

Viega Profipress

Press technology made of copper.
Always a fitting solution.



Viega. Connected in quality.

Viega is convinced: Quality is everything. Without quality, everything means nothing. That is why the company strives to exceed itself each and every day. By means of regular dialogue with its customers, by developing better products and service features and by an approach to the future that does not lose sight of its past.

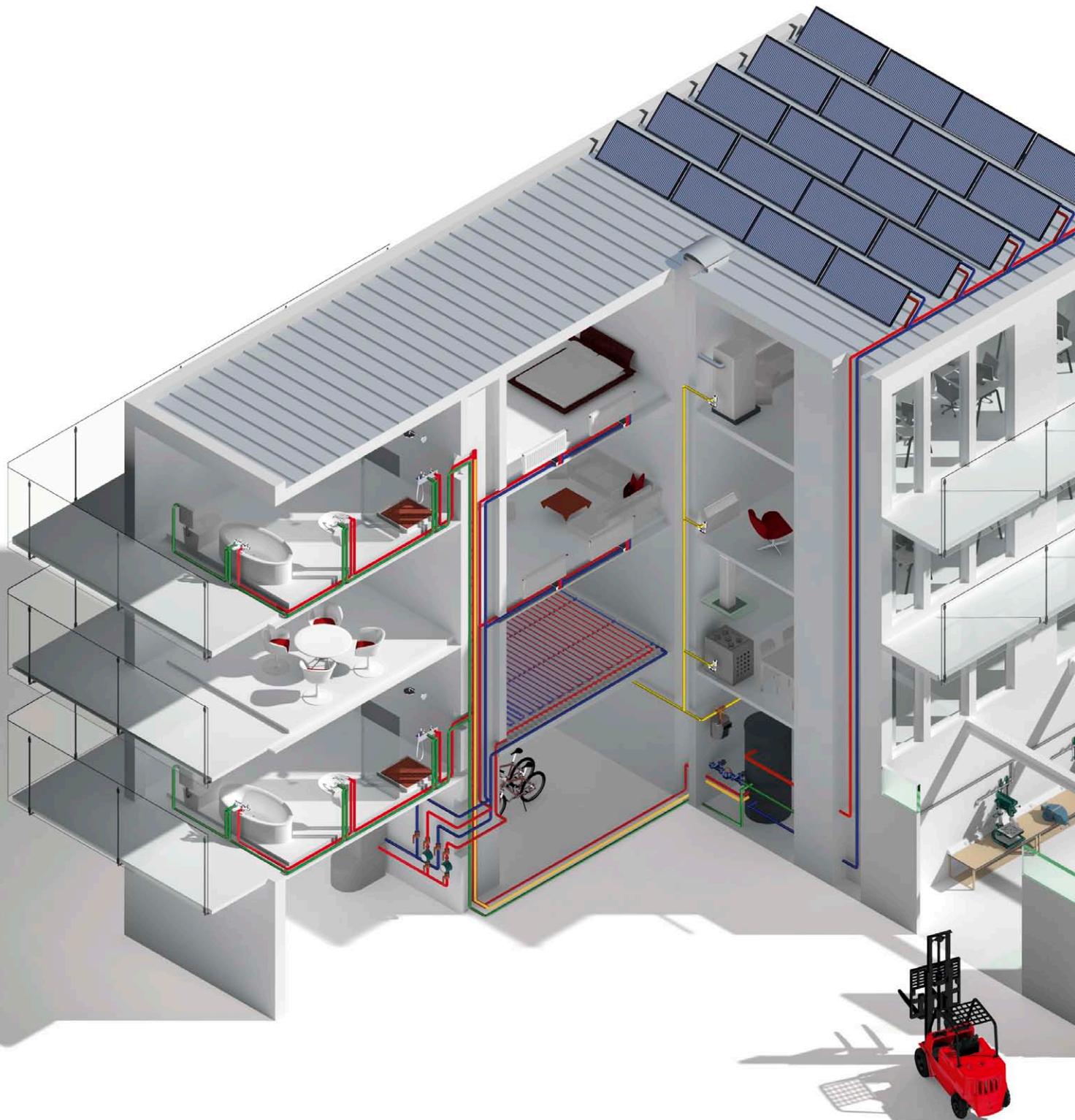
Viega has been connected in quality for over 115 years. It all began with the vision of revolutionising installation technology. With over 4,000 employees and 10 locations, we have progressed to become a global market leader in the installation technology sector while still remaining true to our principles and setting our own high standards.

It is of importance to Viega to support its customers in their daily work. To this end, it shares its knowledge with customers all over the world, matches materials, technology and comfort, takes time for quality management and invests in research and development. The result: a perfectly coordinated system providing customers fast and reliable access to over 17,000 products.

Quality is everything. Without quality, everything means nothing.



Viega Profipress: the sum of the possibilities.





Viega Profipress convinces in almost every area of application. From use in sanitation, gas and heating installations through to industrial plant installations – the system makes anything possible. Over 800 components in dimensions ranging from 12 to 108 mm make it possible to fit an enormous range of installations.

Drinking water

Copper and gunmetal are the perfect combination in places where a maximum level of hygiene is required.

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Heating

Whether individual radiator connections or full heating installations, the well-engineered Profipress system is safe and easy to assemble.

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Gas

Tamper-proof and fireproof. All the household's gas can be supplied with Viega Profipress.

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Special applications

Profipress S sets standards in the field of special applications. Oil, district heating and solar energy are transported using this system.

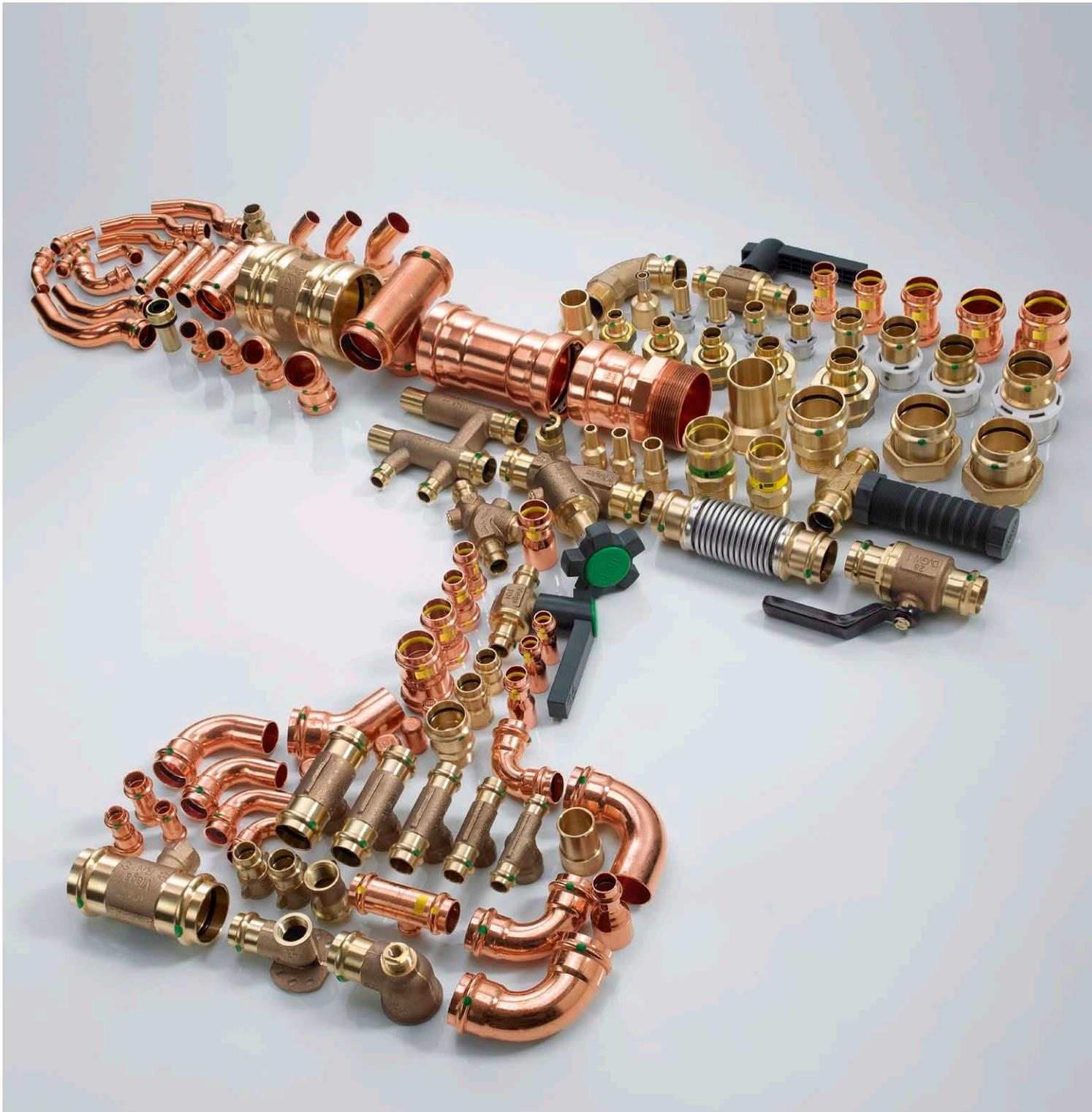
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Industrial applications

Profipress is also considered a constant in the industrial sector. It is suitable for transporting a huge range of media.

