pressgun Picco
 - use with system case model 2202, cover inlay model 2202.90
Model 2202.13

	PU	Article	DG
	1	792 312	74





Case inlay

Pressgun 4B, Pressgun 4E

- for press machine Pressgun 4B with rechargeable battery and battery charger as well as Pressgun 4E with power cord
- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.5XL

	PU	Article	DG
	1	802 097	74



Case inlay

PT1-3

- for press machine type 1, press machine type 2 (PT2), press machine PT3-H/EH
- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.6XL

	PU	Article	DG
	1	802 080	74



Case inlay

Picco press jaws

- use with system case model 2202, cover inlay model 2202.90

Components

6 space savers for different press jaws d12-40 and D $\frac{3}{4}$ - $\frac{3}{4}$

Model 2202.2

	PU	Article	DG
	1	792 213	74



Case inlay

PT2 press jaws

- use with system case model 2202, cover inlay model 2202.60

Components

6 space savers for different press jaws d12-40 and D $\frac{3}{4}$ -1

Note

The case inlay can store up to 6 different PT2 press jaws (e.g. metallic press connector systems d12-35).

Model 2202.1

	PU	Article	DG
	1	792 206	74



Case inlay

PT2 press jaws

- use with system case model 2202, cover inlay model 2202.90

Components

2 space savers for d42-63

Model 2202.3

	PU	Article	DG
	1	792 220	74



Case inlay

press rings

- use with system case model 2202, cover inlay model 2202.90

Components

space saver for hinged adapter jaws P1 and Z1 as well as for up to 12 different press rings d12-35 or D $\frac{3}{4}$ -1

Model 2202.4

	PU	Article	DG
	1	792 237	74



**Case inlay
press rings**

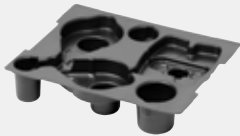
- use with system case model 2202, cover inlay model 2202.90

Components

space savers for hinged adapter jaw Z2 as well as for up to 5 different press rings d32–63 or press rings for metallic press connectors d42–54

Model 2202.5

	PU	Article	DG
	1	792 244	74



**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 878, 578 671, 650 629

- use with system case model 2202, cover inlay model 2202.90

Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d64–76.1

Model 2202.6

	PU	Article	DG
	1	792 251	74



**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 885, 562 892

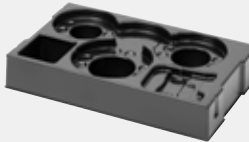
- use with system case model 2202, cover inlay model 2202.90

Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d88.9–108.0

Model 2202.18

	PU	Article	DG
	1	793 586	74



**Case inlay XL
press chains**

- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.7XL

	PU	Article	DG
	1	796 907	74



**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488, 815 103

- use with system case model 2202, cover inlay model 2202.90

Components

4 place holders for press rings D1–2 and hinged adapter jaws Z2

Model 2202.27

	PU	Article	DG
	1	798 741	74



**Case inlay XL
Press Booster**

- suitable for Pressgun Press Booster PT2 model 4296.4XL, press ring article 753 870

- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.8XL

	PU	Article	DG
	1	792 275	74





Case inlay

Megapress XL

- suitable for press ring article 753 887, 753 900
- use with system case model 2202, cover inlay model 2202.90

Model 2202.9

	PU	Article	DG	
	1	792 282	74	



Case inlay

Geopress K

- suitable for press ring model 9796.1, press ring drive PT2 model 9796.2, hinged adapter jaw PT2 article 472 740
- use with system case model 2202, cover inlay model 2202.90

Model 2202.7

	PU	Article	DG	
	1	792 268	74	



Case inlay

Megapress press-in branch connector

- spare part for tool set press-in branch connector PT2 model 4278.5
- use with system case model 2202

Model 2202.11

	PU	Article	DG	
	1	792 305	74	



Case inlay

Viega Smartpress/Pexfit Pro

- suitable for system case XL model 2202XL, Pexfit Pro hand press tool model 2782.5, pipe shear model 5341

Model 2202.10

	PU	Article	DG	
	1	792 299	74	

CASE INLAYS



Case inlay

- for Viega press jaw including Raxofix press jaw, battery-powered press machine PT3-AH
- without: press machine, press jaw

Model 5385.90

	PU	Article	DG	
	1	679 064*	74	

* = Discontinued, limited availability

TOOLS FOR PIPE PREPARATION
PIPE CUTTERS


Pipe cutter
- for copper pipe, stainless steel
pipe, Prestabo pipe
- steel
Model 2290

for d	PU	Article	DG
6-35	1	652 128	74
6-65	1	652 135	74



Cutting wheel
- steel
Model 2290.2

QS	PU	Article	DG
2	1	652 876	74

QS = Quantity per set



Pipe cutter
- for plastic pipe
Model 2191

for d	PU	Article	DG
6-42	1	571 368	74
6-63	1	571 375	74



Cutting wheel
- steel
Model 2191.1

for d	PU	Article	DG
6-63	1	571 801	74



Cutting wheel
- steel
Components
bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.1	✓		1	140 410	74
2291.2		✓	1	312 497	74

PRi = to the pipe cutter (Ridgid) (grey)
PRe = to the pipe cutter (Rems) (yellow)

TOOLS FOR PIPE PREPARATION
PIPE SHEARS


Pipe shear
- for Viega plastic pipe
Components
protective pipe cutter
Model 5341

for d	PU	Article	DG
12-25	1	652 005	74



Blade
Model 5341.6

	PU	Article	DG
	1	653 620	74



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12-25	1	117 047	74



Blade
- suitable for pipe shear model 2040
Model 2040-404

	PU	Article	DG
	1	139 230	74



TOOLS FOR PIPE PREPARATION

DEBURRER



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12-54	1	343 019	74



Deburrer

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0-108.0	1	556 310	74

TOOLS FOR PIPE PREPARATION

COUNTERSINK CUTTERS



Countersink cutter

- for shortening of extensions, long wall plate or connection elbow

Components

- allen key

Model 94980

Rp	PU	Article	DG
½	1/40	131 111	74



Chip collector

- plastic
- depth-adjustable

Model 94981

	PU	Article	DG
	1	138 783	74

TOOLS FOR PIPE PREPARATION

BENDING TOOLS



Bending tool

- for multi-layer pipe
- steel

Model 5331

bending radius	for d	PU	Article	DG
2xd	16	1	586 393	74
2.3xd	20	1	692 919	74



Internal bending tool set

- for multi-layer pipe
- plastic

Components

- reclosable plastic box

Model 5331.2

for d	L [m]	QS	PU	Article	DG
16/20	1.5	2	1	712 679	74

QS = Quantity per set

SPARE PARTS, ACCESSORIES

RECHARGEABLE BATTERIES, BATTERY CHARGERS



Rechargeable battery lithium ions

- for all Viega 18 V battery-powered press machines
- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Components

charge level display

Model 2488.63

V [V]	C [Ah]	PU	Article	DG
18	2.5	1	790 912	74
18	5	1	790 929	74

V = Voltage (V)
C = capacity (Ah)



Battery charger

for Viega 18 V lithium-ion rechargeable battery

- equipped with connection cable 12 V car voltage connector SAE J563 model 2488.7
- suitable for rechargeable battery model 2488.63

Technical data

Input voltage range 110–250 V AC/50–60 Hz; 11.8–15.8 V DC

Nominal output voltage 18 V DC

Note

Mains connection cable has to be ordered separately.

Model 2488.65

	PU	Article	DG
	1	790 936	74



Rechargeable battery lithium ions

- suitable for battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60

Model 2488.9

V [V]	C [Ah]	PU	Article	DG
12	3.0	1	798 475	74
12	6.0	1	798 482	74

V = Voltage (V)
C = capacity (Ah)



Battery charger for Viega 12 V lithium-ion rechargeable battery

Technical data

power supply voltage 220–240

V/50–60 Hz

Nominal output voltage 12 V DC

Note

With fixed integrated mains
connection cable type BS 1363.

Model 2488.92

	PU	Article	DG
	1	802 936	74



Connection cable

12 V car voltage connector SAE J563

- use with battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.7

	PU	Article	DG
	1	797 737	74



Connection cable

type C (CEE7/16) / C7

- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.67

	PU	Article	DG
	1	796 884	74





Connection cable
UK mains plug BS 1363 A / C7
 - suitable for battery charger for
 Viega 18 V lithium-ion recharge-
 able battery model 2488.65
Model 2488.4

V [V]	PU	Article	DG
230	1	727 567	74

V = Voltage (V)

SPARE PARTS, ACCESSORIES CARE PRODUCTS



Maintenance oil
 - for press machine, press jaw,
 press ring, press chain, hinged
 adapter jaw, Press Booster, press
 ring drive
Model 2499

contents [ml]	PU	Article	DG
120	1	667 924	74



Cleaning fleece
 - for cleaning of the soldering points
 of copper pipes or soldered
 fittings, maintenance of system
 press jaws, press chains and
 press rings
 - metal-free
Model 94961

L	B	PU	Article	DG
13	6	10/250	104 412	74

B = width

SPARE PARTS, ACCESSORIES ACCESSORIES



Megapress Insertion depth template
 - for marking the insertion depth of steel pipes according to DIN EN 10220/10255
Model 4294

for D	for external-Ø	PU	Article	DG
3/4-4	38/44.5/57	1	799 298	74



Marking pen
 - for Viega press connector systems
Model 2490.1

PU	Article	DG
1	606 121	74

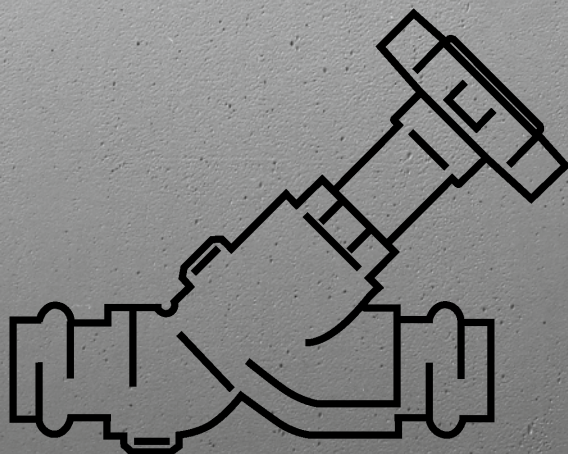


Megapress Marking pen
 - for steel pipe
Note
 Not suitable for permanent marking!
Model 4290.1

PU	Article	DG
5	750 091	74

VALVES

Easytop system valves



System valves made of stainless steel, gunmetal or silicon bronze and accessories for potable water and heating installations. Can be combined directly with numerous Viega press connector systems. Other combinations with connections to G and Rp thread, as well as flange adapters.

Slanted seat valves (free flow valves)

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with drain plug.

KRV valves (combined free flow valves with backflow preventer)

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with test connection, with drain plug.

Backflow preventers

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with test connection, with drain plug.

Extraction valves

For sampling cold potable water (PWC) and hot potable water (PWH/PWH-C).

2-piece model consisting of: gunmetal actuation unit, stainless steel extraction valve, stainless steel outlet pipe, rotatable/flamable, base unit rotatable through 360°, removable handle with protective cap.

1-piece model consisting of: gunmetal extraction valve, stainless steel outlet pipe, rotatable/flamable, base unit rotatable through 360°, removable handle.

Circulation regulation valves

Thermostatic regulation valves for the hydraulic line or storey calibration, casing and water contacting parts made of gunmetal or silicon bronze, control range 40 to 65 °C, blockable, with drain plug.

Static regulation valve for the hydraulic circuit balancing, casing and water contacting parts made of gunmetal.

Ball valves

Valve casing made of stainless steel, gunmetal or silicon bronze, ball made of stainless steel, maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever with green/red interchangeable media marking, with drain plug.

Free-flow valves

Valve casing and top made of gunmetal or silicon bronze.

Concealed straight seat valves

Valve casing and top made of gunmetal or silicon bronze, with bare brickwork protection.

Concealed domestic water meter units

Valve casing and top made of gunmetal or silicon bronze, with upper part, valve seat and valve plate unit made of stainless steel, with site protection, with connection for Coax G2 measuring capsule (not included in scope of delivery), with blind flange.

Models optionally sound and heat insulated or as a 1-piece and 2-piece version.

Water meter mounting units

Valve casing and parts in contact with water from gunmetal or silicon bronze, mounting panel made of stainless steel (depth/length adjustable, can be set for horizontal and vertical water meter installation), input side: sealable water meter screw fitting, output side: length-adjustable water meter screw fitting, with fixing material.

Models optionally with directly mounted slanted seat valve (free flow valve) on input side and KRV slanted seat valve on output side.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, interchangeable green, red or blue media marking

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

FKM (fluorocarbon rubber), matt black, pre-assembled

The use of FKM sealing elements in potable water and gas installations is not permitted!

Dimensions

DN15–100

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating systems

Compressed air systems

Industrial applications

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Operating conditions

The permitted operating temperatures and pressures of the products can be found in the instructions for use.

Observe flow direction!

Components made of copper may not be installed upstream of galvanised ferrous materials.

Press connector material

Gunmetal: CC499K

Silicon bronze: CC246E / CW246E

Stainless steel 1.4401

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

GUNMETAL SHUT-OFF VALVES



Easytop Slanted seat valve (free-flow valve) with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95



Easytop Slanted seat valve (free-flow valve)

- silicon bronze
- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2237.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	756 932	95
20	1	5	756 949	95
25	1 $\frac{1}{4}$	5	756 956	95
32	1 $\frac{1}{2}$	1	756 963	95
40	1 $\frac{3}{4}$	1	756 970	95
50	2 $\frac{3}{4}$	1	756 987	95



Easytop Slanted seat valve (free-flow valve)

- Rp-threads

Components

Rp-thread in accordance with DIN EN 10226-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2237.2

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	829 285	95
20	$\frac{3}{4}$	1	829 292	95
25	1	1	829 308	95
32	1 $\frac{1}{4}$	1	829 315	95
40	1 $\frac{1}{2}$	1/5	829 322	95
50	2	1/5	829 339	95



Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer)

with SC-Contur

- silicon bronze

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95



Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer)

- silicon bronze
- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C [with DVGW-test mark](#)

Model 2238.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	757 267	95
20	1	5	757 274	95
25	1 $\frac{1}{4}$	5	757 281	95
32	1 $\frac{1}{2}$	1/5	757 298	95
40	1 $\frac{3}{4}$	1	757 304	95
50	2 $\frac{3}{4}$	1	757 311	95



Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer)

- Rp-threads

Components

Rp-thread in accordance with DIN EN 10226-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C [with DVGW-test mark](#)

Model 2238.2

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	829 346	95
20	$\frac{3}{4}$	1	829 353	95
25	1	1	829 360	95
32	1 $\frac{1}{4}$	1	829 377	95
40	1 $\frac{1}{2}$	1/5	829 384	95
50	2	1/5	829 391	95



Easytop Backflow preventer with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C [with DVGW-test mark](#)

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95


Easytop Backflow preventer

- silicon bronze
- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2239.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	757 595	95
20	1	5	757 601	95
25	1 $\frac{1}{4}$	1	757 618	95
32	1 $\frac{1}{2}$	1	757 625	95
40	1 $\frac{3}{4}$	1	757 632	95
50	2 $\frac{3}{4}$	1	757 649	95


Easytop Backflow preventer

- Rp-threads

Components

Rp-thread in accordance with DIN EN 10226-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2239.2

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	829 407	95
20	$\frac{3}{4}$	1	829 414	95
25	1	1/5	829 421	95
32	1 $\frac{1}{4}$	1/5	829 438	95
40	1 $\frac{1}{2}$	1/5	829 445	95
50	2	1/5	829 452	95

GUNMETAL XL SHUT-OFF VALVES

Easytop XL Slanted seat valve (free-flow valve)

- silicon bronze

Components

flange transition in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2237.5XL

DN	G	n	k [mm]	PU	Article	DG
50	$\frac{1}{4}$	4	125	1	757 052	95
65	$\frac{3}{8}$	8	145	1	757 069	95
80	$\frac{3}{8}$	8	160	1	757 076	95
100	$\frac{3}{8}$	8	180	1	757 083	95

n = number of holes
k = bolt circle diameter



Easytop XL KRV slanted seat valve

- silicon bronze

Components

flange transition in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2238.5XL

DN	G	n	k [mm]	PU	Article	DG
50	1/4	4	125	1	757 380	95
65	3/8	8	145	1	757 397	95
80	3/8	8	160	1	757 403	95
100	3/8	8	180	1	757 410	95

n = number of holes

k = bolt circle diameter



Easytop XL Backflow preventer

- silicon bronze

Components

flange transition in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2239.4XL

DN	G	n	PU	Article	DG
50	1/4	4	1	757 717	95
65	3/8	8	1	757 724	95
80	3/8	8	1	757 731	95
100	3/8	8	1	757 748	95

n = number of holes

STAINLESS STEEL SHUT-OFF VALVES



Easytop Inox Slanted seat valve (free-flow valve) with SC-Contur

- non-corroding steel

- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G1/4, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2337.5

DN	d	PU	Article	DG
15	15	5	757 854	95
15	18	5	757 861	95
20	22	5	757 878	95
25	28	5	757 885	95
32	35	1	757 892	95
40	42	1	757 908	95
50	54	1	757 915	95



Easytop Inox KRV slanted seat valve
(combined free-flow valve with backflow preventer)
with SC-Contur

- non-corroding steel
- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2338.5

DN	d	PU	Article	DG
15	15	5	757 922	95
15	18	5	757 939	95
20	22	5	757 946	95
25	28	5	757 953	95
32	35	1	757 960	95
40	42	1	757 977	95
50	54	1	757 984	95



Easytop Inox Backflow preventer with SC-Contur

- non-corroding steel
- press connections

Components

stainless steel upper part and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2339.4

DN	d	PU	Article	DG
15	15	5	757 991	95
15	18	5	758 004	95
20	22	5	758 011	95
25	28	5	758 028	95
32	35	1	758 035	95
40	42	1	758 042	95
50	54	1	758 059	95

ACCESSORIES FOR EXTRACTION VALVES



Sanpress T-piece
G $\frac{1}{4}$, with plug-in end
with SC-Contur

- for extraction valve, drainage valve, sampling point for retrofitted installation in piping, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

Components

EPDM sealing element

Note

In piping that use Sanpress slip coupling model 2215.5.