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**In a class of its own!
Viega Profipress, the original.**



Over 800 components in dimensions from 12 to 108 mm make Viega Profipress a system with virtually limitless versatility.

Due to regular talks with customers, Viega knows what is needed in practice: Quality and safety, innovative ideas, a diverse product range and an extensive focus on service, which makes any installation easier.

Unique product diversity

Whether it's drinking water, gas, heating, special applications in buildings or industry – Viega Profipress offers the right technical solution for any installation. Over 800 components in various dimensions ensure the maximum level of flexibility. In addition, they have a unique safety factor: the Viega SC-Contur.

Impressive detailed solutions

Viega Profipress is characterised in particular by perfectly coordinated system components and innovative parts. Products such as the Sanpress wall bushings (Fig. 1) expand the enormous diversity of use as do, for example, the double wall plates (Fig. 2) to loop piping through or the Smartloop connection kit (Fig. 3) for Inliner technology.

Uncompromising quality with copper and gunmetal

Viega relies consistently on copper and gunmetal for Profipress (Fig. 4). Both materials enable hygienic installation and also guarantee reliable material quality, a long life span and enormous versatility.



**Viega Profipress with SC-Contur:
the double safety factor.**



The advantage of the Viega press connection is not just its lightning-quick assembly. Its particularly high level of safety is also particularly advantageous. All Viega Profipress connectors are certified in accordance with WRAS and the DVGW and offer a unique safety factor with the Viega SC-Contur.

Pressing with safety factor

The Viega SC-Contur guarantees that any inadvertently unpressed connectors become visible. This means: In a dry leakage test, the pressure – in cases of unpressed connection – falls visibly through the entire pressure range from 22.0 mbar to 3.0 bar. If the leakage test is carried out with water in a pressure range of 1.0 to 6.5 bar, this will discharge visibly from the inadvertently unpressed connections (Fig. 1).

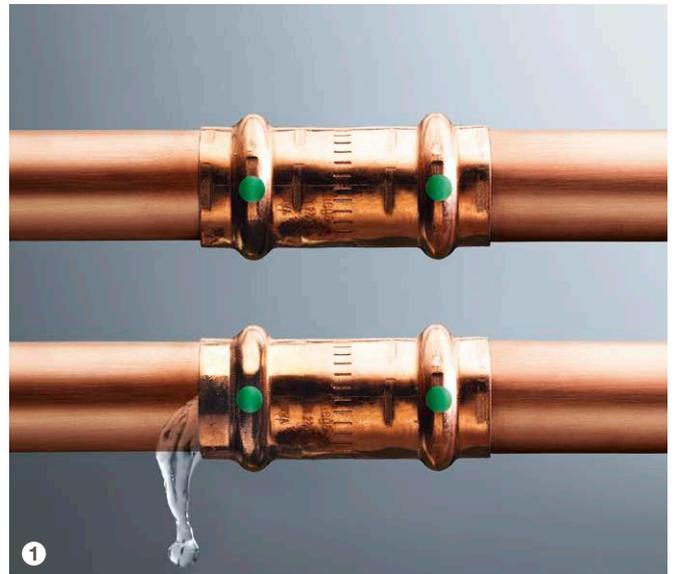
Comfort and safety with the central leakage test

If all connectors are fitted with the SC-Contur, the impermeability of the entire system can be monitored with a central leakage test. It is not necessary to visually inspect the individual connections. This means the effort and risk arising from the unpressed connections are reduced to a minimum.

Pressing: double holds better

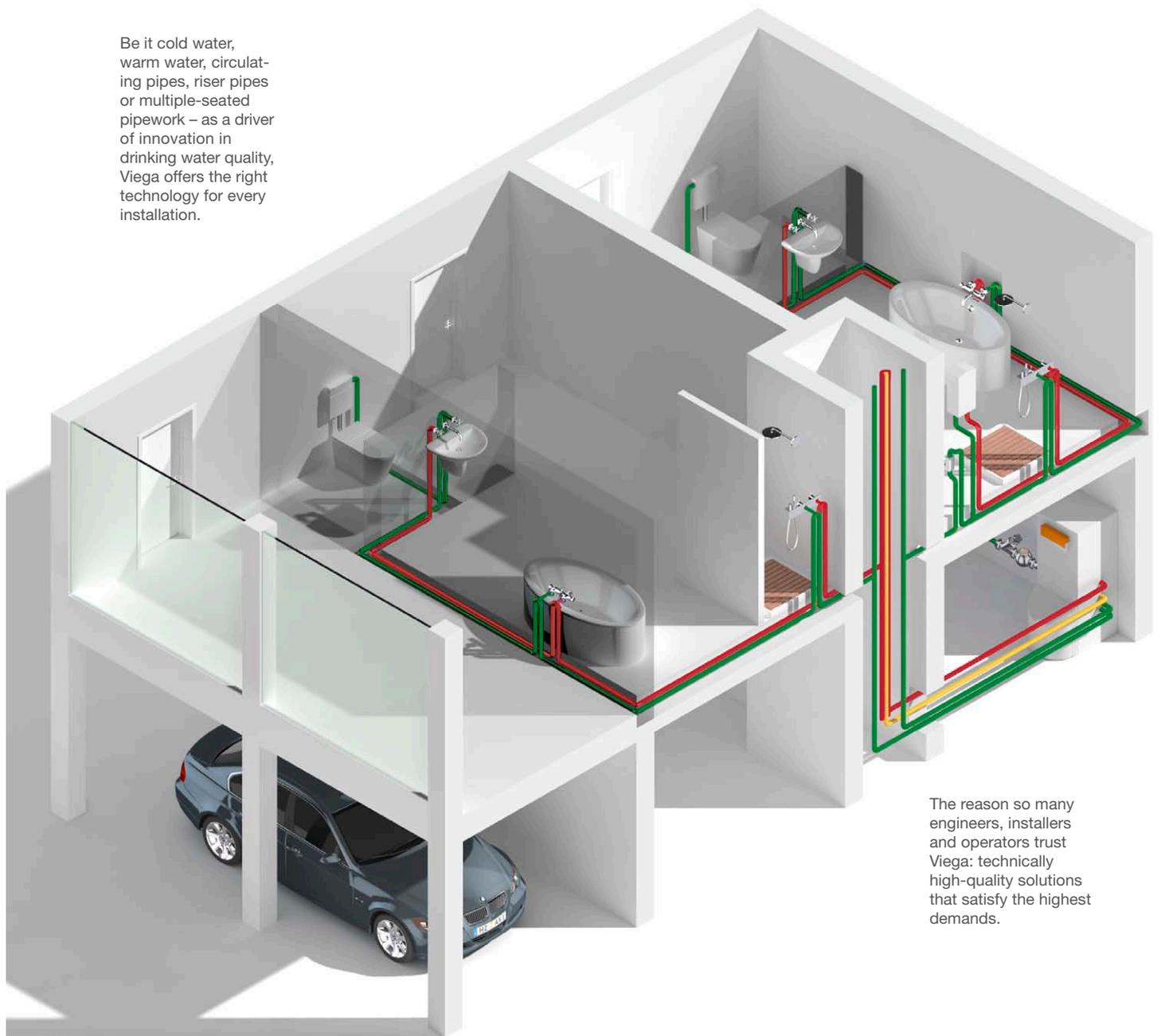
Press technology requires just a few seconds of work. The Viega pressing tools make two press connections in one work stage – one in front of the bead and one behind it (Fig. 2). For long-lasting, permanent, torsion-proof connections. Another advantage of the connectors: Their high-quality sealing element is optimally protected against damage due to the cylindrical pipe design.