Model 2217.4

d1	G	d2	PU	Article	DG
15	$\frac{1}{4}$	15	1	705 596	87
18	$\frac{1}{4}$	18	1	705 602	87
22	$\frac{1}{4}$	22	1	705 619	87
28	$\frac{1}{4}$	28	1	705 626	87
35	$\frac{1}{4}$	35	1	705 633	87
42	$\frac{1}{4}$	42	1	705 640	87
54	$\frac{1}{4}$	54	1	705 855	87

CIRCULATION REGULATION VALVES



Easytop Circulation regulation valve thermostatic regulation valve with SC-Contur

- for line or floor installation
- silicon bronze
- press connections
- blockable

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel ball, drain plug, EPDM sealing elements

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 80 °C

control range 40–65 °C

[with DVGW-test mark](#)

Model 2281.7

DN	d	PU	Article	DG
15	15	1	778 804	95
15	18	1	778 811	95
20	22	1	778 828	95



Easytop Circulation regulation valve thermostatic regulation valve

- for line or floor installation
- silicon bronze
- G-thread
- blockable

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel ball, drain plug

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 80 °C

control range 40–65 °C

[with DVGW-test mark](#)

Model 2281.3

DN	G	PU	Article	DG
15	¾	1	778 873	95
20	1	1	778 880	95



Easytop Insulating shell self-adhesive

- suitable for Easytop circulation regulation valve model 2281.15, 2281.3, 2281.7
- EPP

Components

insulating layer thickness according to GEG

Model 2210.50

for DN	PU	Article	DG
15/20	1	785 475	95



Easytop Actuator set

- suitable for Easytop circulation regulation valve model 2281.15, 2281.3, 2281.7
- currentless closed

Components

actuator, valve insert, drainage valve, temperature sensor

Model 1013.8

V [V]	PU	Article	DG
24	1	785 468	95

V = Voltage (V)


Easytop Thermometer

- suitable for Easytop drainage valve model 2278.8

Components

display 0–80 °C or 32–176 °F

Model 1026.6

Temp. [°C]	PU	Article	DG
0–80	1	686 116	95

Temp. = Temperature


Easytop Drainage valve

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve model 2281.15, 2281.3, 2281.7

- brass

- G-thread

Components

polygon

Model 2278.8

G	PU	Article	DG
¼	1	790 752	95


Easytop Circulation regulation valve
static regulation valve
with SC-Contur

- for hydraulic circuit balancing

- gunmetal

- press connections

- blockable without changes to the presets

Components

casing and parts in contact with water made of gunmetal corresponding to materials suitable for potable water hygiene in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), drain plug, EPDM sealing elements

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 90 °C

[with DVGW-test mark](#)
Model 2282

DN	d	PU	Article	DG
15	15	1	677 084	95
15	18	1	677 091	95
20	22	1	677 107	95
25	28	1	677 114	95


Easytop Circulation regulation valve
static regulation valve

- for hydraulic circuit balancing

- gunmetal

- G-thread

- blockable without changes to the presets

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, casing and parts in contact with water made of gunmetal corresponding to materials suitable for potable water hygiene in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), drain plug

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 90 °C

[with DVGW-test mark](#)
Model 2282.1

DN	G	PU	Article	DG
15	¾	1	677 121	95
20	1	1	677 138	95
25	1¼	1	677 145	95



Easytop Insulating shell

- suitable for Easytop circulation regulation valve model 2282, 2282.1
- EPP

Components

insulating layer thickness according to GEG

Model 2210.35

DN	PU	Article	DG
15	1	688 141	95
20	1	688 653	95
25	1	688 660	95



NEW

Easytop Circulation regulation valve static regulation valve

- for hydraulic circuit balancing
- in addition optional available Sanpress connection screw fitting article 265 687, 305 000, 692 629
- silicon bronze
- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, casing and parts in contact with water made of silicon bronze corresponding to materials suitable for potable water hygiene in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), drain plug

Technical data

operating pressure max. 1 MPa (PN 10)

with DVGW-test mark

Model 2282.3

DN	G	PU	Article	DG
20	1	1	829 155	95



Easytop Insulating shell

- suitable for Easytop slanted seat valve model 2237.3, 2237.5, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop circulation regulation valve model 2282.3, Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338.5
- EPP
- self-adhesive

Components

insulating layer thickness according to GEG

Model 2210.12

for DN	PU	Article	DG
20	1	758 363	95

GUNMETAL BALL VALVES



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

with DVGW-test mark

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C [with DVGW-test mark](#)

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connection, Rp-threads
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-shape with medium marking green/red exchangeable, EPDM sealing element (press connection), polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C [with DVGW-test mark](#)

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	$\frac{1}{2}$	1	746 759	95
15	18	$\frac{1}{2}$	1	746 766	95
20	22	$\frac{3}{4}$	1	746 773	95
25	28	1	1	746 780	95
32	35	1 $\frac{1}{4}$	1	746 797	95
40	42	1 $\frac{1}{2}$	1	746 803	95
50	54	2	1	746 810	95



Easytop Ball valve

- silicon bronze
- inlet/outlet: Rp-thread
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-shape with medium marking green/red exchangeable, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C [with DVGW-test mark](#)

Model 2275.2

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	746 827	95
20	$\frac{3}{4}$	1	746 834	95
25	1	1	746 841	95
32	1 $\frac{1}{4}$	1	746 858	95
40	1 $\frac{1}{2}$	1	746 865	95
50	2	1	746 872	95



Easytop Ball valve

- silicon bronze
- inlet/outlet: Rp-thread
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

[with DVGW-test mark](#)

Model 2275.5

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	746 889	95
20	$\frac{3}{4}$	1	746 896	95
25	1	1	746 902	95
32	$1\frac{1}{4}$	1	746 919	95
40	$1\frac{1}{2}$	1	746 926	95
50	2	1	746 933	95



Easytop Ball valve

- silicon bronze
- G-thread
- Full Port

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

[with DVGW-test mark](#)

Model 2275.6

DN	G	PU	Article	DG
15	$\frac{3}{4}$	1	747 008	95
20	1	1	747 015	95
25	$1\frac{1}{4}$	1	747 022	95
32	$1\frac{1}{2}$	1	747 039	95
40	$1\frac{3}{4}$	1	747 046	95
50	2 $\frac{3}{4}$	1	747 053	95


Easytop Ball valve

- silicon bronze
- G-thread
- Full Port

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-shape with medium marking green/red exchangeable

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.1

DN	G	PU	Article	DG
15	¾	1	746 940	95
20	1	1	746 957	95
25	1¼	1	746 964	95
32	1½	1	746 971	95
40	1¾	1	746 988	95
50	2¾	1	746 995	95


Easytop Ball valve
with SC-Contur

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L-shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275.10

DN	d	PU	Article	DG
15	15	1	774 851	95
15	18	1	774 868	95
20	22	1	774 875	95
25	28	1	774 882	95
32	35	1	774 899	95
40	42	1	774 905	95
50	54	1	774 912	95



Easytop Ball valve with SC-Contur

- silicon bronze
- press connections
- Full Port

Components

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-shape incl. insulation sleeve for preventing condensation formation, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 110 °C
[with DVGW-test mark](#)

Model 2275CO

DN	d	PU	Article	DG
15	15	1	746 445	95
15	18	1	746 551	95
20	22	1	746 568	95
25	28	1	746 575	95
32	35	1	746 582	95
40	42	1	746 599	95
50	54	1	746 605	95



Easytop Insulating shell

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- EPP
- self-adhesive

Components

insulating layer thickness according to GEG

Model 2275.90

for DN	PU	Article	DG
15	1	747 435	95
20	1	747 442	95
25	1	747 459	95
32	1	747 466	95
40	1	747 473	95
50	1	747 480	95

STAINLESS STEEL BALL VALVES



Easytop Inox with SC-Contur

- press connections

Components

non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever L-shape with medium marking green/red exchangeable

Technical data

operating pressure max. 1.6 MPa (PN 16)
[with DVGW-test mark](#)

Model 2370

DN	d	PU	Article	DG
15	15	1	554 729	95
20	22	1	554 743	95
25	28	1	554 750	95
32	35	1	554 767	95
40	42	1	554 774	95
50	54	1	554 781	95



Easytop Inox Ball valve with SC-Contur

- stainless steel
- press connections

Components

non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever T-shape with medium marking green/red exchangeable

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2375

DN	d	PU	Article	DG
15	15	5	834 456	95
15	18	1	834 463	95
20	22	1	834 470	95
25	28	1	834 487	95
32	35	1	834 494	95
40	42	1	834 500	95
50	54	1	834 517	95



Easytop Ball valve Sanpress Inox press connections 3-part with SC-Contur

- not suitable for Easytop insulating shell model 2275.90
- non-corroding steel
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

Model 2375.8

DN	d	PU	Article	DG
15	15	1	766 764	95
15	18	1	766 771	95
20	22	1	766 788	95
25	28	1	766 795	95
32	35	1	766 801	95
40	42	1	766 818	95
50	54	1	766 825	95



Easytop Ball valve Megapress press connections 3-part with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 105 °C

Model 4275.8

DN	D	PU	Article	DG
15	½	1	787 165	95
20	¾	1	787 172	95
25	1	1	787 189	95
32	1¼	1	787 196	95
40	1½	1	787 202	95
50	2	1	787 219	95



Easytop Ball valve
Megapress S press connections
3-part
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4375.8

DN	D	PU	Article	DG
15	½	1	787 226	95
20	¾	1	787 233	95
25	1	1	787 240	95
32	1¼	1	787 653	95
40	1½	1	787 660	95
50	2	1	787 677	95



Easytop XL Ball valve
Megapress S XL press connections
3-part
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L-shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

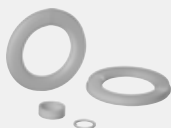
For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4275.8XL

DN	D	PU	Article	DG
65	2½	1	802 349	95
80	3	1	802 554	95
100	4	1	802 561	95

REPAIR SETS FOR STAINLESS STEEL BALL VALVES



Repair set

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95


Repair set

- suitable for Easytop XL ball valve model 4275.8XL
- PTFE
- press connections

Components

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

Model 4275.9XL

DN	for D	PU	Article	DG
65	2½	1/5	802 578	95
80	3	1/5	802 585	95
100	4	1/5	802 592	95


FREE-FLOW VALVES

Easytop Free-flow valve with SC-Contur

- silicon bronze
- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2278

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95


Easytop Free-flow valve

- silicon bronze
- inlet/outlet: Rp-thread

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2278.1

Rp	PU	Article	DG
½	1	747 299	95
¾	1	747 305	95

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES

Easytop Concealed free-flow valve with SC-Contur

- silicon bronze
- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements (press connections)

with DVGW-test mark

Model 2278.5

d	ID	PU	Article	DG
15	45-130	1	747 343	95
18	45-130	1	747 350	95
22	45-130	1	747 367	95

ID = installation depth



Easytop Concealed free-flow valve

- silicon bronze
- Rp-threads

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), site protection, polygon

[with DVGW-test mark](#)

Model 2278.6

Rp	ID	PU	Article	DG
½	45–130	1	747 374	95
¾	45–130	1	747 381	95

ID = installation depth



Easytop Concealed straight seat valve

with SC-Contur

- silicon bronze
- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements

[with DVGW-test mark](#)

Model 2235.2

DN	d	ID	PU	Article	DG
15	15	45–130	1/5	755 591	95
15	18	45–130	1/5	755 607	95
20	22	45–130	5	755 614	95
25	28	45–130	1/5	755 621	95

ID = installation depth



Easytop Concealed straight seat valve

- silicon bronze
- Rp-threads

Components

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection

[with DVGW-test mark](#)

Model 2235.3

DN	Rp	ID	PU	Article	DG
15	½	45–130	1/5	755 638	95
20	¾	45–130	1/5	755 645	95
25	1	45–130	1/5	756 857	95

ID = installation depth

CONCEALED DOMESTIC WATER METER UNITS



Easytop Concealed domestic water meter unit

with SC-Contur

- silicon bronze
- press connections
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, EPDM sealing elements

Technical data

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2231.3

d	ID	PU	Article	DG
22	45–77	1/5	756 819	95

ID = installation depth



Easytop Concealed domestic water meter unit

- silicon bronze
- inlet/outlet: Rp-thread
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange

Technical data

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2231.4

Rp	ID	PU	Article	DG
¾	45–77	1/5	755 584	95

ID = installation depth



Easytop Concealed domestic water meter unit

with SC-Contur

- silicon bronze
- press connections
- sound and heat insulated
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, insulating box, EPDM sealing elements

Technical data

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2231.03

d	ID	PU	Article	DG
22	45–77	1	758 318	95

ID = installation depth



Easytop Concealed domestic water meter unit

- silicon bronze
- inlet/outlet: Rp-thread
- sound and heat insulated
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, insulating box

[with DVGW-test mark](#)

Model 2231.13

Rp	ID	PU	Article	DG
¾	45–77	1	758 325	95

ID = installation depth





Easytop Concealed domestic water meter unit with SC-Contur

- silicon bronze
- press connections
- sound and heat insulated
- without: measuring capsule

Components

2 concealed straight seat valves, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper parts, stainless steel valve seat and valve plate unit, site protection, connection for 2 Coax G2 measuring capsules, blind flanges, insulating box, EPDM sealing elements

Technical data

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2231.04

d	ID	PU	Article	DG
22	45–77	1	758 332	95

ID = installation depth



Easytop Concealed domestic water meter unit

- silicon bronze
- inlet/outlet: Rp-thread
- sound and heat insulated
- without: measuring capsule

Components

2 concealed straight seat valves, gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper parts, stainless steel valve seat and valve plate unit, site protection, connection for 2 Coax G2 measuring capsules, blind flanges, insulating box

Technical data

operating temperature max. 90 °C

[with DVGW-test mark](#)

Model 2231.14

Rp	ID	PU	Article	DG
¾	45–77	1	758 349	95

ID = installation depth



Easytop Equipment set

Visign for More 104

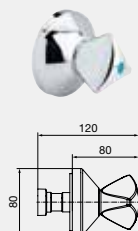
- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rossette, wall sealing, turning handle, red and blue marking rings

Model 2236.10

Version	PU	Article	DG
chrome-plated	1	596 835	95



Easytop Equipment set

- for installation depth 20–80 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rossette, wall sealing, turning handle

Model 2236

Version	PU	Article	DG
chrome-plated/red	1	275 068	95
chrome-plated/blue	1	275 075	95