The Viega SC-Contur can be clearly recognised by a coloured marking on the bead. Inadvertently unpressed connectors are recognised as leaky by a central leakage test.



Viega Profipress: the ideal prerequisite for preserving drinking water quality.

Be it cold water, warm water, circulating pipes, riser pipes or multiple-seated pipework – as a driver of innovation in drinking water quality, Viega offers the right technology for every installation.



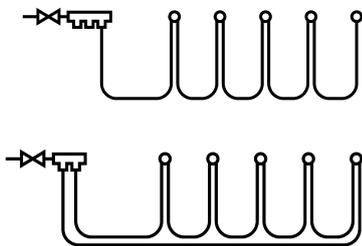
The reason so many engineers, installers and operators trust Viega: technically high-quality solutions that satisfy the highest demands.

Viega Profipress sets standards in quality and hygiene, while also fulfilling the high demands of the Guidelines for Drinking Water Quality (WHO). High quality materials and intelligent technology guarantee the necessary quality of drinking water at any extraction point.

Copper and gunmetal: ideal materials for drinking water hygiene. The Guidelines for Drinking Water Quality stipulates that materials must not be able to cause any unauthorised change to the properties of the drinking water. For this reason, only copper and gunmetal are used in the Profipress system. Quality materials, which are both long lasting and corrosion-resistant. All the connectors are delivered, hygienically packaged in a bag.



Recommended: installation as closed circular and series pipelines To avoid any risk to the drinking water quality caused by stagnation, a constant exchange of water must be ensured in all areas of the drinking water installation. For this reason, extraction points that are not in regular use must be installed in either closed circular or series pipelines. Viega has the right technology on offer for both of these.



Connections for tailored dimensioning

The low pressure losses of Profipress connections make it possible to tailor the dimensioning to demand. There are economic and hygienic advantages to this. The Profipress range includes components in every necessary size (Fig. 1).

Viega Profipress products for drinking water installations can be recognised by the green dot. All connectors are produced using high-quality copper and gunmetal.



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From service lines to the riser pipe to multiple-seated connections, the entire drinking water installation can be carried out using Viega Profipress.

More safety and hygiene with less components: the entire distribution of cold water from the utilities connection to the extraction point can be quickly, safely and hygienically installed with Viega system components. One of the many advantages of this: all water-bearing parts are made of the corrosion-resistant materials, copper and gunmetal.

Easytop house water meter unit: secure connection to the utilities pipes

This compact component guarantees easy transition from the service lines to Viega Profipress (Fig. 1). The Easytop apartment water meter unit (Fig. 2) can be installed into the pipework system quickly and with relatively little effort. It is available as a single or double unit, with or without an insulation box.

For quick leakage checks: pressure stoppers

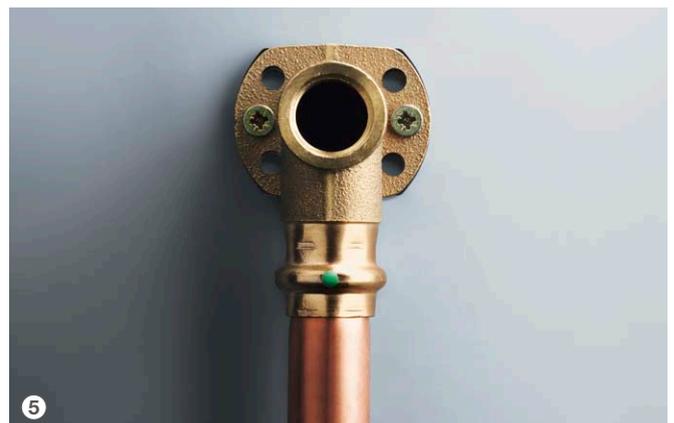
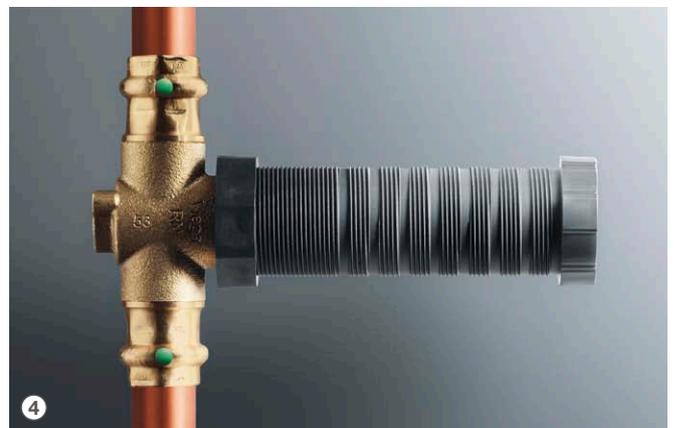
When it comes to carrying out a pressure test in unfinished installations, a partial installation can be sealed off using the pressure stopper. In addition, it allows a partial installation to be put into operation for a limited period of time (Fig. 3).

Easytop free flow valve – safety and comfort on a building level

The practical component for cutting off building levels and apartments in dimensions from 15 to 22 mm (Fig. 4). It can be opened or closed with just a quarter turn. The full cross section is used when opened, keeping pressure losses very low as a result.

Wall and double wall plates – the reliable interfaces

The sound-insulated wall and double wall panels are the central products for installing closed circular and series pipelines. They are flow-optimised and provide the customary safety with the SC-Contur (Fig. 5).





For hot water distribution, sufficient circulation is an essential condition for ensuring the temperatures stay consistent at each extraction point. This can be achieved through either parallel or internal circulation. Of course, Viega offers sophisticated technical system components for both installation designs.

Conventional technology: parallel circulation

Normally, the circulation water is routed in a separate circulation line next to the hot water pipes. This depends on there being sufficient insulation of the pipes in accordance with UK Building Regulations.

Considerably more economic: Smartloop Inliner technology

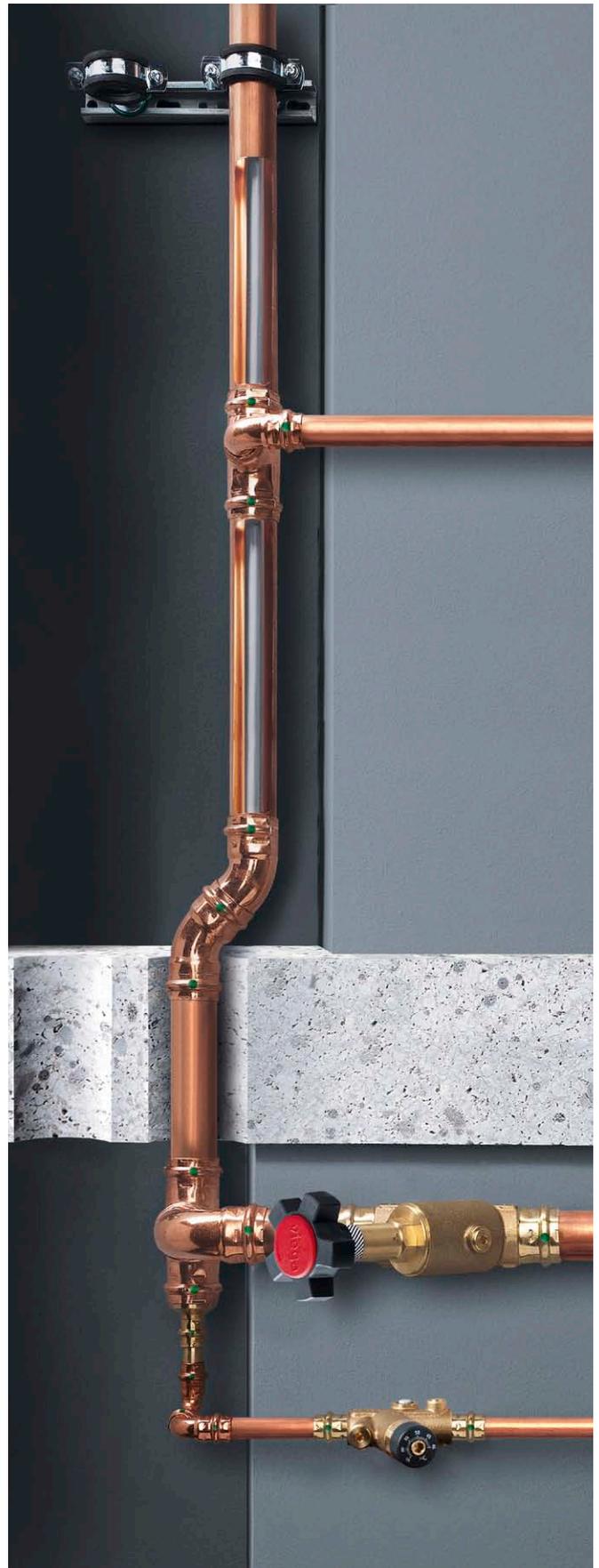
The single pipe principle of the Smartloop Inliner technology is an intelligent alternative to normal installations. Because the Smartloop Inliner circulation line is located within the hot water pipe, there is no need for a separate circulation line. The advantages: reduced heat loss, reduced assembly work, smaller space requirement, less costs for insulation and fire protection.



One for all – the new Easytop circulation regulating valve

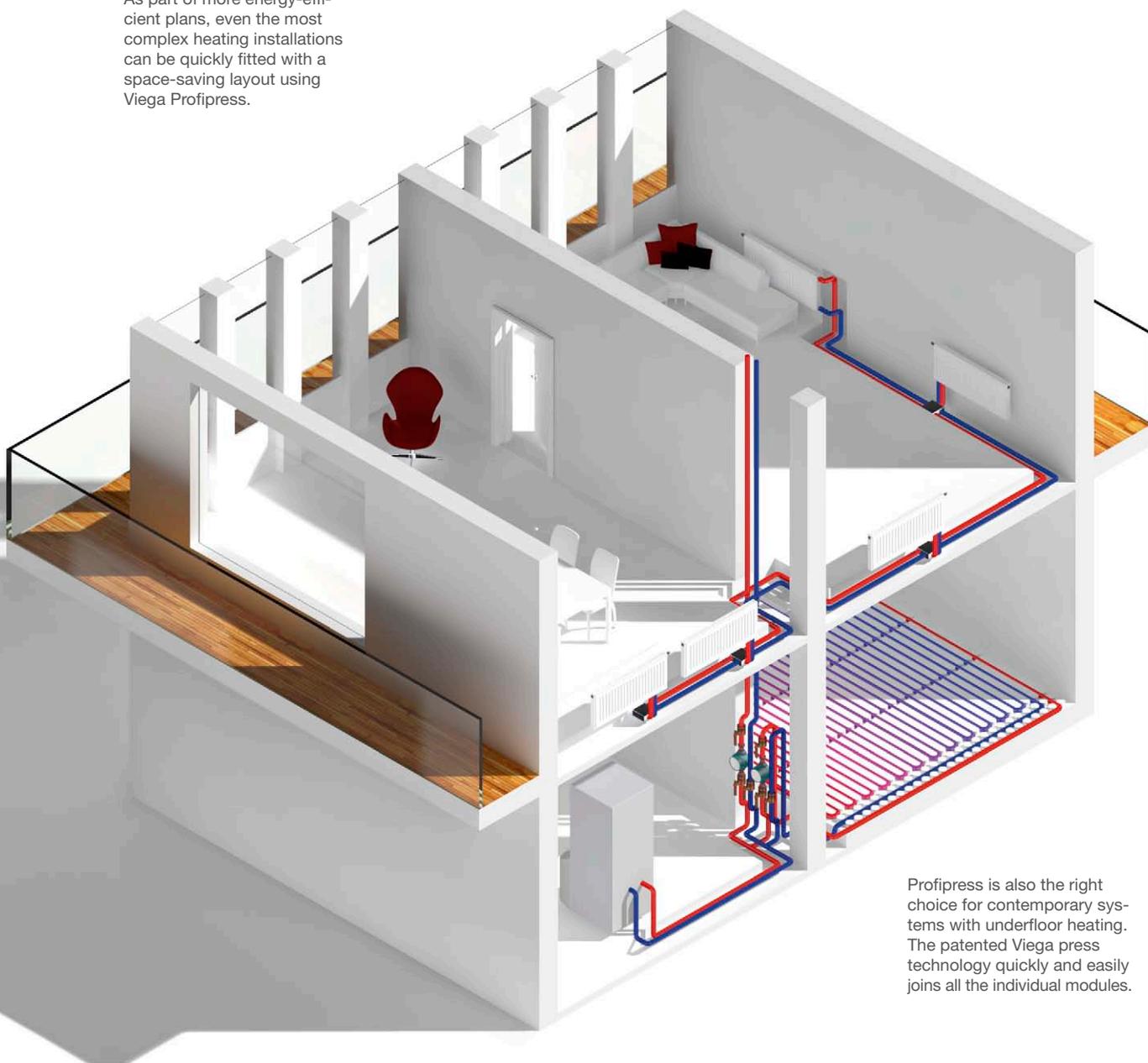
The Viega Easytop circulation regulating valve can be used as either a multiple-seated valve or sectioning valve and can be used at temperatures between 40 and 65 °C – a reduction in product designs to one valve which fulfils all demands of control and thermal disinfection. Using an actuator, it can also be integrated into the building control system.

With the Smartloop Inliner technology and Viega Profipress, internal circulation systems can be implemented in any hot water installation. The pipes must be insulated in accordance with the minimum insulation layer stipulated by the UK Building Regulations.



Viega Profipress in heating installations: for energy-saving assembly.

As part of more energy-efficient plans, even the most complex heating installations can be quickly fitted with a space-saving layout using Viega Profipress.



Profipress is also the right choice for contemporary systems with underfloor heating. The patented Viega press technology quickly and easily joins all the individual modules.

Viega Profipress is also in a league of its own for heating installations. Over 500 different press connectors and a multitude of optimised system components enable quick, safe and cost-saving solutions in even complex heating installations. In new builds as well as during renovations.

The guarantee for low installation heights: the Viega intersecting T-piece

The intersecting T-piece makes it possible for heating pipes on a building level to intersect (Fig. 1). By retaining the single pipe installation height, it avoids jumping over pipes and enables a neater embedding of the pipework into the impact sound insulation.

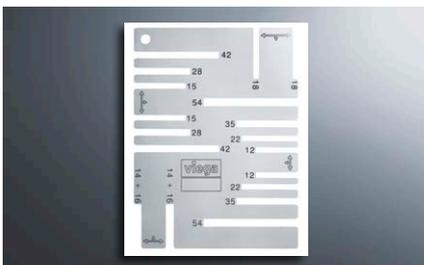
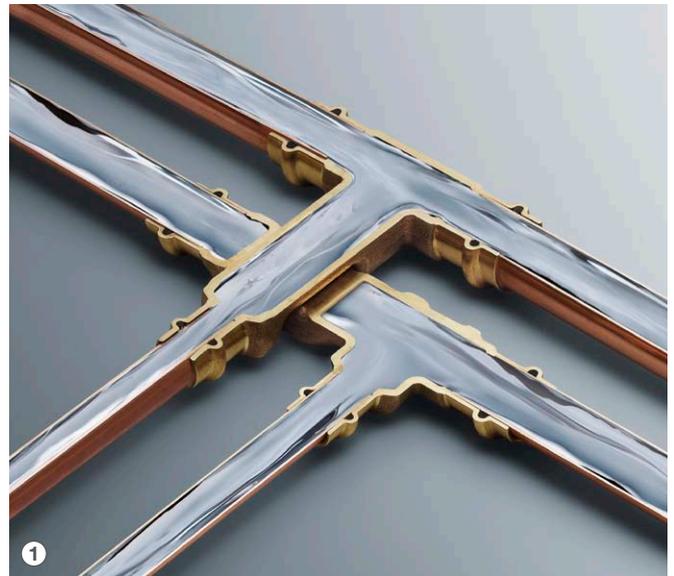
For optimal insulation: the insulating box

To reduce heat emissions, heating pipes must be insulated in accordance with UK Building Regulations. This means: 10 mm of insulation for pipes in under-floor layouts between heated rooms. This requirement is completely satisfied by the insulating shell of the intersecting T-piece (Fig. 2).