**Easytop Cap
public building model**

- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Model 2236.50

Version	PU	Article	DG
chrome-plated	1	596 828	95



Easytop Mounting set

- for fixing at the front
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

fixing nuts, gaskets, self-adhesive sealing flange

Model 2235.90

PU	Article	DG
1	596 811	95



Easytop Mounting set

- for fixing at the back
- suitable for Easytop concealed domestic water meter unit model 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

sound decoupling holding panel, fixing screws, self-adhesive sealing flange

Model 2235.95

PU	Article	DG
1	609 078	95

WATER METER MOUNTING UNITS



Easytop Mounting unit

- for water meter
- equipped with Easytop slanted seat valve model 2230.53, Easytop KRV slanted seat valve model 2230.92
- silicon bronze
- inlet: Easytop slanted seat valve (free-flow valve), outlet: Easytop KRV slanted seat valve (free-flow valve with backflow preventer)
- depth-adjustable, length-adjustable, adjustable for horizontal and vertical water meter installation

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, stainless steel mounting panel, inlet side: sealable water meter screw fitting, outlet side: length-adjustable water meter screw fitting, fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2230.11

Q3	Qn	Rp1	Rp2	PU	Article	DG
4	2.5	1	1	1	553 609	95
4	2.5	1¼	1¼	1	717 902	95
10	6	1¼	1¼	1	553 616	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Mounting unit

- for water meter
- silicon bronze
- inlet: Easytop slanted seat valve (free-flow valve), outlet: Easytop slanted seat valve (free flow valve) with draining
- depth-adjustable, length-adjustable, adjustable for horizontal and vertical water meter installation

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel mounting panel, inlet side: sealable water meter screw fitting, outlet side: length-adjustable water meter screw fitting, fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.10

Q3	Qn	Rp1	Rp2	PU	Article	DG
4	2.5	1	1	1	746 216	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Water meter bow

- for water meter
- stainless steel
- inlet: sealable water meter screw fitting, outlet: length-adjustable water meter screw fitting
- depth-adjustable, adjustable for horizontal and vertical water meter installation

Components

stainless steel mounting panel, water meter screw fittings (R-thread in accordance with DIN EN 10226-1, water contacting parts made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency)), fixing material, polygon

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.70

Q3	Qn	R1	R2	PU	Article	DG
4	2.5	1	1	1	554 415	95
10	6	1¼	1¼	1	554 422	95
16	10	1½	1½	1	554 439	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Water meter screw fitting

- spare part for Easytop mounting unit model 2230.10, 2230.11, 2230.12, Easytop water meter bow model 2230.70
- gunmetal or silicon bronze

Components

inlet screw fitting, outlet screw fitting, EPDM flat gaskets, polygon

Model 2230.71

Q3	Qn	G	R	PU	Article	DG
4	2.5	1		1	689 766	95
10	6	1¼		1	689 773	95
16	10		1½	1	689 780	95

Q3 = permanent flowrate

Qn = nominal flow rate



Easytop Slanted seat valve with SC-Contur

- suitable for Easytop water meter bow model 2230.70
- silicon bronze
- inlet: Sanpress connection, outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), spindle transmission, position display open/closed, ergonomic handwheel and closed, stainless steel valve seat and valve plate unit, EPDM sealing element

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.52

DN	d	Rp	PU	Article	DG
25	28	1	1/5	756 697	95
32	35	1¼	1/5	756 703	95
40	42	1½	1/5	756 710	95
50	54	2	1/5	756 727	95



Easytop Slanted seat valve

- suitable for Easytop water meter bow model 2230.70
- silicon bronze
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.53

DN	Rp	PU	Article	DG
25	1	1/5	756 734	95
32	1¼	1/5	756 741	95
40	1½	1/5	756 758	95
50	2	1/5	756 765	95



Easytop KRV slanted seat valve

- suitable for Easytop water meter bow model 2230.70
- silicon bronze
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed, test connection, drain plug

Technical data

operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

Model 2230.92

DN	Rp	PU	Article	DG
25	1	1/5	756 772	95
32	1¼	1/5	756 789	95
40	1½	1/5	756 796	95
50	2	1/5	756 802	95



Geopress K Adapter elbow 90° with SC-Contur

- plastic
- silicon bronze threaded connection
- press connection, R-thread

Components

EPDM O-ring, polygon

Model 9714TW

d	R	PU	Article	DG
25	¾	1	822 255	51
32	1	1	822 262	51
32	1½	1	822 279	51
40	1	1	822 286	51
40	1¼	1	822 293	51
40	1½	1	822 309	51
50	1½	1	822 316	51
63	2	1	822 323	51

ACCESSORIES FOR SHUT-OFF VALVES AND BALL VALVES



Sanpress Connection screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

Note

The union nut consists of brass.

Model 2263

VdS	d	G	PU	Article	DG
	15	¾	1	265 663	87
✓	22	1	1	265 687	87
✓	28	1¼	1	265 700	87
✓	35	1½	1	265 731	87
✓	42	1¾	1	265 304	87
✓	54	2¾	1	265 328	87

VdS = VdS certification



Easytop Drainage valve

- for Easytop ball valves with drain plugs
- gunmetal
- G-thread

Components

polygon

Model 2278.7

G	PU	Article	DG
¼	1	747 398	95



Easytop Drainage valve

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve model 2281.15, 2281.3, 2281.7
- brass
- G-thread

Components

polygon

Model 2278.8

G	PU	Article	DG
¼	1	790 752	95



Easytop Insulating shell

- suitable for Easytop slanted seat valve model 2237.3, 2237.5, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop circulation regulation valve model 2282.3, Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338.5
- EPP
- self-adhesive

Components

insulating layer thickness according to GEG

Model 2210.12

for DN	PU	Article	DG
15	1	758 356	95
20	1	758 363	95
25	1	758 370	95
32	1	758 387	95
40	1	758 394	95
50	1	758 400	95

ACCESSORIES FOR SLANTED SEAT VALVES



Easytop Slanted seat valve top

- suitable for Easytop slanted seat valve model 2230.52, 2230.53, 2237.3, 2237.5, Easytop XL slanted seat valve model 2237.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, polygon

Model 2237.22

for DN	PU	Article	DG
15	1/5	756 994	95
20	1/5	757 007	95
25	1/5	757 014	95
32	1/5	757 021	95
40	1/5	757 038	95
50	1/5	757 045	95



Easytop KRV slanted seat valve top

- suitable for Easytop KRV slanted seat valve model 2230.92, 2238.3, 2238.5, Easytop XL KRV slanted seat valve model 2238.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, polygon

Model 2238.22

for DN	PU	Article	DG
15	1/5	757 328	95
20	1/5	757 335	95
25	1/5	757 342	95
32	1/5	757 359	95
40	1/5	757 366	95
50	1/5	757 373	95



Easytop

- suitable for Easytop backflow preventer model 2239.3, 2239.4, Easytop XL backflow preventer model 2239.4XL

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, polygon

Model 2239.22

for DN	PU	Article	DG
15	1/5	757 656	95
20	1/5	757 663	95
25	1/5	757 670	95
32	1/5	757 687	95
40	1/5	757 694	95
50	1/5	757 700	95



Easytop Straight seat valve top

- silicon bronze

Components

stainless steel valve plate unit, polygon

Model 2231.22

G	PU	Article	DG
¾	5	778 361	95



Easytop Handwheel

- suitable for Easytop slanted seat valve top model 2237.22, Easytop KRV slanted seat valve top model 2238.22

- plastic

Model 2237.24

Ø	for DN	PU	Article	DG
60	15/20	1/100	758 431	95
73	25/32	1	758 448	95
98	40/50	1/40	758 455	95



Easytop Media marking

- suitable for Easytop handwheel model 2237.24
- plastic

Model 2237.25

Ø	for handle Ø	Version	PU	Article	DG
27.5	60	green	1/200	758 479	95
27.5	60	red	1/200	758 462	95
34	73	green	1/200	758 493	95
34	73	red	1/200	758 486	95
44.5	98	green	1/150	758 516	95
44.5	98	red	1/150	758 509	95



Easytop XL Slanted seat valve top

- suitable for Easytop XL slanted seat valve model 2237.5XL
- silicon bronze

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red

Model 2237.6XL

for DN	PU	Article	DG
65	1/5	757 090	95
80	1/5	757 106	95
100	1/5	757 113	95



Easytop XL KRV slanted seat valve top

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL
- silicon bronze

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, polygon

Model 2238.8XL

for DN	PU	Article	DG
65	1/5	757 427	95
80	1/5	757 434	95
100	1/5	757 441	95



Easytop XL Backflow preventer top

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL
- silicon bronze

Components

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve plate unit, polygon

Model 2239.6XL

for DN	PU	Article	DG
65	1/5	757 755	95
80	1/5	757 762	95
100	1/5	757 779	95

ACCESSORIES FOR BALL VALVES



Easytop Actuating lever T-form

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- plastic

Model 2275.91

for DN	Version	PU	Article	DG
15/20	anthracite grey=RAL 7016	1	747 497	95
25/32	anthracite grey=RAL 7016	1	747 503	95
40/50	anthracite grey=RAL 7016	1	747 510	95



Easytop Actuating lever

- for requirement for non-combustible components
- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- metal

Model 2275.93

for DN	Version	PU	Article	DG
15/20	black	1	747 558	95
25/32	black	1	747 565	95
40/50	black	1	747 572	95



Easytop Actuating lever

- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6

Components

black powder-coated actuating lever

Model 2275.92

for DN	PU	Article	DG
15/20	1	747 527	95
25/32	1	747 534	95
40/50	1	747 541	95



Easytop Thermometer

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91

Components

red media marking

Model 2275.94

	PU	Article	DG
	1	747 589	95



Easytop Plug with internal polygon

- for Easytop ball valves with drain plugs

Model 2275.95

G	PU	Article	DG
1/4	1	747 602	95



Easytop Media marking

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91, Easytop thermometer model 2275.94

Model 2275.97

Version	PU	Article	DG
red	1	747 732	95
green	1	747 749	95
blue	1	747 756	95



Easytop Protective cap

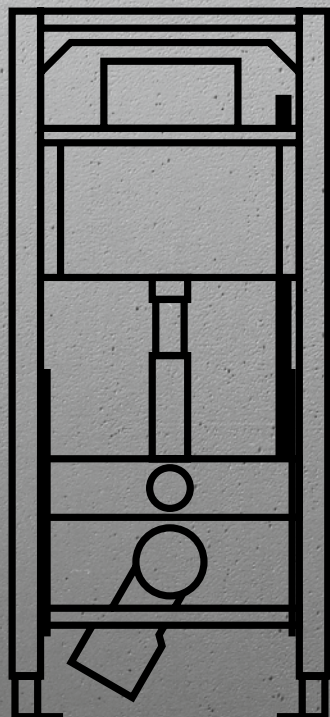
- suitable for Easytop actuating lever model 2275.91
- plastic

Model 2275.96

for DN	Version	PU	Article	DG	
15/20	red	1	747 619	95	
15/20	green	1	747 626	95	
15/20	blue	1	747 633	95	
25-50	red	1	747 640	95	
25-50	green	1	747 657	95	
25-50	blue	1	747 664	95	

PRE-WALL/FLUSHING TECHNOLOGY

Prevista Dry



viega

Pre-wall installation system for dry construction (lightweight construction wall). Barrier-free and handicapped accessible mounting is possible. Ready-to-install pre-wall elements for half height and room height pre-wall constructions, as well as free-standing constructions. Fixing in steel and timber stud frames, directly onto the wall with 2 fixing points or with mounting rails. Floor supports suitable for C-profiles 50 mm and 75 mm. sound decoupled fixtures to fit all Viega wall plates. Elements can be integrated into Prevista Dry Plus rail system.

Pre-wall elements for:

WC, bidet, washbasin, urinal, fitting holder
Continuously adjustable construction depth from 120–200 mm

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!
Load: WC and bidet 400 kg, washbasin and urinal 150 kg, support handles and hand grips 100 kg! Fulfills the general requirements for fire safety and sound protection. Detailed information on fire safety and sound protection can be obtained from the Viega website or from your contact at Viega.

Prevista Dry Plus configurator

Web application for quick and easy dimensioning and material quantity calculation for the pre-wall system Prevista Dry Plus.

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

WC ELEMENTS



Prevista Dry WC element with shower WC connection 1120 mm

- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103302), powder-coated frame (40x40), concealed cistern 3H, condensate insulation for concealed cistern halogen-free according to DGNB ENV1.2 Criterion QS4 compliant, flushing throttle, WC connection box, conduit pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP, Prevista Dry fixing set model 8570.36 or 8570.66

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

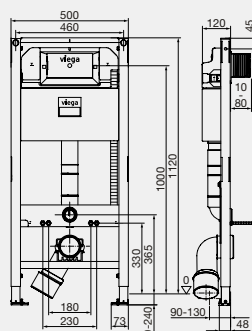
Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8522.38

CH	B	PU	Article	DG
1120	500	1/15	804 190	66

CH = construction height

B = width



Prevista Dry WC element for wall-hung WC 8 cm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

powder-coated frame (40x40), concealed cisterns 3F, condensate insulation for concealed cistern halogen-free according to DGNB ENV1.2 Criterion QS4 compliant, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ on top, WC connection elbow DN90 made of PE

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 3–4 l
Large flush volume setting range approx. 4.5–7.5 l

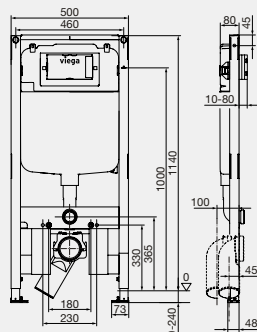
Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8523

CH	PU	Article	DG
1130	1/12	798 529	66

CH = construction height





**Prevista Dry WC element
with shower WC connection
980 mm**

- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103302), powder-coated frame (40x40), concealed cistern 3H, condensate insulation for concealed cistern halogen-free according to DGNB ENV1.2 Criterion QS4 compliant, flushing throttle, WC connection box, conduit pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP, Prevista Dry fixing set model 8570.36 or 8570.66

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

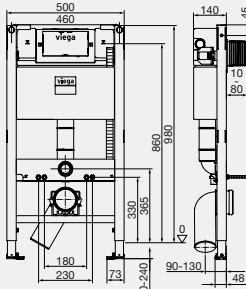
Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8530.38

CH	B	PU	Article	DG
980	500	1/15	804 206	66

CH = construction height

B = width



**Prevista Dry WC element
with shower WC connection
820 mm**

- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, flush actuation from front or top, barrier-free

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103303), powder-coated frame (40x40), concealed cistern 3L, condensate insulation for concealed cistern halogen-free according to DGNB ENV1.2 Criterion QS4 compliant, WC connection box, conduit pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP, Prevista Dry fixing set model 8570.36 or 8570.66

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

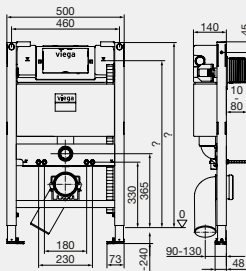
Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8533.38

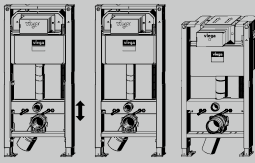
CH	B	PU	Article	DG
820	500	1/15	804 213	66

CH = construction height

B = width



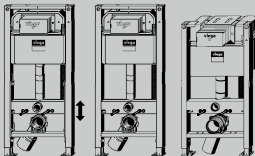
Combination overview: WC elements in combination with shower WCs

		 8521/8522/8530.1		 8533
	 Article 827 601 Article 827 618 8570.70		■	
				■
GEBERIT	Mera Classic 146210111		■	■
	Mera Comfort 146200111		■	■
	Sela 146220111		■	■
	Tuma Classic 146090111		■	■
	Tuma Comfort 146290111		■	■
Grohe	Sensia Arena 39354SH1 N/N		■	■
TECE	One 9700200		*1	*1
TOTO	RP WC Ceramic CW542EY		■	■
	Washlet RX TCF794CG		■	■
	Washlet SX TCF796CG		■	■
	Washlet RW TCF802C2G		■	■
	GL 2.0 TCF6532C3GV1		■	■
	EK 2.0 TCF6632G#NW1		■	■
	SG 2.0 TCF403REGV1 + CW512YR		■	■
	AC 2.0 TCF996RWG		■	■
	Neorest EW 2.0 TCF994RWG		■	■
LAUFEN	Cleanet Riva 820691		■	■
	Cleanet Navia 820601		■	■
Villeroy & Boch	ViClean - I100 V0E100R1		■	■

*1 – TECE One requires hot and cold water connections on-site and may deviate from the installation dimension of Prevista. This already has to be taken into account during the carcass installation!

Other shower WCs can be connected. Please consult the technical support. The information is based on the product data provided by the manufacturers. We cannot guarantee its completeness or accuracy; the information is subject to change.

Combination overview: WC elements in combination with shower WCs

				
			8521/8522/8530.1	8533
		Article 827 601	■	
		Article 827 618		■
8570.70				
DURAVIT	SensoWash 610001/200/300		■	■
	SensoWash Starck f Plus Compact 650000012004320		■	■
	SensoWash Starck f Lite Compact 650001012004310		■	■
	SensoWash Slim Set + DuraStyle wall-mounted WC 631001002004300		■	■
VitrA	V-Care 1.1 shower WC VitrA Flush 2.0 Basic version 5674B003-6195		■	■
	V-Care 1.1 shower WC VitrA Flush 2.0 Comfort version 5674B003-6196		■	■

Other shower WCs can be connected. Please consult the technical support. The information is based on the product data provided by the manufacturers. We cannot guarantee its completeness or accuracy; the information is subject to change.



Prevista Dry WC element building project version 1120 mm

- equipped with Prevista Dry fixing set model 8180.73
- steel, PE
- compatible with all WC flush plates for Prevista, dual flush technology

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103302), powder-coated frame (30x30), concealed cistern 3H, condensate insulation for concealed cistern halogen-free according to DGNB ENV1.2 Criterion QS4 compliant, WC connection fitting, fixing material, water connection R $\frac{1}{2}$ at the back, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

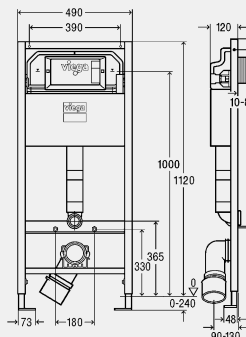
Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8524.38

CH	B	PU	Article	DG
1120	490	1/15	804 244	66

CH = construction height

B = width



WASHBASIN ELEMENTS



Prevista Dry Washbasin element 1120 mm

height-adjustable connections

- for WB with single-hole tap
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections with quick-release clamp, fixing material, lockable foot for adjusting the construction height, cuttable waste elbow DN40/50 with rubber nipple DN50/30

Technical data

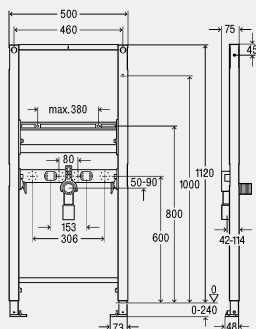
Max. load 150 kg

Model 8535

CH	B	PU	Article	DG
1120	500	1/10	776 183	66

CH = construction height

B = width





**Prevista Dry Washbasin element
fixed connections
1120 mm**

- for WB with single-hole tap
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixed connection crossbeams, cuttable waste elbow DN40/50 with rubber nipple DN50/30, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to steel stud frame, hole Ø 11 mm for fixing in wooden frame construction, lockable foot for adjusting the construction height

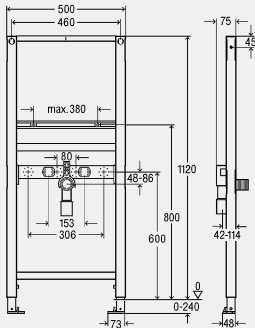
Technical data

Max. load 150 kg

Model 8538

CH	B	PU	Article	DG
1120	500	1/10	789 329	66

CH = construction height
B = width



**Prevista Dry Washbasin element
820-980 mm**

- for WB with single-hole tap
- accessories Prevista Dry fixing set model 8570.66
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- integration in Prevista Dry Plus
- without: measuring tape

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections with quick-release clamp, fixing material, lockable foot for adjusting the construction height, cuttable waste elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 150 kg

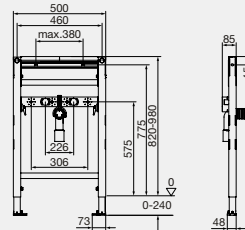
Note

* For construction height 820 mm extension of floor support 0-240 mm. For construction height > 820 mm extension of floor support 0-200 mm!

Model 8535.31

CH	B	PU	Article	DG
820-980	500	1/10	776 190	66

CH = construction height
B = width



Overview of the connectable washbasin ceramics for Viega Prevista Dry washbasin element **Individually adjustable ceramic height, model 8535.32**

Ceramics have to meet the following requirements:

1. Washbasin fixing distance: 280 mm
2. Ceramic width: 500 mm - 700 mm
3. Drain valve height: 50 mm

Drain versions:

- A** – Drain elbow and drainpipe are included in the scope of delivery
- B** – Directly connected drain elbow (accessories: drain elbow, article number **743 208**)
- C** – Connection with drainpipe 120 mm at waste water side (accessories: drainpipe 120 mm, article number **670 856**)

Manufacturer	Series	Model number/ article number	Ceramic weight kg	Drain version	Applicable
Villeroy & Boch	Aveo new	413070	19.25	A	x
	Hommage	710165	22.90	-	-
	Joyce	410560	15.32	B	x
	La Belle	612671	23.10	-	-
	Lifetime	517460	17.05	A	x
		517470	20.45	A	x
	Memento	513350	17.00	A	x
		513360	18.30	A	x
	Omnia Architectura	517555	16.96	A	x
		517755	14.85	A	o
		517860	20.25	A	x
		517760	22.16	-	-
		517565	22.60	-	-
		517867	20.85	B	x
		517862	20.25	A	x
		517570	25.25	-	-
	Omnia classic	712250	13.17	B	o
	O.novo	711900	12.53	B	o
		516055	15.13	A	x
		516060	17.01	A	x
		516065	18.42	A	x
	Pure Stone	517061	18.93	A	x
	Sentique	514360	18.60	A	x
		514365	19.65	A	x
	Subway 2.0	711355	15.88	A	x
		711360	19.00	A	x
		711365	21.50	-	-
	Subway 2.0 oval	711455	15.88	A	x
		711460	17.94	A	x
		711465	19.56	A	x
	Venticello	412460	17.45	B	x
		412465	19.60	B	x
Ideal Standard	Connect Arc	E 8148 xx	14.10	A	o
		E 8116 xx	16.40	A	x
		E 8117 xx	17.50	A	x
		E 8114 xx	16.40	A	x
		E 8146 xx	14.10	A	o
		E 8144 xx	18.50	A	x
		E 8143 xx	18.50	A	x
	Eurovit Plus	V 3027 xx	18.00	B	x
		V 3028 xx	20.00	B	x

Manufacturer	Series	Model number/ article number	Ceramic weight kg	Drain version	Applicable
Ideal Standard	San ReMO	E 7450 xx	11.50	A	o
		E 7460 xx	13.00	B	o
		E 7461 xx	13.00	A	o
		E 7462 xx	13.00	A	o
	Simply U clear	T 0156 xx	22.00	-	-
	Simply U Dynamic	T 0163 xx	18.20	A	x
		T 0162 xx	20.80	A	x
	Simply U Intensive	T 0974 xx	20.30	C	x
	Simply U Natural	T 0166 xx	12.80	A	o
	Soft Mood	T 0541 xx	14.00	A	o
		T 0554 xx	16.00	A	x
		T 0452 xx	16.00	A	x
		T 0555 xx	17.00	A	x
		T 0453 xx	17.00	A	x
		T 0556 xx	18.00	A	x
		T 0454 xx	18.00	A	x
	Strada	K 0815 xx	14.70	A	o
	Tonic	K 0688 xx	14.00	B	o
		K 0689 xx	15.00	B	x
	Ventuno	T 0153 xx	18.00	B	x
		T 0154 xx	19.50	B	x
Duravit	Architec	449580000	15.20	A	x
	Darling New	2621550000	15.30	A	x
		2621600000	18.00	A	x
		2621650000	19.00	A	x
		2621650000	19.00	A	x
	D-Code	2310550000	16.10	A	x
		2310660000	17.80	A	x
		2310600000	17.80	A	x
		2311550000	16.10	A	x
		2311600000	17.80	A	x
		2311650000	21.60	-	-
		2312600000	18.60	A	x
		2313600000	18.60	A	x
	DuraPlus	354650000	15.10	B	x
	DuraStyle	2319550000	15.80	A	x
		2319600000	17.00	A	x
		2319650000	18.40	A	x
		2319650000	18.40	A	x
	Happy D2	2316600000	19.50	A	x
		2316650000	20.80	A	x
	MEByStarck	2335600000	16.50	A	x
	P3	2331600000	17.00	A	x
		2331650000	18.00	A	x
	Pura Vida	2701600000	15.60	A	x
		2701700000	18.70	A	x
		2700600000	14.90	A	x
		2700700000	18.10	A	x
	Second Floor	49160000	16.70	C	x
		49170000	16.70	C	x
	Serie 1930	438600000	13.50	B	o



Manufacturer	Series	Model number/ article number	Ceramic weight kg	Drain version	Applicable
Duravit	Starck 2	2323550000	15.70	A	x
		2323600000	16.80	A	x
		2323650000	18.20	A	x
	Starck 3	301550000	13.00	A	o
		301600000	15.90	A	x
		300650000	21.00	B	x
	Vero	454600000	17.90	A	x
		454700000	20.90	A	x
Vitra	Metropole	5662B003-0001	16.40	A	x
	Options NUO	4431B003-0001	15.20	A	x
		4432B003-0001	17.70	A	x
	Shift	4381B003-0001	11.80	A	o
		4382B003-0001	16.10	A	x
		4383B003-0001	19.30	A	x
	S 50	5341L003-0001	14.60	B	o
		5342L003-0001	16.10	B	x
		5341L003-0001	14.60	B	o
		5342L003-0001	16.10	B	x
	S 20	5501L003-0001	12.40	A	o
		5502L003-0001	13.80	A	o
		5503L003-0001	15.50	A	x
		5504L003-0001	16.60	A	x
	T4	4452B003-0001	17.90	A	x

Applicable:

x At a total weight (ceramic, fitting, drain valve) of > 21 kg support of manual forces is necessary for lifting the ceramic

o At a total weight (ceramic, fitting, drain valve) of < 15 kg support of manual forces is necessary for lowering the ceramic

- Not applicable

The information of the instructions for use have been extracted from the manufacturers' product information. We cannot assume any guarantee for completeness, correctness or changes. Further washbasin ceramics can be applicated, please consult the Technical Consulting.

URINAL ELEMENTS



Prevista Dry Urinal element

- for universal water connection
- accessories Prevista Dry fixing set model 8570.66
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- compatible with all urinal flush plates for Prevista, integration in Prevista Dry Plus

Components

powder-coated frame (40x40), crossbeam height adjustable by quick-release clamp, sound-insulated urinal flushing system installation set, urinal connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$, suction form piece

Technical data

Max. load 100 kg

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

* For construction height 1120 mm extension of floor support 0–240 mm. For construction height > 1120 mm extension of floor support 0–200 mm!

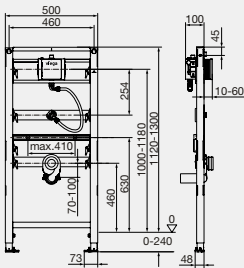
* The crossbeams can be exchanged among each other.

Model 8560.32

CH	B	PU	Article	DG
1120–1300	500	1/12	776 411	66

CH = construction height

B = width



Prevista Dry Urinal element

hidden flush actuation

1120–1300 mm

- accessories Prevista Dry fixing set model 8570.66
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- suitable for equipment set model 8560.33
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), crossbeam height adjustable by quick-release clamp, sound-insulated urinal flushing system installation set, urinal connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$

Technical data

Max. load 100 kg

Note

* For construction height 1120 mm extension of floor support 0–240 mm. For construction height > 1120 mm extension of floor support 0–200 mm!

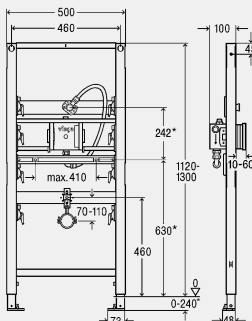
* The crossbeams can be exchanged among each other.

Model 8560.31

CH	B	PU	Article	DG
1120–1300	500	1	776 428	66

CH = construction height

B = width





Equipment set hidden flush actuation

- for urinal with concealed flushing system
- equipped with suction form piece model 3233.4, urinal control model 8121.21, cartridge valve model 8580.31, mains adapter model 8580.32
- suitable for Prevista Dry urinal element model 8560.31
- plastic

Components

magnet valve, control, mains adapter, suction form piece with horizontal outlet and sensor, reed contact

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

With Viega Hygiene function after 24 hours without use.

Model 8560.33

	PU	Article	DG	
	1	785 956	66	

BIDET ELEMENTS



Prevista Dry Bidet element

1120 mm

- for wall-hung bidet
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixing height-adjustable, cuttable waste elbow DN40/50, rubber nipple DN50/30, fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 400 kg

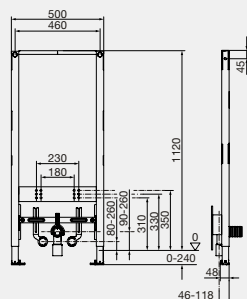
Max. projection 700 mm

Model 8568

CH	B	PU	Article	DG	
1120	500	1/10	776 442	66	

CH = construction height

B = width



SUPPORT BRACKET



Prevista Dry Support bracket

- for interval > 500 mm, fixing on wall
- powder-coated steel

Components

lockable foot for adjusting the construction height, fixing material

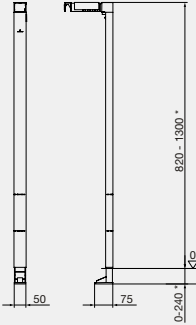
Note

* The construction height can be shortened in steps of 820, 980, 1120 and 1300 mm. For construction height 820–1120 mm extension of floor support 0–240 mm. For construction height 1300 mm extension of floor support 0–200 mm!

Model 8570.48

CH	PU	Article	DG
820–1300	1	785 901	66

CH = construction height



FIXING ELEMENTS



Prevista Dry Frame element

1120–1300 mm

- for Prevista Dry Plus fitting holder and module
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 150 kg

Note

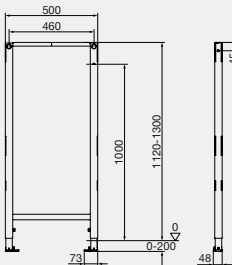
* For construction height 1120 mm extension of floor support 0–240 mm. For construction height > 1120 mm extension of floor support 0–200 mm!

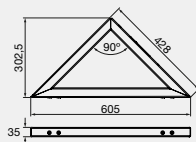
Model 8570

CH	B	PU	Article	DG
1120–1300	500	1/10	776 466	66

CH = construction height

B = width





Prevista Dry Mounting unit

- for wall/corner mounting, mounting on Prevista Dry element with CH 1120 mm, fastening the Prevista Dry elements at an angle of 45° to a solid or lightweight construction wall, one-sided leg attachment flush with the top edge of the Prevista elements
- galvanised steel

Components

fixing material, equalisation panels for fixing at an angle > 90°

Note

Can only be used with WC elements with concealed cistern 3H.

Recommended accessories for wall mounting: mounting profile 90° model 8076, mounting profile 45° model 8077.

Recommended accessories for corner mounting: mounting profile 45° model 8077.

Model 8534

	PU	Article	DG	
	1	824 143	66	



Prevista Dry Fixing element

for support handles

1120 mm

- for sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel, wood
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), waterproof plywood board s=30 mm, fixing material, lockable foot for adjusting the construction height

Technical data

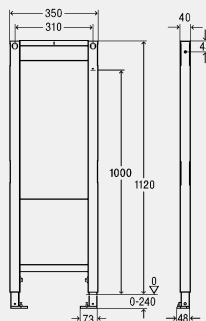
Max. load 100 kg

Model 8570.31

CH	B	PU	Article	DG
1120	350	1	776 497	66

CH = construction height

B = width





**Prevista Dry Fixing element
for support handles
1120 mm**

- for mounting on Prevista Dry element with CH 1120 mm, sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36, 8570.66
- steel, wood
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), waterproof plywood board s=30 mm, fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 100 kg

Note

In combination with the Prevista Dry WC elements model 8522.31 and 8521.32 the accessories model 8570.65 must be ordered.