A matter of minutes: repairs with the Viega sliding sleeve

The perfect solution for repairs to pipes or for adding to and expanding pipework systems during renovations. Simply remove the relevant pipe section, adjust the sliding sleeve with millimetre precision, use a new component if needed, press and you're finished (Fig. 3)!

The Profipress intersecting T-piece makes it easy for pipes to intersect on a building level. Ideal technology for renovations when concrete floors and impact sound insulation must not be weakened by heating pipes and compact designs are demanded.



The Viega marking template guarantees that the correct insertion depth of the connection can be checked at a glance.



Viega Profipress is versatile, even when connecting boilers and taps and assembling cellar and distribution pipelines and riser pipes (Fig. 1).

Heating technology relies more than ever on efficiency – even during assembly. With Viega Profipress, inter-sections, boiler connections and repairs are just a question of a few short steps. The precisely coordinated connection designs make quick, cost-effective and energy-efficient solutions the new standard of installation technology.

Coherent connections, even when connecting boilers

Both conventional and modern condensing boilers frequently have connecting pieces with external threads. Viega Profipress offers seamless transitions to press technology for quick boiler connection.

Maximum flexibility thanks to arched connection pieces

Less space requirement, assembly effort and time expenditure – with the arched connection piece, it is quick to connect to the rising main and hard-to-access places. A real advantage, e.g. when renovating pre-wall heating installations (Fig. 2).

For space-saving installation: the Viega radiator connection block

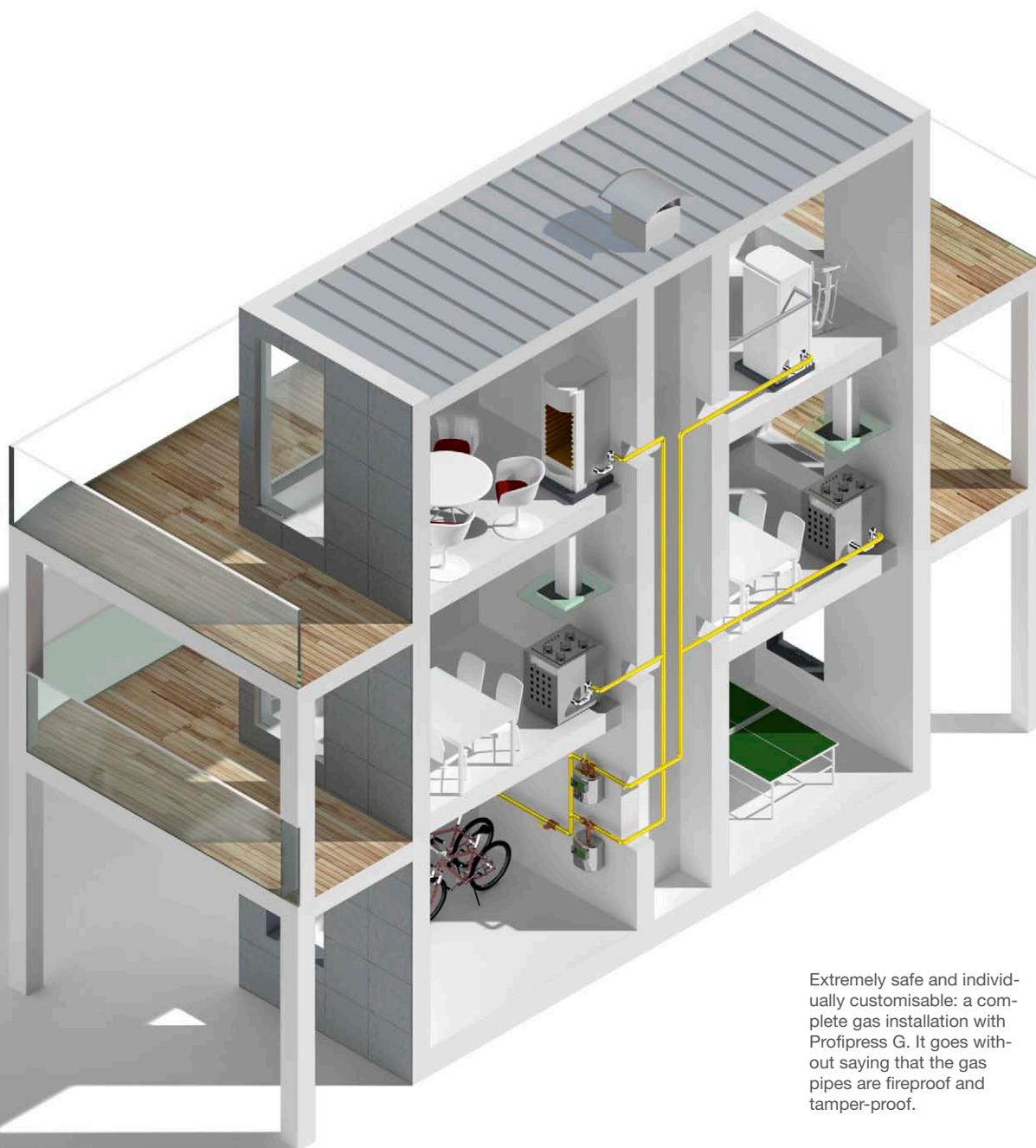
The Viega radiator connection block is pre-insulated and ideal for space-saving installations. Especially practical: the radiator is only connected after all the screed, plaster, tiling and painting work has been completed (Fig. 3).

Simple assembly guaranteed: the new skirting board radiator connection part

It is quick to assemble, versatile and adjusts to the height of its surroundings: the skirting board radiator connection piece from Viega. It is no longer necessary to mortise for the radiator connections. The new connecting concept with plug-in adapter and retaining clamp guarantee easy and quick assembly (Fig. 4).



Viega Profipress G: the safety factor for gas installations



Extremely safe and individually customisable: a complete gas installation with Profipress G. It goes without saying that the gas pipes are fireproof and tamper-proof.

Safety is the top priority for gas installations. Profipress G ensures that tradesmen are on the safe side, even during assembly. Thanks to Viega, entire installations can be completed with the patented press technology with particular speed, efficiency and, above all, with no risk of fire. Soldering is a thing of the past.

Versatility and practical relevance

Profipress G range is at least as versatile as the challenges of professional day-to-day business. It is certified for installations with gas liquefied gas in and heating oil and diesel pipes. Versatility also defines the range. The range includes components in dimensions from 12 to 64 mm in order to realise entire installations.

Safely distinctive

Thanks to the Viega SC-Contur, the Profipress G connectors are visible in case of a leak during a leakage test (Fig. 1). The yellow dot on the bead, a yellow rectangle and a high-quality, also yellow HNBR sealing element make Profipress G optically distinctive and clearly distinguishable. This also includes the packaging.

The yellow dot of the SC-Contur, the yellow HNBR sealing element and the yellow marking clearly characterise Profipress G and prevent any confusion. The cylindrical lead-in pipes protect against damage to the sealing element.





Profipress G is uncompromising in terms of safety and comfort – from the house connection in the cellar to the gas outlet in the living space. The system is an outstanding choice when it comes to active protection against tampering, efficient assembly and flexible connection options.

Protection from tampering

Easy supply of the energy source directly into the house is what makes the use of natural gas so attractive (Fig. 1). But risks are concealed by the comfort - due to tampering, for example. Regulations demands both active and passive measures to prevent unauthorised intervention. The Viega gas flow monitor is part of the safety concept.

Active protection against tampering: gas flow monitor

The gas flow monitor can be used for operating pressure from 15 to 100 bar. Possible connection options: e.g. directly to the house connection, the pressure regulating device or in the gas meter connections (Fig. 2).

Can be used flexibly: Viega gas meter ball valves

The valves have a press connection, and tamper-proof. They are available for single and double connection gas meters (optionally as an angled or through design), optionally with gas flow meter or thermal shut-off device (Fig. 3).