Model 8570.32

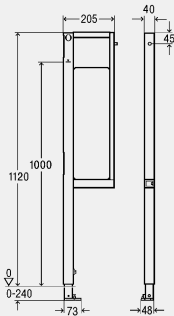
CH	B	PU	Article	DG
1120	200	1	776 473 ¹	66
1120	200	1	776 480 ²	66

CH = construction height

B = width

¹⁾ left

²⁾ right



**Prevista Dry Fixing element
building project version
1120 mm**

- for mounting on Prevista Dry element with CH 1120 mm, sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8180.73
- steel, wood

Components

powder-coated frame (30x30), waterproof plywood board s=30 mm, fixing material

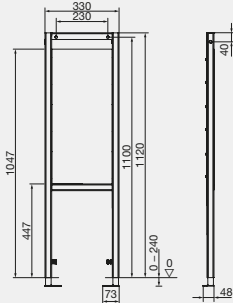
Technical data

Max. load 100 kg

Model 8570.72

CH	PU	Article	DG
1120	26	824 136	66

CH = construction height





Prevista Dry Fixing element building project version 1120 mm

- for mounting on Prevista Dry element with CH 1120 mm, sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8173, 8180.73
- steel, wood

Components

powder-coated frame (30x30), waterproof plywood board s=30 mm, fixing material

Technical data

Max. load 100 kg

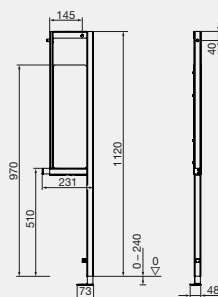
Model 8570.71

CH	PU	Article	DG
1120	1	824 112¹	66
1120	1	824 129²	66

CH = construction height

¹⁾ left

²⁾ right



FIXING SETS



Prevista Dry Fixing set

- for fixing of the Prevista Dry elements, single mounting direct on the structure
- can be integrated into Prevista Dry Plus rail system, lateral drilling and fastening close to the frame possible, depth-adjustable 120–200 mm, integrated fixing surface for cladding

Model 8570.66

QS	PU	Article	DG
2	1	831 837	66

QS = Quantity per set



Prevista Dry Fixing set

- for single mounting of Prevista Dry elements on a solid wall

Model 8573

M	QS	PU	Article	DG
8	2	1	776 626	66

QS = Quantity per set



Prevista Dry Fixing set

- for single mounting on solid wall
- zinc die-cast
- depth-adjustable 75–200 mm, fixing possibilities for cladding, long holes

Model 8173

QS	PU	Article	DG
2	1	460 440	65

QS = Quantity per set



Prevista Dry Fixing set
- for single mounting on solid wall
- steel
- depth-adjustable up to 200 mm
Model 8180.73

M	QS	PU	Article	DG
10	2	1	678 630	65

QS = Quantity per set

WC INLET ACCESSORIES



**Flushing pipe elbow
with ventilator connection**
- for concealed cistern 3H
- plastic
Model 8580.19

	PU	Article	DG
	1	786 342	66

SHOWER WC ACCESSORIES



Connection T-piece
- for wall-hung shower WC, concealed cistern 3H
- stainless steel

Components
connecting material

Note
Armoured hose must be included in delivery of the WC ceramic.
Model 8580.66

	PU	Article	DG
	1	803 384	66

PRE-WALL FINISHES AND ACCESSORIES

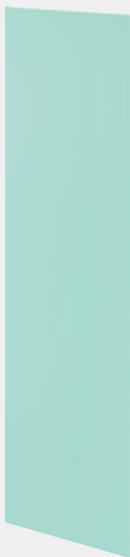


NEW

Plasterboard cladding panel
- for cladding of the Prevista pre-wall system, wet room
- plasterboard
- impregnated, non-flammable
Model 8570.67

L	B	s	PU	Article	DG
1300	625	18	1	835 859	66

B = width



NEW

Plasterboard cladding panel

- for cladding of the Prevista pre-wall system, wet room
- impregnated, non-flammable

Model 8570.68

L	B	s	PU	Article	DG	
2000	625	18	1	835 866	66	

B = width



Cladding panel

- for cladding of the Prevista pre-wall system in wet high-stressed area

Model 8570.44

L	B	s	PU	Article	DG	
1300	600	18	30	785 499	66	

B = width

PREVISTA CONNECTORS



Wall plate for Prevista

- for Prevista pre-wall system, Prevista plug-in seat screw fitting
- silicon bronze
- Rp-thread, G-thread
- cuttable

Note

Only suitable for adapters with Prevista plug-in seat!

Model 8055.2

Rp	G	L	PU	Article	DG	
½	½	88.5	1	785 178	66	



Viega Smartpress Adapter elbow 90° with SC-Contur

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6716.8

d	G	PU	Article	DG	
16	½	1	776 992	18	


Viega Smartpress Adapter T-piece with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6718.8

d1	G	d2	PU	Article	DG
16	½	16	1	777 005	18
20	½	20	1	777 012	18


Viega Smartpress Adapter with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6711.8

d	G	PU	Article	DG
16	½	1	776 985	18


Viega Smartpress Extension piece with SC-Contur

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6725.78

d1	G	d2	PU	Article	DG
16	½	16	1	796 754	18
20	½	20	1	796 761	18
25	½	25	1	796 778	18


Prevista Dry Quick-release clamp

- for Prevista Dry element
- plastic

Model 8570.50

	PU	Article	DG
	8	785 932	66


Prevista Dry Support set for WC ceramic with small locating surface (< 17 cm)

- steel

Model 8570.37

	PU	Article	DG
	1	776 053	66


Prevista Dry Floor support set

- for floor mounting of Prevista Dry element
- galvanised steel
- setting range 0–400 mm

Components

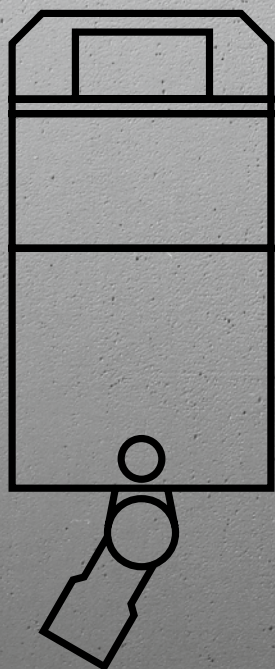
floor support set

Model 8580.48

L	PU	Article	DG
700	1	798 666	66

PRE-WALL/FLUSHING TECHNOLOGY

Prevista Pure



Pre-wall blocks for wet construction (solid wall). Ready-to-install pre-wall blocks for half height and room height pre-wall constructions. Fixing the pre-wall blocks by walling in or around. Integrated recesses for secure bonding to the masonry. Line mounting with mounting rail possible.

Pre-wall blocks for:

WC, bidet, washbasin, urinal

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Load: WC and bidet 400 kg, washbasin and urinal 150 kg, support handles and hand grips 100 kg! Fulfils the general requirements for fire safety and sound protection. Detailed information on fire safety and sound protection can be obtained from the Viega website or from your contact at Viega.

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number previously EAN-code)

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

WC PRE-WALL BLOCKS



Prevista Concealed cistern 3H

- for floor-standing WC, immurement and encircling wall
- plastic
- compatible with all WC flush plates for Prevista, flush actuation from front, dual flush technology

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103302), flushing throttle, WC connection fitting, fixing material, alignment help, water connection R $\frac{1}{2}$ at the back and top

Technical data

partial flush volume factory setting approx. 3 l

partial flush volume setting range approx. 2–4 l

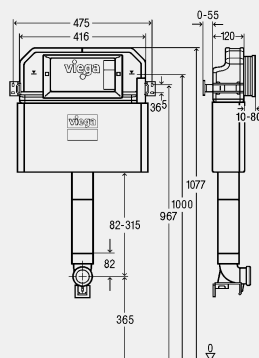
full flush volume factory setting approx. 6 l

Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8502.38



B = width

B	PU	Article	DG
416	1/20	804 657	66



Prevista Concealed cistern 3L

- for floor-standing WC, immurement and encircling wall
- plastic
- compatible with all WC flush plates for Prevista, flush actuation from front or top, dual flush technology

Components

filling valve type AG (tested to BS 1212-4:2016 in accordance with WRAS approval number 2103303), WC connection fitting, fixing material, water connection R $\frac{1}{2}$

Technical data

partial flush volume factory setting approx. 3 l

partial flush volume setting range approx. 2–4 l

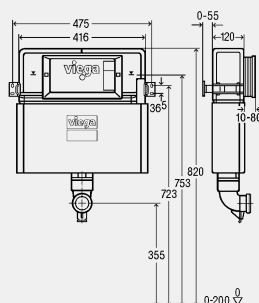
full flush volume factory setting approx. 6 l

Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8504.38



B = width

B	PU	Article	DG
416	1/21	804 664	66



**Prevista Pure Concealed cistern
for floor-standing WC**

8 cm

- for immurement and encircling wall
- plastic
- compatible with all WC flush plates for Prevista, flush actuation from front, dual flush technology

Components

WC connection fitting, fixing material, alignment help, water connection R½ on top

Technical data

partial flush volume factory setting approx. 3 l

partial flush volume setting range approx. 3–4 l

full flush volume factory setting approx. 6 l

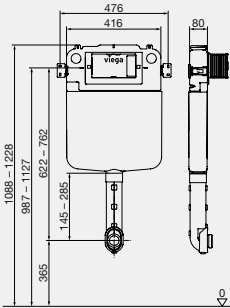
Large flush volume setting range approx. 4.5–7.5 l

Note

Immediate reflushing is possible with the factory setting.

Flush plates and accessories: WC and urinal actuation accessories product group.

Model 8503



B	PU	Article	DG
416	1/26	799 410	66

B = width

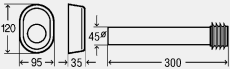


Flushing pipe set

- for connection between concealed flushing elbow and floor-standing WC
- plastic

Model 8310.79

L	Ø	PU	Article	DG
300	45	1	495 169	66



WASHBASIN PRE-WALL BLOCKS



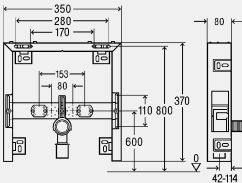
Prevista Pure Washbasin block

- for WB with single-hole tap, immurement and encircling wall
- steel

Components

galvanised frame, height-adjustable and sound-insulated mounting bracket for cold and hot water connection, fixing material, cuttable waste elbow DN40/50 with rubber nipple DN50/30

Model 8550



PU	Article	DG
1/40	776 596	66



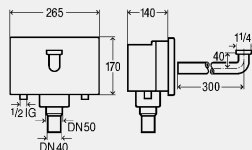
Concealed connection box

- for WB with single-hole tap, wet construction installation
- plastic

Components concealed connection box

height-adjustable odour trap, rubber nipple DN40/30, 2 wall lead-ins, 2 corner valves G1½-G¾, 2 straight double screw fittings with compression fittings for copper pipe d10, 2 chrome-plated connection pipes d10, chrome-plated brass waste elbow 300 mm, chrome-plated plastic cover plate for concealed connection box, fixing material

Model 8314



PU	Article	DG
1/40	734 817	65

URINAL WATER PATH



Prevista Pure Urinal water path

- for urinal with concealed flushing system, urinal flush plates for Prevista (manual and touchless flush actuation)
- plastic

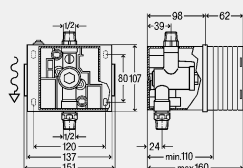
Components

urinal water path vertically pre-assembled in the installation box, inspection shaft, flush-through plug, shut-off, R½ fitting connection

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8566



PU	Article	DG
1	785 994	66

BIDET PRE-WALL BLOCKS



Prevista Pure Bidet block

- for wall-hung bidet, immurement and encircling wall
- steel

Components

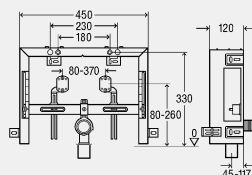
galvanised frame, height-adjustable and sound-insulated mounting bracket for cold and hot water connection, fixing material, cuttable waste elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 400 kg

Max. projection 700 mm

Model 8569



PU	Article	DG
1/42	776 602	66

ACCESSORIES



Prevista Pure Standing bracket

- for self-supporting mounting of Prevista Pure blocks
- galvanised steel

Components

fixing material for floor

Model 8570.54

PU	Article	DG
1	785 987	66

WC INLET ACCESSORIES



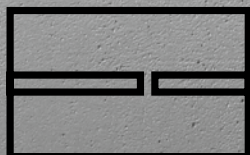
**Flushing pipe elbow
with ventilator connection**
- for concealed cistern 3H
- plastic
Model 8580.58

	PU	Article	DG	
	1	789 480	66	



PRE-WALL/FLUSHING TECHNOLOGY

Flush plates/accessories



Components for WC and urinal flush actuation. The conversion of mechanical actuating methods to electronic model versions possible.

Note

The glass versions of the Viega WC and urinal flush plates are exclusively made of single-pane tempered glass. Concealed cisterns 3H and 3L can be combined with the WC flush plates for Prevista. You can find our showroom plates (samples without function) in the product group showroom plates on the Viega website.

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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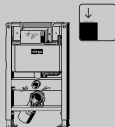
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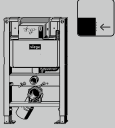
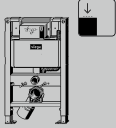


GTIN-Code (Global Trade Item Number previously EAN-code)

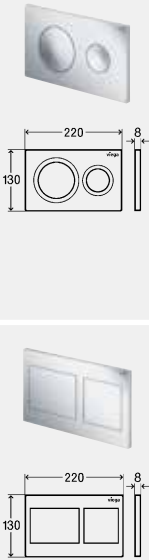
The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

COMBINATION OVERVIEW: WC ELEMENTS AND BLOCKS IN COMBINATION WITH WC FLUSH PLATES AND ACCESSORIES

						
S1 Prevista Dry			8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533	8655.11
S3 Prevista Pure			8502/8512/8512.31	8516	8516	
Visign for Life	8601.1		■	■	■	
	8602.1		■	■	■	
Visign for Style	8610.1		■	■	■	
	8611.1		■	■	■	
	8613.1		■	■	■	
	8614.1		■	■	■	
Visign for More	8620.1		■	■		
	8621.1		■	■	■	■
	8622.1		■	■	■	■
	8624.1		■	■	■	■
Visign for Style sensitive 8615.1			■	■	■	■
Visign for More sensitive 8625.1			■	■	■	■
Visign for Public	8630.1		■	■	■	
	8631.1		■	■	■	
	8635.1		■	■		■
	8650.1		■	■		
	8653.1		■	■		

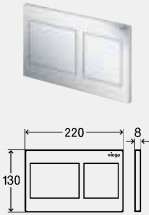
			
S1 Prevista Dry	8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533
8651.1			

WC FLUSH PLATES VISIGN FOR STYLE



WC flush plate for Prevista
Visign for Style 20
 - for all Prevista concealed cisterns
 - manual flush actuation from front or top, dual flush technology
Components
 fixing frame, actuating rod set, fixing bolt
Model 8610.1

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 793	66
chrome matt plastic	chrome matt plastic	1	773 786	66
chrome-plated plastic	chrome-plated plastic	1	773 779	66
black matt plastic	black matt plastic	1	796 389	66
white matt plastic	white matt plastic	1	832 476	66



WC flush plate for Prevista
Visign for Style 21
 - for all Prevista concealed cisterns
 - manual flush actuation from front or top, dual flush technology
Components
 fixing frame, actuating rod set, fixing bolt
Model 8611.1

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 250	66
chrome matt plastic	chrome matt plastic	1	773 243	66
chrome-plated plastic	chrome-plated plastic	1	773 236	66
black matt plastic	black matt plastic	1	801 724	66
white matt plastic	white matt plastic	1	832 483	66



NEW

WC flush plate for Prevista

Visign for Style 22

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

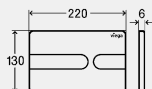
fixing frame, actuating rod set, fixing bolt

Note

Available from II. quarter 2025.