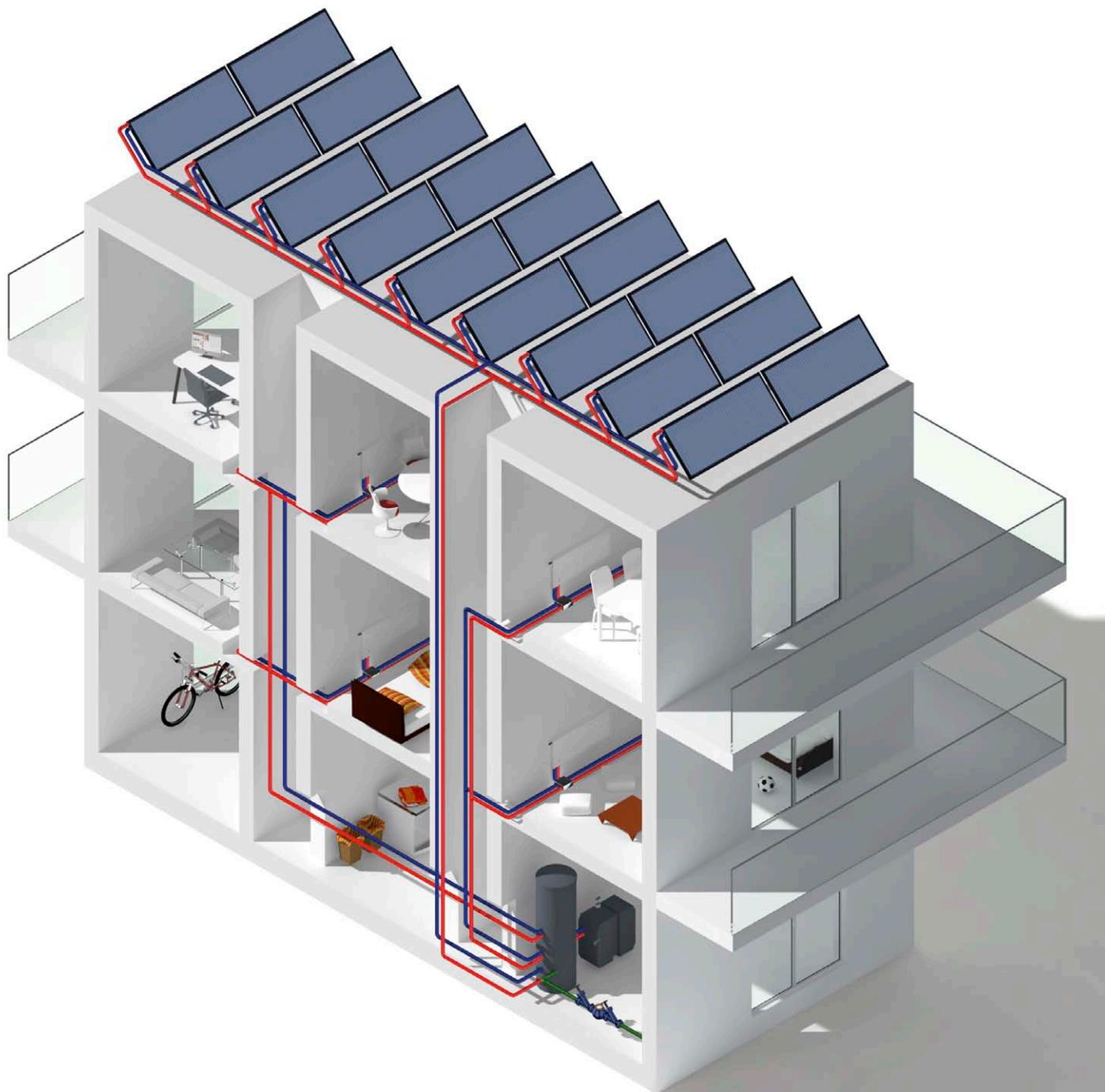
Flexible connection: Viega pre-wall and concealed gas outlets

Gas outlets with an integrated gas flow meter are recommended for non-permanent appliance installations: concealed models, lockable on request, in a visible area (Fig. 4), flush-mounted models for non-visible installations (Fig. 5).

Gas flow meter, the safety guarantor: if a fault occurs and the shut-off flow is achieved as the result of an improper amount of gas flowing through, the valve shuts.



Viega Profipress S for special applications: ready for the future of energy supply.



Quickly, safely and professionally, Profipress S creates perfect connections for a huge range of energy and heating sources. The system is particularly well suited for use in installations for regenerative energies at higher operating temperatures.

Well equipped for all types of energy: Profipress S is designed for a huge range of special applications. It reliably proves its system competence, for example with solar energy, district heating and low-pressure steam systems. The Viega SC-Contur always guarantees visible inspection reliability.

Designed for higher operating temperatures

Profipress S is an outstanding choice for special applications in the higher temperature ranges. The system comes as standard in dimensions between 12 and 35 mm – with an FKM sealing element that is integrated during the manufacturing process. The sealing element is available separately from a dimension of 42 mm. To prevent any confusion, Profipress S connectors are supplied in an orange bag.



available separately from a dimension of 42 mm. To prevent any confusion, Profipress S connectors are supplied in an orange bag.

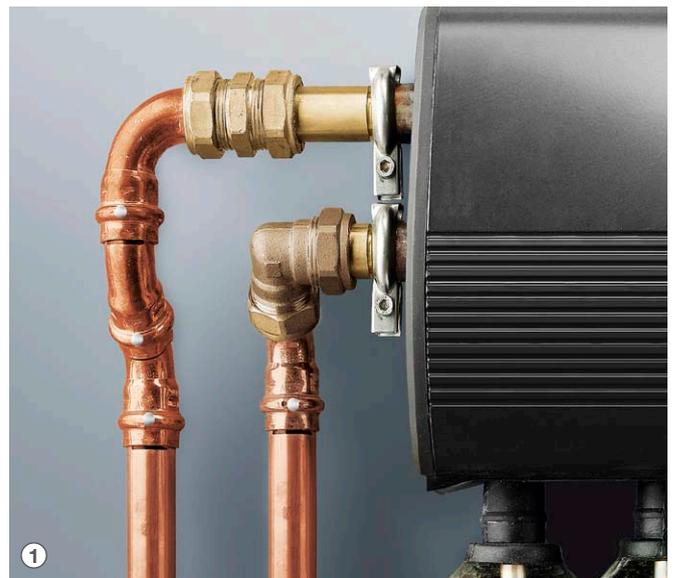
Direct connection with solar energy

Profipress S completely embraces the trend for regenerative energies. Because the pioneering Viega technology allows particularly easy and precise connection to solar collectors (Fig. 1). The system can be used both for flat plate collectors and for vacuum pipe collectors. It manages high standstill temperatures without any problems.

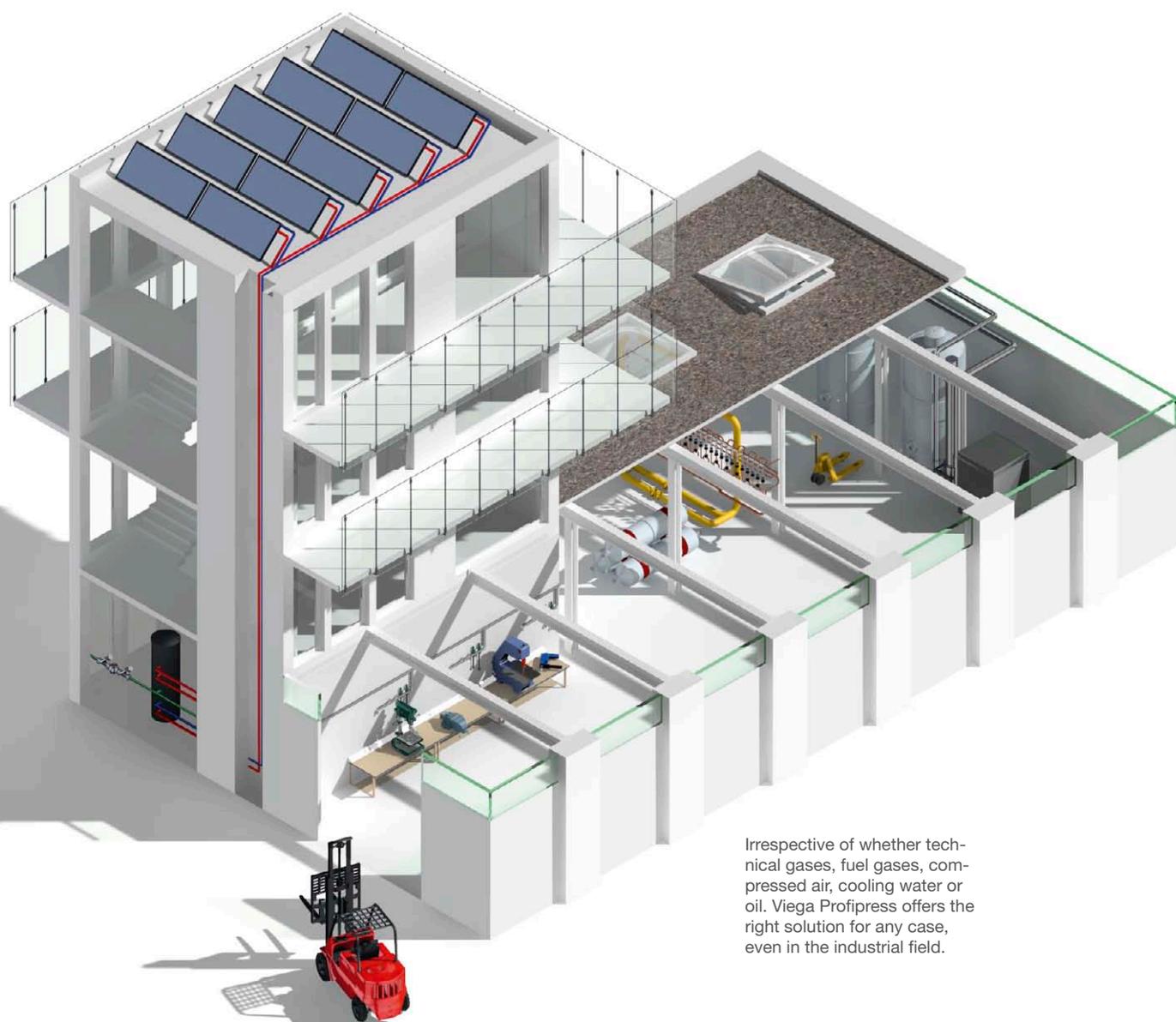
Use in district heating and low-pressure steam systems

The system can also be used for district heating systems with network flow temperatures of 120 °C to 140 °C. The maximum operating pressure must not exceed 16 bar. In addition, it is possible to use the system in low-pressure steam systems up to 120 °C and 1 bar in pressure (Fig. 2).

Profipress S press connectors are clearly recognisable from the white dot on the bead and the white marking with the “FKM” labelling.



Viega Profipress in industrial installations: all sizes, all media, all safe.



Irrespective of whether technical gases, fuel gases, compressed air, cooling water or oil. Viegapress offers the right solution for any case, even in the industrial field.

Only innovative technology guarantees low downtimes, high cost-effectiveness, reliability and longevity in industrial use. Like Viega Profipress. The strictest quality tests and extensive service are the foundations of the outstanding reputation of this tried-and-tested system.

The core of the pipe connector – the sealing element

To guarantee long-term flawless operation in industrial applications, only high-quality elastomers are used for the Viega Profipress sealing elements. They are coordinated precisely to the relevant media, pressure and temperature conditions. EPDM (up to 110 °C), FKM (up to 140 °C) and HNBR sealing elements (gas installations) are used.

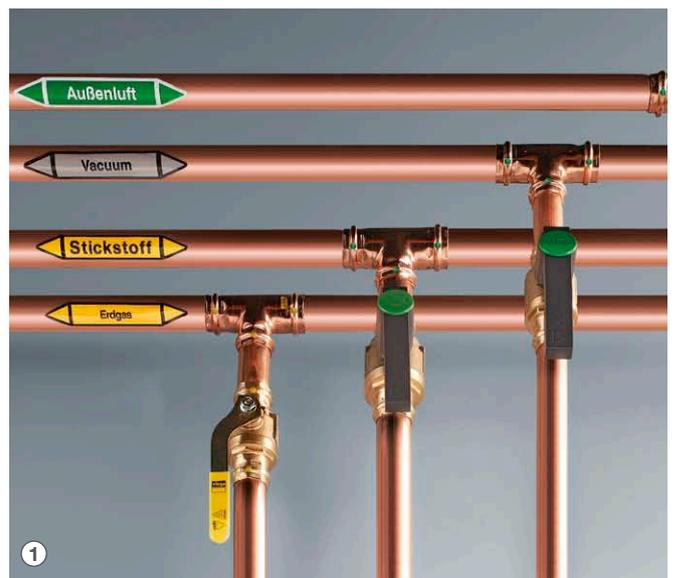
Tailored solutions for any system

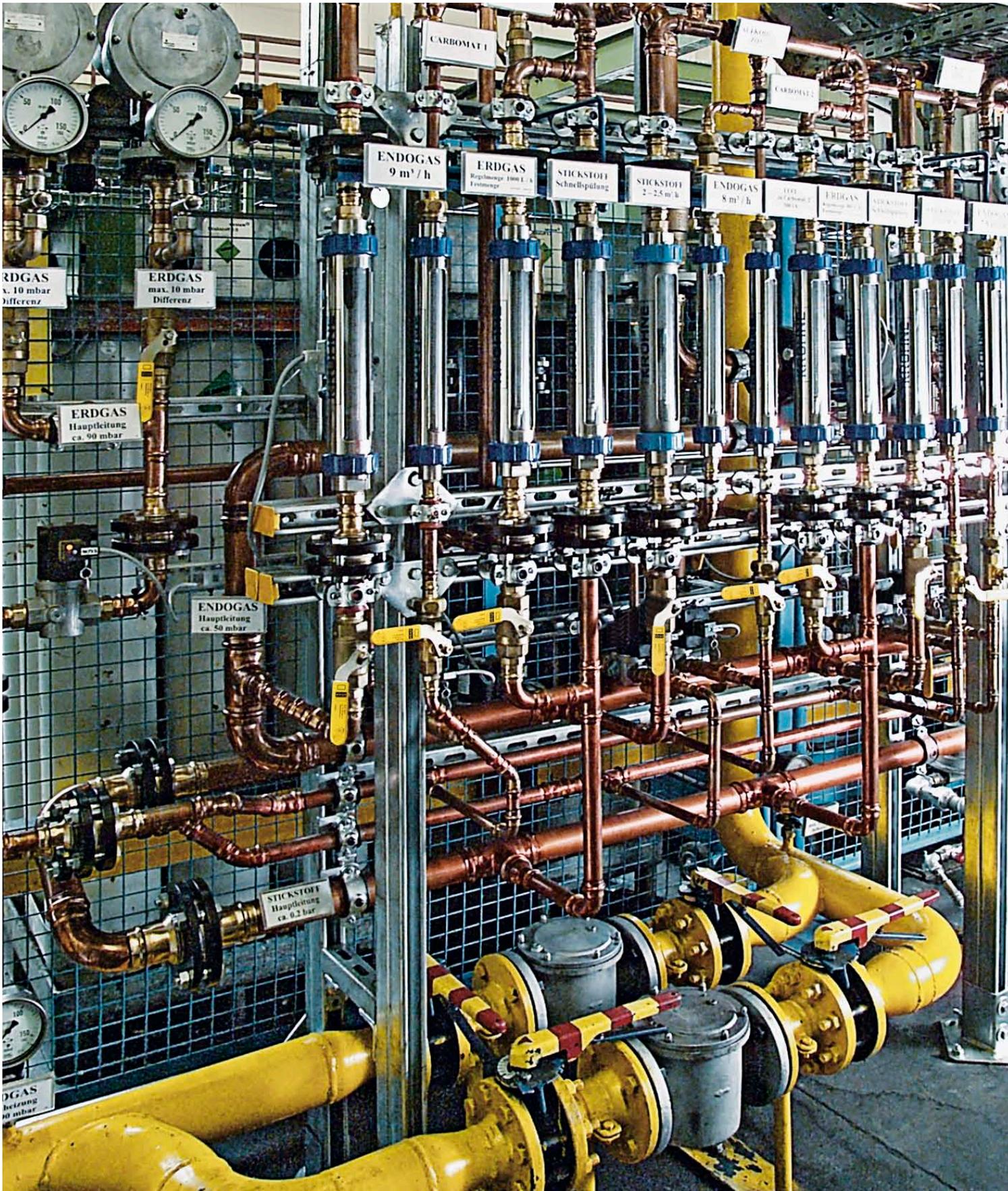
The Viega service centre can compile individual recommendations for any customer. This guarantees that the optimal systems, components and sealing materials are used in a system, depending on the field of use (Fig. 1).