Model 8612.1

cover plate	actuator	PU	Article	DG
whiteglass	whiteglass	1	832 834	66
black glass	black glass	1	832 841	66
white alpine plastic	white alpine plastic	1	833 350	66
chrome-plated plastic	chrome-plated plastic	1	833 367	66
chrome matt plastic	chrome matt plastic	1	833 374	66
black matt plastic	black matt plastic	1	833 381	66
white matt stainless steel	white matt stainless steel	1	833 077	66
black matt stainless steel	black matt stainless steel	1	833 084	66
brushed stainless steel	brushed stainless steel	1	833 091	66
gold-coloured brushed stainless steel	gold-coloured brushed stainless steel	1	833 114	66
brass-coloured brushed stainless steel	brass-coloured brushed stainless steel	1	833 138	66
copper/gold-coloured brushed stainless steel	copper/gold-coloured brushed stainless steel	1	833 145	66
champagne brushed stainless steel	champagne brushed stainless steel	1	833 558	66



WC flush plate for Prevista

Visign for Style 23

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Note

With joint between wall and flush plate for visual separation of the components (shadow gap).

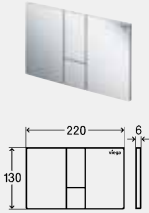
Model 8613.1



cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 151	66
chrome matt plastic	chrome matt plastic	1	773 069	66
chrome-plated plastic	chrome-plated plastic	1	773 052	66
black matt plastic	black matt plastic	1	801 731	66
black polished plastic	black polished plastic	1	773 175	66
stainless steel coloured brushed plastic	stainless steel coloured brushed plastic	1	773 168	66
black polished acrylic	black matt plastic	1	773 199	66
black polished acrylic	stainless steel coloured brushed plastic	1	773 182	66
plastic special colour	plastic special colour	1	773 205¹	66
plastic metallic colour	plastic metallic colour	1	773 212¹	66
gold-plated plastic	gold-plated plastic	1	773 229²	66

¹⁾ Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customised range: 10 weeks plus shipping; non-returnable!



WC flush plate for Prevista

Visign for Style 24

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Note

With joint between wall and flush plate for visual separation of the components (shadow gap).

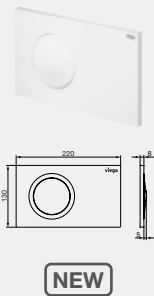
Model 8614.1



cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 281	66
chrome matt plastic	chrome matt plastic	1	773 274	66
chrome-plated plastic	chrome-plated plastic	1	773 267	66
black matt plastic	black matt plastic	1	801 748	66
black polished plastic	black polished plastic	1	773 304	66
stainless steel coloured brushed plastic	stainless steel coloured brushed plastic	1	773 298	66
black polished acrylic	black matt plastic	1	773 311	66
black polished acrylic	stainless steel coloured brushed plastic	1	773 328	66
plastic special colour	plastic special colour	1	773 335¹	66
plastic metallic colour	plastic metallic colour	1	773 342¹	66
gold-plated plastic	gold-plated plastic	1	773 359²	66

¹⁾ Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customised range: 10 weeks plus shipping; non-returnable!



WC flush plate for Prevista

Visign for Style 26

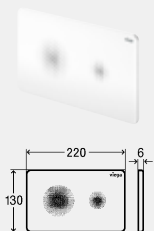
- for all Prevista concealed cisterns
- manual flush actuation from front or top, single flush technology

Components

fixing frame, actuating rod, fixing bolt

Model 8616.1

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	831 868	66
chrome matt plastic	chrome matt plastic	1	831 875	66
black matt plastic	black matt plastic	1	831 882	66



WC flush plate for Prevista

Visign for Style 25

sensitive

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- printed with noctilucent finish
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

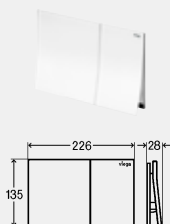
Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8615.1

cover plate	PU	Article	DG
white alpine plastic	1	774 356	66

WC FLUSH PLATES VISIGN FOR MORE



WC flush plate for Prevista Visign for More 200

- for all Prevista concealed cisterns
- manual flush actuation from front, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

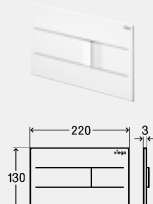
Model 8620.1

DESIGN PLUS
powered by ISH

cover plate	actuator	PU	Article	DG
black polished plastic	copper/gold-coloured matt metal	1	773 601	66
black polished plastic	black matt metal	1	773 595	66
chrome-plated plastic	black glass	1	773 588	66
chrome-plated plastic	whiteglass	1	773 571	66
black polished plastic	white matt metal	1	832 506	66
black polished plastic	timber stained oak	1	773 564	66
black polished plastic	metal special colour	1	773 618 ¹	66
black polished plastic	metal metallic colour	1	773 625 ¹	66
black polished plastic	gold-plated metal	1	773 632 ²	66

¹) Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²) Delivery time for customised range: 10 weeks plus shipping; non-returnable!



WC flush plate for Prevista Visign for More 201 electronic

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

With joint between wall and flush plate for visual separation of the components (shadow gap).

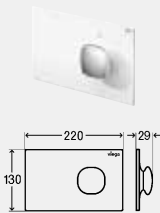
Model 8621.1



cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed stainless steel	1	773 526	66
black matt stainless steel	black matt stainless steel	1	773 519	66
stainless steel white polished	stainless steel white polished	1	773 502	66
special colour stainless steel	special colour stainless steel	1	773 533 ¹	66
metallic colour stainless steel	metallic colour stainless steel	1	773 540 ¹	66
stainless steel gold-plated	stainless steel gold-plated	1	773 557 ²	66
white matt stainless steel	white matt stainless steel	1	832 513	66

¹) Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²) Delivery time for customised range: 10 weeks plus shipping; non-returnable!



WC flush plate for Prevista Visign for More 202 electronic

with LED lighting

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function, with permanent LED lighting

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

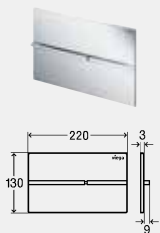
With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8622.1

cover plate	actuator	PU	Article	DG
white polished metal	white polished metal	1	773 458	66
white polished metal	chrome-plated metal	1	773 465	66
metal special colour	metal special colour	1	773 472¹	66
metal metallic colour	metal metallic colour	1	773 489¹	66
gold-plated metal	gold-plated metal	1	773 496²	66

¹⁾ Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customised range: 10 weeks plus shipping; non-returnable!



WC flush plate for Prevista Visign for More 204 electronic

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8624.1

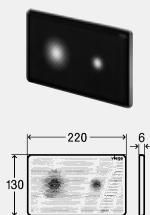
cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed metal	1	773 663	66
black matt stainless steel	black matt metal	1	773 656	66
polished stainless steel	chrome-plated metal	1	773 649	66
black matt stainless steel	brushed metal	1	773 670	66
white matt stainless steel	white matt metal	1	832 520	66
special colour stainless steel	metal special colour	1	773 687¹	66
metallic colour stainless steel	metal metallic colour	1	773 694¹	66
stainless steel gold-plated	gold-plated metal	1	773 700²	66

¹⁾ Delivery time for customised range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customised range: 10 weeks plus shipping; non-returnable!



reddot winner 2020



WC flush plate for Prevista

Visign for More 205

sensitive

with LED lighting

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- chrome-plated frame
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

Orientation light illuminates when coming closer.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

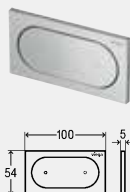
With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8625.1

	cover plate	PU	Article	DG
	black glass	1	774 363	66

WC FLUSH PLATES

REMOTE FLUSH ACTUATIONS



WC remote flush actuation for Prevista

Visign for Style 23

electronic

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in combination with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

Components

fixing frame

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

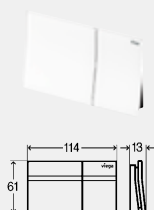
Suitable for installation in furniture.

With joint between wall and flush plate for visual separation of the components (shadow gap).

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8640.1

	cover plate	actuator	PU	Article	DG
	white alpine plastic	white alpine plastic	1	773 083	66
	chrome-plated plastic	chrome-plated plastic	1	773 076	66



WC remote flush actuation for Prevista

Visign for More 200

electronic

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in combination with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

Components

fixing frame

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately.

Suitable for installation in furniture.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8641.1

	actuator	PU	Article	DG
	black glass	1	773 106	66
	whiteglass	1	773 090	66



Installation set

- for installation in wet and dry construction and pre-wall system
- suitable for WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

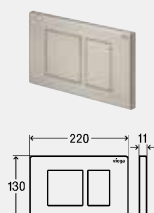
Components

conduit pipe, concealed socket

Model 8640.14

	PU	Article	DG
	1	789 336	66

WC FLUSH PLATES VISIGN FOR PUBLIC



WC flush plate for Prevista

Visign for Public 10

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

Components

fixing frame, actuating rod set, fixing bolt

Model 8630.1

	cover plate	actuator	PU	Article	DG
	brushed stainless steel	brushed stainless steel	1	774 349	66



WC flush plate for Prevista

Visign for Public 11

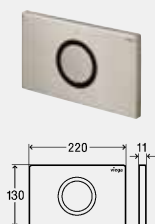
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

Components

fixing frame, actuating rod set, fixing bolt

Model 8631.1

	cover plate	actuator	PU	Article	DG
	brushed stainless steel	polished stainless steel	1	774 325	66
	stainless steel white polished	polished stainless steel	1	774 332	66



WC flush plate for Prevista

Visign for Public 12

infrared flush actuation

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- touchless infrared flush actuation from front, dual flush technology, with Viega Hygiene function, screwable

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

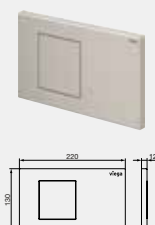
Note

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8635.1

cover plate	PU	Article	DG
brushed stainless steel	1	774 370	66
stainless steel white polished	1	774 387	66



NEW

WC flush plate for Prevista

Visign for Public 13

- for all Prevista concealed cisterns
- manual flush actuation from front or top, single flush technology, screwable

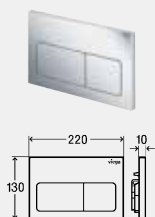
Components

fixing frame, actuating rod, fixing bolt

Model 8633.1

cover plate	PU	Article	DG
brushed stainless steel	1	831 929	66

WC FLUSH PLATES VISIGN FOR LIFE



WC flush plate for Prevista

Visign for Life 5

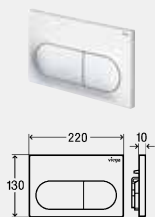
- for all Prevista concealed cisterns
- for inspection shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

Components

actuating rod set, fixing material

Model 8601.1

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 731	66
chrome matt plastic	chrome matt plastic	1	773 724	66
chrome-plated plastic	chrome-plated plastic	1	773 717	66



WC flush plate for Prevista

Visign for Life 6

- for all Prevista concealed cisterns
- for inspection shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

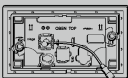
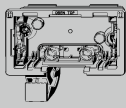
Components

actuating rod set, fixing material

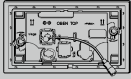
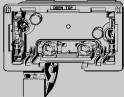
Model 8602.1

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	773 762	66
chrome matt plastic	chrome matt plastic	1	773 755	66
chrome-plated plastic	chrome-plated plastic	1	773 748	66

WC FLUSH PLATES
COMBINATION OVERVIEW: WC AND URINAL FLUSH PLATES WITH ACCESSORIES

		 8650.1	 8651.1	 8653.1	 8651.2
Visign for Life 5 8601.1					
Visign for Life 6 8602.1					
Visign for Style 20 8610.1			■	■	
Visign for Style 21 8611.1			■	■	
Visign for Style 22 8612.1			■	■	
Visign for Style 23 8613.1				■	
Visign for Style 24 8614.1			■*	■	
Visign for Style 26 8616.1			■	■	
Visign for More 200 8620.1				■	
Visign for More 201 8621.1		■	■	■	
Visign for More 202 8622.1			■	■	
Visign for More 204 8624.1		■	■	■	
Visign for Style 25 sensitive 8615.1				■	
Visign for More 205 sensitive 8625.1				■	
Visign for Public 10 8630.1					
Visign for Public 11 8631.1					
Visign for Public 12 8635.1					
Visign for Public 13 8633.1					
Visign for Style 20 8610.2					■
Visign for Style 21 8611.2					■
Visign for Style 23 8613.2					

* Not suitable for art. no. 773 311 and art. no. 773 328.

					
		8650.1	8651.1	8653.1	8651.2
Visign for More 200 8620.2					
Visign for Public 10 8630.2					
Visign for Public 11 8631.2					
Visign for Public 12 8635.2					

WC FLUSH PLATES
WC ACTUATION ACCESSORIES



**Accessory set
electronic**

- equipped with drive unit model 8580.29
- use with WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1
- plastic

Components

mains adapter (cable length 1.05 m)

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8655.11

PU	Article	DG
1	783 952	66



- Cap**
- in combination with accessory set model 8655.11
 - plastic

Note
To use the above mentioned electronic accessory set in combination with a manual (non-electronic) WC flush plate.

Model 8655.12

QS	PU	Article	DG
5	1	826 956	66

QS = Quantity per set



- Junction box**
- for mains adapter and on-site shower WC connection
 - plastic

Model 8570.62

PU	Article	DG
1	786 274	66



WC installation frame for Prevista with LED lighting

- for all Prevista concealed cisterns
- only in combination with WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- plastic

Components
fixing frame, fixing bolt, connection piece

Note
Orientation light illuminates when coming closer.
Model 8650.1

PU	Article	DG
1	775 803	66



WC installation frame for Prevista tile-level

- for Prevista concealed cistern, tile-level installation of the WC flush plate, dry construction
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for Style 26 model 8616.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for Style 24 article 773 267, 773 274, 773 281, 773 298, 773 304, 773 335, 773 342, 773 359, 801 748
- plastic

Note
The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

Model 8651.1

Version	PU	Article	DG
chrome-plated	1	775 810	66



- WC tablet holder for Prevista**
- for WC cleaning tablets, concealed cistern 3H, concealed cistern 3L
 - plastic

Components
base frame, tablet holder, fixing frame

Model 8653.1

PU	Article	DG
1	773 366	66



WC tablet holder for Prevista

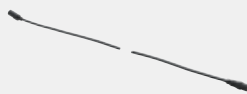
- for WC cleaning tablets, concealed cisterns 3F
- plastic

Components

base frame, tablet holder, fixing frame

Model 8654.1

	PU	Article	DG
	1	798 550	66



Extension cable

- for mains adapter and control or reed contact and control, drain/overflow with electrical drive
- suitable for Multiplex Trio F drain/overflow model 6148.1, mains adapter model 8350.12, 8580.32, accessory set model 8655.11

Model 8352.690

cl	PU	Article	DG
2000	1	628 505	65

cl = cable length



Connection cable

- for external flush actuation with on-site and commercially available button with closing function or potential-free contact (closing period min. 350 ms)
- in addition optional available extension cable adapter model 8580.49
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Model 8570.55

cl	PU	Article	DG
3000	1	786 007	66

cl = cable length



Battery compartment

- suitable for WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

battery block 6 V (battery type CR-P2)

Model 8570.56

	PU	Article	DG
	1	786 014	66



Adapter

- for redundant power supply to mains adapter operation
- suitable for WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

adapter plug, battery compartment, battery block 6 V (battery type CR-P2)

Model 8570.57

	PU	Article	DG
	1	786 021	66



Radio receiver

- for reception of a flush actuation via radio signal in combination with HEWI support arm 802.50.01... and HEWI upgrade kit WC flush actuation radio-controlled 802.50.060 L model left-hand, radio-controlled 802.50.060 R model right-hand or in combination with HEWI support arm 801.50... and HEWI upgrade kit WC flush actuation (radio-controlled) 801.05.060
- in addition optional available extension cable adapter model 8580.49
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Technical data

Receiving frequency 868.4 MHz

Model 8570.58

	PU	Article	DG
	1	786 038	66



Extension cable adapter

- for connection of a further electrical incoming signal
- suitable for connection cable model 8570.55, radio receiver model 8570.58, WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1, WC installation frame for Prevista model 8650.1, accessory set model 8655.11
- plastic

Model 8580.49

	PU	Article	DG
	1	787 691	66



Extension set

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for Style 23 model 8613.1, WC flush plate for Prevista Visign for Style 24 model 8614.1, WC flush plate for Prevista Visign for More 200 model 8620.1
- plastic

Components

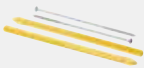
actuating rod set, fixing bolt set

Note

For max. primary walling or brick lining up to 200 mm tile front edge!