Visible inspection reliability, even in XL dimensions

With the cold Viega press technology, even XL dimensions can be safely pressed in seconds (Fig. 2). The connections are visibly leaky when unpressed. On the other hand, in a pressed state, they are longitudinally force-locked and permanently sealed.

The right press connectors for installations which transport compressed air, cooling water, technical gases, industrial water or oil-bearing media.





Since its introduction, Viega press technology has gradually branched out into more and more new fields of use. With attributes such as cost-effectiveness, resistance and longevity, Profipress from Viega is also used widely in industrial installations.

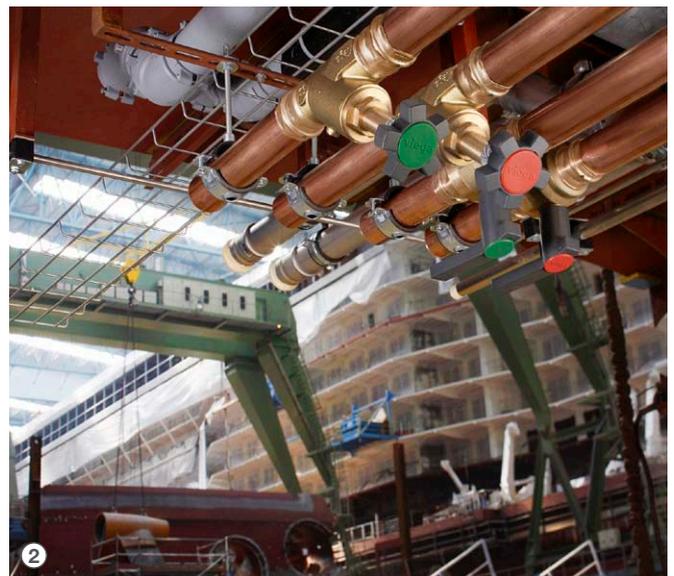
A match for any task

The pipework system must also be perfectly tailored to the medium and its individual properties. Thanks to an extensive range of connectors, dimensions and sealing elements, this is the case with Profipress: in gas, oil and cooling water systems as well as in nitrogen and compressed air installations. The table below provides an overview of the Profipress fields of use.

Constant quality checks provide safety

Only high-quality products guarantee operational safety for industrial and technical applications and reduce possible downtimes due to arising repairs. Viega subjects all components to the strictest quality tests, during which the load capacity and longevity are tested under practical conditions. Because quality begins back in the development phase.

Viega Profipress guarantees the maximum level of corrosion resistance in industrial systems, e.g. in gas and oil installations (Fig. 1). However, Profipress is also a good choice in ship-building where particular safety is relied upon (Fig. 2).



Use \ System	System			Use \ System	System		
	Profipress	Profipress G	Profipress S		Profipress	Profipress G	Profipress S
Technical gases				Cooling circuits			
Compressed air	✓	✓		Sprinkler systems	✓		
Oxygen	✓	✓		Fire protection	✓		
Nitrogen	✓	✓		Drinking water	✓		
Noble gases such as argon, Korgon etc.				Process water	✓		
Fluid media				Special applications			
Natural gas	✓	✓		Solar energy			✓
Liquefied gas		✓		District heating			✓
Heating oil		✓		Low-pressure steam			✓
Diesel fuel		✓		Heating and cooling			
				Cooling circuits	✓		

Overview of possible uses
Please see the technical documentation for detailed on the exact fields of use, operating temperatures and pressures.

Viega Pressguns
Permanent connections
made in seconds.



The Viega press jaws have been given a sticker after every maintenance, which displays the next recommended maintenance date.



The Pressgun 5 is delivered in a robust case, with optionally a battery or a mains cable. Battery and mains cable are also available separately.



The Viega press ring sets are each supplied with a hinged press jaws in a case suitable for working on a building site. Additional hinged press jaws are also available.



Both Viega Pressgun 5 and Viega Pressgun Picco excel with maximum quality enabling an easy and safe installation, even under the toughest of conditions. The press tools with the associated TÜV certifications and extra long service intervals are particularly reliable and economical – thus counting among the finest available to the trade. Long service interval thanks to Viega's typical reliability.

Commonalities

- Easy to handle, ergonomic Pressgun design.
- Lightweight 18 V/2.0 Ah lithium ion high-performance batteries with deep discharge protection and improved cold-start function; optionally available for higher capacity requirements: 18 V/4.0 Ah.
- Utmost flexibility in each space situation thanks to the press head rotatable by 180° and the press rings with articulation.
- Safety standards checked by recognised authority (TUV): Tripping delay, pin retainer, maintenance display and automatic safety lock.

Special features of Viega Pressgun 5

- Cordless battery operation or optional mains power lead.
- For metal piping systems of sizes 12 to 108 mm
- Only 3.2 kg weight (without press jaw).
- Long maintenance intervals: after 40,000 pressings or 4 years. Automatic safety lock after 42,000 pressings.
- Integrated LED lamp for clear illumination of the pressing point.

Special features of Viega Pressgun Picco

- Extremely small dimensions for mounting in confined pipe shafts and pre-wall installations.
- For metal piping systems of sizes 12 to 35 mm, for plastic piping systems from 12 to 40 mm.
- Only 2.5 kg weight (without press jaw).
- Service only after 30,000 pressings, safety lock after 32,000 pressings.

Viega Profipress. Overview of all products.

The following overview of individual elements from the Profipress product line illustrates the wide range of possible uses. The specified number is the model number and describes the shape of the

connector or component. The dots before the model number indicate possible applications. Green stands for drinking water, yellow for gas, blue for labs-free and white for special applications. More

detailed information is available from the model number index in the product catalogue.

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	● 2211 ● 2611 ● 4511		● 2215XL		● 2213P
	● 2411XL ● 2611XL		● 2415.2		● 2215.6
	● 2211XL		● 2215.5 ● 2615.5		● 2260
	● 2212 ● 2612 ● 2212LF ● 4512		● 2215.4		● 2262 ● 4562
	● 2412XL ● 2612XL		● 2415.5XL ● 2615.5XL		● 2265 ● 2265LF
	● 2212.3 ● 2612.3		● 2215.5XL		● 2255
	● 2212.4		● 2415.1 ● 2615.1 ● 4515.1		● 2263
	● 2211.1 ● 2611.1		● 2415.1XL ● 2615.1XL		● 2263XL
	● 2212.1 ● 2612.1		● 2215.1XL		● 2264
	● 2415 ● 2615 ● 4515		● 2213		● 2267

	● 2269		● 2225.5 ● 2625.5		● 2222.05
	● 2251 ● 4551		● 2225.6		● 2222.1
	● 2457 ● 2457		● 2225.7		● 2222.2
	● 2456 ● 2656		● 2217.3		● 2276.1
	● 2456XL		● 2232.11		● 2259.1
	● 2256XL		● 2232.31		● 2259.1XL
	● 2259.5 ● 2659.5		● 2232.1 ● 2632.1		● 2237
	● 2459.5XL		● 2232.3		● 2238
	● 2259.5XL ● 2659.5XL		● 2218.4		● 2239
	● 2259.2XL		● 2221		● 2234.1
	● 2225		● 2222		● 2270

 ● 2270.4	 ● 2247	 ● G2325
 ● 2270.1	 ● 2273.1	 ● G2020T
 ● 2242	 ● 2277.2	 ● 2643
 ● 2240	 ● 1075.96	 ● 2646
 ● 2235	 ● 2214.1	 ● 2624
 ● 2252	 ● 2272.1	 ● 2614.6
 ● 2249.3	 ● 2272.2	 ● G2343
 ● 1097.6	 ● 2213.3	 ● 2648
 ● 1097.9	 ● 2641.2HT	
 ● 2244	 ● 2645	
 ● 2248	 ● 2644	

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