Model 8570.59

	PU	Article	DG
	1	786 045	66



Extension set

- for dual flush technology, flush actuation from front or top
- suitable for WC flush plate for Prevista Visign for Life 5 model 8601.1, WC flush plate for Prevista Visign for Life 6 model 8602.1
- plastic

Components

actuating rod set, fixing bolt set

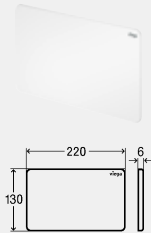
Note

For max. primary walling or brick lining up to 200 mm tile front edge!

Model 8570.60

L	PU	Article	DG
200	1	786 052	66

WC COVER PLATES VISIGN FOR STYLE



WC cover plate for Prevista Visign for Style

- for all Prevista concealed cisterns
- only in combination with connection cable model 8570.55, radio receiver model 8570.58, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1
- plastic
- without function

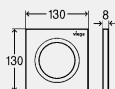
Components

fixing frame, fixing bolt, emergency tripping

Model 8660.1

cover plate	PU	Article	DG
white alpine plastic	1	826 123	66

URINAL FLUSH PLATES VISIGN FOR STYLE



Urinal flush plate for Prevista Visign for Style 20

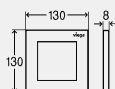
- for urinal flushing system
- plastic
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8610.2

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	774 493	66
chrome matt plastic	chrome matt plastic	1	774 486	66
chrome-plated plastic	chrome-plated plastic	1	774 479	66
black matt plastic	black matt plastic	1	817 947	66



Urinal flush plate for Prevista Visign for Style 21

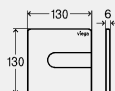
- for urinal flushing system
- plastic
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8611.2

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	774 523	66
chrome matt plastic	chrome matt plastic	1	774 516	66
chrome-plated plastic	chrome-plated plastic	1	774 509	66
black matt plastic	black matt plastic	1	818 050	66



Urinal flush plate for Prevista Visign for Style 23

- for urinal flushing system
- plastic
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

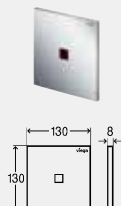
Note

With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8613.2

cover plate	actuator	PU	Article	DG
white alpine plastic	white alpine plastic	1	774 554	66
chrome matt plastic	chrome matt plastic	1	774 547	66
chrome-plated plastic	chrome-plated plastic	1	774 530	66
black polished plastic	black polished plastic	1	774 578	66
stainless steel coloured brushed plastic	stainless steel coloured brushed plastic	1	774 561	66
black polished acrylic	black matt plastic	1	774 592	66
black polished acrylic	stainless steel coloured brushed plastic	1	774 585	66

URINAL FLUSH PLATES VISIGN FOR MORE



Urinal flush plate for Prevista

Visign for More 200

infrared flush actuation

- for urinal flushing system
- plastic, glass, wood
- touchless infrared flush actuation from front

Components

fixing frame, fixing bolt, electronic cartridge valve, mains adapter

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use.

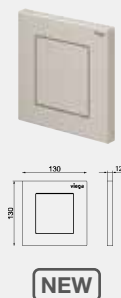
With joint between wall and flush plate for visual separation of the components (shadow gap).

Model 8620.2

DESIGN **PLUS**
powered by **ISH**

cover plate	PU	Article	DG
white alpine plastic	1	774 639	66
chrome-plated plastic	1	774 622	66
black matt plastic	1	814 090	66
stainless steel coloured brushed plastic	1	774 646	66
black glass	1	774 677	66
whiteglass	1	774 660	66
timber stained oak	1	774 653	66

URINAL FLUSH PLATES VISIGN FOR PUBLIC



Urinal flush plate for Prevista

Visign for Public 10

- for urinal flushing system
- stainless steel
- manual flush actuation from front, screwable

Components

fixing frame, actuating rod, fixing bolt, cartridge valve

Model 8630.2

cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed stainless steel	1	832 766	66



Urinal flush plate for Prevista

Visign for Public 11

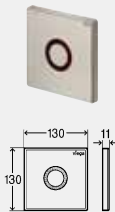
- for urinal flushing system
- stainless steel
- manual flush actuation from front, screwable

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8631.2

cover plate	actuator	PU	Article	DG
brushed stainless steel	polished stainless steel	1	774 608	66
stainless steel white polished	polished stainless steel	1	774 615	66



Urinal flush plate for Prevista

Visign for Public 12

infrared flush actuation

- for urinal flushing system
- stainless steel
- touchless infrared flush actuation from front, screwable

Components

fixing frame, fixing bolt, electronic cartridge valve, mains adapter

Technical data

power supply voltage 230 V/50 Hz

Note

With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use.

Model 8635.2

cover plate	PU	Article	DG
brushed stainless steel	1	774 684	66
stainless steel white polished	1	774 691	66

URINAL FLUSH PLATES
URINAL ACTUATION ACCESSORIES



Urinal installation frame for Prevista

tile-level

- for tile-level installation of the urinal flush plate
- suitable for urinal flush plate for Prevista Visign for Style 20 model 8610.2, urinal flush plate for Prevista Visign for Style 21 model 8611.2, urinal flush plate for Prevista Visign for More 200 model 8620.2
- plastic

Note

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

Model 8651.2

Version	PU	Article	DG
chrome-plated	1	775 827	66



Battery compartment

- suitable for urinal flush plate for Prevista Visign for More 200 model 8620.2, urinal flush plate for Prevista Visign for Public 12 model 8635.2
- plastic

Components

battery block 6 V (battery type CR-P2)

Model 8580.33

	PU	Article	DG
	1	786 588	66

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102 708	151	114 329	8	121 945	154	133 900	13	184 940	111
102 746	17	114 329	155	122 034	9	133 900	158	184 940	133
102 746	128	114 930	157	122 034	41	134 471	152	184 940	170
102 746	162	115 159	151	122 034	156	134 730	9	184 940	178
102 746	189	115 265	153	122 133	11	134 730	41	187 279	6
103 460	184	115 340	8	122 133	157	134 730	156	187 279	153
103 750	151	115 340	154	122 614	13	135 102	153	187 798	15
104 306	8	115 418	9	122 614	159	135 119	19	187 798	126
104 306	154	115 418	41	122 775	158	135 119	162	187 798	160
104 412	240	115 418	156	122 942	9	135 430	9	191 153	32
104 801	18	115 623	10	122 942	41	135 430	41	191 153	111
104 818	151	115 623	156	122 942	156	135 430	156	191 153	133
104 887	20	115 630	7	123 345	20	135 959	29	191 153	170
104 887	164	115 630	154	124 236	8	135 959	197	191 153	178
104 924	117	115 753	158	124 236	155	135 966	13	191 221	151
104 924	138	115 944	7	124 311	12	135 966	158	191 825	152
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105 044	8	116 057	16	124 335	11	138 066	20	193 294	139
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105 358	27	116 156	152	124 489	158	138 783	238	193 324	119
105 761	184	116 552	16	124 502	19	138 875	13	193 324	139
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106 614	153	116 644	162	125 288	156	139 872	13	193 331	152
107 345	16	116 644	189	125 318	13	139 872	159	193 485	200
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107 543	155	116 767	156	125 660	159	140 410	237	193 676	138
107 666	17	116 774	8	126 124	12	140 557	15	193 676	151
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107 666	162	116 835	157	126 148	12	140 557	160	194 123	153
107 666	189	116 934	158	126 148	158	140 878	13	194 130	7
107 727	157	117 047	21	126 230	7	140 878	158	194 130	153
107 796	17	117 047	129	126 230	154	141 523	15	194 147	7
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107 796	162	117 047	202	127 329	10	141 523	160	194 222	158
107 796	189	117 047	237	127 329	156	141 745	13	194 239	158
107 932	151	117 344	193	128 159	13	141 745	158	195 267	8
108 090	157	117 481	9	128 159	159	142 568	15	195 267	154
108 120	151	117 481	41	128 425	13	142 568	126	195 304	8
108 250	158	117 481	156	128 425	158	142 568	160	195 304	155
108 441	10	117 603	151	128 500	10	142 674	13	195 991	153
108 441	157	117 733	9	128 500	156	142 674	158	197 353	7
108 465	8	117 733	41	128 531	152	144 111	15	197 353	154
108 465	155	117 733	156	128 975	13	144 111	126	197 469	153
108 588	117	118 341	153	128 975	158	144 111	160	197 506	152
108 588	138	118 730	10	130 497	151	144 999	15	197 858	7
108 588	151	118 730	156	130 589	9	144 999	126	197 858	153
108 618	157	119 041	11	130 589	41	144 999	160	197 988	10
109 165	153	119 041	157	130 589	156	148 492	13	197 988	156
109 257	153	119 133	13	130 947	12	148 492	158	198 541	153
109 332	152	119 133	158	130 947	158	153 687	27	198 879	158
109 448	200	119 485	11	130 954	9	181 208	32	199 104	9
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265 731	13	287 337	158	291 983	6	298 098	8	314 132	153
265 731	159	287 344	158	291 990	6	298 098	155	314 163	6
265 731	266	287 351	158	292 003	6	298 104	8	314 163	153
273 231	7	287 368	158	292 010	6	298 104	155	314 194	153
273 231	153	287 375	158	292 027	6	298 111	8	314 224	6
275 068	25	287 436	12	292 034	6	298 111	155	314 224	153
275 068	262	287 436	158	292 041	6	298 128	8	314 361	10
275 075	25	287 764	8	292 058	6	298 128	155	314 361	156
275 075	262	287 764	154	292 065	6	298 234	10	314 378	10
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279 288	164	287 771	154	292 348	4	298 241	10	314 385	10
279 295	20	288 228	158	292 355	4	298 241	157	314 385	157
279 295	164	288 600	32	292 362	4	298 302	158	314 538	15
279 301	20	289 010	119	292 379	4	298 319	158	314 538	44
279 301	164	289 010	139	292 386	4	298 340	151	314 545	15
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281 298	151	289 423	15	292 522	5	298 418	153	314 576	44
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281 380	153	290 764	8	292 553	5	298 913	9	314 668	8
281 397	153	290 764	154	292 577	5	298 913	155	314 668	154
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281 410	153	290 771	154	292 683	10	299 415	157	314 910	158
281 533	152	290 801	15	292 690	10	299 422	10	315 016	6
281 564	152	290 801	126	292 706	10	299 422	157	315 047	6
281 595	32	290 863	10	292 713	10	305 000	13	315 085	6
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281 595	170	290 870	156	292 980	13	305 024	159	322 342	5
282 660	157	290 924	10	292 980	159	305 031	13	322 359	5
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283 360	158	290 931	10	293 017	158	305 048	13	322 717	6
283 377	13	290 931	157	293 024	13	305 048	159	323 363	26
283 377	158	290 986	7	293 024	158	305 260	13	323 370	26
283 384	13	290 986	154	293 611	13	305 260	159	324 834	6
283 384	158	291 013	16	293 611	159	307 899	6	324 841	6
283 452	13	291 013	161	294 380	193	308 001	10	324 865	6
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325 060	20	345 655	38	346 478	40	351 502	13	361 228	154
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326 364	199	345 747	41	346 560	42	352 714	39	364 816	32
328 252	12	345 754	41	346 577	42	352 721	39	364 816	170
328 269	12	345 761	41	346 584	42	352 738	39	364 816	178
328 276	12	345 778	41	346 591	42	352 745	39	364 823	32
329 730	18	345 785	41	346 607	42	352 752	39	364 823	170
330 903	15	345 792	41	346 614	42	352 769	39	364 823	178
330 903	44	345 808	41	346 621	42	352 776	39	364 830	32
335 229	16	345 815	41	346 638	42	352 783	39	364 830	170
335 229	161	345 822	41	346 645	42	352 790	43	364 830	178
335 281	10	345 839	41	346 652	42	352 806	43	365 080	6
335 281	156	345 846	41	346 669	42	352 813	43	365 097	8
335 946	11	345 853	41	346 676	42	352 820	43	365 097	155
335 953	12	345 860	41	346 683	44	352 837	43	365 103	13
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338 510	14	345 907	41	346 881	38	354 848	138	365 882	6
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338 527	14	345 921	41	346 904	38	354 855	117	366 476	11
338 527	159	345 938	39	346 911	41	354 855	138	366 865	12
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338 534	159	345 952	39	346 935	41	354 862	117	366 919	42
338 541	14	345 969	39	346 942	41	354 862	138	366 926	42
338 541	159	345 976	39	346 959	39	354 862	151	366 933	42
338 558	14	345 983	39	346 966	39	356 293	16	366 940	42
338 558	159	345 990	39	346 973	39	356 293	44	366 957	42
338 565	14	346 003	39	346 980	39	356 293	83	366 964	42
338 565	159	346 010	39	346 997	39	356 293	110	367 015	13
341 961	13	346 027	39	347 000	39	356 293	127	367 015	159
341 961	159	346 034	39	347 017	40	356 293	145	374 525	185
342 388	14	346 041	39	347 024	40	356 293	161	374 570	20
342 395	14	346 058	39	347 031	40	356 309	16	374 570	163
342 401	14	346 065	39	347 048	40	356 309	83	378 790	40
342 418	14	346 072	39	347 055	41	356 309	110	378 806	40
342 425	14	346 089	39	347 062	42	356 309	127	378 813	40
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343 019	32	346 119	39	348 076	44	356 316	16	379 254	143
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343 019	238	346 164	40	348 601	146	356 316	161	379 292	43
344 931	20	346 171	40	348 618	45	356 682	196	379 308	43
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344 931	190	346 270	40	348 625	45	357 122	197	379 322	43
345 464	38	346 287	40	348 625	146	357 351	19	379 322	143
345 471	38	346 294	40	348 632	45	357 351	163	379 346	43
345 488	38	346 300	40	348 632	146	357 542	8	379 346	143
345 495	38	346 317	40	348 649	45	357 542	155	379 353	43
345 501	38	346 324	40	348 649	146	359 096	27	379 353	143
345 518	38	346 331	40	349 295	14	359 096	198	379 360	43
345 525	38	346 348	40	349 301	14	359 102	26	379 377	43
345 532	38	346 355	40	349 318	14	359 126	27	379 384	43
345 549	38	346 362	40	349 325	14	359 126	198	379 391	43
345 556	38	346 379	40	349 332	14	359 133	27	379 391	143
345 563	38	346 386	40	349 349	14	360 399	31	379 414	43
345 570	38	346 393	40	349 356	14	360 399	199	379 414	143
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379 698	28	435 783	118	436 605	121	437 176	120	442 033	10
379 698	195	435 790	118	436 612	121	437 183	120	442 033	157
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380 878	159	435 813	118	436 636	121	437 206	120	443 030	156
380 885	13	435 837	119	436 643	121	437 213	120	443 153	40
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382 810	40	435 868	119	436 674	121	437 244	127	445 980	120
382 827	40	435 875	119	436 681	121	437 251	127	445 997	120
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390 662	143	435 899	119	436 704	141	437 275	127	446 017	120
390 686	43	435 905	119	436 711	122	437 282	127	446 024	120
390 686	143	435 912	119	436 711	141	437 299	125	446 031	120
394 165	42	435 929	119	436 728	122	437 305	125	446 055	14
394 172	42	435 936	119	436 728	141	437 312	125	446 062	14
394 189	42	435 943	119	436 735	122	437 329	125	446 079	14
394 196	42	435 950	119	436 735	141	437 336	125	446 192	200
394 202	42	435 967	119	436 742	122	437 343	125	446 192	220
394 219	42	435 974	119	436 742	141	437 350	125	446 611	10
394 226	42	435 981	119	436 759	122	437 367	125	446 611	157
397 036	40	435 998	119	436 759	141	437 374	125	446 628	30
397 043	40	436 001	119	436 766	122	437 381	124	446 635	30
397 050	40	436 018	119	436 766	141	437 398	124	448 370	32
397 166	26	436 025	119	436 773	122	437 404	124	448 387	32
401 436	21	436 032	119	436 773	141	437 411	124	448 387	133
401 436	129	436 049	119	436 780	122	437 428	124	448 882	209
401 436	165	436 056	119	436 780	141	437 435	124	448 899	209
401 436	230	436 063	119	436 797	122	437 442	124	448 905	209
408 237	43	436 070	119	436 797	141	437 459	124	448 912	209
408 237	143	436 155	123	436 803	122	437 466	124	448 929	209
424 435	26	436 162	123	436 803	141	437 473	124	449 292	31
424 497	26	436 179	123	436 810	122	437 480	124	449 339	188
424 534	13	436 186	123	436 810	141	437 497	124	449 346	188
424 534	159	436 193	123	436 827	122	437 503	124	449 506	120
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425 302	200	436 230	123	436 841	122	437 541	124	452 827	177
425 302	220	436 247	123	436 841	141	437 558	124	452 834	177
425 319	200	436 254	123	436 858	122	437 565	124	452 841	177
425 319	220	436 261	123	436 858	141	437 572	125	452 858	125
425 326	200	436 278	123	436 865	122	437 589	125	452 865	125
425 326	220	436 285	123	436 865	141	437 596	125	452 872	125
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426 743	159	436 308	123	436 872	141	437 619	125	452 896	125
426 750	13	436 315	123	436 889	122	437 626	125	452 902	125
426 750	159	436 322	123	436 889	141	437 633	125	452 919	125
428 174	8	436 339	123	436 896	122	437 640	125	452 926	118
428 174	155	436 346	123	436 902	122	437 662	125	452 933	118
435 158	40	436 353	123	436 919	122	437 893	125	452 940	118
435 363	118	436 360	123	436 926	122	437 923	125	452 971	175
435 370	118	436 377	123	436 933	122	437 947	125	452 988	175
435 387	118	436 384	123	436 940	122	437 992	125	452 995	175
435 394	118	436 391	123	436 957	122	438 180	125	453 008	175
435 400	118	436 407	123	436 964	122	438 197	125	453 015	175
435 417	118	436 414	123	436 971	122	438 203	125	453 022	175
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453 312	176	459 444	133	470 289	164	482 701	118	486 037	142
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453 336	176	459 451	33	472 672	222	482 725	120	486 051	139
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453 350	177	459 451	112	472 696	222	482 749	120	486 075	139
453 374	177	459 451	133	472 702	222	482 756	120	486 082	139
453 411	176	459 451	169	472 719	222	482 763	120	486 099	139
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453 435	176	459 468	53	472 733	132	482 787	120	486 112	139
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453 664	174	459 475	33	472 733	222	482 800	123	486 136	139
453 671	174	459 475	53	472 740	132	482 817	123	486 143	139
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459 406	133	469 474	159	477 981	143	485 504	217	486 730	140
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612 061	126	622 442	222	629 182	51	650 629	223	689 780	264
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612 078	126	627 225	50	632 229	128	651 268	16	690 267	22
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612 078	160	627 249	51	632 236	21	651 268	83	690 267	165
612 085	108	627 843	50	632 236	129	651 268	161	690 274	22
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612 115	144	628 338	50	638 559	43	657 192	218	690 311	165
612 122	108	628 345	50	639 426	224	660 222	8	691 455	182
612 122	126	628 352	50	639 433	224	660 222	155	691 462	182
612 122	144	628 376	50	639 457	224	660 239	42	691 479	182
612 122	160	628 383	50	639 471	224	660 383	18	691 486	182
612 139	108	628 390	50	639 488	224	660 383	189	692 223	209
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612 146	108	628 451	50	641 603	160	662 530	30	692 797	161
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612 146	144	628 567	50	641 610	160	662 592	183	692 919	238
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616 021	116	628 857	51	648 428	15	678 241	188	694 678	58
616 021	150	628 864	51	648 435	10	678 630	289	694 685	58
616 038	116	628 895	51	648 442	11	678 753	188	694 692	59
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755 614	25	757 229	166	757 878	130	761 455	182	770 068	74
755 614	260	757 229	245	757 878	248	762 056	226	770 075	74
755 621	25	757 236	22	757 885	130	762 063	226	770 082	74
755 621	260	757 236	166	757 885	248	762 117	226	770 150	74
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756 789	265	757 342	267	757 960	249	766 825	257	770 310	75
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756 857	260	757 380	248	757 984	249	767 631	78	770 655	80
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756 895	166	757 533	166	758 042	131	769 666	78	770 761	81
756 895	244	757 533	246	758 042	249	769 673	78	770 778	81
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756 918	244	757 557	246	758 349	262	769 734	79	770 839	81
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1022.7	197	1726	101	2202.30	219	2215.5	11	2237.22	267
1026.6	251	1726.1	101	2202.31	220	2215.5	157	2237.24	267
1072.3	196	1726.1XL	102	2202.32	221	2215.6	9	2237.25	268
1075.96	28	1726XL	101	2202.34	220	2215.6	155	2237.3	244
1075.96	198	1748	110	2202.4	234	2216	151	2237.5	22
1077.2	21	1756	108	2202.40	223	2216.1	151	2237.5	166
1077.2	129	1756XL	108	2202.41	224	2217.1	7	2237.5	244
1077.2	165	1759	109	2202.42	225	2217.1	153	2237.5XL	247
1078	193	1759.1	109	2202.5	235	2217.2	7	2237.6XL	268
1079.1	29	1759.1XL	109	2202.50	223	2217.2	154	2238.2	246
1079.1	197	1759.7	109	2202.51	224	2217.3	17	2238.22	267
1079.3	29	1759.7XL	110	2202.5XL	234	2217.3	162	2238.3	246
1079.3	197	1759XL	109	2202.6	235	2217.4	7	2238.5	22
1079.5	29	1760	107	2202.60	233	2217.4	154	2238.5	166
1079.5	197	1762	107	2202.6XL	234	2217.4	249	2238.5	245

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
2238.5XL	248	2272.5	31	2291.2	132	2360	124	2499	240
2238.8XL	268	2272.5	199	2291.2	169	2362	124	2611	40
2239.2	247	2273.1	30	2291.2	237	2363	125	2611.5	40
2239.22	267	2275	23	2292.2	32	2364	125	2612	40
2239.3	247	2275	167	2292.2	111	2365	124	2612.3	40
2239.4	23	2275	252	2292.2	132	2370	131	2613	40
2239.4	166	2275.1	255	2292.2	169	2370	256	2614	41
2239.4	246	2275.10	24	2292.2	178	2375	131	2614.2	41
2239.4XL	248	2275.10	167	2292.2	238	2375	257	2615	41
2239.6XL	268	2275.10	255	2292.4XL	32	2375.8	257	2615.1	42
2244	26	2275.2	253	2292.4XL	111	2386XL	33	2615.1NC	42
2247	26	2275.3	23	2292.4XL	132	2386XL	53	2615.2	42
2248	26	2275.3	168	2292.4XL	169	2386XL	112	2615.2NC	42
2249.3	26	2275.3	253	2292.4XL	178	2386XL	134	2615.5	42
2251	22	2275.4	24	2292.4XL	238	2389XL	32	2616	38
2251	130	2275.4	168	2295.62	216	2389XL	111	2616.1	38
2251	165	2275.4	253	2296.1	222	2389XL	133	2617.2	39
2252	26	2275.5	254	2296.2	132	2411XL	8	2618	39
2255	13	2275.6	254	2296.2	212	2412XL	9	2618.1	39
2255	159	2275.90	256	2296.2	222	2415	10	2625.5	44
2259.1	108	2275.91	269	2296.4	223	2415.1	11	2626	38
2259.1	126	2275.92	269	2299.9	219	2415.1XL	12	2626.1	38
2259.1	144	2275.93	269	2311	121	2415.2	12	2650	43
2259.1	160	2275.94	269	2311.1	122	2415.3	11	2650	143
2259.1XL	108	2275.95	269	2311.1	141	2415.5XL	11	2652	43
2259.1XL	126	2275.96	270	2311XL	121	2415XL	10	2652	143
2259.1XL	144	2275.97	269	2312	121	2416	4	2654	43
2259.1XL	160	2275CO	256	2312.1	122	2416.1	4	2654	143
2259.2XL	16	2276.1	20	2312.1	141	2416.1XL	4	2656	43
2259.2XL	160	2276.1	128	2312XL	122	2416.2	12	2661	43
2259.5	15	2276.1	164	2314	122	2416XL	4	2661	143
2259.5	160	2276.8	21	2314.2	122	2417.2XL	7	2666	43
2259.7	16	2276.8	129	2314.5	122	2418	6	2666	144
2259.7	44	2276.8	164	2315	123	2418.1	6	2687	45
2259.7	66	2276.9	21	2315.1	123	2418XL	6	2687	146
2259.7	83	2276.9	129	2315.1XL	124	2426	4	2782	21
2259.7	94	2276.9	164	2315.5	123	2426.1	5	2782	129
2259.7	161	2277.2	30	2315.5XL	123	2426.1XL	5	2782	165
2259.7XL	16	2278	24	2315XL	123	2426XL	4	2782	230
2259.7XL	44	2278	168	2316	117	2427	5	2782.5	201
2259.7XL	83	2278	259	2316.1	118	2428	5	2782.5	230
2259.7XL	161	2278.1	259	2316.1XL	118	2456	14	2784.7	201
2259.9XL	16	2278.5	25	2316XL	117	2456.1XL	15	2784.7	217
2259.9XL	44	2278.5	259	2317.1	120	2456XL	14	2799.7	21
2259.9XL	83	2278.6	260	2317.2	120	2457	15	2799.7	129
2259.9XL	110	2278.7	266	2317.2XL	121	2457	44	2799.7	165
2259.9XL	127	2278.8	251	2317.3	128	2459.5XL	15	2799.7	200
2259.9XL	145	2278.8	266	2318	119	2484.7	21	2799.7	220
2259.9XL	161	2281.3	250	2318XL	120	2484.7	129	3241.1	63
2260	12	2281.7	250	2325.5	127	2484.7	165	3246	188
2260	158	2282	251	2325.7	127	2484.7	218	4211	61
2262	13	2282.1	251	2326	118	2484.9	217	4211.3	61
2262	158	2282.3	252	2326.1	118	2488.4	240	4211XL	76
2263	13	2286	33	2326.1XL	118	2488.63	239	4212	61
2263	159	2286	53	2326XL	118	2488.65	239	4212.2	63
2263	266	2286	112	2327	118	2488.67	239	4212.5	62
2263.1-182	14	2286	133	2337.5	130	2488.7	239	4212.5	77
2264	14	2286	169	2337.5	248	2488.9	239	4212XL	77
2264	159	2286XL	33	2338.5	130	2488.92	239	4213	62
2265	13	2286XL	53	2338.5	249	2489.60	216	4213.1	62
2265	158	2286XL	170	2339.4	131	2490.1	32	4213.2	9
2267	14	2289	32	2339.4	249	2490.1	45	4213.2	62
2267	159	2289	111	2355	125	2490.1	53	4213.2	155
2269	15	2289	133	2356	125	2490.1	68	4213XL	78
2269	126	2289	170	2356.1XL	126	2490.1	86	4214XL	77
2269	160	2289	178	2356XL	125	2490.1	95	4215	63
2269.9	15	2289XL	32	2359	126	2490.1	111	4215.1	64
2269.9	126	2289XL	170	2359.7	110	2490.1	132	4215.1XL	80
2269.9	160	2289XL	178	2359.7	127	2490.1	146	4215.2	64
2271.1	31	2290	237	2359.7	145	2490.1	169	4215.4	64
2272.1	29	2290.2	237	2359.7XL	110	2490.1	240	4215.5	63
2272.1	198	2291.1	132	2359.7XL	127	2496.1	222	4215.5XL	79
2272.2	29	2291.1	169	2359.7XL	145	2497.2XL	132	4215.7	65
2272.2	199	2291.1	237	2359XL	127	2497.2XL	223	4215XL	79

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
4216	58	4363	81	6715.2	187	8570.62	315	9716.1TW	207
4216.1	58	4365	80	6716	184	8570.66	288	9716TW	206
4216.1XL	73	4375.8	84	6716.8	190	8570.67	289	9718TW	206
4216XL	72	4375.8	258	6716.8	290	8570.68	290	9720.1TW	207
4217.2	60	4386	86	6717	185	8570.71	288	9726TW	206
4217.2XL	76	4511	51	6718	185	8570.72	287	9756TW	208
4218	60	4511.4	51	6718.8	191	8573	288	9777.9	11
4218XL	75	4512	51	6718.8	291	8580.19	289	9778.0	12
4226	59	4515	51	6720.01	193	8580.33	321	9778.1	12
4226.1	59	4515.1	51	6723	191	8580.48	291	9793TW	208
4226.1XL	74	4516	50	6723.1	192	8580.49	317	9794TW	209
4226XL	73	4516.1	50	6724	191	8580.58	299	9796.1	211
4256	66	4517.2	50	6724.1	191	8580.66	289	9796.1	225
4256XL	81	4518	50	6724.2	192	8601.1	312	9796.2	212
4259	66	4526	50	6724.3	189	8602.1	312	9796.2	225
4259.1	66	4526.1	50	6725	189	8610.1	305	9796.7	211
4259.1XL	82	4551	52	6725.5	188	8610.2	319	9796.7	225
4259.6XL	83	4562	51	6725.7	189	8611.1	305		
4259XL	82	4611	92	6725.78	190	8611.2	319		
4263	65	4612	92	6725.78	291	8612.1	306		
4265	65	4615	92	6726	184	8613.1	306		
4275.8	67	4615.1	93	6726.4	185	8613.2	319		
4275.8	257	4615.5	93	6734	193	8614.1	307		
4275.8XL	84	4616	90	6735	188	8615.1	307		
4275.8XL	258	4616.1	90	6735	196	8616.1	307		
4275.98	67	4617.2	92	6741	192	8620.1	308		
4275.98	84	4618	91	6763	187	8620.2	320		
4275.98	258	4626	91	6775.31	195	8621.1	308		
4275.9XL	85	4626.1	91	6776	187	8622.1	309		
4275.9XL	259	4656	93	6777	196	8624.1	309		
4278	228	4659.5	94	6783	188	8625.1	310		
4278.5	228	4661	93	6793	187	8630.1	311		
4278.6	229	4687	95	6797.6	195	8630.2	320		
4278.90	228	4703	182	6797.7	195	8631.1	311		
4278.91	228	4704	182	8055.2	190	8631.2	320		
4278.92	228	4704.1	182	8055.2	290	8633.1	312		
4279	228	4705	182	8173	288	8635.1	312		
4280	229	4705	182	8180.73	289	8635.2	321		
4284.9	217	4705.01	182	8310.79	297	8640.1	310		
4286XL	86	4705.1	182	8314	298	8640.14	311		
4289	68	4705.4	183	8352.690	316	8641.1	311		
4290.1	68	4705.5	183	8502.38	296	8650.1	315		
4290.1	86	4705.6	183	8503	297	8651.1	315		
4290.1	95	4708	183	8504.38	296	8651.2	321		
4290.1	240	4708.1	183	8522.38	274	8653.1	315		
4294	68	4708.5	184	8523	274	8654.1	316		
4294	86	4715	194	8524.38	278	8655.11	314		
4294	95	4716	194	8530.38	275	8655.12	315		
4294	240	4718	194	8533.38	275	8660.1	318		
4296.1	224	4733	194	8534	286	9050	209		
4296.1XL	226	4756	194	8535	278	94385.1	27		
4296.2XL	226	4780.4	201	8535.31	279	94385.2	196		
4296.4XL	226	4780.4	230	8538	279	94477.0-713	20		
4296.5XL	226	5325.75	18	8550	297	94477.0-713	163		
4297.4XL	226	5325.75	189	8560.31	283	94961	240		
4298	227	5331	201	8560.32	283	94980	238		
4299.9	219	5331	238	8560.33	284	94981	238		
4311	76	5331.2	201	8566	298	9605	209		
4312	77	5331.2	238	8568	284	9690TW	208		
4312.2	78	5341	201	8569	298	9695.5	212		
4312.7	77	5341	237	8570	285	9695.5	230		
4315	78	5341.6	201	8570.31	286	9696	209		
4315.1	80	5341.6	237	8570.32	287	9696.2	209		
4315.5	79	5359.1	188	8570.37	291	9697	209		
4316	72	5385.90	236	8570.44	290	9711TW	206		
4316.1	73	6711	186	8570.48	285	9712TW	206		
4317.2	75	6711.8	191	8570.50	291	9713.4TW	206		
4318	74	6711.8	291	8570.54	298	9714.2TW	207		
4326	73	6712	186	8570.55	316	9714TW	207		
4326.1	74	6713	186	8570.56	316	9714TW	265		
4356	81	6713P	186	8570.57	316	9715.1TW	207		
4359	82	6714	186	8570.58	317	9715.2TW	208		
4359.1	81	6714.1	186	8570.59	317	9715.5TW	208		
4359.6	83	6715	187	8570.60	317	9715TW	207		



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